

Circulate to: Sales Manager Accounting Service Manager Technician Parts Manager

200–300 Verado Flywheel Bolt Torque

Scope

Worldwide

Situation

Verado service manual 90-8M0082470, August 2013.

The flywheel bolt torque specified in **Section 4A - Cylinder Block/Crankcase** is incorrect. Refer to pages 4A-19, 4A-21, and 4A-75. The correct flywheel bolt torque is specified in the **Flywheel Installation** procedure, pages 2A-14 and 15.

Correction

The correct torque specification is listed in the following table and on the provided decals:

Description		Nm	lb-in.	lb-ft
Flywheel bolt (M20 x 68)	First	60	–	44
	Final	180	–	133

NOTE: Three decals are provided with this service bulletin.

1. Locate the appropriate pages in your service manual. Refer to pages 4A-19, 4A-21, and 4A-75.
2. Remove the backing from the decal.
3. Apply the decal over the incorrect torque specification.



	60	—	44
	180	—	133

Flywheel bolt torque specification decal

NOTE: If additional decals are required, please contact Mercury Marine Technical Service.

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