

GIMBAL HOUSING and DRIVE UNIT IDENTIFICATION

(Attach Bulletin Reference Sticker to PP 2B-6 and 2H-7 of Your Service Manual.)

It has been brought to our attention that prior 120/140/165/888 drive units occasionally are being installed on present gimbal housing assemblies (transom plate assemblies). This inter-mixing will present a serious field problem, as clutch travel and shift cable measurements on early and later 120/140/165/888 models are different.

Information and illustrations, following, will identify early and later (newer) models.

MerCruiser Model	Drive Unit Serial No.	Drive Unit Assembly Part No.	Transom to Gimbal Housing Gasket	Shift Cable Location
Prior 120/140 Model Drives	3780849 and Below	B-1547-3917A29	B-27-55817 (Black Rubber) Figure 3	Inner Transom Plate (Figure 1)
Present 120/140 Model Drives	3780850 and Above	B-1547-3917A42	B-27-65373 (Tan Cork) Figure 4	Horizontal Mounting Plate (Figure 2)
Prior 165 Model Drive	3782024 and Below	B-1547-3917A31	B-27-55817 (Black Rubber) Figure 3	Inner Transom Plate (Figure 1)
Present 165 Model Drive	3782025 and Above	B-1547-3917A41	B-27-65373 (Tan Cork) Figure 4	Horizontal Mounting Plate (Figure 2)
Prior 888 Model Drive	3784374 and Below	B-1547-3917A33	B-27-55817 (Black Rubber) Figure 3	On Engine (Figure 5)
Present 888 Model Drive	3784375 and Above	B-1547-3917A40	B-27-65373 (Tan Cork) Figure 4	On Engine (Figure 6)
888 Model Engine	3777490 and Above			On Engine (Figure 6)

NOTE: Model 120/140/165 Engines Can Be Used with Either Type of Transom Plate Assembly or Drive Unit.

120/140 Model Drives: OEM Part No. B-1547-3917A43 (Same as B-1547-3917A42)
 165 Model Drive : OEM Part No. B-1547-3917A44 (Same as B-1547-3917A41)
 888 Model Drive : OEM Part No. B-1547-3917A45 (Same as B-1547-3917A40)

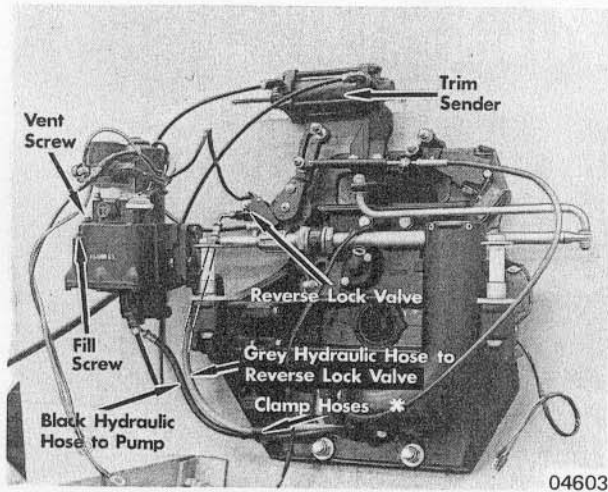


Figure 1. Gimbal Housing Assembly (B-63338A4) - Prior 120/140/165 Models

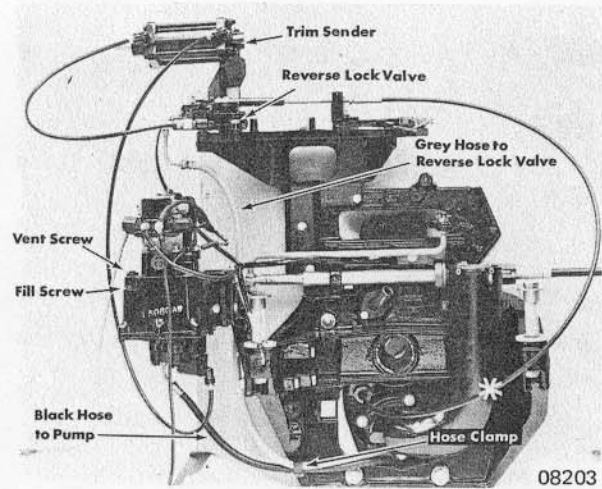


Figure 2. Gimbal Housing Assembly (B-63338A9) - Present 120/140/165 Models

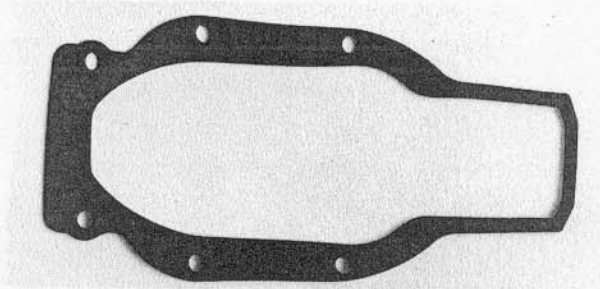


Figure 3. Gimbal Housing to Transom Plate Gasket (Black, Rubber) - Prior Models

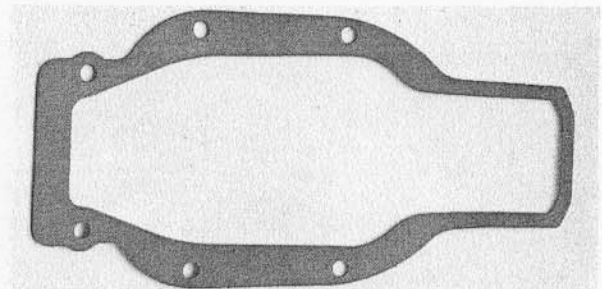


Figure 4. Gimbal Housing to Transom Plate Gasket (Cork, Tan) - Present Models

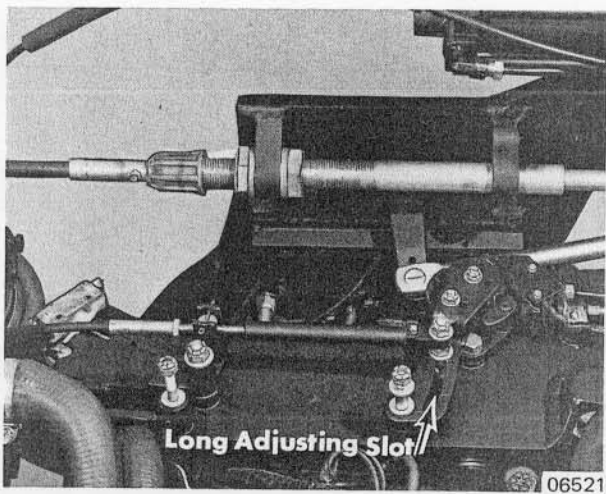


Figure 5. Long Adjusting Slot in Shift Lever - 188 Model Engine (Serial No. 3777489 and Below)

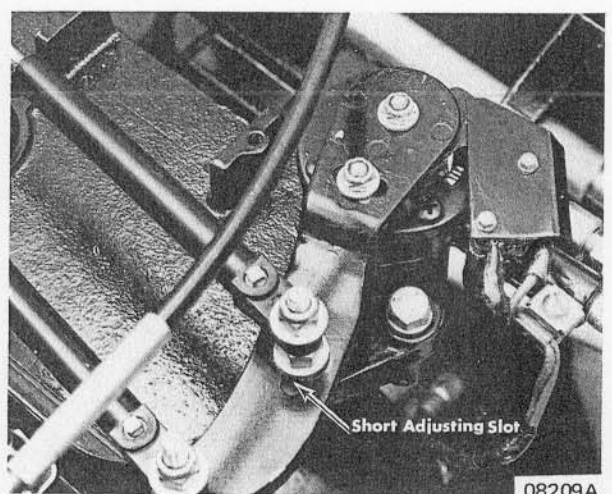


Figure 6. Short Adjusting Slot in Shift Lever - 188 Model Engine (Serial No. 3777490 and Above)