

Service Bulletin

Outboard No. 2016-01 OEM No. 2016-01

Circulate to:

Sales Manager

☐ Accounting

Service Manager

Technician

Parts Manager

Steering Information for Multiple Engine Applications

Models Affected

Models Covered	Serial Number Or Year
Verado 400R	All serial numbers

Scope

Worldwide

Situation

Applications with multiple Verado 400R engines must have a minimum of two steering cylinders. When installing two cylinders in this type of application, it will be necessary to use a 50 cc or greater displacement helm to limit the number of turns lock to lock.

Correction

A decal will be installed on the steering cover of all counterrotation engines that are shipped from the factory.



ACAUTION

Avoid momentary loss of steering control caused by high steering forces. Multiple engine installations must have a minimum of two steering cylinders.

8M0114897

60523

THE INFORMATION IN THIS DOCUMENT IS CONFIDENTIAL AND PROTECTED BY COPYRIGHT AND IS THE PROPERTY OF MERCURY MARINE.

This document is provided for the sole and exclusive use of the original recipient as prescribed by Mercury Marine and may not be distributed or copied, digitally or otherwise, without the prior written consent of Mercury Marine.



This document is provided for the sole and exclusive use of the original recipient as prescribed by Mercury Marine and may not be distributed or copied, digitally or otherwise, without the prior written consent of Mercury Marine.

Page 2 / 2 © 2016 Mercury Marine FEBRUARY 2016 2016-01