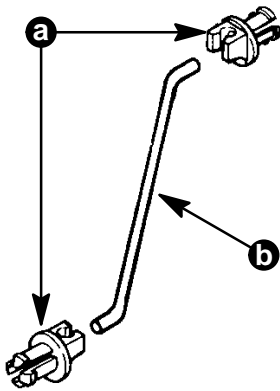


Linkage Swivel Bushing – 20 thru 200

**Mariner and Mercury
20-200 models**

Linkage Swivel Bushing P/N 23-93248--1

Previous swivel bushing P/N 23-93248 that secures various small link rods on a variety of models has been breaking one of the fingers.

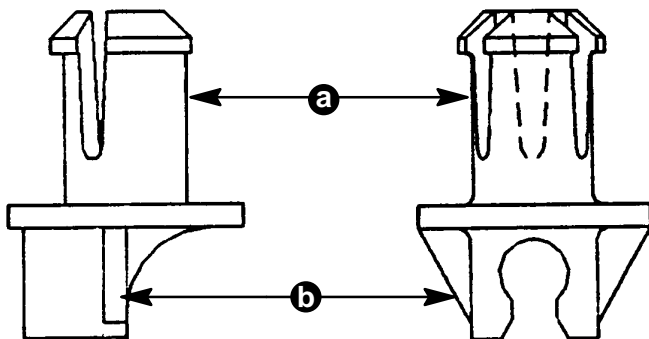


a - Swivel Bushings
b - Link Rod

Figure 1. 100/115 Throttle Cam Link Rod Assembly

New swivel bushing P/N 23-93248--1 is redesigned and more durable. Previous swivel bushing is no longer available and supersedes to the new swivel bushing. The new bushing can be identified by:

1. new part number on the package.
2. three finger design vs previous four finger design.
3. reinforcing ribs added.



a - Three Fingers
b - Reinforcing Rib

Figure 2. New Swivel Bushing P/N 23-93248--1

When replacing a broken swivel bushing, replace it with the new design. The new swivel bushing was placed into production starting in mid December 1990.

DEALER STOCK:

Return any unused swivel bushings P/N 23-93248 along with a warranty claim.

WARRANTY:

If the previous four finger swivel bushing P/N 23-93248 breaks, replace the bushing with P/N 23-93248--1 and return it with a warranty claim.

Complete warranty form listing:

Outboard serial number

Qty. ___ 23-93248--1 Swivel Bushing

One half (0.5) hour labor

Warranty labor rate code NJC

US & Canada – Return parts with claim

INTERNATIONAL – Hold for inspection/disposal by a Marine Power International technical representative.