

Exhaust Manifold Gasket Kit – 4 Cylinder L-Drive Models

125LD9A	Models updated via campaign
125LD9B	Models updated via campaign
120LD90A	Models updated via campaign
120LD91B	Serial No. 1481 and higher
120LD91D	All serial numbers

There have been field reports of water entering the lower cylinders on the four cylinder L-Drive models. This condition has been rectified by installation of a new exhaust manifold gasket manufactured with different material.

A kit (Part Number **819729A1**) has been established for this field campaign. This kit can be ordered through your normal parts ordering procedure.

The kit contains:

Qty. 1	27-819711 Exhaust Manifold Gasket
Qty. 1	37-819730 Decal
Qty. 1	90-819731 Instructions

It is important to apply Perfect Seal Gasket Maker #4 Sealant (Part Number 92-34227-I) to both surfaces of the gasket.

Apply the decal on the exhaust manifold after installation of the gasket for identification of repair.

The time allowed for this repair is 2.5 hours. This time includes the cost of the sealant required and time for water test.

More than one L-Drive model can be listed on a warranty claim. It is necessary to list both model and serial number of each unit. You can also submit batch claims via Midas. Refer to your instruction manual for explanation.