

TO: SERVICE MANAGER  MECHANICS   
PARTS MANAGER

No. 97-1

## Relocating Bravo Drive Oil Reservoir Bottle on MerCruiser Hi-Performance Engines

### MODELS AFFECTED

Most 1997 Hi-Performance MerCruiser engines with Bravo drives.

### PROBLEM

Some drive reservoir bottles in the field have melted when mounted on the engine next to the port exhaust manifold. Most 1997 Hi-Performance MerCruiser engines with Bravo drives were shipped with two reservoir bottles for the drive. One bottle could be located on a bracket next to the port exhaust manifold while the bottle kit that comes with the transom assembly would be mounted on the inner transom of the boat. The boat builder had a choice of which location they preferred. Current engines are being shipped with only the transom mounted reservoir bottle.

### SOLUTION

If the oil reservoir bottle is mounted next to the port exhaust manifold on a MerCruiser Hi-Performance installation and is showing signs of melting, order bottle relocating kit P/N 806054A-1. Install the reservoir bottle on the transom according to instructions included with the kit.

### WARRANTY

Drive reservoir bottle melting failures caused by the bottle being mounted on the exhaust manifold will be covered by a special warranty for two (2) years from the date of sale to the original owner to assure customer satisfaction. Use the following information to complete a warranty claim.

**Warranty Code:** EXCP

**Flat Rate:** 1.0 hrs.

**Kit Required:** 806054A-1