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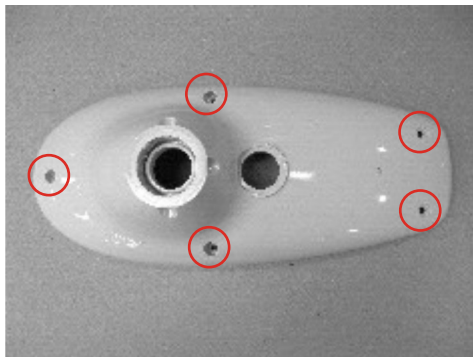
Top Housing Base Screw Torque Correction

Models Affected

Tour ES, Excel, Digital Steering, PTSv

Situation

Screws attaching the top housing cover to the top housing base have incorrect torque specifications in service manuals 90-MXC5900 and 90-MXC5901. The incorrect torque values can cause the top housing to be loose or to break.



18574

The screws in the five illustrated locations must be tightened to 17 - 19 lb. in.

Correction

The top housing screws should be tightened to specifications.

Description	Nm	lb. in.	lb. ft.
Top housing screws (M00603)	1.92 - 2.15	17 - 19	

The affected service manuals will have this corrected in the next revision.

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