



# parts bulletin



No. 95-8

## FORCE OUTBOARDS AND SPORT JET MODELS

Note that the following additional Special Tools are needed to service all 1996 Force 40 thru 120 and 95XR and 120XR Sport Jet models.

1. 91-73687A2 PULLER KIT-Flywheel
2. 91-90455 EYE-Lifting-Crankshaft End
3. 91-74607A3 INSTALLER KIT-Piston Pin
4. 91-77109A3 INSTALLER KIT-Piston Pin Lock Ring
5. 91-52952A1 REMOVAL TOOL-Piston Pin Lock Ring
6. 84-825207A2 HARNESS ASSEMBLY-CDM Tester