

service bulletin

No. 91-3

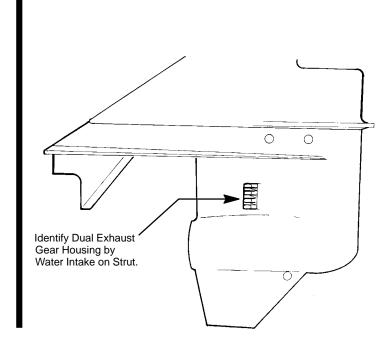
Propeller Mounting Hardware

Beginning with the 1990 model year certain 90, 120 and 150 horsepower outboard and L-Drive models started using a new type gear housing with DUAL EXHAUST. This terminology refers to a combination of snout exhaust (type used on previous models) and thru prop hub exhaust. The new gear housing can be identified by the location of the water intake on each side of the strut. (See Figure 1.)

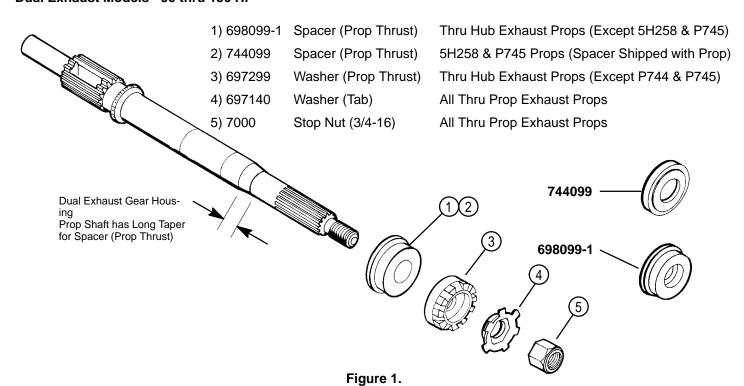
The previously used SINGLE EXHAUST gear Housing has the water intake located at the prop shaft centerline. (See Figure 2.)

With the introduction of the DUAL EXHAUST gear housing several internal components have changed, including a propeller shaft the requires new propeller mounting hardware. The purpose of this bulletin is to provide information regarding correct usage of propeller mounting hardware for each type of gear housing.

SERVICE NOTE: When installing a propeller, the PROP THRUST SPACER should first be placed in the prop hub, then the spacer and prop together should be installed on the prop shaft.



PROPELLER HARDWARE Dual Exhaust Models - 90 thru 150 HP



| 1) 523099-1 or 694099 | Spacer (Prop Thrust) | All Props - Except 5H258 & P745 |
|--------------------------|------------------------|---------------------------------|
| 2) 819058 | Spacer (Prop Thrust) | 5H258 & P745 Props Only |
| 3) 523282 | Washer (Prop Spline) | Flared Hub Props |
| 4) 532299 | Spacer (Plastic Flare) | Straight Hub Props |
| 5) 1866 | Washer (Stop Nut) | Prop Shaft w/ 5/8-18 Thread |
| 6) 7048 | Stop Nut (5/8-18) | Prop Shaft w/ 5/8-18 Thread |
| 7) 8167 | Washer | Prop Shaft w/ 3/4-16 Thread |
| 8) 7000 | Stop Nut (3/4-16) | Prop Shaft w/ 3/4-16 Thread |
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