

- A. Starter Solenoid to Starter Motor Cable Chaffing - 1974 Merc 650
- B. Exhaust Cover Screw Torque - 1973-74 Merc 650
- C. Relief Valve Diaphragm Bleed Hole Leakage - 1974 Merc 650

## A. STARTER SOLENOID to STARTER MOTOR CABLE CHAFFING - 1974 Merc 650

*(Attach Service Bulletin Sticker on Page 3C-10 of Your Service Manual.)*

A starter motor change on 1974 Merc 650 Outboards (below Serial No. 3813358) could cause the yellow starter cable to chafe on the switch box. (Figure 1) To remedy, relocate the yellow cable and sta-straps (C-61990) as shown in Figure 2. Complete this relocation on all 1974 Merc 650's below Serial No. 3813358 at a labor allowance of 0.3 hr.



Figure 1. BEFORE Relocating Cable

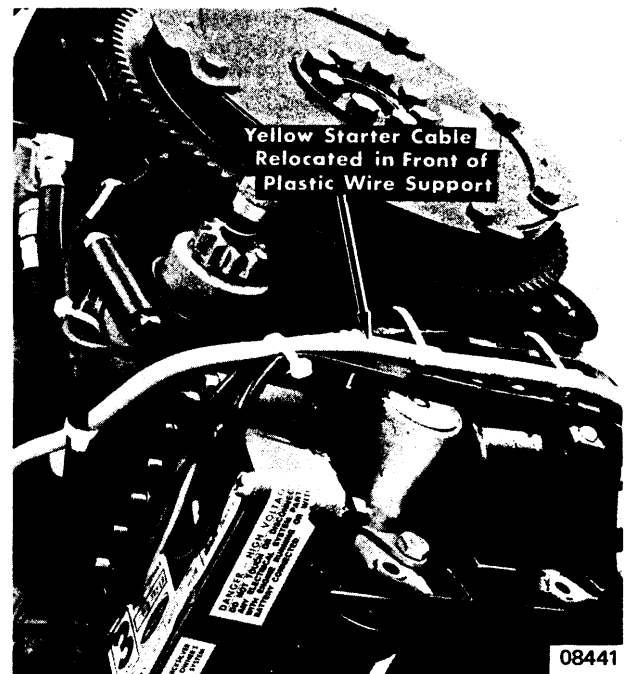


Figure 2. AFTER Relocating Cable

## B. EXHAUST COVER SCREW TORQUE - 1973-74 Merc 650

*(Attach Service Bulletin Sticker on Page 5B-12 of Your Service Manual.)*

As part of your pre-delivery inspection, be sure to retorque the exhaust cover screws on all 1973-74 Merc 650 engines to 200 in. lbs. (230kg-cm).

## C. RELIEF VALVE DIAPHRAGM BLEED HOLE LEAKAGE - 1974 Merc 650

*(Attach Service Bulletin Sticker on Page 5B-12 of Your Service Manual.)*

Leakage from the relief valve diaphragm bleed hole on 1974 Merc 650's may be caused by improper installation of the exhaust cover gasket. If bleed hole leaks, remove the cover and replace gasket.