

SERVICE BULLETIN

Section: 10 (Bulletins)
Number: 744
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4.70 U.S. List

- A. Remote Control Handle Installation
- B. Stopping Procedure 1974 Merc 110-75
- C. Swivel Pin Lubrication 1974 Merc 200-110-75-40
- D. Power Trim Cylinder Repair Kit

A. REMOTE CONTROL HANDLE INSTALLATION

(Attach Service Bulletin Sticker on Section 7BIndex page of Your Service Manual.)

Dealers are reminded to caution all boat rigging and servicing personnel to securely tighten all remote control handle screws when installing handles.

B. STOPPING PROCEDURE - 1974 Merc 110-75

(Attach Service Bulletin Sticker on Section IA Index Page of Your Service Manual.)

When conveying pre-delivery operation instructions to 1974 Merc 110 and Merc 75 customers, caution them to hold "Stop" button down until engine has stopped running completely.

C. SWIVEL PIN LUBRICATION - 1974 Merc 200-110-75-40

(Attach Service Bulletin Sticker on Page 1C-3of Your Service Manual.)

Observe the following swivel pin lubrication procedure for 1974 Merc 200-110-75-40 models:

- 1. Remove upper vent screw and plastic grease fitting cap.
- 2. Pump grease into swivel bracket grease fitting until grease "oozes" from vent hole.
- 3. Reinstall vent screw and grease fitting cap.

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If preceding procedure is not followed, swivel pin bushings can be pushed out by grease pressure.

D. POWER TRIM CYLINDER REPAIR KIT (A-64507A1)

(Attach Service Bulletin Sticker on Page 7C-7 of Your Service Manual.)

A Power Trim Cylinder Repair Kit (A-64507A1) now is available for the A-45194A18 heavy-duty trim cylinder assembly. Order Kit A-64507A1 from your branch or distributor. Power Trim Cylinder Repair Kit A-48664A1 still is available for the A-45194A9 cylinder.

A-64507A1 Power Trim Cylinder Repair Kit (Heavy Duty) \$5.20 U.S. List

Power **Trim** Cylinder Repair Kit (Standard)