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## New Screw Hose Clamps on MerCruiser Products

### Models Affected

All MerCruiser products.

### Situation

MerCruiser is introducing a new hose clamp. The new hose clamp differs in appearance and is interchangeable with the original clamp. The change improves the availability of quality clamps for production of MerCruiser products. The new clamp will be used in various locations on the engine and sterndrive.

## Hose Clamp

### Torque Specifications

The torque specification for the new clamp is different from that of the original clamp. If using the original clamp, refer to the appropriate Mercury MerCruiser service manual for torque information.

Description	Nm	lb. in.	lb. ft.
New hose clamp	3	26	–

### Original Hose Clamp—Identification

**IMPORTANT:** Always exercise caution when working with and around hose clamps.

- The original hose clamp uses a worm screw (with 5/16 in. hex head) to engage slots cut through the band.
- For the correct torque for this style of hose clamp, refer to the appropriate Mercury MerCruiser service manual.

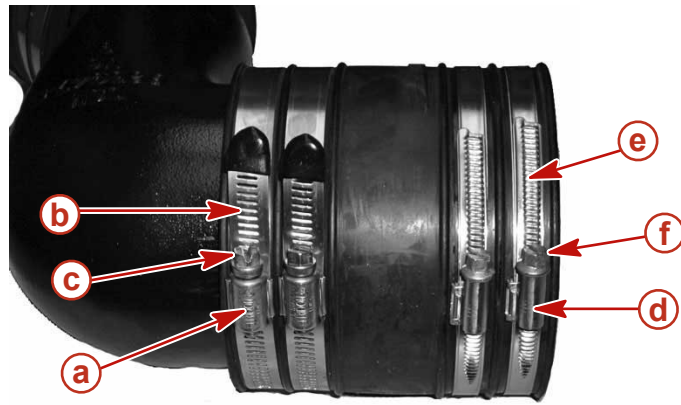
### New Hose Clamp—Identification

- The new hose clamp is narrower than the original hose clamp and solid-stamped to eliminate cuts through the band.

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- The hex head size of the screw is 7 mm.



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- a** - Original hose clamp
- b** - Slot cut through the band
- c** - Screw hex head (5/16 in.)

- d** - New hose clamp
- e** - Solid stamping
- f** - Screw hex head (7 mm)

## Ordering Replacement Parts

Refer to the appropriate parts catalog for the correct part number of the hose clamp required. The original hose clamps will be superseded over time as appropriate. In the meantime, the hose clamp you receive could be the original-style hose clamp. Torque according to the style of hose clamp provided with your product.

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