



MERCUISER SERVICE BULLETIN

Section: XII (*Bulletins*)

Number: 70-7-03

Date : 2/25/70

Cut individual items along broken lines and attach in appropriate sections of your MerCruiser Service Manual.

- A. Bushing Identification (*Sections IX and X*)
- B. Ignition Switch Key Numbers (*Section IV*)
- C. Propeller (21" Pitch) Replacement (*Sec. II*)

A. BUSHING IDENTIFICATION

(For Stern Drive Section IX and Miscellaneous Section X)

Although bushings C-23-45736 and C-23-28055 are identical in appearance, their composition and uses differ.

The harder bushing (C-23-45736) is a Power Tilt-Trim anchor pin bushing. The softer bushing (C-23-28055) is a MerCruiser water tube seal and can be collapsed with normal pressure between index finger and thumb. Be sure to use the correct part. If the softer bushing is installed on the MerCruiser anchor pin, it will squeeze out. Check your parts stock to be certain that the bushings are in their proper location.

B. IGNITION SWITCH KEY NUMBERS

(For Starting System Section IV)

When ordering ignition switch keys (C-30431), be sure to include the three numbers stamped on the key. These numbers identify the specific key, i.e., C-30431-123.

DO NOT USE the numbers in the "A51000" or "B51000" series (also stamped on keys), which are the supplier's numbers.

C. PROPELLER (21" PITCH) REPLACEMENT - MerCruiser 120-140-160

(For Installation Section II)

Present 21" pitch propeller B-48-49634A1, which replaced the earlier 21" pitch B-48-36012A1 propeller, in some applications will not allow the engine to attain its recommended RPM. In most cases, however, the 19" pitch B-48-36014A1 or 19" pitch B-48-36014A4 propeller has corrected the problem.

On some installations, the present 19" or 21" pitch propellers will not allow recommended engine RPM. To correct this specific problem, a modified 21" propeller (B-48-36012A5) and a modified 21" cupped propeller (B-48-36012A6) have been released. This propeller is not for general use, subsequently, place your orders accordingly.