



parts bulletin



No. 94-4

SERVICE REPLACEMENT GEAR CASE ASSEMBLIES ON 225 HP

MODEL

225
Serial # D280813 & UP
90-824403-94

CHANGE

For '94 model year an 8 Tooth Driveshaft Spline was used in production. The introduction of the 13 Tooth Driveshaft Spline for the '95 model year means that a total of 48 different gear housings could be in service stock if the production one piece driveshafts were used. Therefore, service replacement of the (1) piece drivehshaft is not being offered. All replacement Gear Housings with the (1) piece driveshaft with 8 Tooth Splines will no longer be available.

Replacment Gear Housings will use short driveshafts in all units and use shaft extensions to complete the connection.

Before ordering you must determine the length of the driveshaft and the number of splines on the driveshaft.

Order a "GENERIC" GEAR HOUSING and a DRIVESHAFT EXTENION KIT

1623- 822442A49	GEAR HOUSING (BLACK)	STANDARD ROTATION
1623- 822442A50	GEAR HOUSING (GRAY)	1.64:1 GEAR RATIO
1623- 822442A55	GEAR HOUSING (BLACK)	COUNTER ROTATION
1623- 822442A56	GEAR HOUSING (GRAY)	1.64:1 GEAR RATIO
1623- 822442A51	GEAR HOUSING (BLACK)	STANDARD ROTATION
1623- 822442A52	GEAR HOUSING (GRAY)	1.75:1 GEAR RATIO
1623- 822442A53	GEAR HOUSING (BLACK)	COUNTER ROTATION
1623- 822442A54	GEAR HOUSING (GRAY)	1.75:1 GEAR RATIO
45- 824114A1	DRIVESHAFT EXTENSION KIT (LONG - 20" - 8 SPLINES)	
45- 823901A1	DRIVESHAFT EXT. KIT (X-LONG - 25" 8 SPLINES)	
45- 824115A1	DRIVESHAFT EXT. KIT (XX-LONG - 30" - 8 SPLINES)	
45- 827754A1	DRIVESHAFT EXT. KIT (LONG - 20" - 13 SPLINES)	
45- 827755A1	DRIVESHAFT EXT. KIT (X-LONG - 25" -13 SPLINES)	
45- 826353A1	DRIVESHAFT EXT. KIT (XX-LONG - 30" - 13 SPLINES)	