

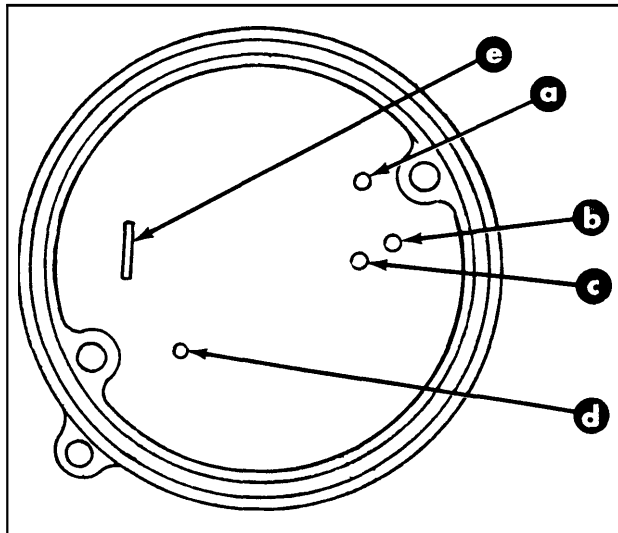


CIRCULATE TO:	SERVICE MGR.	PARTS MGR.	MECHANICS	Place in Your "Service Bulletins Binder"
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## NOSE CONE TEST SPECIFICATIONS - THRUSTER

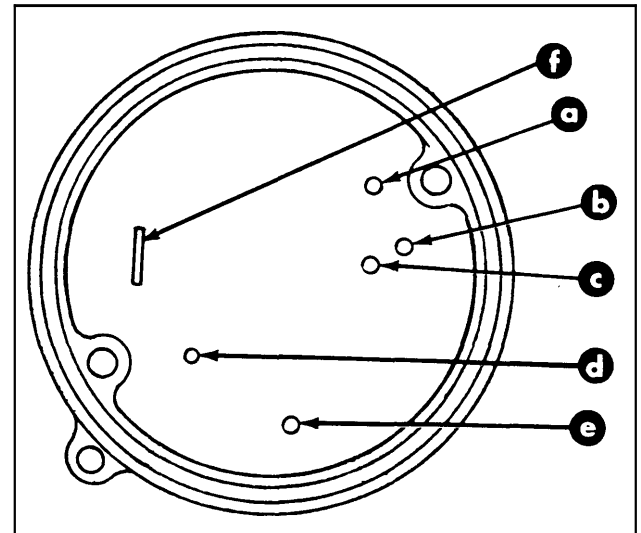
(Attach Service Bulletin Sticker to P. 13 of "Service Manual - 'Thruster' Electric Outboard" [C-90-75536].)

1. Tests are performed with Quicksilver VOA Meter C-91-62562A1 (part of Quicksilver Thunderbolt Ignition Analyzer, C-91-62563A1).
2. If nose cone is warm from recent operation, allow it to cool before testing, or inaccurate readings may result.
3. Refer to Figures 1 and 2 for identification of nose cone type and wire color code position (4 lead wires OR 4 pin terminals OR 5 pin terminals).
4. Set VOA Meter on the scale specified in the test chart. (All tests, except "Metal Tab", are made on R x 100 scale.)
5. Connect VOA Meter leads as outlined in the test chart, following, and compare readings to specifications listed.



a - Blue  
b - Red/White  
c - Yellow  
d - White  
e - Metal Tab

**Figure 1. (4 Lead Wire OR 4 Pin)  
- Nose Cone**



a - Blue  
b - Red/White or Gray  
c - Yellow or Black  
d - White or Green/White  
e - Green (Not Used with 4-Wire Motor)  
f - Metal Tab

**Figure 2. (5 Pin) - Nose Cone**

# Nose Cone Test Chart

		Positive (Red) Test Lead					
		Red/White or / Gray	Blue	Yellow or Black	White or Green/ White	Green	* Metal Tab
<b>Negative (Black) Test Lead</b>	Red/White or / Gray	—	(R x 100) 1000-1600 Ohms	(R x 100) 1400-2000 Ohms	(R x 100) No Continuity $\infty$	(R x 100) No Continuity $\infty$	—
	Blue	(R x 100) 1000-1600 Ohms	—	(R x 100) 3200-4200 Ohms	(R x 100) No Continuity $\infty$	(R x 100) No Continuity $\infty$	—
	Yellow/ or Black	(R x 100) 1400-2000 Ohms	(R x 100) 3200-4200 Ohms	—	(R x 100) No Continuity $\infty$	(R x 100) No Continuity $\infty$	(R x 1) 5-15 Ohms
	White/ or Green/ White	(R x 100) No Continuity $\infty$	(R x 100) No Continuity $\infty$	(R x 100) No Continuity $\infty$	—	(R x 100) No Continuity $\infty$	—
	Green	(R x 100) No Continuity $\infty$	(R x 100) No Continuity $\infty$	(R x 100) No Continuity $\infty$	(R x 100) No Continuity $\infty$	—	—
	No Continuity ( $\infty$ ) between Any Nose Cone Terminals and Nose Cone Case						

\* Scrape to Expose Bare Metal