

TO: SERVICE MANAGER MECHANICS
PARTS MANAGER

No. 92-5

A. PISTON RING END GAP SPECIFICATION CHANGES FOR MHP FOUR CYCLE ENGINES

Models: HP 425, HP 465, HP 500, HP 525SC, HP 600SC, & HP 800SC

IMPORTANT: When repairing one of the above model engines, the following specifications should be used. Oil ring rails can be set to specifications previously issued in Service Bulletins.

MODEL	TOP RING in. (mm)	SECOND RING in. (mm)
425 (.381-.635)	.015-.025 (.381-.635)	.015-.025
465 (.406-.660)	.016-.026 (.406-.660)	.016-.026
500 (.508-.558)	.022-.024 (.558-.610)	.020-.022
525SC (.610-.660)	.026-.028 (.660-.711)	.024-.026
600SC	.028-.030 (.711-.762)	.026-.028 (.660-.711)
800SC	.028-.030 (.711-.762)	.026-.028 (.660-.711)