

- WARRANTY INFORMATION SERVICE INFORMATION
 PARTS INFORMATION

Bulletin No. 2002-19

Circulate to: Sales Manager Accounting Service Manager Technician Parts Manager

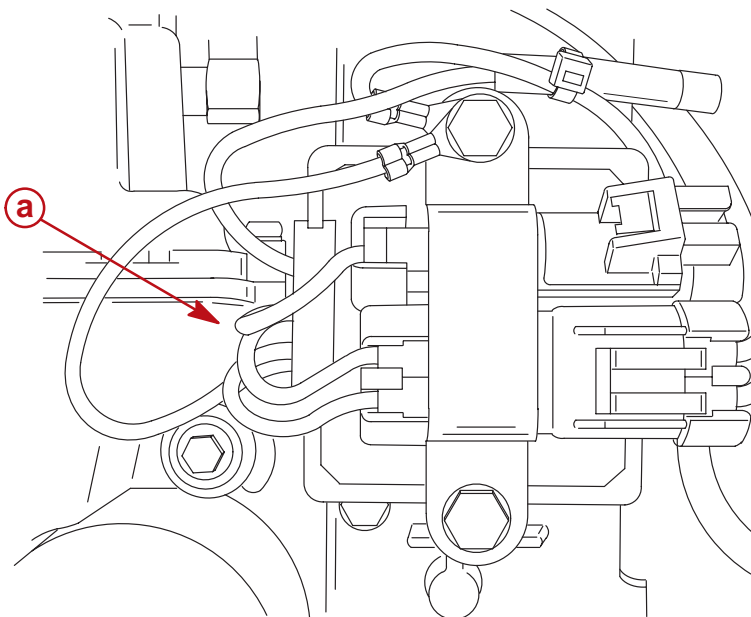
Voltage Regulator Wire Contact - 40/50/60 EFI Four Stroke

Models Affected

2002 - 2003 40/50/60 EFI (Four Cylinder) Four Stroke
S/N OT409000 thru OT685242

Situation

The voltage regulator wires may contact the rear of the vapor separator tank (VST) and chafe the wire outer coating.



a - Wire(s) May Contact VST

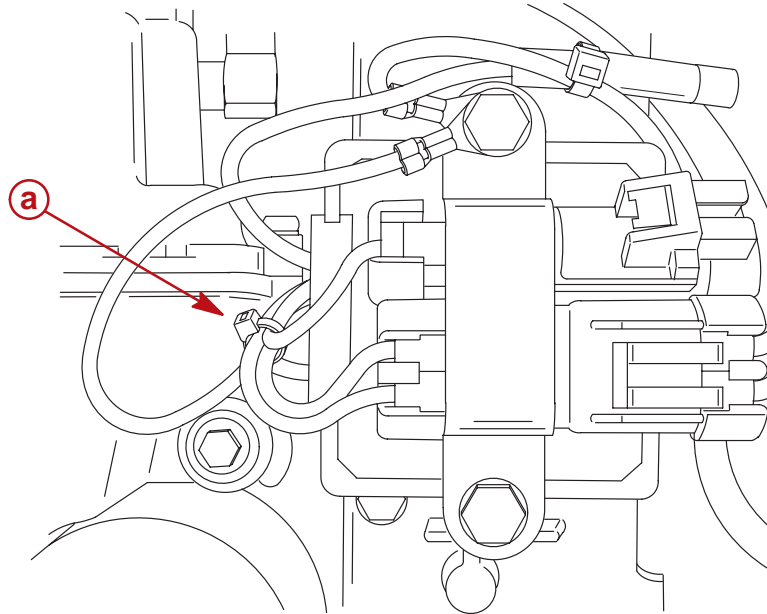
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Correction

Move the voltage regulator wires away from the VST and install a sta-strap around the wires to prevent further contact. Position the retaining portion or "head" of the sta-strap towards the VST to provide additional protection. Make this correction before a new outboard is delivered to the customer and whenever an outboard is in for servicing.



00298

a - Sta-strap

Outboards produced beginning with serial number 0T685243 have the wires moved, a sta-strap installed and the voltage regulator moved downward to prevent the wires from contacting the VST.

Warranty

Mercury Marine will credit the dealer for the cost of parts and labor for three years from the issuance of this bulletin. Please note the month and year located at the lower left corner of the front page of this document.

Complete a warranty claim listing:

- Outboard serial number
- Qty. 1 P/N 56762 Sta-Strap
- One half (0.5) hour labor
- Warranty Flat Rate Code - SB05
- Part Code - 330
- Failure Code - 00

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