

Circulate to: Sales Manager Accounting Service Manager Technician Parts Manager

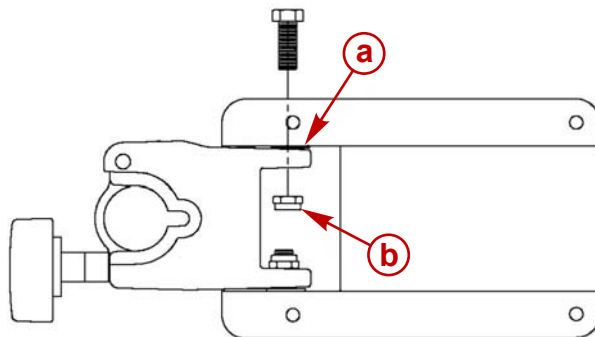
Pontoon Mount Washer

Models Affected

Models Covered	Year
MBK300132 MBK300052	Pontoon mount manufactured from 07/06/02 through 01/01/05

Description

Inner bracket does not center properly causing dimensional issues with the mounting plate.



31453

Pontoon mount washer

a - MRK17102 - Nylon spacer washer **b** - MKM09802 - Nylon locknut

Correction

Remove four (4) pieces of MXT01101 stainless steel washers. Add four (4) pieces of MRK17102 nylon washers per diagram. Tighten the bolts to specifications.

Description	Nm	lb. in.	lb. ft.
Bolts	33.9		25

Parts Required

Description	Part Number
Nylon space washer (4 pieces)	MRK17102
Nylon locknut (4 pieces)	MKM09802

THE INFORMATION IN THIS DOCUMENT IS CONFIDENTIAL AND PROTECTED BY COPYRIGHT AND IS THE PROPERTY OF MERCURY MARINE.

This document is provided for the sole and exclusive use of the original recipient as prescribed by Mercury Marine and may not be distributed or copied, digitally or otherwise, without the prior written consent of Mercury Marine.

Warranty

MotorGuide will credit the service center for the cost of parts and labor as outlined in this bulletin. Submit a warranty claim through your normal warranty processing channel listing.

- Model Number: MBK300132, MBK300052
- Serial Number: 9B093681 and above
- Warranty Flat Rate Code: SB05
- Labor Rate: Five-tenths (0.5)
- Part Code: 851
- Failure Code: 00

THE INFORMATION IN THIS DOCUMENT IS CONFIDENTIAL AND PROTECTED BY COPYRIGHT AND IS THE PROPERTY OF MERCURY MARINE.

This document is provided for the sole and exclusive use of the original recipient as prescribed by Mercury Marine and may not be distributed or copied, digitally or otherwise, without the prior written consent of Mercury Marine.