



PARTS CATALOG

MERC 110

SERIAL NUMBER

110 1865779 THRU 2798056

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NOTE: Indented description indicate that these parts are included in preceeding assembly.

AR = As Required

NSS = Not Sold Separate

OPT = Optional

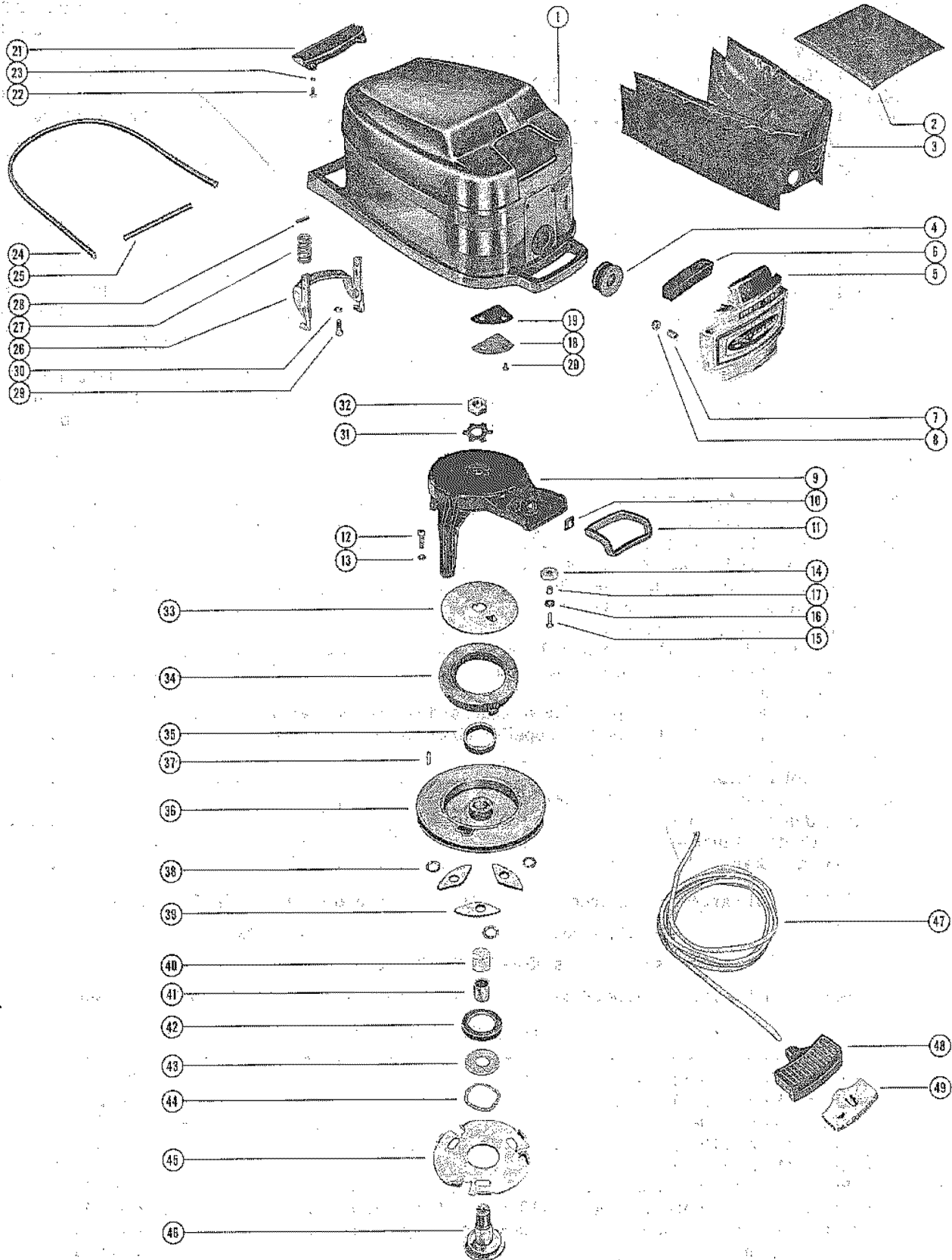
NS = Not Shown

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MISCELLANEOUS/ACCESSORIES

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	37-39339A1		0	DECAL SET (MERC 110-5)
-	37-46022A1		0	DECAL SET (MERC 110-6)
-	37-47771A1		0	DECAL SET (MERC 110-7)
-	37-52762A1		0	DECAL SET (MERC 110-8)
-	37-56629A1		0	DECAL SET (MERC 110-9)
-	27-39050A1		0	GASKET SET (MOTOR OVERHAUL) - MERC 110-5
-	27-46233A1		0	GASKET SET (MOTOR OVERHAUL) - MERC 110-6 AND MERC 110-7
-	27-46233A2		0	GASKET SET (MOTOR OVERHAUL) - MERC 110-8 AND MERC 110-9
-	24789A1		0	FLUSHING ASSEMBLY
-	90-39562		0	MERC 110-5, -6, -7 , -8 AND -9 PARTS LIST
-	46-46893A2		0	MERC 110-5, -6, -7 , -8 AND -9 RESISTANT WATER PUMP KIT

TOP COWL AND STARTER ASSEMBLY

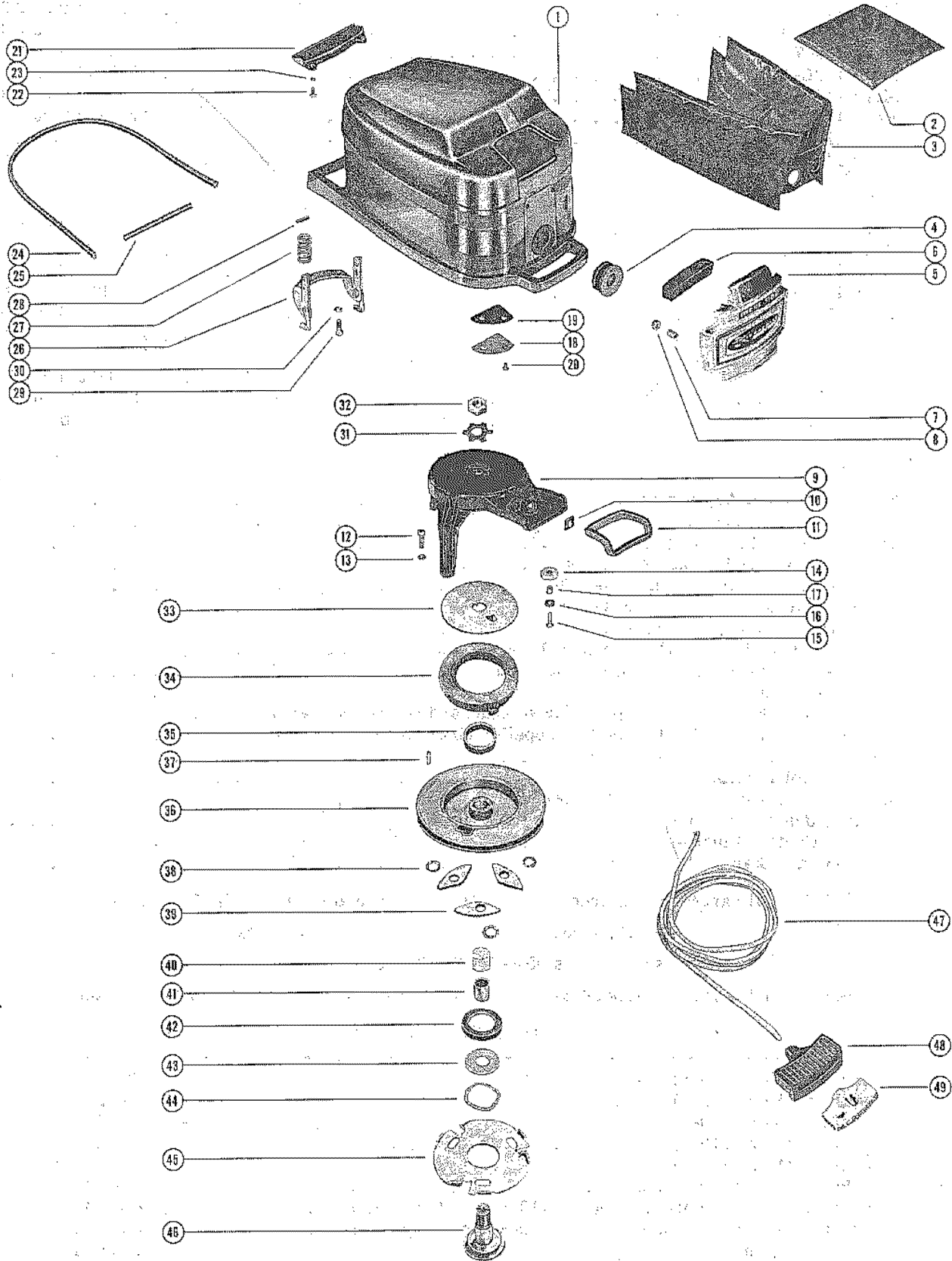


TOP COWL AND STARTER ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	2123-2625		1,1,1,,	COWL, TOP
	2123-3668		,,,1	COWL, TOP
	2123-3953		,,,1	COWL, TOP
2	39080		1,1,1,1,1	BLANKET, SOUND ABSORBING - TOP COWL - TOP
3	39071		1,1,1,1,1	BLANKET, SOUND ABSORBING - TOP COWL
4	25-39086		1,1,1,1,1	GROMMET, COWL LATCH - TOP COWL
5	2128-2667A2		1,,,,	COVER ASSEMBLY, FRONT
	2128-2667A5		,1,,,,	COVER ASSEMBLY, FRONT
	2128-2667A7		,,1,,	COVER ASSEMBLY, FRONT
	2128-2667A8		,,,1,1	COVER ASSEMBLY, FRONT
6	39039		1,1,1,1,1	STRIP, RUBBER - FRONT COVER
7	23-39578		2,2,2,2,2	SPACER, FRONT COVER STUD
8	11-20361		2,2,2,2,2	NUT, FRONT COVER STUD
9	39880A3		1,1,1,1,1	STARTER HOUSING ASSEMBLY
10	57821		1,1,1,1,1	GUIDE, ROPE - STARTER HOUSING
11	39043		1,1,1,1,1	SEAL, STARTER HOUSING TO TOP COWL
12	10-31294		2,,,,	SCREW, STARTER HOUSING TO CRANKCASE (1")
	10-22485		1,,,,	SCREW, STARTER HOUSING TO CYLINDER BLOCK (3/4")
13	13-26992		3,,,,	LOCKWASHER, STARTER HOUSING SCREW
12	10-46962		2,2,2,2,2	SCREW, STARTER HOUSING TO CRANKCASE (1")
	10-34439		,1,1,1,1,	SCREW, STARTER HOUSING TO CYLINDER BLOCK (3/4")
	10-56354		,,,1	SCREW, STARTER HOUSING TO CYLINDER BLOCK (1 1/4")
14	30976		1,1,1,1,1,	PULLEY, STARTER CABLE
	55860		,,,1	PULLEY, STARTER CABLE
15	10-28789		1,1,1,1,1	SCREW, CABLE PULLEY SCREW
16	12-22887		1,1,1,1,1	WASHER, CABLE PULLEY SCREW
17	23-30977		1,1,1,1,1	SPACER, CABLE PULLEY
18	39084		2,2,2,2,2	PLATE, SEAL - TOP COWL
19	39093		2,2,2,2,2	SEAL, TOP COWL PLATE
20	10-30009		4,4,4,4,4	SCREW, PLATE AND SEAL TO TOP COWL (3/8")
21	39027		1,1,1,1,1	SHIELD, TOP COWL - REAR
22	10-20646		3,3,3,3,3	SCREW, REAR SHIELD TO TOP COWL (5/8")
23	13-26996		3,3,3,3,3	LOCKWASHER, REAR SHIELD SCREW
24	39091		1,1,1,1,1,	SEAL, TOP COWL (33 1/2")
25	39092		1,1,1,1,1,	SEAL, TOP COWL - FRONT (4 3/4")
24	55059A1		,,,1	SEAL, TOP COWL (20 1/2")
	56377		,,,1	SEAL, TOP COWL (42")
26	39088A1		1,1,1,1,1	COWL LATCH ASSEMBLY, TOP COWL
27	24-39094		2,2,2,2,2	SPRING, COMPRESSION - COWL LATCH
28	17-39095		2,2,2,2,2	PIN, ROLL - SPRING TO COWL LATCH
29	10-22485		3,3,3,,	SCREW, COWL LATCH TO TOP COWL (3/4")
30	13-26992		3,3,3,,	LOCKWASHER, COWL LATCH SCREW
31	14-20165		1,1,1,1,1	TAB WASHER, SHEAVE SHAFT NUT

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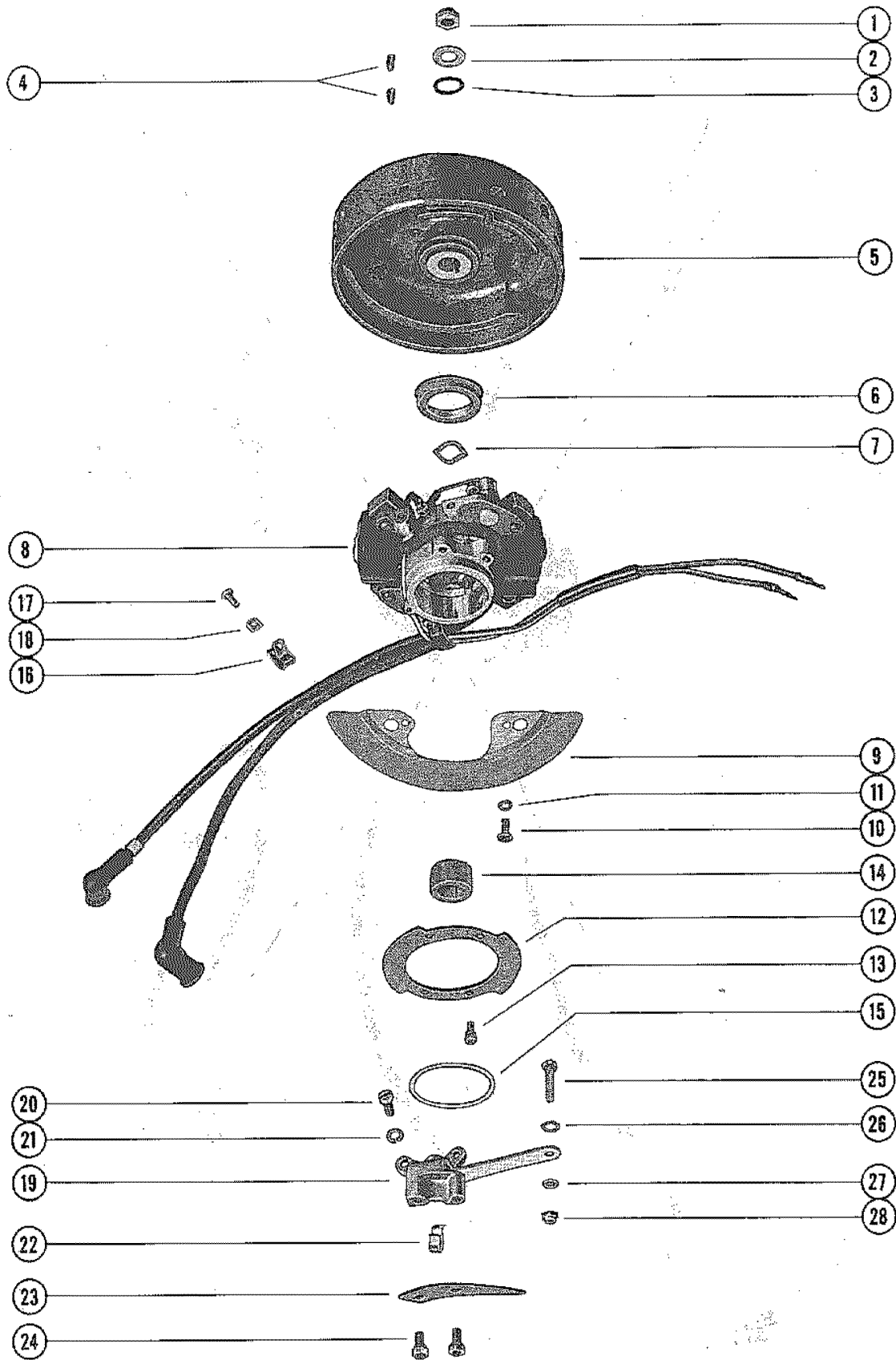
TOP COWL AND STARTER ASSEMBLY



TOP COWL AND STARTER ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
29	10-34439		,,3,3	SCREW, COWL LATCH TO TOP COWL
32	11-20166		1,1,1,1,1	NUT, SHEAVE SHAFT (LEFT HAND THREAD)
33	20155		1,1,1,1,1	RETAINER, STARTER SPRING
34	24-29340A1		1,,,,	SPRING, STARTER REWING
	24-45073A1		1,1,1,1,1	SPRING, STARTER REWIND
35	23-28912		1,1,1,1,1	BUSHING, STARTER SPRING GUIDE
36	50-30594A1		1,1,1,1,1	STARTER SHEAVE ASSEMBLY
37	17-22896		1,1,1,1,1	PIN, RETAINER - STARTER CABLE
38	13-36206		3,3,3,3,3	WASHER, WAVE - STARTER PAWL
39	30596		3,3,3,3,3	PAWL, STARTER
40	23-28919		1,1,1,1,1	BUSHING, NYLON - SHEAVE SHAFT SPACER
41	23-35560		1,1,1,1,1	APACER< SHEAVE SHAFT
42	26179		1,1,1,1,1	RETAINER, SHEAVE SHAFT TO STARTER SHEAVE
43	12-35559		1,1,1,1,1	WASHER, SHEAVE SHAFT RETAINER
44	13-20160		1,1,1,1,1	WASHER, WAVE - RETAINER TENSION
45	30595		1,1,1,1,1	PLATE, RETAINER - STATER PAWL
46	35558		1,1,1,1,1	SHAFT, SHEAVE
47	50-30823A1		1,1,1,1,1	STARTER CABLE ASSEMBLY
48	30782		1,1,1,1,1	HANDLE, STARTER CABLE
49	28748		1,1,1,1,1	RETAINER, STARTER CABLE AND HANDLE

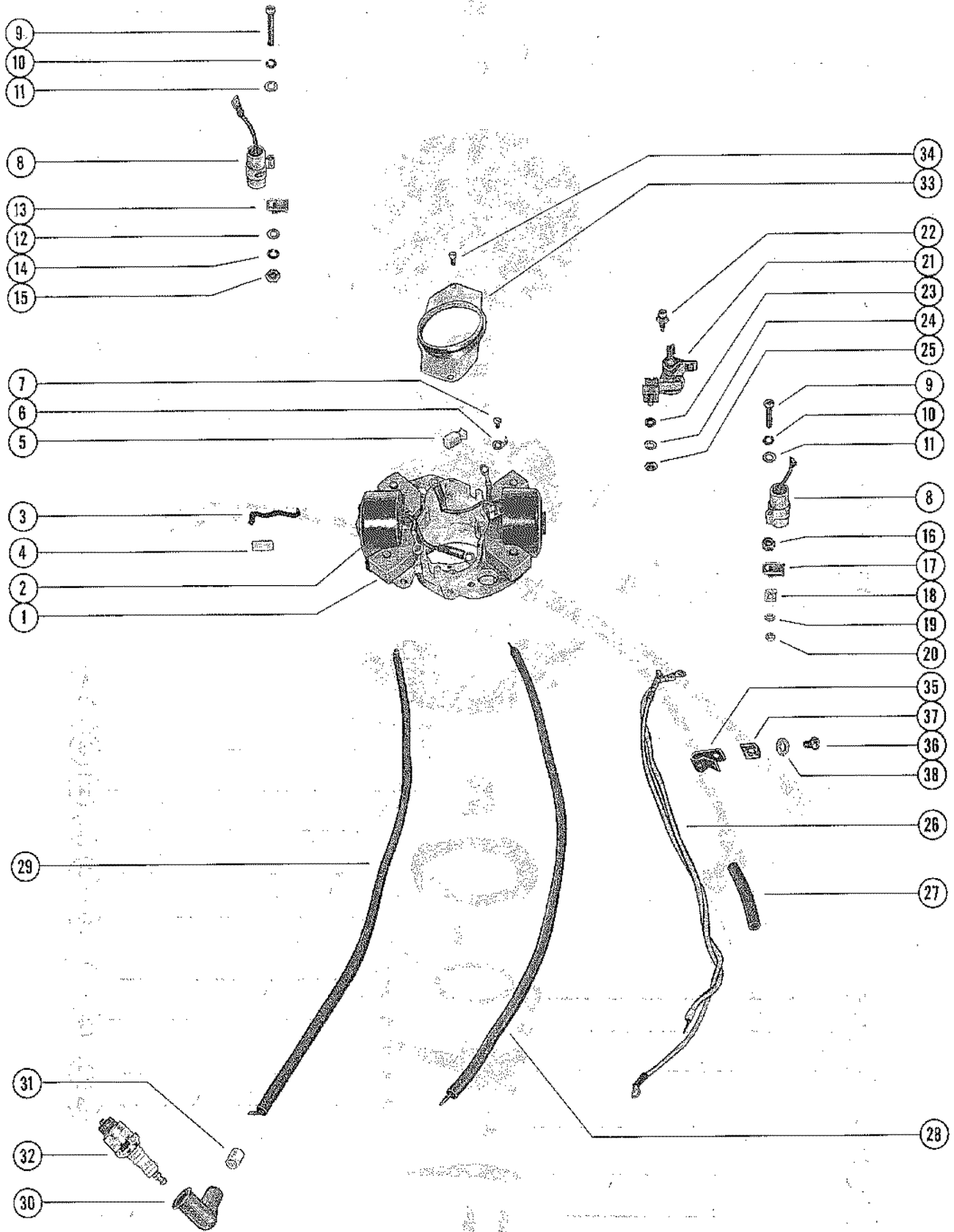
FLYWHEEL ASSEMBLY AND THROTTLE CAM LINKAGE



FLYWHEEL ASSEMBLY AND THROTTLE CAM LINKAGE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	11-20696		1,1,1,1	NUT, FLYWHEEL
2	12-36282		1,1,1,1	WASHER, FLYWHEEL NUT
3	25-36284		1,1,1,1	"O" RING, FLYWHEEL HUB
4	28-20094		2,2,2,2	KEY, FLYWHEEL DRIVE
5	219-2246A4		1,1,1,1	FLYWHEEL ASSEMBLY, COMPLETE
6	23-34367		1,1,1,1	COLLAR, FLYWHEEL DUST SHIELD
7	13-22027		1,1,1,1	WASHER, WAVE - MAGNETO CAM TENSION
8	398-2574A4		1,1,1,1	STATOR PLATE ASSEMBLY, COMPLETE FOR ADDITIONAL PARTS OF A-398-2574A4 STATOR PLATE ASSEMBLY, COMPLETE, SEE PAGE 6
9	39326A1		1,1,1,1	SHIELD ASSEMBLY, MAGNETO
10	10-45742		2,2,2,2	SCREW, SHIELD TO MAGNETO
11	13-26996		2,2,2,2	LOCKWASHER, SHIELD SCREW
12	33904		1,1,1,1	RING, HOLD DOWN - STATOR PLATE
13	10-35400		4,4,4,4	SCREW, HOLD DOWN RING TO STATOR PLATE
14	398-2230		1,1,1,1	CAM, BREAKER
15	15-33910015		1,1,1,1	SHIM, STATOR PLATE TO UPPER END CAP (.015)
16	54-39844		1,1,1,1	CLAMP, STATOR LEAD
17	10-20720		1,1,1,1	SCREW, STATOR LEAD CLIP TO PORT COVER
18	22789		1,1,1,1	"D" WASHER, LEAD CLIP SCREW
19	34363A1		1,1,1,1	THROTTLE CAM BRACKET ASSEMBLY
20	10-20738		2,2,2,	SCREW, CAM BRACKET TO STATOR PLATE
	10-53296		,,,2	SCREW, CAM BRACKET TO STATOR PLATE
21	13-26991		2,2,2,	LOCKWASHER, CAM PRACKET FASTENING SCREW
22	54-34449		1,1,1,1	CLIP, THROTTLE CAM BRACKET
23	36000		1,1,1,1	CAM, THROTTLE
24	10-28707		2,2,2,	SCREW, THROTTLE CAM TO CAM BRACKET
	10-53296		,,,2	SCREW, THROTTLE CAM TO CAM BRACKET
25	10-34696		1,1,1,1	SCREW, CONTROL LEVER TO CAM BRACKET
26	13-29720		1,1,1,1	WASHER, WAVE - CONTROL LEVER SCREW
27	12-34392		2,2,2,2	WASHER, CONTROL LEVER SCREW
28	11-28656		1,1,1,1	NUT, CONTROL LEVER SCREW

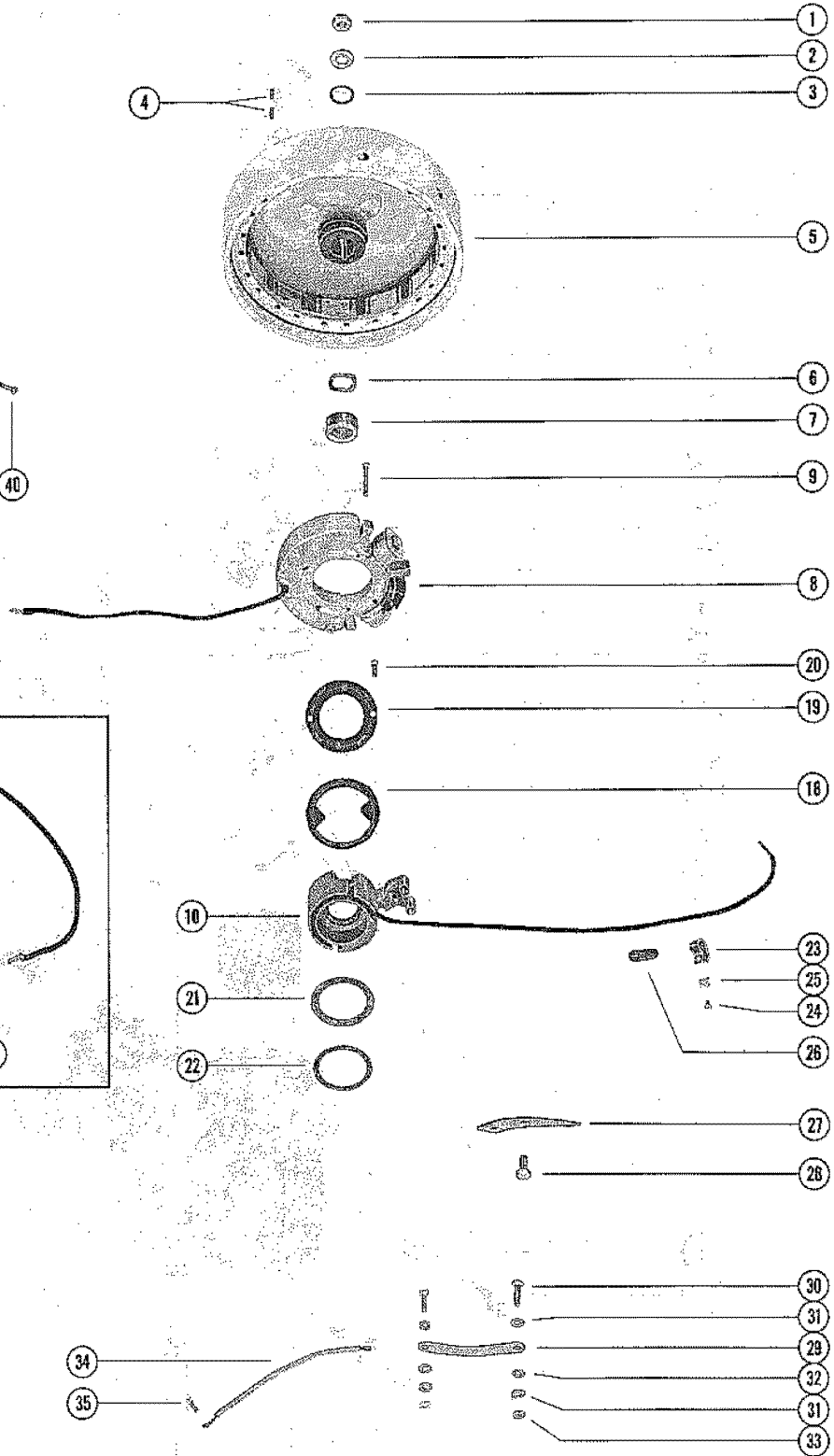
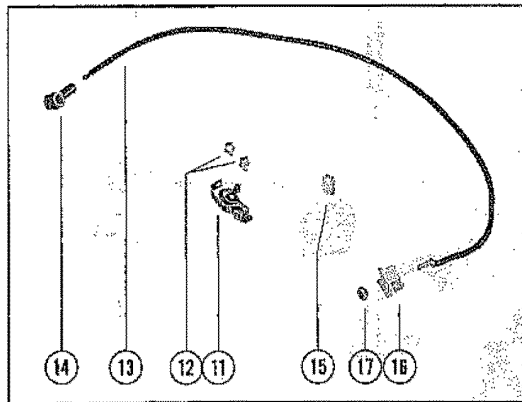
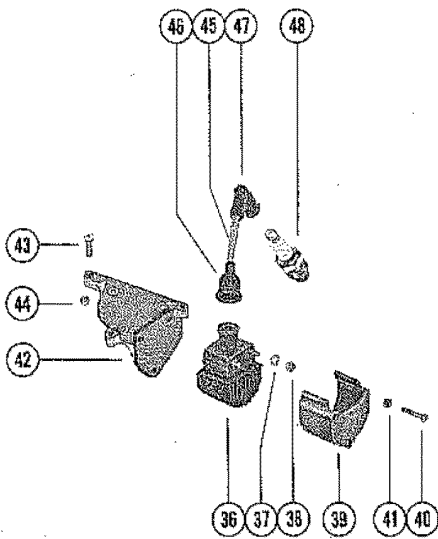
STATOR PLATE ASSEMBLY



STATOR PLATE ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	398-2574A4		1,1,1,1	STATOR PLATE ASSEMBLY, COMPLETE FOR ADDITIONAL PARTS OF A-398-2574A4 STATOR PLATE ASSEMBLY, COMPLETE, SEE PAGE 3
1	398-2221		1,1,1,1	STATOR PLATE AND CORE
2	398-2568A1		2,2,2,2	COIL ASSEMBLY
3	398-2321		1,1,1,1	CLIP, COIL RETAINING
4	398-2413		1,1,1,1	CLIP, COIL RETAINING
5	398-2207		1,1,1,1	FELT, CAM - BREAKER
6	398-732		2,2,2,2	CLIP, GROUND WIRE LEAD
7	10-21130		2,2,2,2	SCREW, GROUND TERMINAL
8	398-2203		2,2,2,2	CONDENSER ASSEMBLY
9	10-38395		2,2,2,2	SCREW, CONDENSER FASTENING (1 1/4")
10	13-21134		2,2,2,2	LOCKWASHER, CONDENSER FASTENING SCREW
11	12-21135		2,2,2,2	WASHER, CONDENSER FASTENING SCREW
12	54-33992		1,1,1,1	CLAMP, LEAD WIRE
13	12-21135		1,1,1,1	WASHER, LEAD WIRE CLAMP SCREW
14	13-21134		1,1,1,1	LOCKWASHER, LEAD WIRE CLAMP SCREW
15	11-21923		1,1,1,1	NUT, LEAD WIRE CLAMP SCREW
16	11-21825		1,1,1,1	NUT, COIL LEAD WIRE CLIP SCREW (SPACER)
17	54-24836		1,1,1,1	CLIP, NYLON - COIL LEAD WIRE
18	22789		1,1,1,1	"D" WASHER, COIL LEAD WIRE CLIP
19	13-26995		1,1,1,1	LOCKWASHER, COIL LEAD WIRE CLIP SCREW
20	11-26419		1,1,1,1	NUT, COIL LEAD WIRE CLIP SCREW
21	398-2202		2,2,2,2	BREAKER ASSEMBLY
22	10-33988		2,2,2,2	SCREW/LOCKWASHER, BREAKER FASTENING
23	12-21135		2,2,2,2	WASHER, TERMINAL SCREW
24	13-21134		2,2,2,2	LOCKWASHER, TERMINAL SCREW
25	11-21923		2,2,2,2	NUT, TERMINAL SCREW
26	398-2206		1,1,1,1	GROUND LEAD, STATOR TO TERMINAL BLOCK
27	23-30419		1,1,1,1	SLEEVE, INISULATION - GROUND LEAD
28	398-2205		1,1,1,1	LEAD WIRE
29	398-2204		1,1,1,1	LEAD WIRE - TOP
30	47604A1		2,2,2,2	PROTECTOR, SPARK PLUS
31	20117		1,1,1,1	MARKER, "TOP" - LEAD WIRE
32	33-22805		2,,,	SPARK PLUG (CHAMPION - J7J)
	33-39635		,2,2,2	SPARK PLUG (CHAMPION - L4J)
33	398-2208		1,1,1,1	COVER, DUST - STATOR PLATE
34	10-36455		2,2,2,2	SCREW, DUST COVER TO STATOR PLATE
35	54-24836		1,1,1,1	CLIP, #1 AND #2 STATOR LEADS
36	10-30663		1,1,1,1	SCREW, #1 AND #2 CLIP TO MANIFOLD COVER
37	22789		1,1,1,1	"D" WASHER, CLIP FASTENING SCREW
38	12-20128		,1,1,1	WASHER, #2 STATOR LEAD CLIP SCREW
-	92-33673--1		1,1,1,1	IGNITION COIL BOND KIT

FLYWHEEL, STATOR AND IGNITION COIL

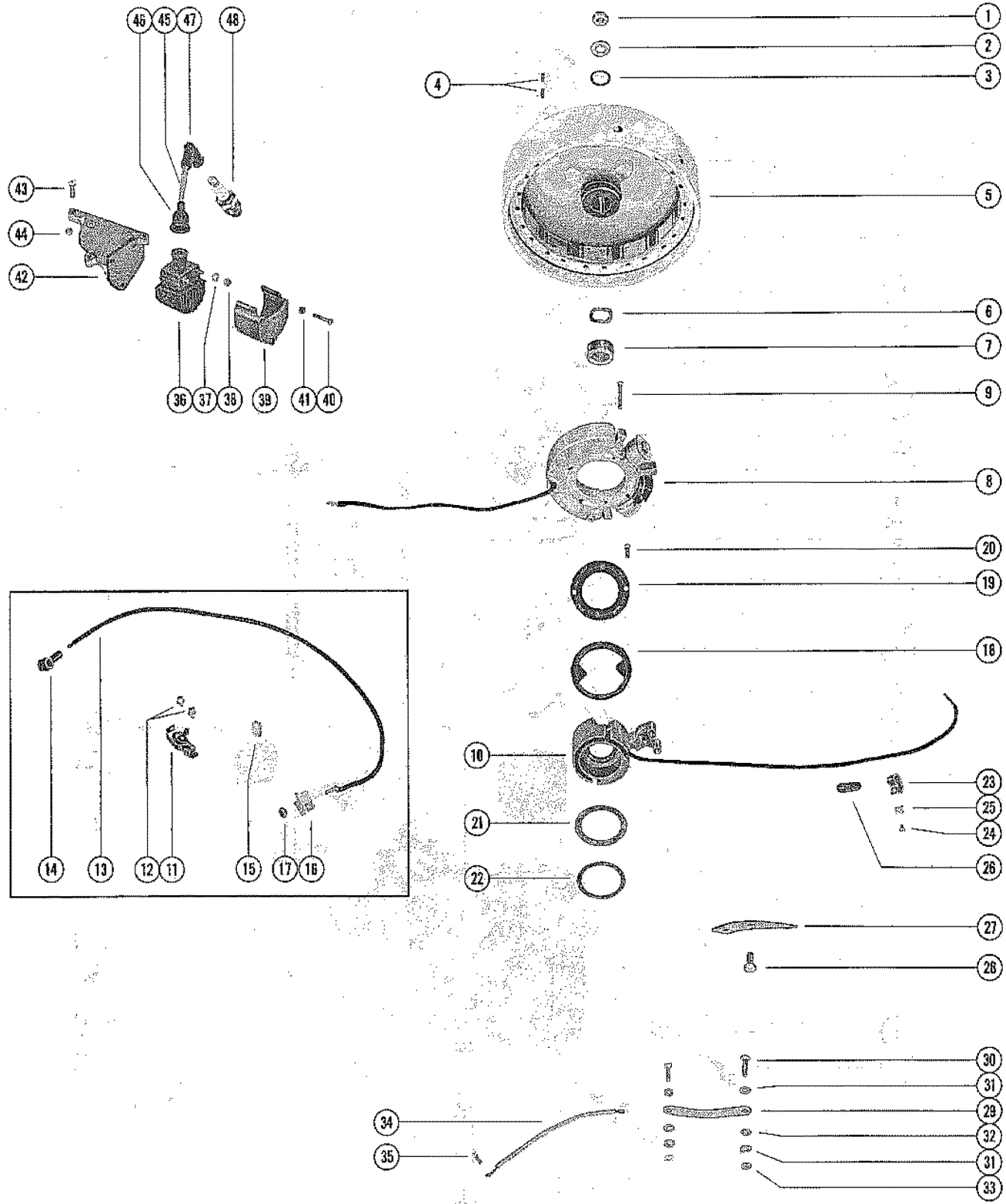


FLYWHEEL, STATOR AND IGNITION COIL

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	11-20696		1	NUT, FLYWHEEL
2	12-36282		1	WASHER, FLYWHEEL NUT
3	25-36284		1	"O" RING, FLYWHEEL NUT
4	28-20094		2	KEY, FLYWHEEL DRIVE
5	239-4174A1		1	FLYWHEEL ASSEMBLY
6	13-35629		1	WASHER, WAVE - CAM TENSION
7	336-3928		1	CAM, BREAKER
8	336-3996A4		1	STATOR ASSEMBLY
9	10-54467		4	SCREW, STATOR TO END CAP (1 1/4")
10	336-3979A1		1	HOUSING ASSEMBLY, CONTACT
11	336-3948A2		2	BREAKER ASSEMBLY, CONTACT HOUSING
12	10-56266		4	SCREW, BREAKER TO CONTACT HOUSING (E/8")
13	56316A2		1	CABLE ASSEMBLY, CONTACT HOUSING (WHITE - 17")
	56317A1		1	CABLE ASSEMBLY, CONTACT HOUSING (BROWN - 17 3/4")
14	38938		2	BOOT, CABLE
15	336-3989		1	WICK, CAM WIPER - CONTACT HOUSING
16	336-3981		2	INSULATOR, CABLE TO CONTACT HOUSING
17	11-56325		2	NUT, CABLE INSULATOR
18	336-3987		1	HOLDER, CONTACT HOUSING
19	336-3988A1		1	COVER ASSEMBLY, CONTACT HOUSING
20	10-56336		2	SCREW, COVER TO CONTACT HOUSING (1/2")
21	12-56077		1	WASHER, WEAR - CONTACT HOUSING TO UPPER BEARING HOUSING
22	13-56076		1	WASHER, WAVE - CONTACT HOUSING TO UPPER BEARING HOUSING
23	54-26550		3	CLIP, CONTACT HOUSING AND STATOR LEADS
24	10-30663		3	SCREW, CONTACT HOUSING AND STATOR LEADS CLIP ATTACHING
25	22789		3	"D" WASHER, CLIP SCREW
26	26551		1	BRACKET, IGNITION COIL LEADS CLAMP
	54-56382		1	CLIP, IGNITION COIL LEADS CLAMP
27	36000		1	CAM, THROTTLE
28	10-28707		2	SCREW, THROTTLE CAM TO CONTACT HOUSING (1/2")
29	34361		1	LINK, THROTTLE
30	10-34696		2	SCREW, THROTTLE LINK TO THROTTLE LEVER AND CONTACT HOUSING (3/4")
31	12-34392		4	WASHER, THROTTLE LINK SCREW
32	13-29720		2	WASHER, WAVE - THROTTLE LINK SCREW
33	11-28656		2	NUT, THROTTLE LINK SCREW
34	56757A1		1	JUMPER WIRE ASSEMBLY, STATOR TO THROTTLE LINK
35	10-25256		1	SCREW, JUMPER WIRE ATTACHING (5/16")
36	336-3955A1		2	COIL ASSEMBLY, IGNITION
37	13-26996		4	LOCKWASHER, IGNITION COIL TERMINAL
38	11-45076		4	NUT, IGNITION COIL TERMINAL

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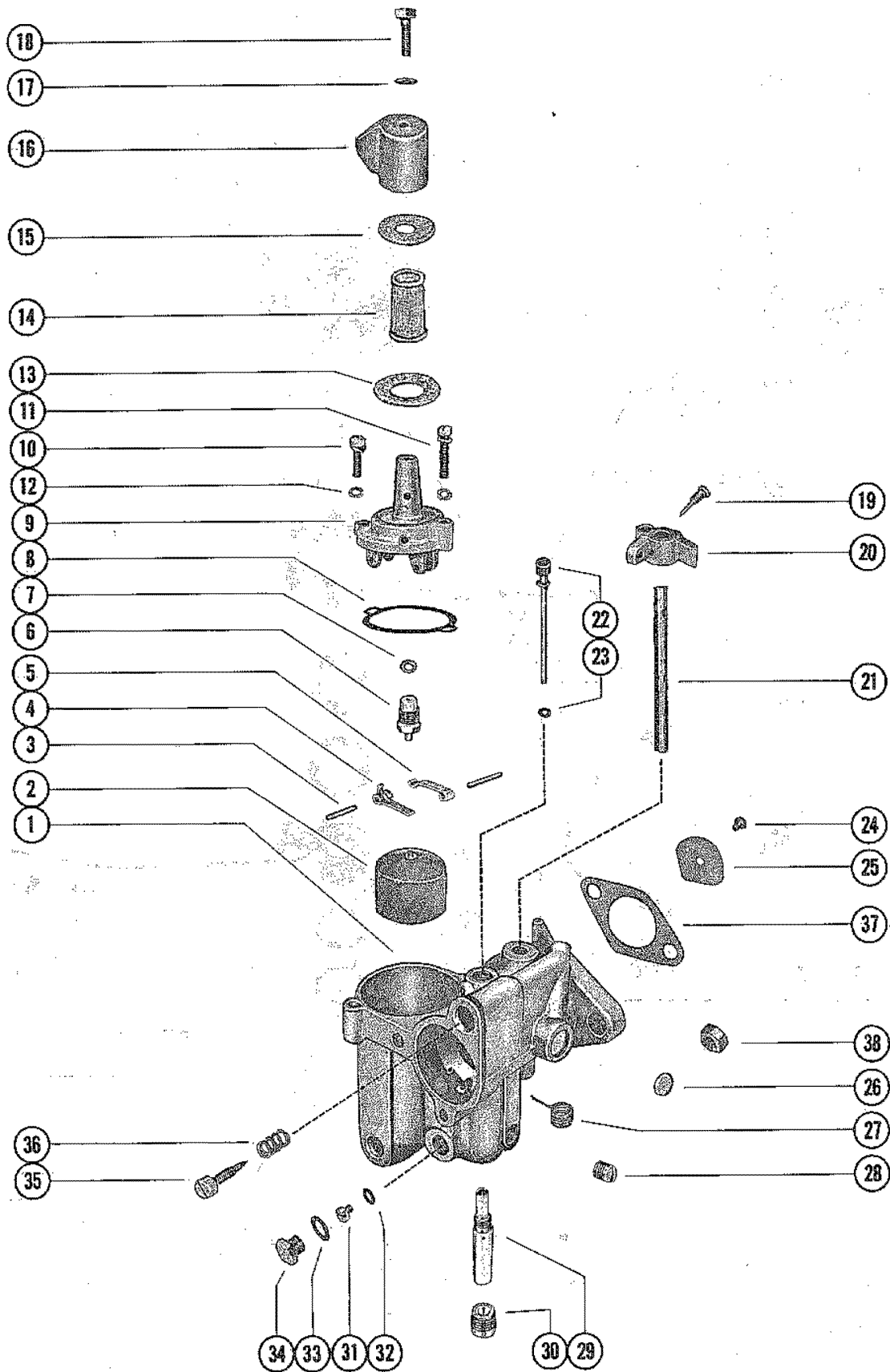
FLYWHEEL, STATOR AND IGNITION COIL



FLYWHEEL, STATOR AND IGNITION COIL

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
39	56188		2	COVER, IGNITION COIL
40	10-56543		6	SCREW, COIL COVER TO COIL MOUNTAIN BRACKET (2")
41	11-27164		6	NUT, COIL COVER SCREW
42	56352		1	BRACKET, COIL SUPPORT
43	10-56354		1	SCREW, BRACKET TO CYLINDER BLOCK (1 1/4")
	10-31294		2	SCREW, BRACKET TO CYLINDER BLOCK (1")
44	11-46887		2	NUT, BRACKET SCREW
45	47899A9		2	LEAD ASSEMBLY, HIGH TENSION
46	332-2854		2	NIPPLE, IGNITION COIL
47	47604A1		2	PROTECTOR ASSEMBLY, SPARK PLUG
48	33-55928		2	SPARK PLUG (AC #40FFK)

CARBURETOR ASSEMBLY

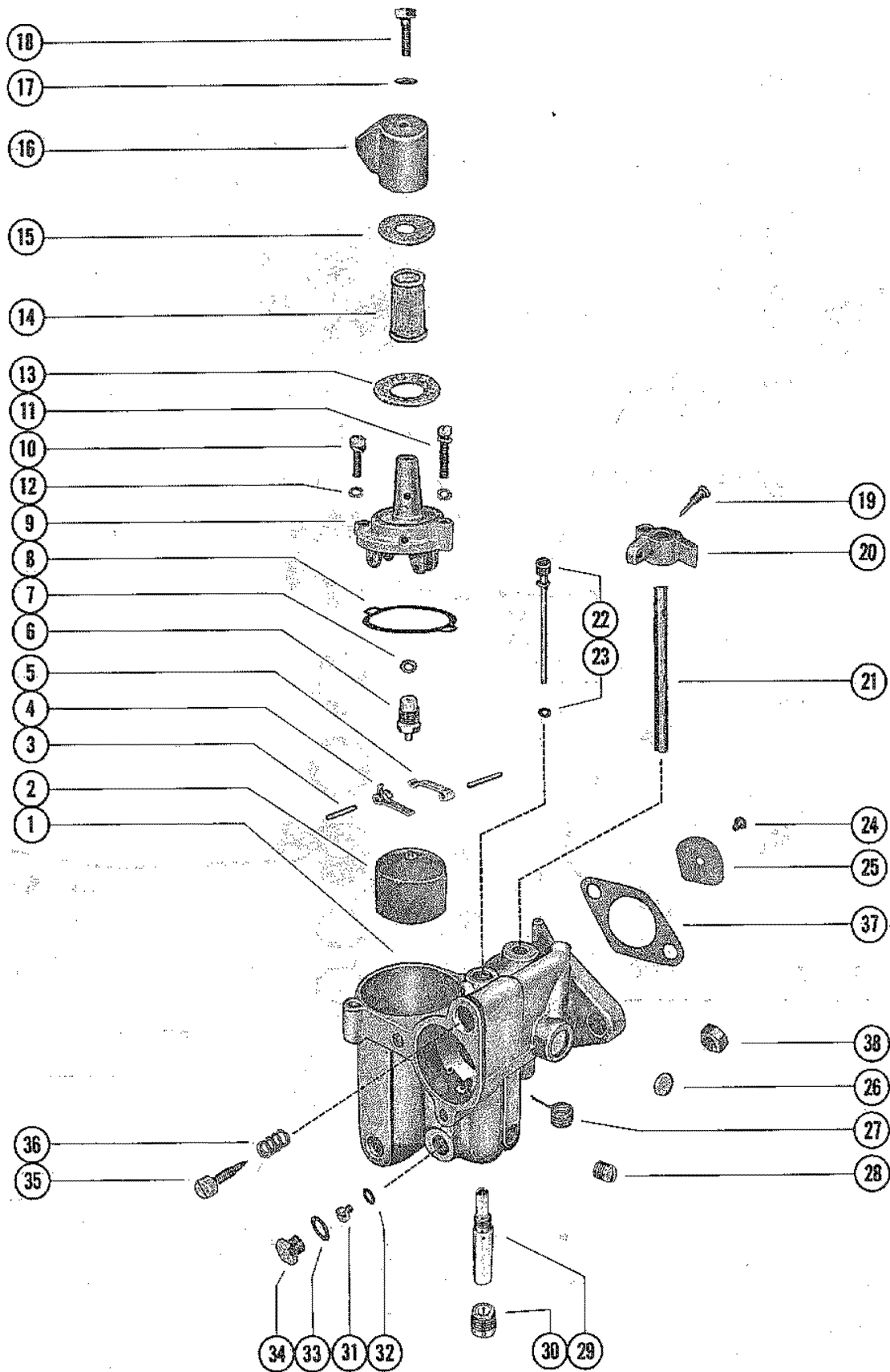


CARBURETOR ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	1334-1974		1,1,1,,	CARBURETOR ASSEMBLY, COMP. (KB-5A)
	1334-3720		,,,1,	CARBURETOR ASSEMBLY, COMP. (KB-8A)
	1334-4106		,,,,1	CARBURETOR ASSEMBLY, COMP. (KB-11A)
2	1399-110A1		1,1,1,1,1	FLOAT ASSEMBLY
3			2,2,2,2,2	PIN, FLOAT LEVER PINION
4			1,1,1,1,1	LEVER, FLOAT (LOWER)
5			1,1,1,1,1	LEVER, FLOAT (UPPER)
6	1399-1138		1,1,1,1,1	INLET NEEDLE, SEAT AND GASKET
7			1,1,1,1,1	GASKET, INLET SEAT
8			1,1,1,1,1	GASKET, FLOAT BOAL COVER
9	1399-1133		1,1,1,1,1	COVER, FLOAT BOWL
10	10-20854		1,1,1,,	SCREW, FLOAT BOWL COVER (SHORT)
11	10-25850		1,1,1,,	SCREW, FLOAT BOWL COVER (LONG)
10	10-52195		,,,1,1	SCREW, FLOAT BOWL COVER (SHORT)
11	10-52196		,,,1,1	SCREW, FLOAT BOWL COVER (LONG)
12	13-52197		,,,2,2	LOCKWASHER, FLOAT BOWL COVER SCREW
13			1,1,1,1,1	GASKET, STRAINER COVER (LARGE)
14	1399-1754		1,1,1,1,1	SCREEN, FILTER
15			1,1,1,1,1	GASKET, STRAINGER COVER (SMALL)
16	1399-1135		1,1,1,,	COVER, STRAINER
	1399-3690		,,,1,1	COVER, STRAINGER
17			1,1,1,1,1	GASKET, STRAINER COVER SCREW
18	10-25822		1,1,1,1,1	SCREW, STRAINER COVER
19	10-20847		1,1,1,1,1	SCREW, THROTTLE STOP LEVER
20	1399-97		1,1,1,1,1	LEVER, THROTTLE STOP
21	1399-1716		1,1,1,1,1	SHAFT, THROTTLE
22			1,1,1,1,1	TUBE, IDLE
23			1,1,1,1,1	GASKET, IDLE TUBE
24			1,1,1,1,1	SCREW/LOCKWASHER, THROTTLE SHUTTER
25	1399-1270		1,1,1,,	SHUTTER, THROTTLE
	1399-3763		,,,1,1	SHUTTER, THROTTLE
26			1,1,1,1,1	WELCH PLUG,BODY CHANNEL
27			1,1,1,1,1	SPRING, THROTTLE SHAFT SHAFT RETURN
28	10-28845		1,1,1,1,1	SCREW, PLUG - BODY CHANNEL
29			1,1,1,1,1	MAIN NOZZLE
30	10-23178		1,1,1,1,1	SCREW, PLUG - MAIN NOZZLE
31	1399-1649		1,1,1,1,1	JET, MAIN FUEL (.049) - STANDARD
	1399-1767		OPT,OPT,OP	JET, MAIN FUEL (.047) - STANDARD
	1399-1767		,,,,1	JET, MAIN FUEL (.047) - STANDARD
	1399-1765		OPT,OPT,OP	JET, MAIN FUEL (.045)
	1399-1864		OPT,OPT,OP	JET, MAIN FUEL (.043)
32			1,1,1,1,1	GASKET, MAIN FUEL JET
33			1,1,1,1,1	GASKET, JET CHANNEL PLUG SCREW

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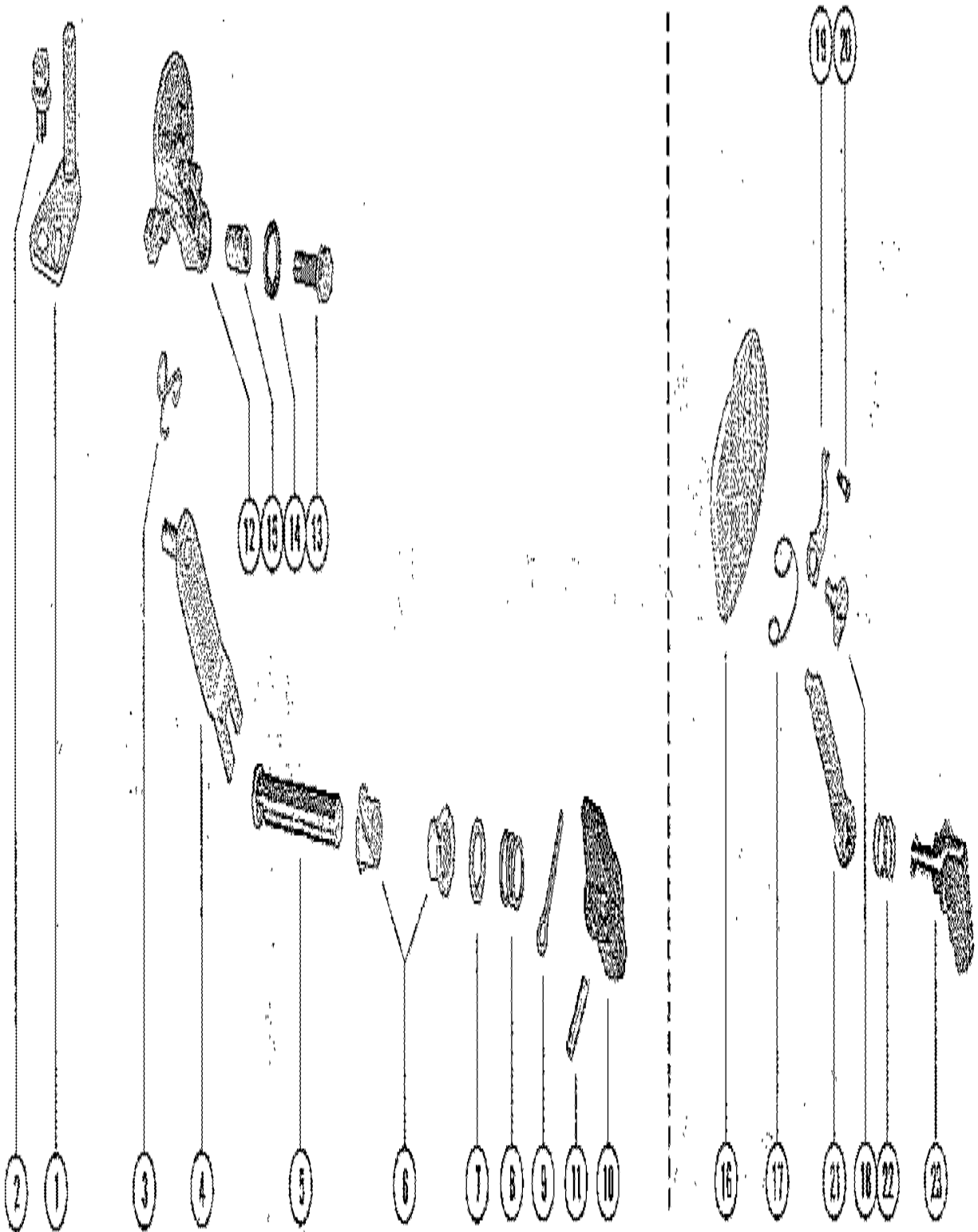
CARBURETOR ASSEMBLY



CARBURETOR ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
34	10-28405		1,1,1,1,1	SCREW, PLUG - MAIN FUEL JET CHANNEL
35	1399-1989		1,1,1,,	SCREW, IDLE ADJUSTMENT
	1399-3740		,,,1,1	SCREW, IDLE ADJUSTMENT
36			1,1,1,1,1	SPRING, IDLE ADJUSTMENT SCREW
-	1399-1717		1,1,1,1,1	GASKET AND PACKING SET
-	1399-1992		1,1,1,,	REPAIR PARTS KIT
-	1399-3764		,,,1,	REPAIR PARTS KIT
-	1399-4206		,,,1	REPAIR PARTS KIT
37	27-22023		1,1,1,1,1	GASKET, CARBURETOR FLANGE
38	11-46887		2,2,2,2,2	NUT, CARBURETOR MOUNTING STUDS

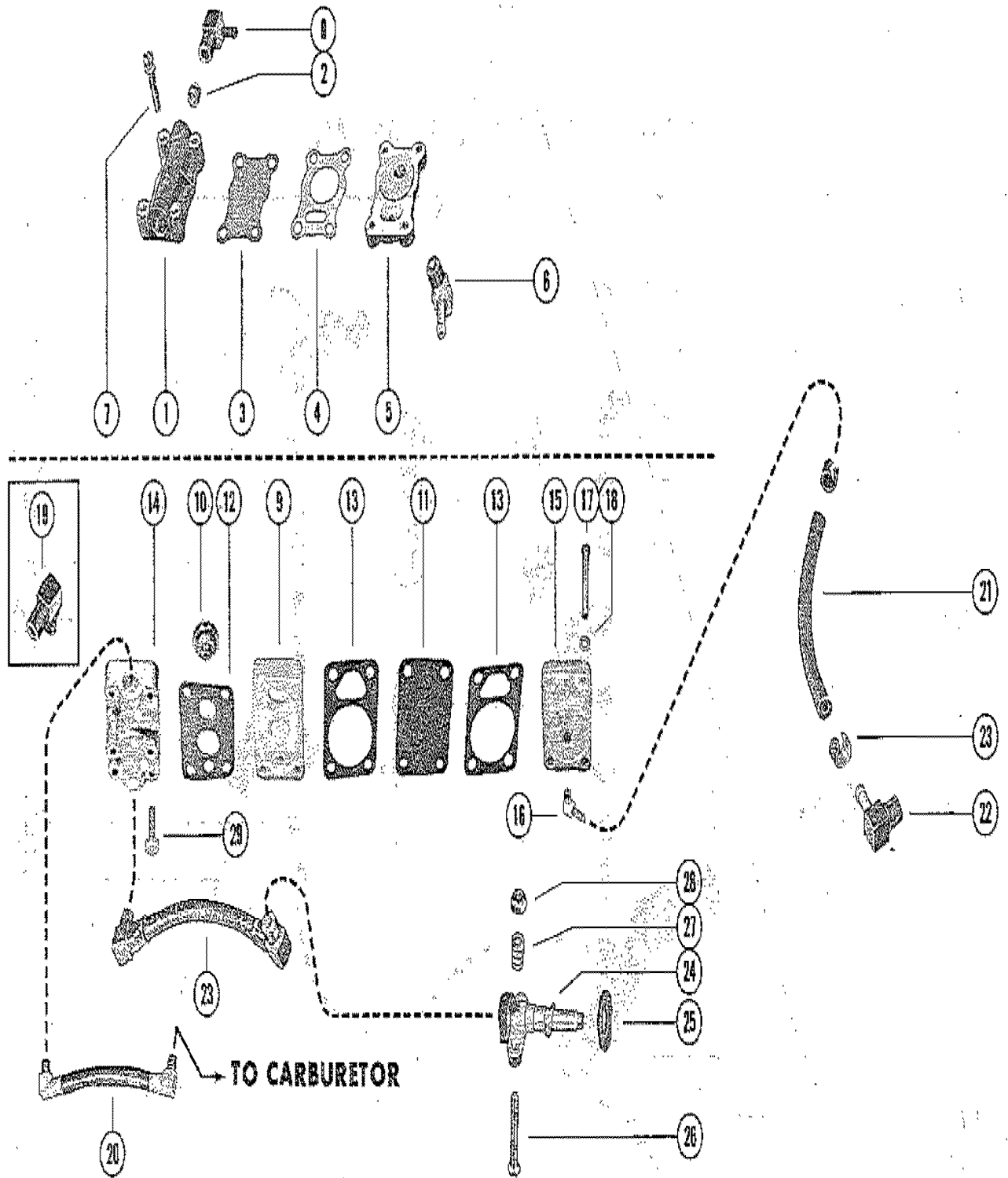
CARBURETOR CHOKE LINKAGE



CARBURETOR CHOKE LINKAGE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	20596A2		1,1,1,1,1	THROTTLE LEVER ASSEMBLY
2	10-29239		1,1,1,1,1	SCREW, THROTTLE LEVER TO CARBURETOR (1/2")
3	24-32283		1,1,1,,	SPRING, CHOKE SHUTTER TO LEVER
4	31920A2		1,1,1,,	LEVER ASSEMBLY, CHOKE SHUTTER
5	39148		1,1,1,,	SHAFT, CHOKE LEVER TO CHOKE KNOB
6	23-26841		2,2,2,,	BUSHING, NYLON - CHOKE LEVER SHAFT
7	12-30283		1,1,1,,	WASHER, CHOKE LEVER SHAFT
8	24-39040		1,1,1,,	SPRING, TENSION - CHOKE LEVER SHAFT
9	18-25191		1,1,1,,	COTTER PIN, CHOKE LEVER SHAFT
10	39055		1,1,1,,	KNOB, CHOKE
11	17-22896		1,1,1,,	PIN, ROLL - CHOKE KNOB TO SHAFT
12	32374		1,1,1,,	SHUTTER, CHOKE - CARBURETOR
13	10-31919		1,1,1,,	SCREW, CHOKE SHUTTER TO CARBURETOR (3/4")
14	13-34632		1,1,1,,	WASHER, WAVE - CHOKE SHUTTER SCREW
15	23-31313		1,1,1,,	SPACER, CHOKE SHUTTER SCREW
16	53191		,,,1,1	SHUTTER AND SCREEN - CARBURETOR
17	24-53310		,,,1,1	SPRING, CHOKE SHUTTER TO LEVER
18	10-53192		,,,1,	SCREW, SHUTTER AND SCREEN TO CARBURETOR EARLY MODELS
19	24-55299A1		,,,1,1	SPRING ASSEMBLY, CHOKE SHUTTER LATE MODELS
20	10-55298		,,,1,1	SCREW, SPRING TO CARBURETOR LATE MODELS
21	53188		,,,1,1	LEVER, CHOKE SHUTTER
22	24-53190		,,,1,1	SPRING, TENSION - CHOKE LEVER SHAFT
23	53200		,,,1,1	KNOB AND SHAFT - CHOKE

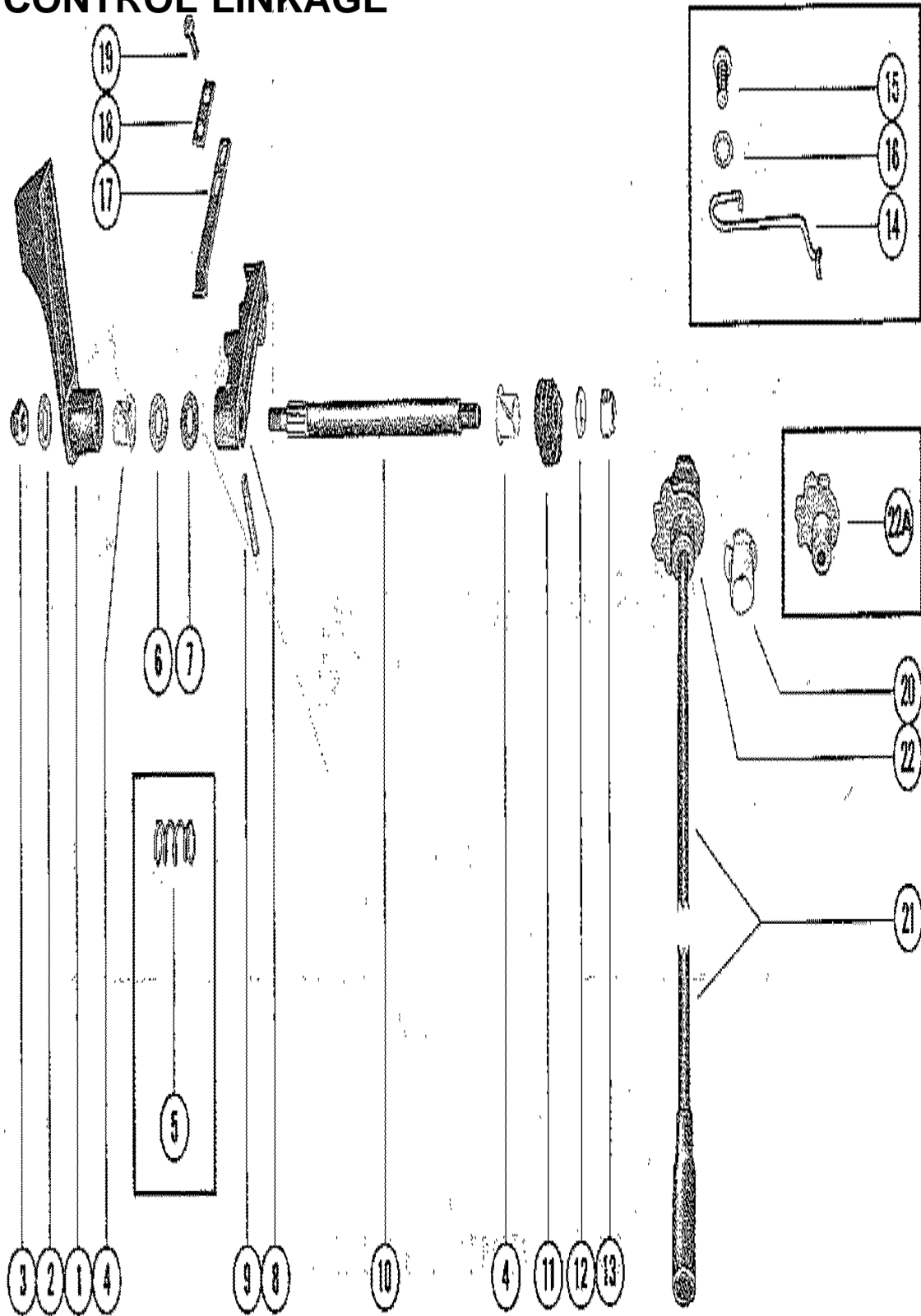
FUEL PUMP ASSEMBLY



FUEL PUMP ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	39082A4		1,1,1,,	FUEL PUMP ASSEMBLY (MERC-110-5: S/N 1912759 thru 2125963 and S/N 1865779 thru 2095505)(MERC 110-6: S/N 2135068 thru 2275946 and S/N 2098352 thru 2246009)(MERC 110-7: S/N2290663 thru 2475151 and S/N 2295448 thru 2295997)
2	21-22974A3		1,1,1,,	CHECK VALVE ASSEMBLY
3	31503A1		1,1,1,,	DIAPHRAGM KIT, FUEL PUMP
4			1,1,1,,	GASKET, FUEL PUMP TO SPACER
5	39259		1,1,1,,	SPACER, FUEL PUMP
6	22-33373		1,1,1,,	ELBOW, FUEL PUMP SPACER TO PRESSURE HOSE
7	10-29249		4,4,4,,	SCREW, FUEL PUMP TO SPACER (1")
8	22-39079		1,1,1,,	ELBOW, FUEL PUMP TO CARBURETOR
9	53238A3		,,,1,1	FUEL PUMP ASSEMBLY (MERC-110-8: S/N 2508759 thru 2708870 and S/N 2514399 thru 2709765)(MERC 110-9: S/N 2798057 thru 2938415 and S/N 280252 thru 2939545)
10	21-30430A2		,,,1,1	CHECK VALVE ASSEMBLY
11	53245A1		,,,1,1	DIAPHRAGM KIT, FUEL PUMP
12			,,,1,1	GASKET, FUEL PUMP TO BASE
13			,,,2,2	GASKET, FUEL PUMP
14	53242		,,,1,	BASE, FUEL PUMP
	53241		,,,1	BASE, FUEL PUMP
15	54066		,,,1,1	COVER, FUEL PUMP
16	22-54090		,,,1	ELBOW, FUEL PUMP OUTLET
17	10-32627		,,,4,4	SCREW, FUEL PUMP TO BASE
18	12-20128		,,,4,4	WASHER, FUEL PUMP SCREW
19	22-53246		,,,1,	ELBOW, FUEL PUMP TO CARBURETOR
20	32-56341		,,,1	FUEL LINE, FUEL PUMP TO CARBURETOR
21	32-39484		1,1,1,,	HOSE, PRESSURE - FUEL PUMP (4 3/9")
	32-28654		,,,1,	HOSE, PRESSURE - FUEL PUMP (6 1/2")
	32-52742A1		,,,1	HOSE, PRESSURE - FUEL PUMP (7 1/8")
22	22-33373		1,1,1,1,	ELBOW, CYLINDER BLOCK TO PRESSURE HOSE (90)
	22-53553		,,,1	ELBOW, CYLINDER BLOCK TO PRESSURE HOSE (45)
23	54-20387		2,2,2,2,2	CLAMP, PRESSURE HOSE FASTENING
	32-39485		1,1,1,,1	FUEL LINE, FUEL PUMP TO ADAPTOR (5 1/4")
	32-53247		,,,1,	FUEL LINE, FUEL PUMP TO ADAPTOR (7")
24	32454		1,1,1,1,1	ADAPTOR, CHECK UNIT (FUEL LINE)
25	39052		1,1,1,1,1	SEAL, ADAPTOR TO BOTTOM COWL
26	10-24233		2,2,2,2,2	SCREW, ADAPTOR TO BOTTOM COWL (1 3/8")
27	24-28357		2,2,2,2,2	SPRING, ADAPTOR SCREW
28	11-20110		2,2,2,2,2	NUT, ADAPTOR SCREW
29	10-29200		,,,2	SCREW, FUEL PUMP TO ANCHOR (5/8")

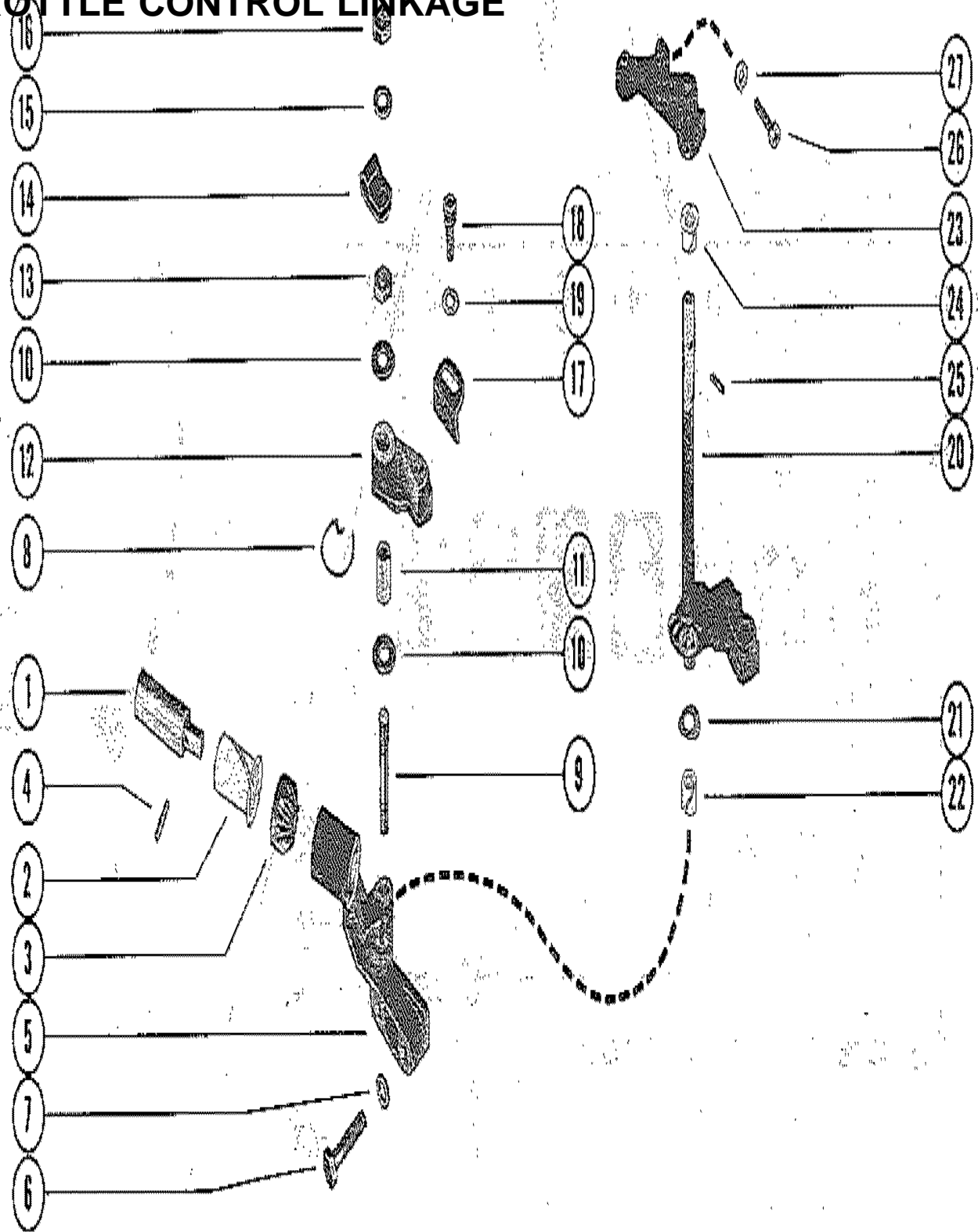
SHIFT CONTROL LINKAGE



SHIFT CONTROL LINKAGE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	39323		1,1,1,1,1	HANDLE, SHIFT CONTROL
2	12-29245		1,1,1,1,1	WASHER, SHIFT CONTROL SHAFT
3	11-39305		1,1,1,1,1	NUT, SHIFT HANDLE TO SHIFT CONTROL SHAFT
4	23-30678		2,2,2,2,2	BUSHING, NYLON - SHIFT CONTROL SHAFT
5	24-30817		1,1,,,	SPRING, TENSION - SHIFT COTNROL SHAFT
6	12-37828		,,1,1,1	WASHER, SHIFT CONTROL SHAFT
7	13-36206		,,1,1,1	WASHER, WAVE - SHIFT CONTROL SHAFT
8	39048		1,1,,,	LEVER, SHIFT CONTROL (REMOTE)
	47212		,,1,1,1	LEVER, SHIFT CONTROL (REMOTE)
9	17-39049		1,1,1,1,1	PIN, SHIFT LEVER TO SHIFT CONTROL SHAFT
10	39047		1,1,1,1,1	SHAFT, SHIFT CONTROL
11	43-30802		1,1,1,1,1	GEAR, SECTOR - SHFIT CONTROL SHAFT (HORIZONTAL)
12	12-29245		1,1,1,1,1	WASHER, SHIFT CONTROL SHAFT
13	11-20361		1,1,1,1,1	NUT, SECTOR GEAR TO SHIFT CONTROL SHAFT
14	24-30816		1,1,,,	SPRING, DETENT - SECTOR GEAR
15	10-28639		1,1,,,	SCREW, DETENT SPRING TO BOTTOM COWL (5/8")
16	13-21272		1,1,,,	LOCKWASHER, DETENT SPRING SCREW
17	24-39627		,,1,1,1	SPRING, DETENT - SHIFT CONTROL LEVER
18	39601		,,1,1,1	PLATE, DETENT SPRING
19	10-25764		,,2,2,2	SCREW, PLATE AND SPRING TO ADAPTOR PLATE
20	23-30677		1,1,1,1,1	BUSHING, NYLON - UPPER SHIFT SHAFT
21	39045A2		1,,,	SHIFT SHAFT ASEMBLY, UPPER SERIAL 00000000-01987829
	45250A2		1,1,1,,	SHIFT SHAFT ASSEMBLY, UPPER SERIAL 01987830-09999999
22	43-32453		1,1,1,,	GEAR, SECTOR - UPPER SHIFT SHAFT
22A	43-53199		,,,1	GEAR, SECTOR - SHIFT SHAFT SECTOR GEAR IS INCLUDED WITH GEAR HOUSING ASSEMBLY, COMPLETE.
	43-55447		,,,1	GEAR, SECTOR - SHIFT SHAFT SECTOR GEAR IS INCLUDED WITH GEAR HOUSING ASSEMBLY, COMPLETE.

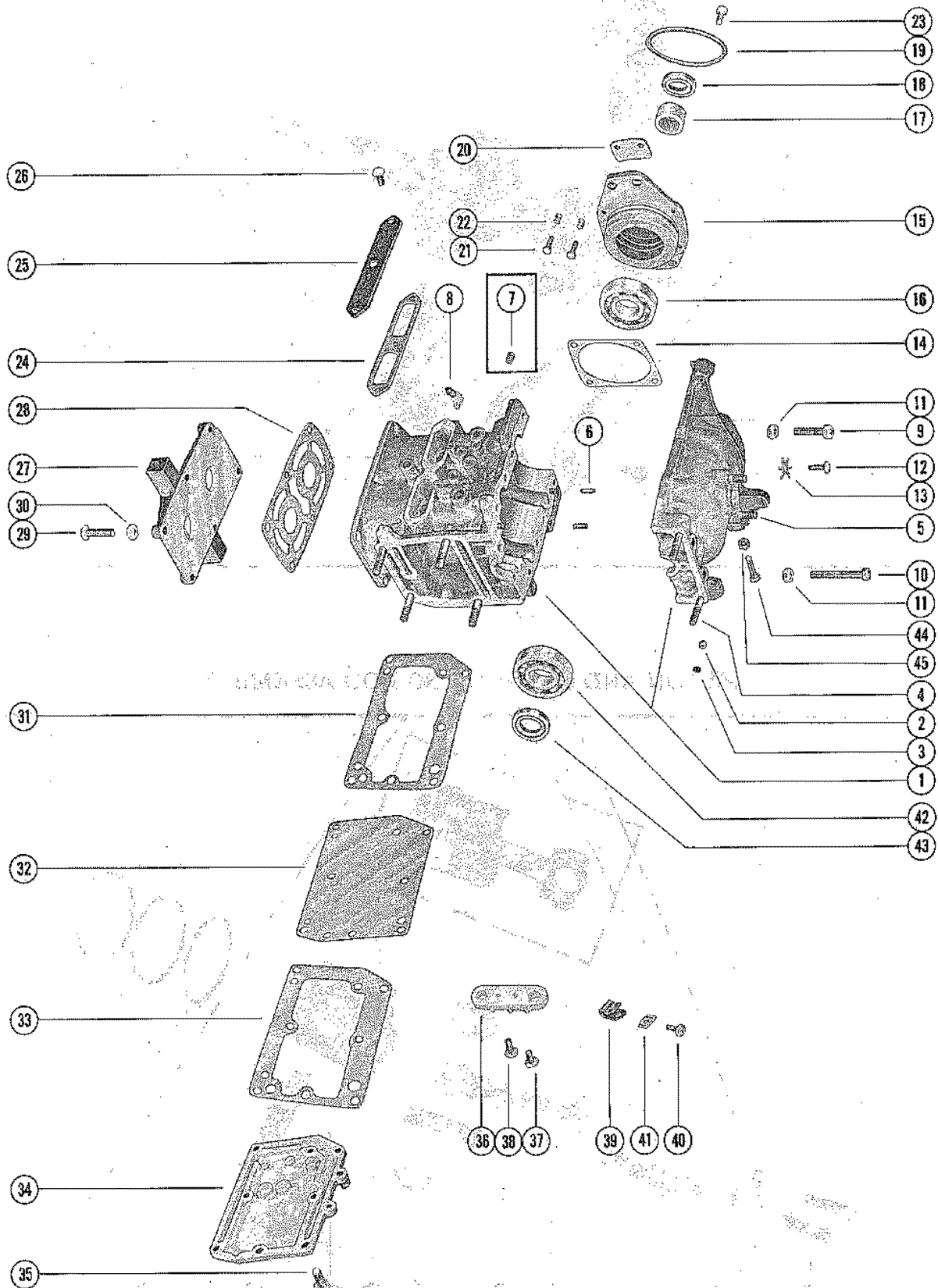
THROTTLE CONTROL LINKAGE



THROTTLE CONTROL LINKAGE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	39038		1,1,1,1,1	SOCKET, THROTTLE CONTROL
2	23-31011		1,1,1,1,1	BUSHING, NYLON - THROTTLE CONTROL SOCKET
3	43-39030		1,1,1,1,1	GEAR, HORIZONTAL - THROTTLE CONTROL SOCKET
4	17-24800		1,1,1,1,1	PIN, ROLL - GEAR TO THROTTLE CONTROL SOCKET
5	39029		1,1,1,1,1	HOUSING, THROTTLE CONTROL
6	10-22421		2,2,2,2,2	SCREW, THROTTLE CONTROL HOUSING TO CRANKCASE (1 1/4")
7	13-26992		2,2,2,2,2	LOCKWASHER, THROTTLE CONTROL HOUSING SCREW
8	24-39042		1,1,1,1,1	SPRING, NEUTRAL SPEED LIMITER FOLLOWER
9	16-25932		1,,,,	STUD, LIMITER TO CONTROL HOUSING SERIAL 0000000-02088657
	10-21807		1,1,1,1,1	SCREW, LIMITER TO CONTROL HOUSING SERIAL 02088658-09999999
10	12-30971		2,2,2,2,2	WASHER, SPEED LIMITER FOLLOWER STUD
11	23-30972		1,1,1,1,1	BUSHING, SPEED LIMITER FOLLOWER STUD
12	32447		1,1,1,1,1	FOLLOWER, NEUTRAL SPEED LIMITER
13	11-20088		1,1,1,1,1	NUT, JAM - SPEED LIMITER FOLLOWER STUD
14	54-39788		1,1,1,1,1	CLAMP, STOP SWITCH LEAD - SPEED LIMITER FOLLOWER STUD
15	12-29245		1,1,1,1,1	WASHER, SPEED LIMITER FOLLOWER STUD
16	11-28941		1,1,1,1,1	NUT, SPEED LIMITER FOLLOWER STUD
17	36017		1,1,1,1,1	STOP, NEUTRAL SPEED LIMITER
18	10-28710		1,1,1,1,1	SCREW, NEUTRAL SPEED LIMITER STOP TO FOLLOWER (5/8")
19	12-24676		1,1,1,1,1	WASHER, NEUTRAL SPEED LIMITER STOP SCREW
20	43-39031		1,1,1,1,1	GEAR AND SHAFT, THROTTLE CONTROL
21	13-39041		1,1,1,1,1	WASHER, WAVE - GEAR AND SHAFT (LOWER)
22	23-30868		1,1,1,1,1	BUSHING, NYLON- GEAR AND SHAFT TO THROTTLE CONTROL HSG.
23	39033A1		1,1,1,1,1	LEVER ASSEMBLY, THROTTLE CONTROL
24	23-26841		1,1,1,1,1	BUSHING, NYLON - GEAR AND SHAFT (UPPER)
25	17-22896		1,1,1,1,1	PIN, ROLL - THROTTLE CONTROL LEVER TO GEAR AND SHAFT
26	10-23015		1,1,1,1,1	SCREW, ADJUSTING - THROTTLE ADVANCE
27	11-20645		1,1,1,1,1	NUT, LOCK - THROTTLE ADVANCE ADJUSTING SCREW

CYLINDER BLOCK AND CRANKCASE ASSEMBLY

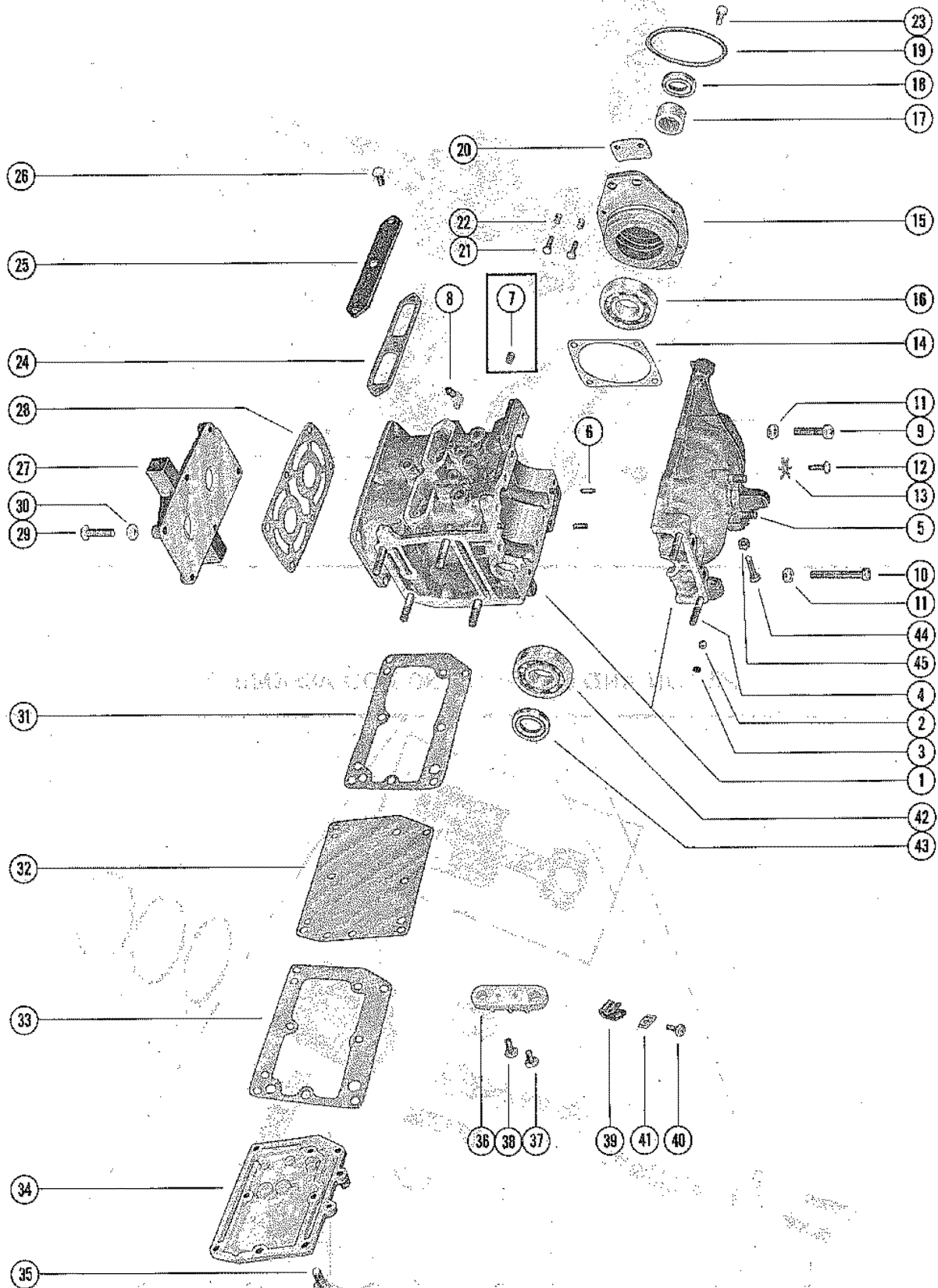


CYLINDER BLOCK AND CRANKCASE ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	837-2651A2		1,,,	CYLINDER BLOCK AND CRANKCASE ASSEMBLY
	837-2756A2		,1,1,1,1	CYLINDER BLOCK AND CRANKCASE ASSEMBLY
2	21-28481A1		1,1,1,1,1	CHECK VALVE ASSEMBLY, CRANKCASE
3	19-56688		,,,,1	WELCH PLUG, CYLINDER BLOCK
4	16-33526		6,6,6,6,6	STUD, BLOCK AND CRANKCASE TO DRIVE SHAFT HOUSING
5	16-21723		2,2,2,2,2	STUD, CARBURETOR MOUNTING
6	17-21438		2,2,2,2,2	PIN, DOWEL-CRANKCASE TO CYLINDER BLOCK
7	22-32802		1,1,1,1,1	PLUG, PIPE-CYLINDER BLOCK
8	22-25885		,,,,1	ELBOW, TELL TALE-CYLINDER BLOCK
9	10-31294		8,8,8,8,8	SCREW, CRANKCASE TO CYLINDER BLOCK (1")
10	10-24624		2,2,2,2,2	SCREW, CRANKCASE TO CYLINDER BLOCK (1 3/4)
11	11-46887		10,10,10,1	NUT, CRANKCASE FASTENING SCREW
12	10-26801		1,1,1,1,1	SCREW, MAIN BEARING LOCKING
13	14-20091		1,1,1,1,1	TAB WASHER, MAIN BEARING LOCKING SCREW
14	15-31412A1		AR,AR,AR,A	SHIM, UPPER HOUSING TO CYLINDER BLOCK(.002-3-5-10)
15	1132-2400A1		1,1,1,1,1	BEARING HOUSING ASSEMBLY, UPPER
	1141-3971A1		,,,,1	BEARING HOUSING ASSEMBLY, UPPER (NOT AS SHOWN)
16	30-20861		1,1,1,1,1	BEARING, BALL-UPPER BEARING HOUSING
17	31-31410		1,1,1,1,1	BEARING, ROLLER-UPPER BEARING HOUSING
18	26-31411		1,1,1,1,1	OIL SEAL, UPPER BEARING HOUSING
	26-56741		,,,,1	OIL SEAL, UPPER BEARING HOUSING
19	25-20863		1,1,1,1,1	"O" RING, UPPER BEARING HOUSING
20	54-34598		2,2,2,2,2	CLAMP, HOLD DOWN RING
21	10-36205		4,4,4,4,4	SCREW, RING CLAMP TO BEARING HOUSING
22	24-34731		4,4,4,4,4	SPRING, RING CLAMP SCREW
23	10-39002		4,4,4,4,4	SCREW, UPPER BEARING HOUSING (1/2")
24	27-31434		1,1,1,1,1	GASKET, TRANSFER PORT COVER
25	31430		1,1,1,1,1	COVER, TRANSFER PORT
26	10-20665		2,2,2,2,2	SCREW, PORT COVER TO CYLINDER BLOCK (1/2")
	10-20720		1,1,1,1,1	SCREW, PORT COVER TO CYLINDER BLOCK (5/8")
27	1019-2653		1,,,	COVER, CYLINDER BLOCK
	1019-2762		,1,1,1,1	COVER, CYLINDER BLOCK
	1019-3944		,,,,1	COVER, CYLINDER BLOCK
28	27-31436		1,1,1,1,1	GASKET, CYLINDER BLOCK COVER
29	10-31294		6,6,6,6,6	SCREW, CYLINDER BLOCK COVER TO CYLINDER BLOCK (1")
	10-21091		,,,,6	SCREW, CYLINDER BLOCK COVER TO CYLINDER BLOCK (1 1/8")
30	11-46887		6,6,6,6,6	NUT, CYLINDER BLOCK COVER MOUNTING SCREW
31	27-31439		1,,,	GASKET, CYLINDER BLOCK TO BAFFLE PLATE
32	39097		1,,,	PLATE, BAFFLE - EXHAUST MANIFOLD
33	27-31439		1,,,	GASKET, BAFFLE PLATE TO EXHAUST MANIFOLD COVER
34	39036		1,,,	COVER, EXHAUST MANIFOLD
31	27-46233		1,1,1,1,1	GASKET, CYLINDER BLOCK TO BAFFLE PLATE

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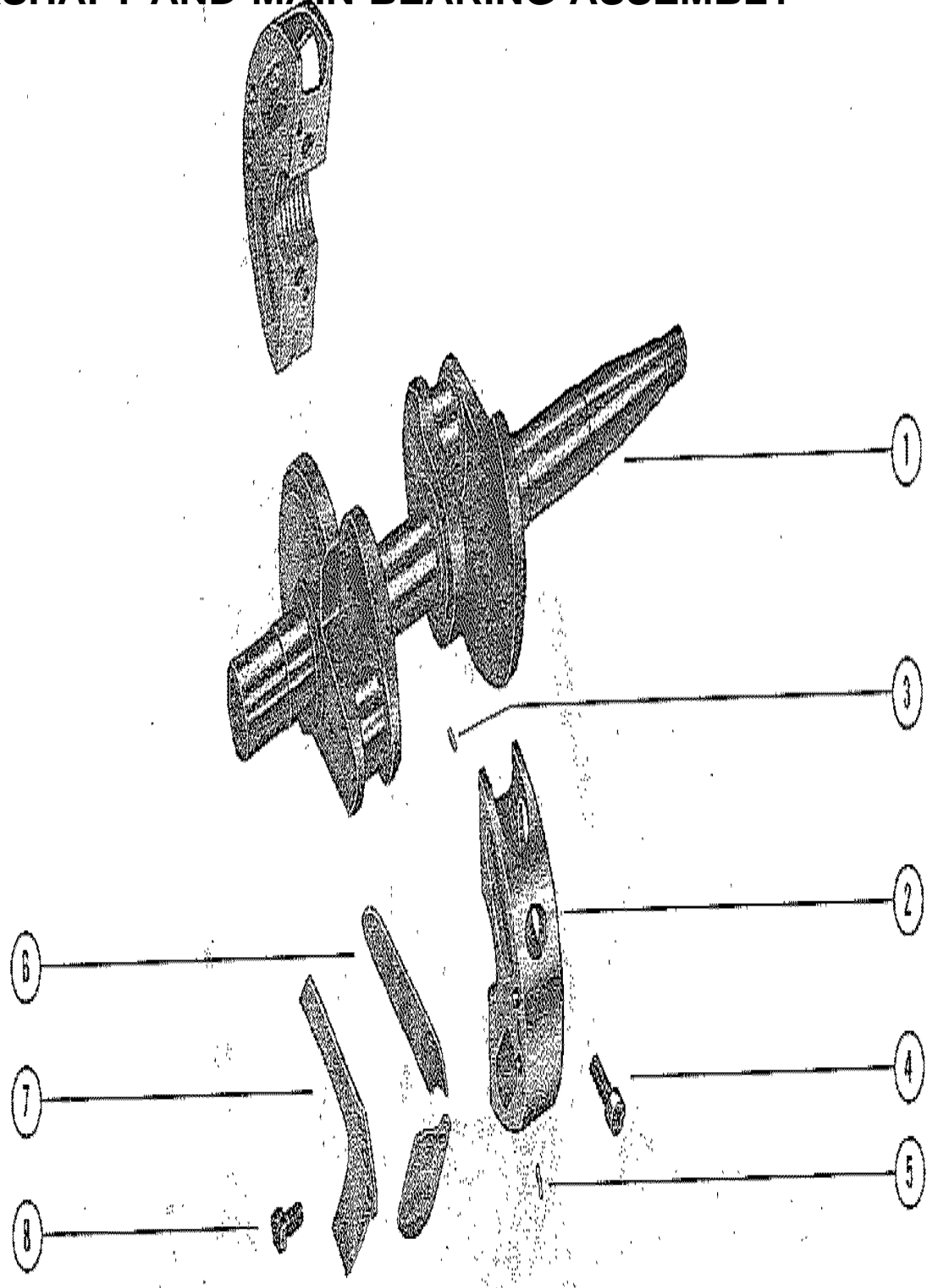
CYLINDER BLOCK AND CRANKCASE ASSEMBLY



CYLINDER BLOCK AND CRANKCASE ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
32	27-46233		1,1,1,1	PLATE, BAFFLE - EXHAUST MANIFOLD
33	27-46233		1,1,1,1	GASKET, BAFFLE PLATE TO EXHAUST MANIFOLD COVER
34	46172		1,1,1,1	COVER, EXHAUST MANIFOLD
35	10-28636		8,8,8,8	SCREW, BAFFLE PLATE AND MANIFOLD COVER MOUTING
36	30212		1,1,1,1	TERMINAL BLOCK, EXHAUST MANIFOLD COVER
37	10-35519		2,2,2,2	SCREW, TERMINAL BLOCK TO EXHAUST MANIFOLD COVER
38	10-30663		2,2,2,2	SCREW, MAGNETO GROUND LEADS TO TERMINAL BLOCK
39	54-24836		1,1,1,1	CLIP, MAGNETO GROUND LEAD
40	10-30663		1,1,1,1	SCREW, GROUND LEAD CLIP TO MANIFOLD COVER
41	22789		1,1,1,1	"D" WASHER, GROUND LEAD FASTENING SCREW
42	30-20861		1,1,1,1	BEARING, BALL - CRANKCASE (LOWER)
43	26-31411		1,1,1,1	OIL SEAL, CRANKCASE (LOWER)
	26-56397		,,,1	OIL SEAL, CRANKCASE (LOWER)
44	10-23015		1,1,1,1	SCREW, ADJUSTING - THROTTLE CONTROL
45	11-20645		1,1,1,1	NUT, THROTTLE CONTROL ADJUSTING SCREW

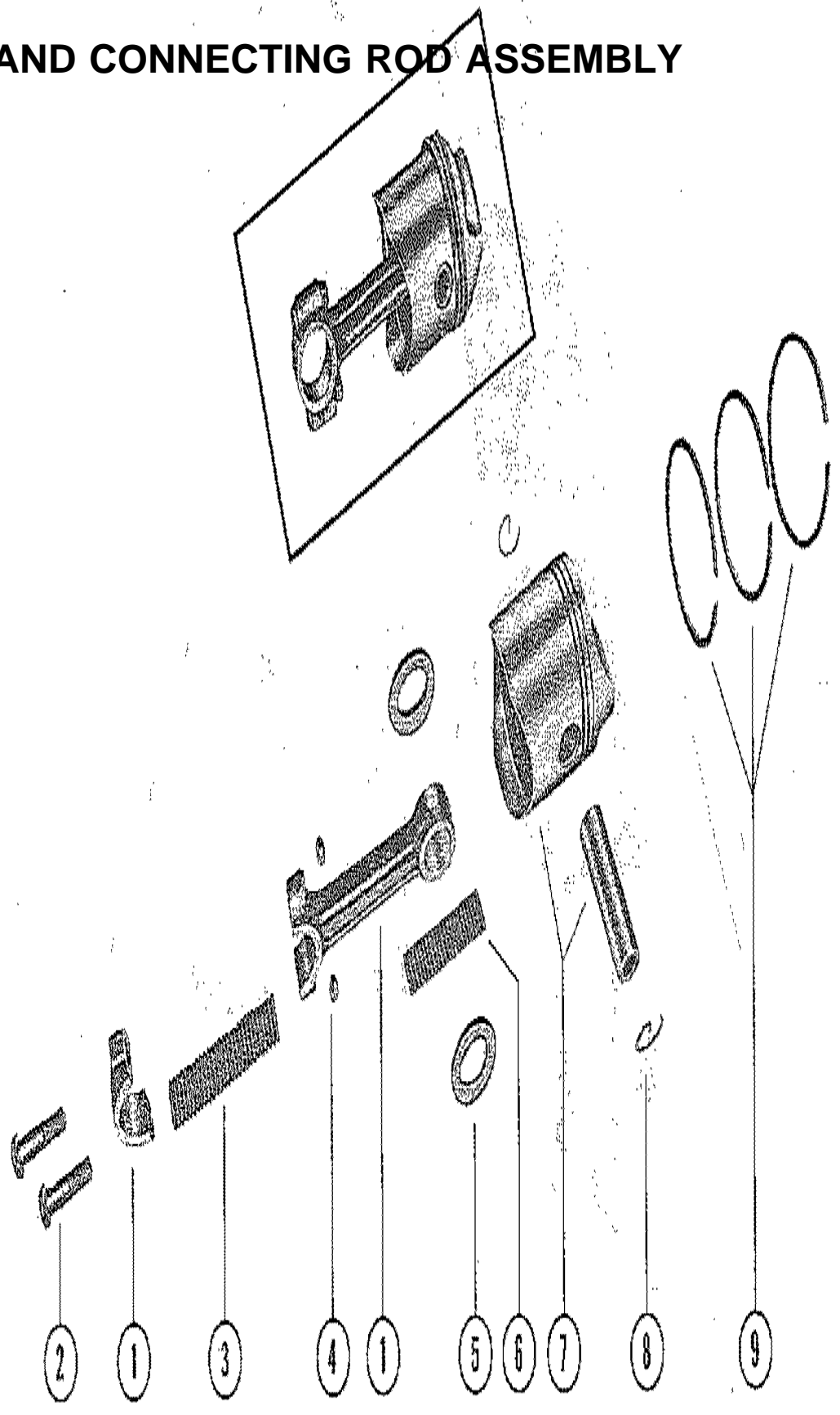
CRANKSHAFT AND MAIN BEARING ASSEMBLY



CRANKSHAFT AND MAIN BEARING ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	421-2224		1,1,1,1,1,	CRANKSHAFT
2	532-1938A1		1,1,1,1,,	MAIN BEARING ASSEMBLY (VALVE TYPE)
	532-1938A6		,,,,1,	MAIN BEARING ASSEMBLY (VALVE TYPE)
3	17-20032		10,10,10,1	PIN, DOWEL - MAIN BEARING
	17-20032		,,,,2,	PIN, DOWEL - MAIN BEARING
	17-55453		,,,,8,	PIN, DOWEL - MAIN BEARING
4	10-37601		2,2,2,2,,	SCREW, MAIN BEARING CLAMPING
	10-56781		,,,,2,	SCREW, MAIN BEARING CLAMPING
5	17-20032		1,1,1,1,1,	PIN, DOWEL - MAIN BEARING TO BLOCK
6	34-31942A1		1,1,1,1,1,	REED SET, MATCHED - MAIN BEARING
7	34-20053		4,4,4,4,4,	REED STOP, MAIN BEARING REED VALVES
8	10-27304		4,4,4,4,4,	SCREW, REED STOP MOUNTING

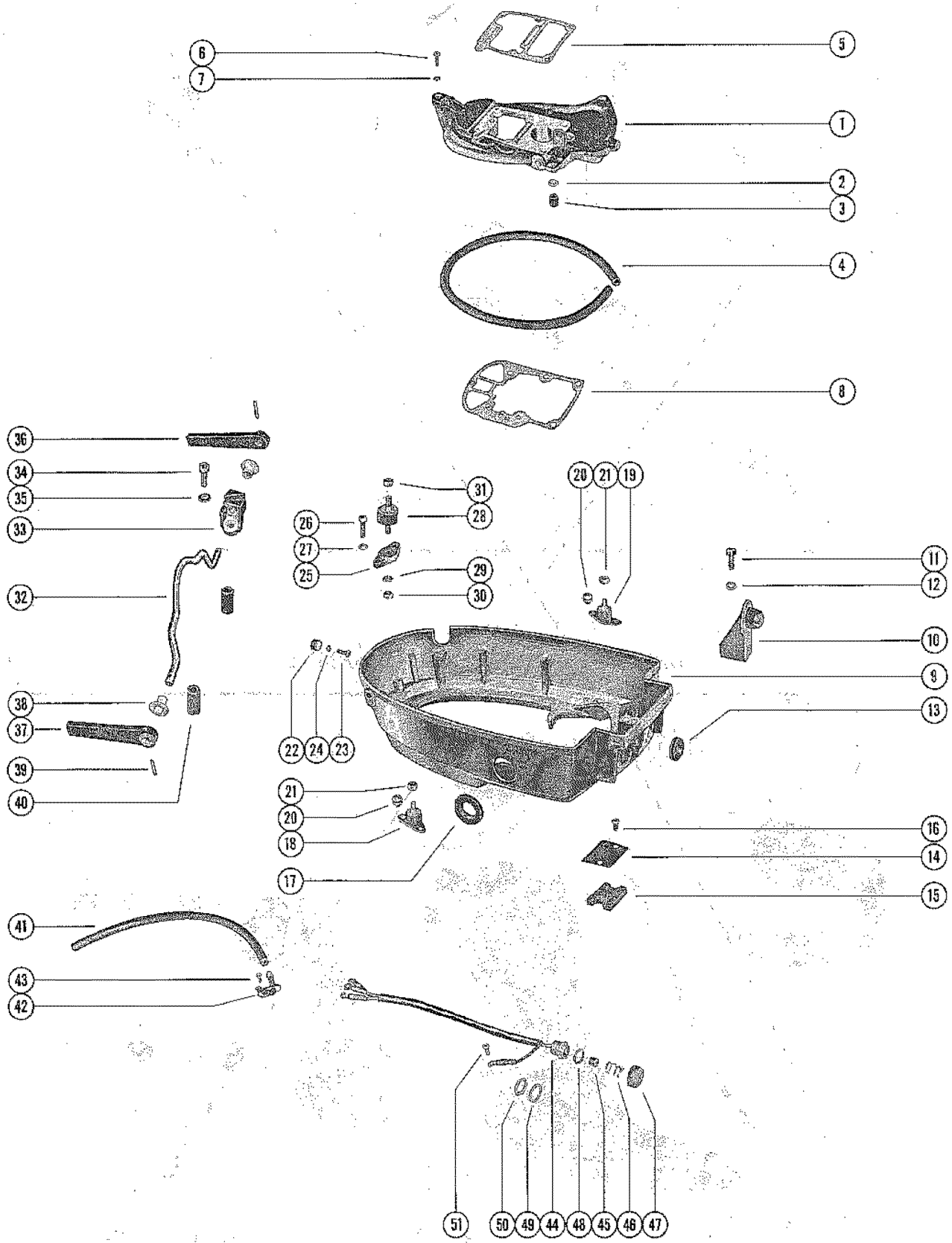
PISTON AND CONNECTING ROD ASSEMBLY



PISTON AND CONNECTING ROD ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	608-2646A2		2,2,2,2,2	CONNECTING ROD ASSEMBLY
2	10-39154		4,4,4,4,4	SCREW, CONNECTING ROD
3	29-26815		58,58,58,5	BEARING, NEEDLE - CRANKPIN
4	11-20061		4,4,4,4,4	NUT, CONNECTING ROD SCREW
5	12-31433		4,4,4,4,4	WASHER, NEEDLE BEARING RETAINING
6	29-31505		40,40,40,4	BEARING, NEEDLE - PISTON PIN
7	719-1902A4		2,2,,,	PISTON/PIN ASS'Y
	719-3210A5		,,2,,	PISTON/PIN ASS'Y SERIAL 00000000-02387383
	719-3374A2		,,2,2,2	PISTON/PIN ASS'Y SERIAL 02387384-09999999
8	40-21666		4,4,4,4,4	LOCK RING, PISTON PIN
9	39-21665A12		1,1,1,1,1	RING, PISTON

BOTTOM COWL AND ADAPTOR PLATE

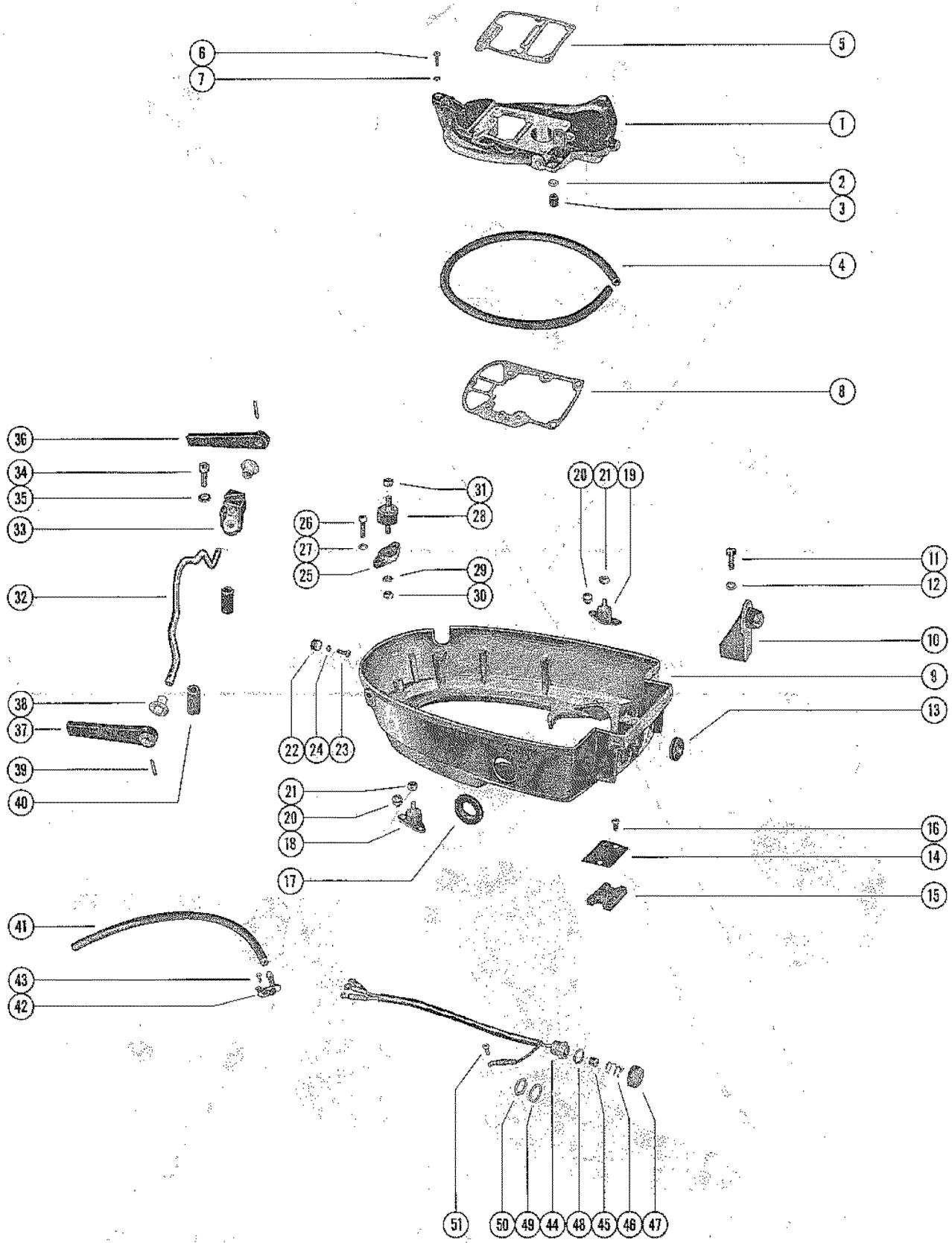


BOTTOM COWL AND ADAPTOR PLATE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	39028A3		1,1,,,	ADAPTOR PLATE ASSEMBLY
	47260A2		,,1,,	ADAPTOR PLATE ASSEMBLY
	53504A2		,,,1,	ADAPTOR PLATE ASSEMBLY
	56711A2		,,,1	ADAPTOR PLATE ASSEMBLY
2	12-36554		1,1,1,1,1	WASHER, NYLON-WATER OUTLET TUBE (ADAPTOR PLATE)
3	26-36556		1,1,1,1,1	SEAL, RUBBER-WATER OUTLET TUBE (ADAPTOR PLATE)
4	39044		1,1,1,1,1	SEAL, RUBBER-ADAPTOR PLATE
5	27-45748		1,1,1,1,1	GASKET, POWERHEAD TO PLATE SERIAL 01987050-0999999
	27-31557		1,,,	GASKET, POWERHEAD TO ADAPTOR PLATE SERIAL 00000000-01987049
6	10-22486		1,1,1,1,1	SCREW, ADAPTOR PLATE TO DRIVE SHAFT HOUSING (7/8")
7	13-26992		1,1,1,1,1	LOCKWASHER, ADAPTOR PLATE SCREW
8	27-39050		1,1,1,1,1	GASKET, ADAPTOR PLATE TO DRIVE SHAFT HOUSING
9	2124-2626		1,1,1,1,1	COWL, BOTTOM
	2124-3995		,,,1	COWL, BOTTOM
10	39474		1,1,1,1,1	ANCHOR, LATCH - BOTTOM COWL
	56069		,,,1	ANCHOR, LATCH-BOTTOM COWL
11	10-22483		2,2,2,2,2	SCREW, LATCH ANCHOR TO BOTTOM COWL(1 1/8")
12	13-26992		2,2,2,2,2	LOCKWASHER, LATCH ANCHOR SCREW
13	25-39054		1,1,1,1,1	GROMMET, CHOKE SHAFAT-BOTTOM COWL
14	39051A1		1,1,1,1,1	PLATE ASSEMBLY, COVER-BOTTOM COWL
15	39068		1,1,1,1,1	PAD, SOUND-COVER PLATE
16	10-30009		2,2,2,2,2	SCREW, COVER PLATE TO BOTTOM COWL (3/8")
17	39058		1,1,1,1,1	SEAL, SHIFT HANDLE-BOTTOM COWL
18	39145		1,1,1,1,1	MOUNT, RUBBER-BOTTOM COWL TO ADAPTOR PLATE (STARBOARD)
19	39144		1,1,1,1,1	MOUNT, RUBBER-BOTTOM COWL TO ADAPTOR PLATE (PORT)
20	10-31208		4,4,4,4,4	SCREW, RUBBER MOUNT TO BOTTOM COWL (3/8")
21	11-46887		2,2,2,2,2	NUT, ADAPTOR PLATE TO RUBBER MOUNT
22	39565		1,1,1,1,1	SPOOL, NYLON-TOP COWL LATCHING (BOTTOM COWL)
23	10-32228		1,1,1,1,1	SCREW, NYLON SPOOL TO BOTTOM COWL (5/8")
24	13-26996		1,1,1,1,1	LOCKWASHER, NYLON SPOOL SCREW
25	39147		1,1,1,1,1	ADAPTOR, R EAR MOUNT TO BOTTOM COWL
26	10-22486		2,2,2,2,2	SCREW, REAR MOUNT ADAPTOR TO BOTTOM COWL (7/8")
27	13-26992		2,2,2,2,2	LOCKWASHER, REAR MOUNT ADAPTOR SCREW
28	39146		1,1,1,1,1	MOUNT, RUBBER-BOTTOM COWL TO ADAPTOR PLATE (REAR)
29	13-26992		1,1,1,1,1	LOCKWASHER, REAR MOUNT
30	11-20088		1,1,1,,	NUT, REAR MOUNT TO ADAPTOR
31	11-46887		1,1,1,,	NUT, ADAPTOR PLATE TO REAR RUBBER MOUT
	11-46887		,,,2,2	NUT, ADAPTOR PLATE TO REAR RUBBER MOUT
32	39087		1,1,1,1,1	ROD, COWL LATCH-BOTTOM COWL

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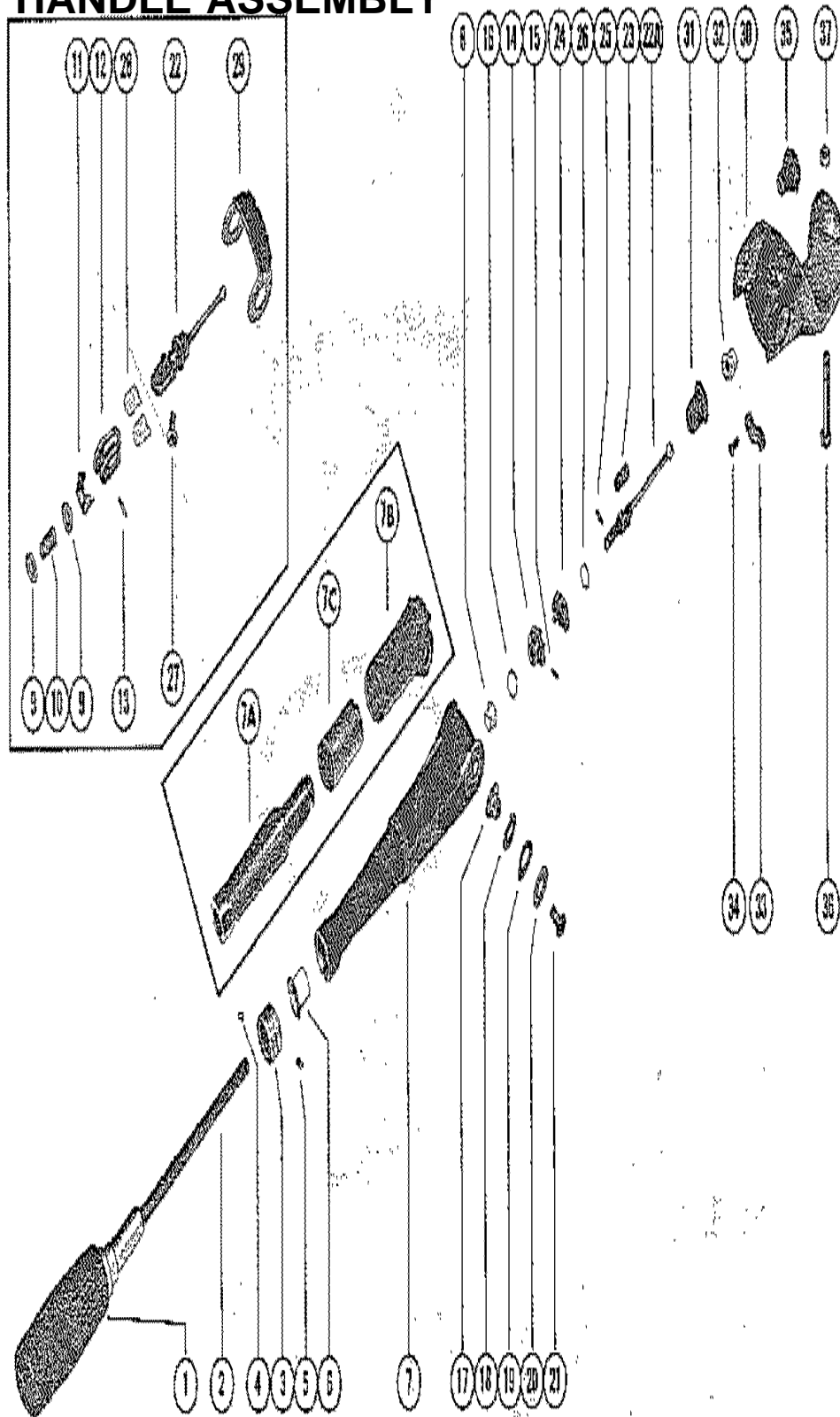
BOTTOM COWL AND ADAPTOR PLATE



BOTTOM COWL AND ADAPTOR PLATE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
33	39099		1,1,1,1,1	BRACKET, COWL LATCH ROD
34	10-22486		1,1,1,1,1	SCREW, COWL LATCH BRACKET TO BOTTOM COWL (7/8")
35	13-26992		1,1,1,1,1	LOCKWASHER, COWL LATCH BRACKET SCREW
36	39083		1,1,1,1,1	HANDLE, COWL LATCH ROD (PORT)
37	39098		1,1,1,1,1	HANDLE, COWL LATCH ROD (STARBOAR)
38	23-22981		2,2,2,2,2	BUSHING, NYLON-COWL LATCH ROD TO BOTTOM COWL
39	17-25319		2,2,2,2,2	PIN, ROLL-HANDLE TO COWL LATCH ROD
40	32-28373		2,,,,	SLEEVE, COWL LATCH ROD (EARLY MODELS ONLY)
41	32-34395A1		,,,1	TUBE, TELL TALE
42	56712		,,,1	NOZZLE, TELL TALE
43	10-34222		,,,1	SCREW, TELL TALE NOZZLE TO BOTTOM COWL
-	32372A2		1,1,1,1,1	STOP SWITCH ASSEMBLY
-	57186A2		,,,1	STOP SWITCH ASSEMBLY
44	32372		1,1,1,1,1	HARNESS, STOP SWITCH
45	30859		1,1,1,1,1	INSULATOR, SLEEVE-INNER SWITCH TERMINALS
46	24-30858A1		1,1,1,1,1	SPRING AND CONTACT ASSEMBLY
47	38950A1		1,1,1,1,1	COVER ASSEMBLY, STOP SWITCH
48	12-38949		1,1,1,1,1	WASHER, SEALING-STOP SWITCH
49	13-21972		1,1,1,1,1	LOCKWASHER, STOP SWITCH CONNECTOR
50	11-21971		1,1,1,1,1	NUT, STOP SWITCH TO BOTTOM COWL
51	10-30009		1,1,1,1,1	SCREW, STOP SWITCH LEAD TO BOTTOM COWL (3/8")

STEERING HANDLE ASSEMBLY

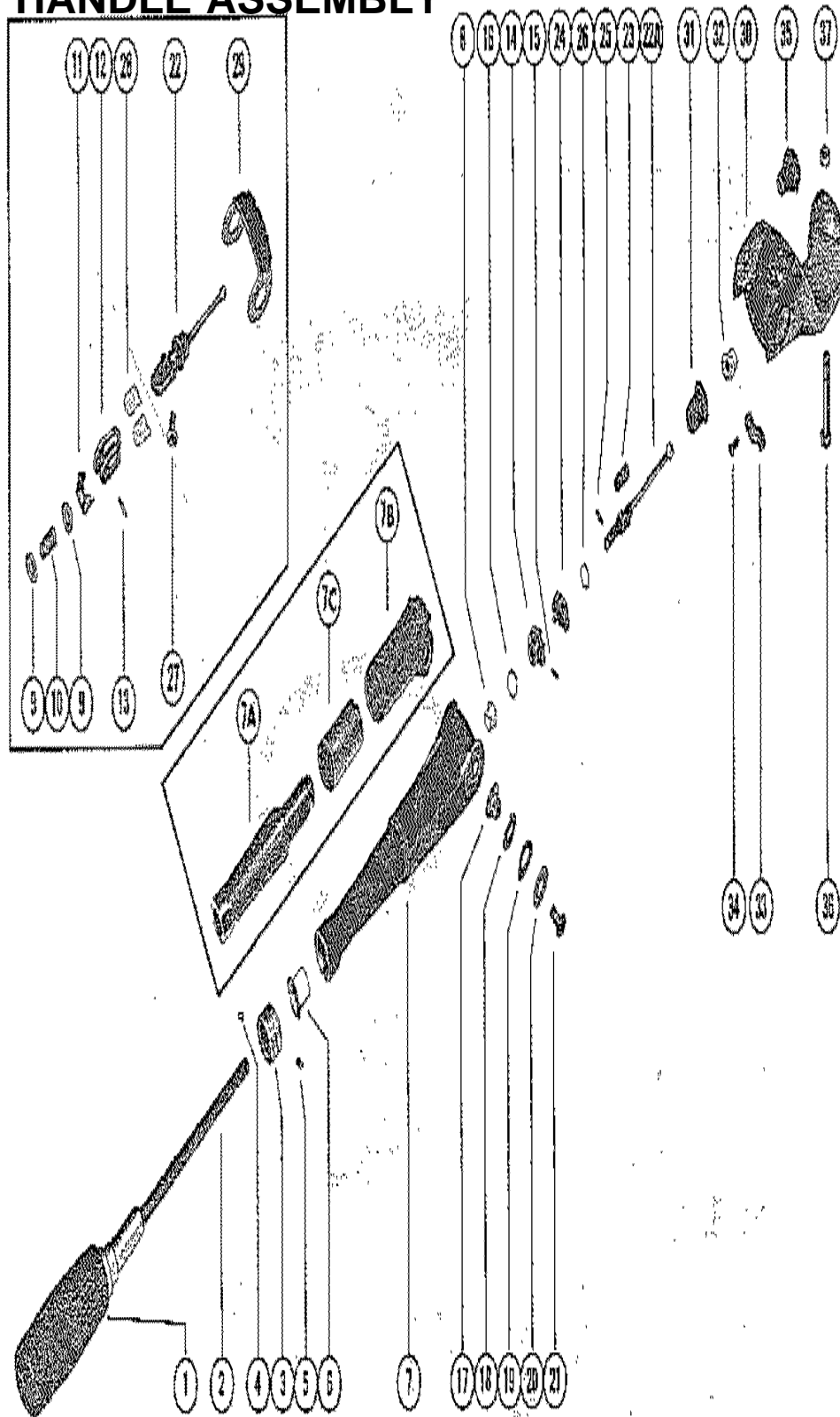


STEERING HANDLE ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	39184A2		1,1,,	STERRING HANDLE ASSEMBLY, COMPLETE
-	47919A4		,,1,,	STEERING HANDLE ASSEMBLY, COMPLETE SERIAL 00000000-02388440
-	49556A2		,,1,,	STEERING HANDLE ASSEMBLY, COMPLETE SERIAL 02388441-09999999
-	49556A4		,,,1,1	STEERING HANDLE ASSEMBLY, COMPLETE
1	27763		1,1,1,1,1	GRIP, RUBBER-STEERING HANDLE BODY
2	35909		1,1,1,1,1	BODY AND SHAFT, STEERING HANDLE
3	31001		1,1,1,1,1	INDICATOR, SPEED AND LIMIT-STEERING HANDLE
4	10-31002		1,1,1,1,1	SCREW, SET-SPEED AND SHIFT INDICATOR
5	10-22290		1,1,1,1,1	SCREW, DRIVE-INDICATOR TO STEERING HANDLE BODY
6	23-30677		1,1,1,1,1	BUSHING, NYLON-STEERING HANDLE TO BODY
7	39184A1		1,1,,	STEERING HANDLE ASSEMBLY
	47919A3		,,1,,	STEERING HANDLE ASSEMBLY SERIAL 00000000-02388440
7A	49556		,,1,1,1	HANDLE, STEERING SERIAL 02388441-09999999
7B	49558		,,1,1,1	KNUCKLE, STEERING HANDLE SERIAL 02388441-09999999
7C	23-49555		,,1,1,1	BUSHING, RUBBER-STEERING HANDLE SERIAL 02388441-09999999
8	23-28100		1,1,1,1,1	BUSHING, NYLON-STEERING HANDLE
9	12-30283		2,2,,	WASHER, STEERING HANDLE SHAFT
10	24-26703		1,1,,	SPRING, STEERING HANDLE SHAFT
11	39211		1,1,,	RETAINER, YOKE PIN HOLDING
12	39208		1,1,,	YOKE, STEERING HANDLE SHAFT
13	17-26862		1,1,,	PIN, YOKE TO STEERING HANDLE SHAFT
14	43-47765		,,1,,	GEAR, BALL-STEERING HANDLE SHAFT
	43-53205		,,,1,1	GEAR, BALL-STEERING HANDLE SHAFT
15	17-26862		,,1,1,1	PIN, BALL GEAR TO STEERING HANDLE SHAFT
16	53-47821		,,1,,	RING, RETAINING-BALL GEAR
	53-53204		,,,1,1	RING, RETAINING-BALL GEAR
17	39218		2,2,,	PIVOT, STEERING HANDLE TO BRACKET
18	15-26707		3,3,,	SHIM, STEERING HANDLE PIVOT TO BRACKET(.015)
19	13-39227		3,3,,	WASHER, WAVE-STEERING HANDLE PIVOT TO BRACKET
20	13-39228		2,2,,	LOCKWASHER, STEERING HANDLE SCREW
21	10-26774		2,2,,	SCREW, STEERING HANDLE TO ARM BRACKET (1/2")
22	39046A1		1,1,,	THROTTLE CONTROL SHAFT ASSEMBLY
17	48003		,,2,2,2	PIVOT, STEERING HANDLE TO BRACKET
18	15-48002015		,,2,2,2	SHIM, STEERING HANDLE PIVOT TO BRACKET (.015)
21	10-56214		,,2,2,2	SCREW, STEERING HANDLE TO ARM BRACKET (5/8")
22A	47742A1		,,1,1,1	UNIVERSAL JOINT ASSEMBLY
23	23-48005		,,1,1,1	SLEEVE, UNIVERSAL JOINT
24	43-47765		,,1,,	GEAR, BALL-UNIVERSAL JOINT
	43-53205		,,,1,1	GEAR, BALL-UNIVERSAL JOINT
25	17-26862		,,1,1,1	PIN, BALL GEAR TO UNIVERSAL JOINT

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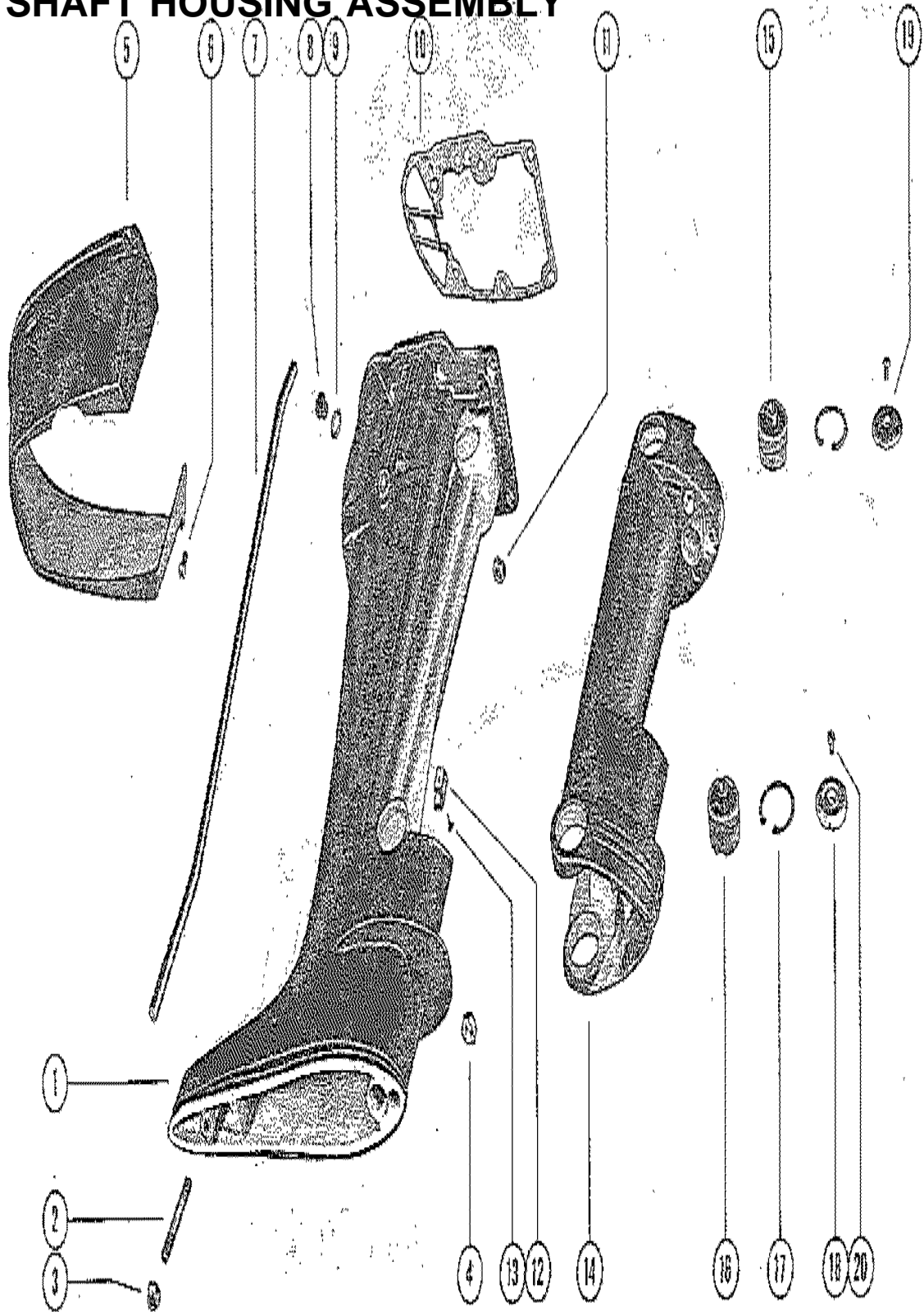
STEERING HANDLE ASSEMBLY



STEERING HANDLE ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
26	53-47821		,,1,,	RING, RETAINING-BALL GEAR
	53-53204		,,,1,1	RING, RETAINING-BALL GEAR
27	10-26774		1,1,,,	SCREW, THROTTLE CONTROL SHAFT TO BRACKET
28	39210		2,2,,,	PLATE, NYLON-THROTTLE CONTROL SHAFT
29	39185		1,1,,,	SHIELD, STEERING HANDLE
30	39056		1,1,,,	BRACKET, STEERING ARM
	47679		,,1,1,1	BRACKET, STEERING ARM
31	47743		,,1,1,1	BOOT, UNIVERSAL JOINT
32	23-47818		,,1,1,1	BUSHING, STEERING ARM BRACKET
33	24-47744		,,2,2,2	SPRING, DETENT-STEERING HANDLE
34	10-37655		,,2,2,2	SCREW, DETENT SPRING TO STEERING HANDLE
35	39070		1,1,1,1,1	BOOT, RUBBER-THROTTLE CONTROL SHAFT
36	10-30679		3,3,3,3,3	SCREW, STEERING ARM BRACKET TO SADDLE
37	11-46887		3,3,3,3,3	NUT, STEERING ARM BRACKET FASTENING SCREW

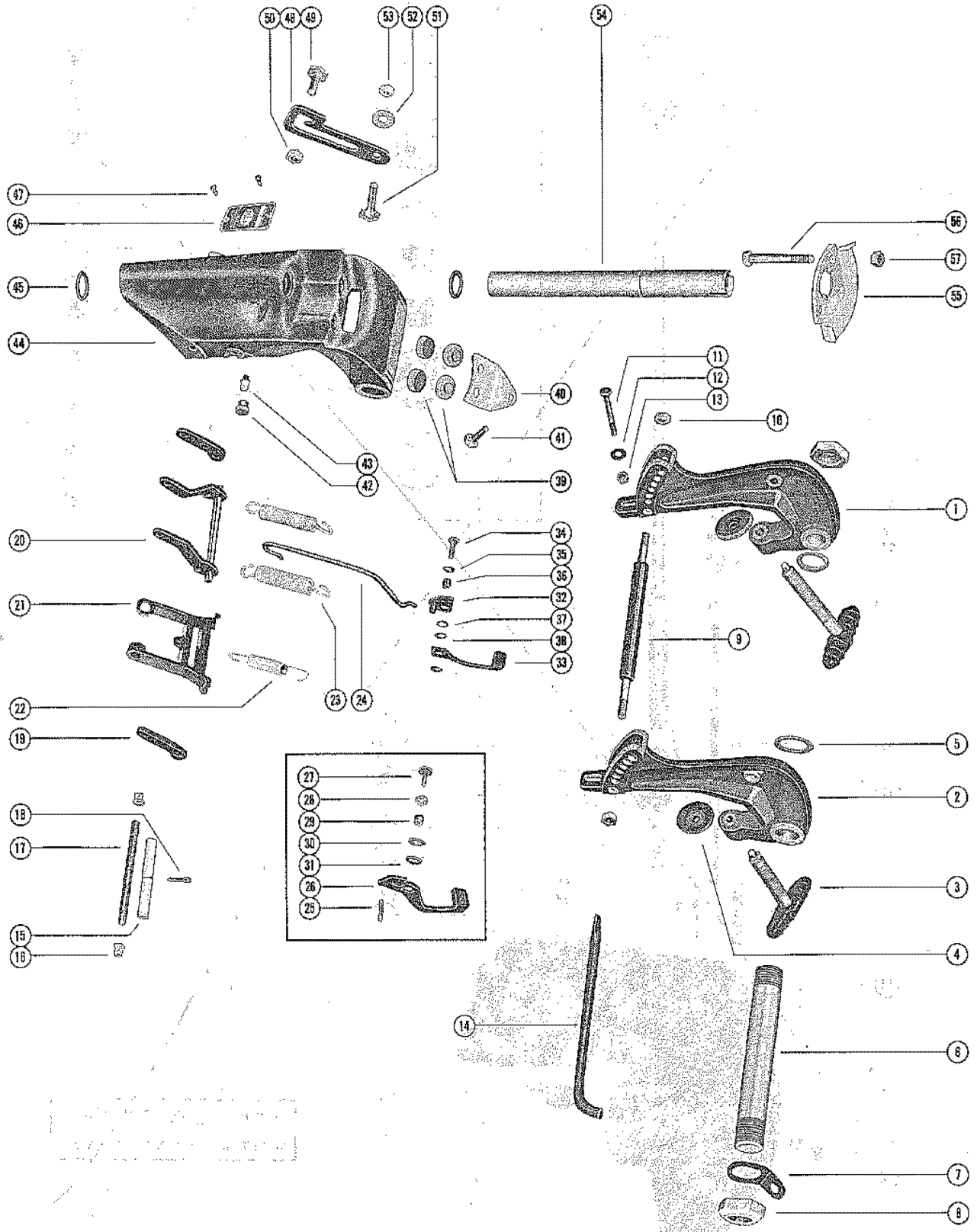
DRIVE SHAFT HOUSING ASSEMBLY



DRIVE SHAFT HOUSING ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	1556-2627A2		1,1,1,1,1	DRIVE SHAFT HOUSING ASSEMBLY (SHORT SHAFT)
	1558-2641A1		1,1,1,1,1	DRIVE SHAFT HOUSING ASSEMBLY (LONG SHAFT)
	1556-4030A1		,,,1	DRIVE SHAFT HOUSING ASSEMBLY (SHORT SHAFT)
	1558-4031A1		,,,1	DRIVE SHAFT HOUSING ASSEMBLY (LONG SHAFT)
2	16-32467		1,1,1,1,1	STUD, DRIVE SHAFT HOUSING TO GEAR HOUSING
3	11-34863		1,1,1,1,1	NUT, DRIVE SHAFT HOUSING STUD
4	11-35814		1,1,1,1,1	NUT, GEAR HOUSING TO DRIVE SHAFT HOUSING STUD
5	39025		1,1,1,1,1	COVER, TRIM-DRIVE SHAFT HOUSING
6	10-20512		3,3,3,3,3	SCREW, TRIM COVER TO BOTTOM COWL (7/16")
7	32-39061		1,1,1,1,1	TUBE, WATER OUTLET (SHORT SHAFT)
	32-39062		1,1,1,1,1	TUBE, WATER OUTLET (LONG SHAFT)
8	10-28634		1,1,1,1,1	SCREW, FLUSH-DRIVE SHAFT HOUSING
9	12-20260		1,1,1,1,1	WASHER, SEALING-FLUSH SCREW
10	27-39050		1,1,1,1,1	GASKET, ADAPTOR PLATE TO DRIVE SHAFT HOUSING
11	11-46887		6,6,,,	NUT, POWERHEAD TO DRIVE SHAFT HOUSING STUDS
	11-46887		,,4,4,4	NUT, POWERHEAD TO DRIVE SHAFT HOUSING STUDS
	11-24652		,,1,1,1	NUT, POWERHEAD TO DRIVE SHAFT HOUSING STUDS
12	39513		1,,,	BLOCK, DRIVE SHAFT (LONG SHAFT)
	45563		,1,,,	BLOCK, DRIVE SHAFT (LONG SHAFT) SERIAL 0000000-02196388
	47259A1		,2,2,2,2	BLOCK ASSEMBLY, DRIVE SHAFT (LONG SHAFT) SERIAL 02196389-09999999
13	10-47225		,2,2,2,2	SCREW, BLOCK ASSEMBLY TO DRIVE SHAFT HOUSING (LONG SHAFT) SERIAL 02196389-09999999
14	1559-2644		1,1,1,1,1	SADDLE
15	32021		1,1,1,1,1	BUMPER, LOWER THRUST-SADDLE
16	30646A2		4,4,4,4,4	MOUNT ASSEMBLY, UPPER AND LOWER FOR MERC 110-5, 110-6, 110-7, 110-8 AND 110-9 LONG SHAFT ENGINES, REPLACE 2 UPPER MOUNT ASSEMBLIES (A-30646A2) WITH 2 A-30646A3 MOUNT ASSEMBLIES
17	53-26406		4,4,4,4,4	RING, RETAINING-UPPER AND LOWER MOUNT
18	30648		2,,,	COVER, LOWER MOUNT
19	39069		2,,,	COVER, UPPER MOUNT
18	46080		,2,,,	COVER, LOWER MOUNT
	45795		,,2,,	COVER, LOWER MOUNT
	53041		,,,2,2	COVER, LOWER MOUNT
19	45796		,2,2,2,2	COVER, UPPER MOUNT
20	10-30675		4,4,,,	SCREW, UPPER AND LOWER MOUNT COVER TO MOUNT (3/8")
	10-30675		,,2,2,2	SCREW, UPPER AND LOWER MOUNT COVER TO MOUNT (3/8")
	10-45817		,2,2,2,2	SCREW, LOWER MOUNT COVER TO MOUNT (7/16")

CLAMP AND SWIVEL BRACKET ASSEMBLY

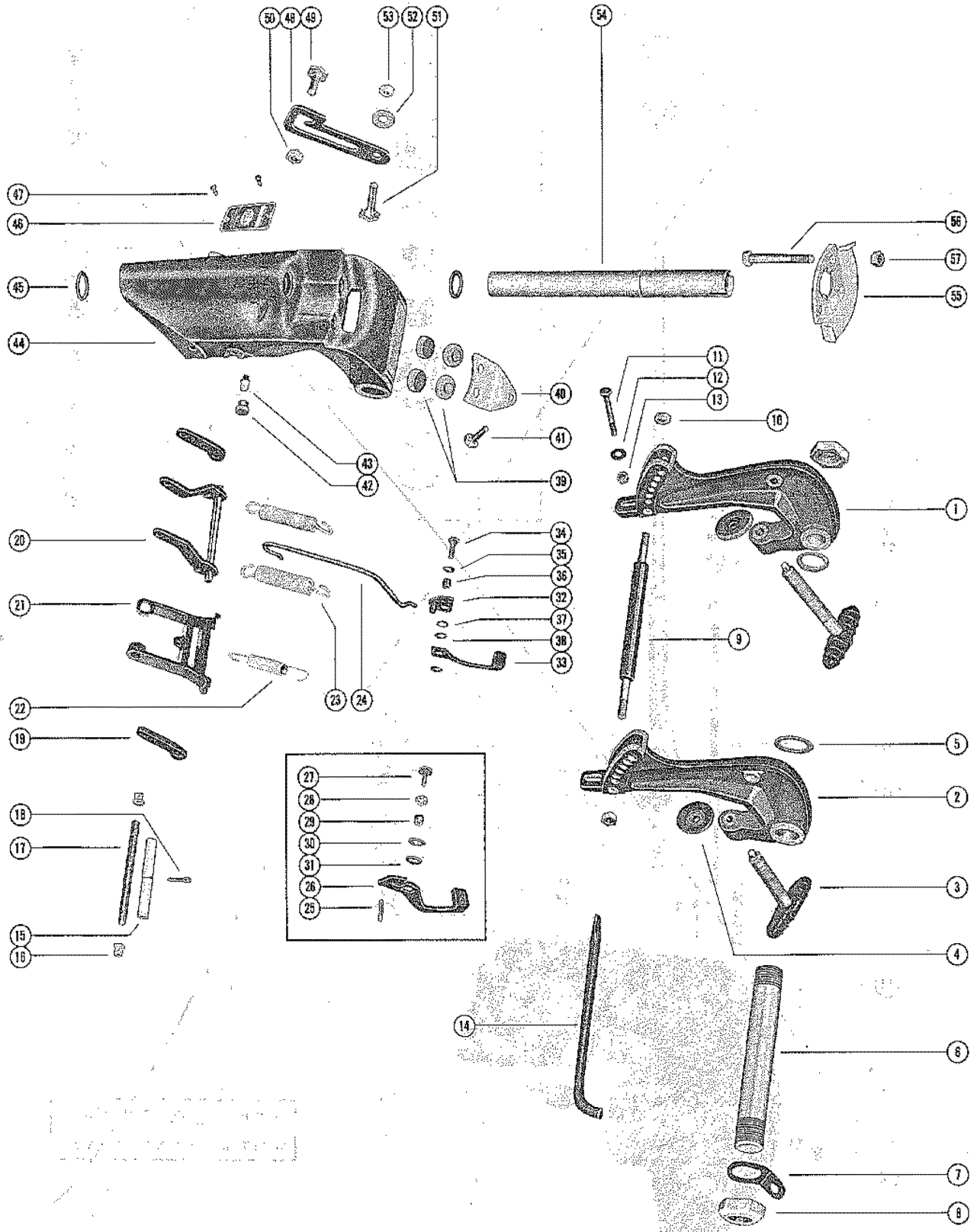


CLAMP AND SWIVEL BRACKET ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	1458-2328A1		1,1,1,1,1	CLAMP BRACKET ASSEMBLY (PORT)
2	1459-2329A1		1,1,1,1,1	CLAMP BRACKET ASSEMBLY (STARBOARD)
3	22373A1		2,2,2,2,2	THUMB SCREW ASSEMBLY
4	12-20214		2,2,2,2,2	WASHER, THUMB SCREW
5	12-52864		2,2,2,2,2	WASHER, TILT TUBE-CLAMP TO SWIVEL BRACKET
6	30874		1,,,,	TILT TUBE, CLAMP BRACKET TO SWIVEL BRACKET
	45757		1,1,1,1,1	TILT TUBE, CLAMP BRACKET TO SWIVEL BRACKET
7	54-30954		1,1,1,1,1	CLAMP, SAFETY CHAIN-TILT TUBE
8	11-30499		2,2,2,2,2	NUT, TILT TUBE FASTENING
9	16-22035		1,1,1,1,1	STUD, CLAMP BRACKET SPACER
10	11-46887		2,2,2,2,2	NUT, CLAMP BRACKET STUD FASTENING
11	10-29326		,,,2	SCREW, CLAMP BRACKET TO BOAT TRANSOM
12	12-31782		,,,2	WASHER, CLAMP BRACKET SCREW
13	11-56374		,,,2	NUT, CLAMP BRACKET SCREW
14	17-30673A1		1,1,1,1,1	TILT LOCK PIN ASSEMBLY
	17-55952A1		,,,1	TILT LOCK PIN ASSEMBLY
15	23-30813		1,1,1,1,1	SPACER, TUBE-REVERSE LOCK LEVER ROD
16	23-26856		2,2,2,2,2	BUSHING, NYLON-REVERSE LOCK LEVER ROD
17	30814		1,1,1,1,1	ROD, REVERSE LOCK TO SWIVEL BRACKET
	56663		,,,1	ROD, REVERSE LOCK TO SWIVEL BRACKET
18	18-56206		1,1,1,1,1	COTTER PIN, REVERSE LOCK LEVER TO ROD
19	30815		2,2,2,2,2	LINK, REVERSE LOCK LEVER
20	30807A1		1,1,1,,	REVERSE LOCK LEVER ASSEMBLY
	53267A1		,,,1,1	REVERSE LOCK LEVER ASSEMBLY
21	53435		,,,1,1	BRACKET, STOP
22	24-53456		,,,1,1	SPRING, EXTENSION-STOP BRACKET
23	24-31918		2,2,2,2,2	SPRING, TENSION-REVERSE LOCK LEVER
24	38318		1,1,1,1,1	ROD, LINK-REVERSE LOCK LEVER
25	17-27006		1,1,1,1,1	PIN, ROLL-SWIVEL BRACKET CONTROL LEVER
26	32351		1,1,1,1,1	LEVER, CONTROL-REVERSE LOCK
27	10-28789		1,1,1,1,1	SCREW, CONTROL LEVER TO SWIVEL BRACKET
28	12-37407		1,1,1,1,1	WASHER, CONTROL LEVER SCREW
29	23-31309		1,1,1,1,1	SPACER, CONTROL LEVER FASTENING SCREW
30	13-34632		1,1,1,1,1	WASHER, WAVE-CONTROL LEVER FASTENING SCREW
31	12-24812		1,1,1,1,1	WASHER, CONTROL LEVER FASTENING SCREW
32	56636A1		,,,1	LINK ASSEMBLY, REVERSE LOCK CONTROL LEVER
33	56637		,,,1	LEVER, CONTROL-REVERSE LOCK
34	10-56682		,,,1	SCREW, CONTROL LEVER TO LINK
35	12-56681		,,,2	WASHER, CONTROL LEVER FASTENING SCREW
36	23-56639		,,,1	SPACER, CONTROL LEVER SCREW
37	13-34632		,,,1	WASHER, WAVE-CONTROL LEVER SCREW
38	12-24812		,,,1	WASHER, CONTROL LEVER SCREW
39	20203		4,4,4,4,4	DISC, FRICTION-CLAMP PLATE AND SWIVEL BRACKET

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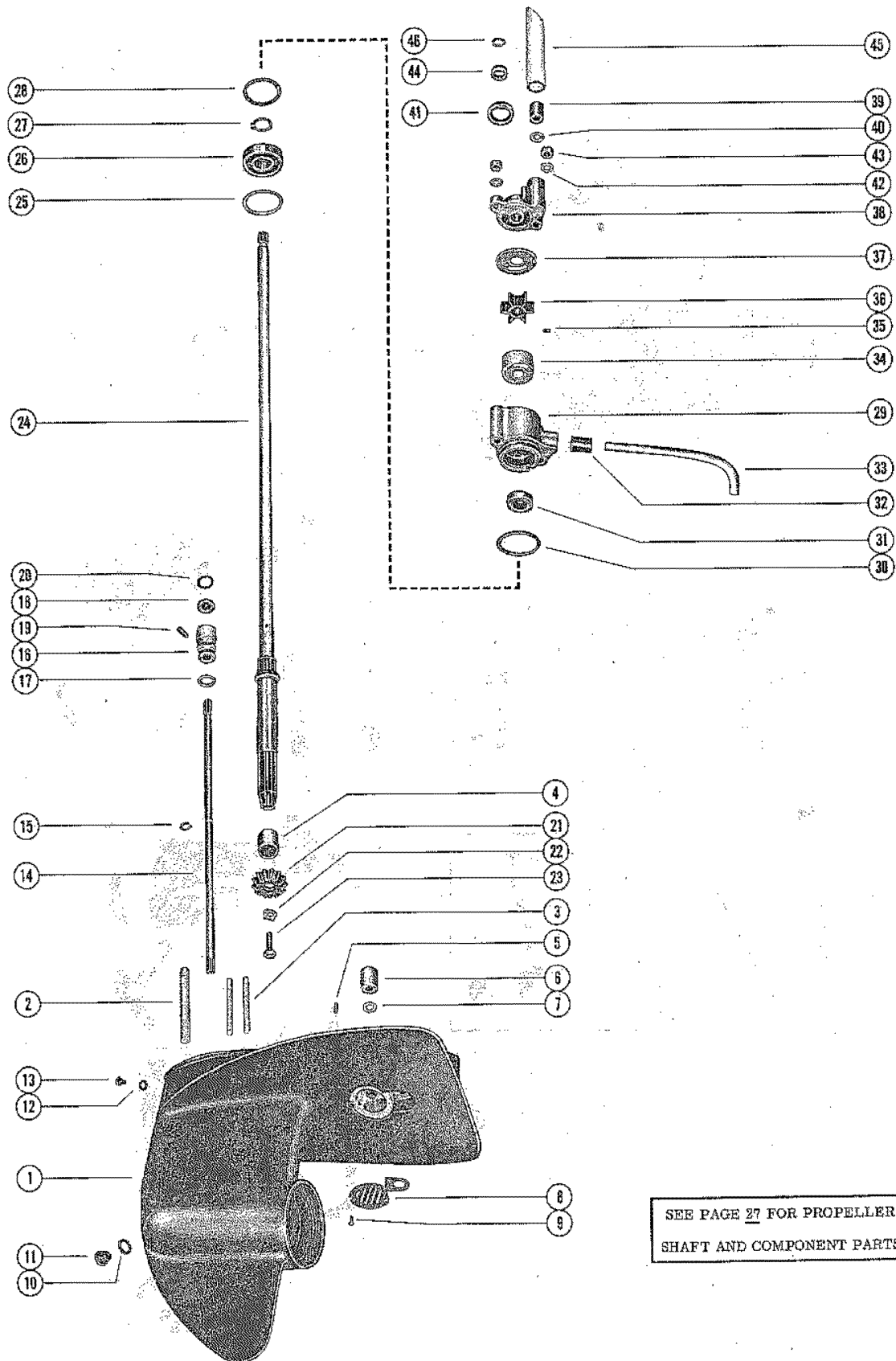
CLAMP AND SWIVEL BRACKET ASSEMBLY



CLAMP AND SWIVEL BRACKET ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
40	30690		1,1,1,1,1	PLATE, CLAMP-CO-PILOT
41	10-56649		1,1,1,1,1	SCREW, CLAMP PLATE ADJUSTING
42	29359		1,1,1,1,1	LUBRICAP, GREASE FITTING
43	22-31345		1,1,1,1,1	FITTING, GREASE-SWIVEL BRACKET
44	1451-1788		1,1,1,1,1	SWIVEL BRACKET
45	25-25439		2,2,2,2,2	"O" RING, SWIVEL BRACKET
46	38-31042		1,1,1,1,1	SERIAL PLATE
47	10-28642		2,2,2,2,2	SCREW, DRIVE-SERIAL PLATE TO SWIVEL BRACKET
48	39673		1,1,1,1,1	LEVER, TILT STOP
	55851		,,,1	LEVER, TILT STOP
49	10-29237		1,1,1,1,1	SCREW, RETAINING-TILT STOP LEVER
50	11-46887		1,1,1,1,1	NUT, TILT STOP LEVER RETAINING SCREW
51	10-27791		1,1,1,1,1	SCREW, ANCHOR-TILT STOP LEVER
52	13-20846		1,1,1,1,1	WASHER, WAVE-LEVER ANCHOR SCREW
53	11-46887		1,1,1,1,1	NUT, TILT STOP LEVER ANCHOR SCREW
54	17-30688		1,1,1,1,1	SWIVEL PIN, SWIVEL BRACKET TO SADDLE
55	35860		1,1,1,1,1	CO-PILOT DISC
56	10-30679		3,3,3,3,3	SCREW, CO-PILOT DISC TO SADDLE
57	11-46887		3,3,3,3,3	NUT, CO-PILOT DISC FASTENING SCREW

GEAR HOUSING ASSEMBLY, COMPLETE(CONT)



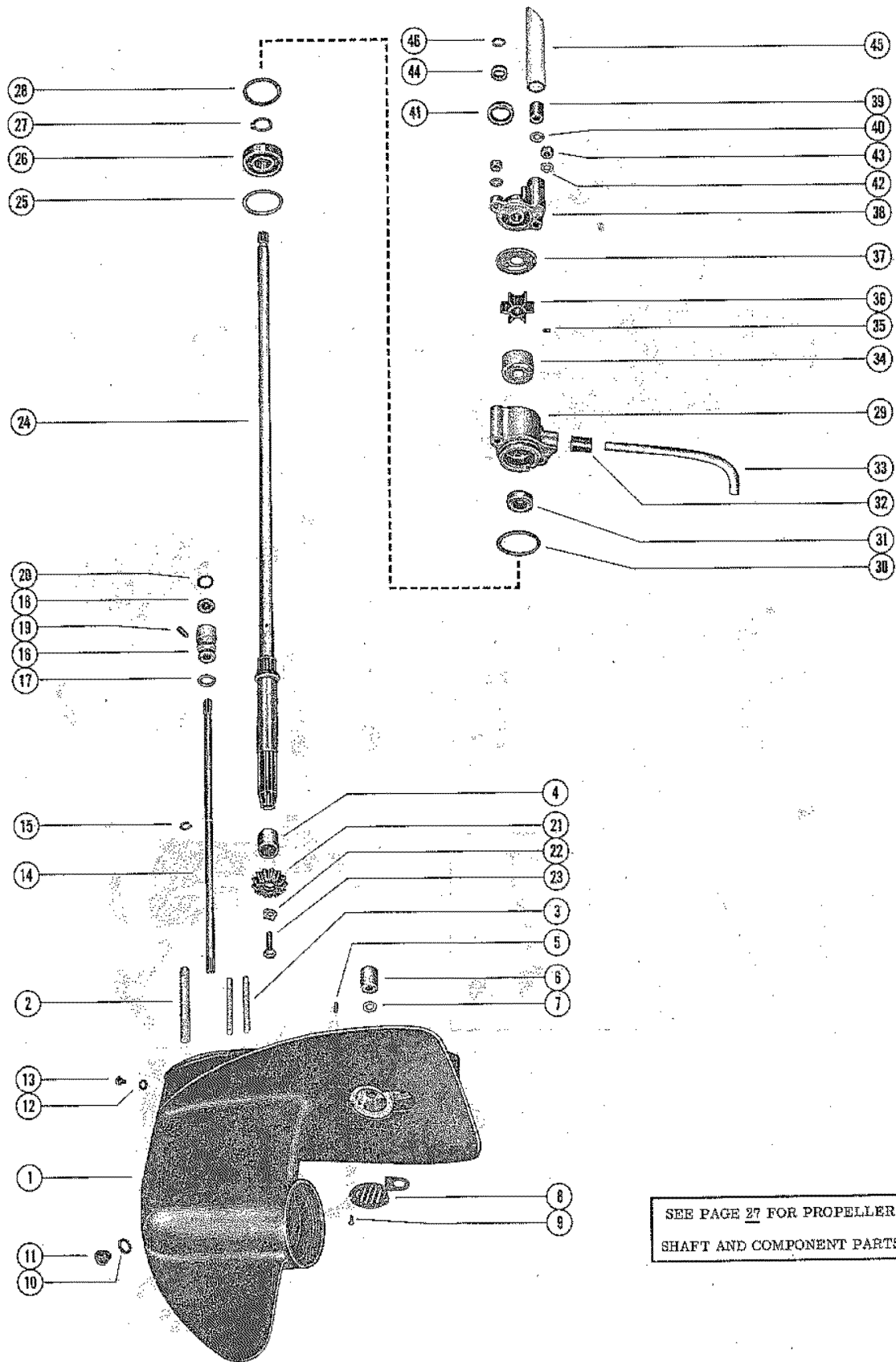
SEE PAGE 27 FOR PROPELLER
SHAFT AND COMPONENT PARTS

GEAR HOUSING ASSEMBLY, COMPLETE(CONT)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	1630-2643A5		1,1,,,	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT) A-1630-2643A5, A4, A22, A23, A18, A19, A24, A25, A30, A31, A32, AND A33 GEAR HOUSING ASSEMBLIES, COMPLETE, INCLUDES ALL PARTS FROM REFERENCE #1 THRU REFERENCE #67 AS LISTED ON PAGES 26 AND 27
-	1630-2643A4		1,1,,,	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT) A-1630-2643A5, A4, A22, A23, A18, A19, A24, A25, A30, A31, A32, AND A33 GEAR HOUSING ASSEMBLIES, COMPLETE, INCLUDES ALL PARTS FROM REFERENCE #1 THRU REFERENCE #67 AS LISTED ON PAGES 26 AND 27
-	1630-2643A22		,1,,,	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT) A-1630-2643A5, A4, A22, A23, A18, A19, A24, A25, A30, A31, A32, AND A33 GEAR HOUSING ASSEMBLIES, COMPLETE, INCLUDES ALL PARTS FROM REFERENCE #1 THRU REFERENCE #67 AS LISTED ON PAGES 26 AND 27
-	1630-2643A22		,1,,,	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT) A-1630-2643A5, A4, A22, A23, A18, A19, A24, A25, A30, A31, A32, AND A33 GEAR HOUSING ASSEMBLIES, COMPLETE, INCLUDES ALL PARTS FROM REFERENCE #1 THRU REFERENCE #67 AS LISTED ON PAGES 26 AND 27
-	1630-2643A18		,,1,,	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT) SEE NOTE 1 IN BLOCK COMMENTS
-	1630-2643A19		,,1,,	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT) SEE NOTE 1 IN BLOCK COMMENTS
-	1630-2643A24		,,1,,	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT) SEE NOTE 2 IN BLOCK COMMENTS
-	1630-2643A25		,,1,,	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT) SEE NOTE 2 IN BLOCK COMMENTS
-	1630-2643A30		,,,1,	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT) SEE NOTE 2 IN BLOCK COMMENTS
-	1630-2643A31		,,,1,	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT) SEE NOTE 2 IN BLOCK COMMENTS
-	1630-2643A32		,,,1,	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT) SEE NOTE 2 IN BLOCK COMMENTS
-	1630-2643A33		,,,1,	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT) SEE NOTE 2 IN BLOCK COMMENTS
1	1630-2643A1		1,1,,,	GEAR HOUSING ASSEMBLY
	1630-2643A9		,1,1,1,1	GEAR HOUSING ASSEMBLY
2	16-53466		1,1,1,1,1	STUD, GEAR HOUSING TO DRIVE SHAFT HOUSING (3 7/16")
3	16-30717		2,2,,,	STUD, WATER PUMP HOUSING TO GEAR HOUSING (2 7/16")
	16-29592		,2,2,,	STUD, WATER PUMP HOUSING TO GEAR HOUSING (2 7/8")
	16-53309		,,,2,2	STUD, WATER PUMP HOUSING TO GEAR HOUSING (2 3/4")
4	31-22756		1,1,1,1,1	BEARING, ROLLER-DRIVE SHAFT
5	17-20032		1,1,1,1,1	PIN, DOWEL-LOCATING
6	26-33613		1,1,1,1,1	SEAL, RUBBER-WATER INTAKE TUBE
7	12-36555		1,1,1,1,1	WASHER, NYLON-INTAKE TUBE SEAL
8	35-33425		1,1,1,1,1	SCREEN, WATER INTAKE

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GEAR HOUSING ASSEMBLY, COMPLETE(CONT)

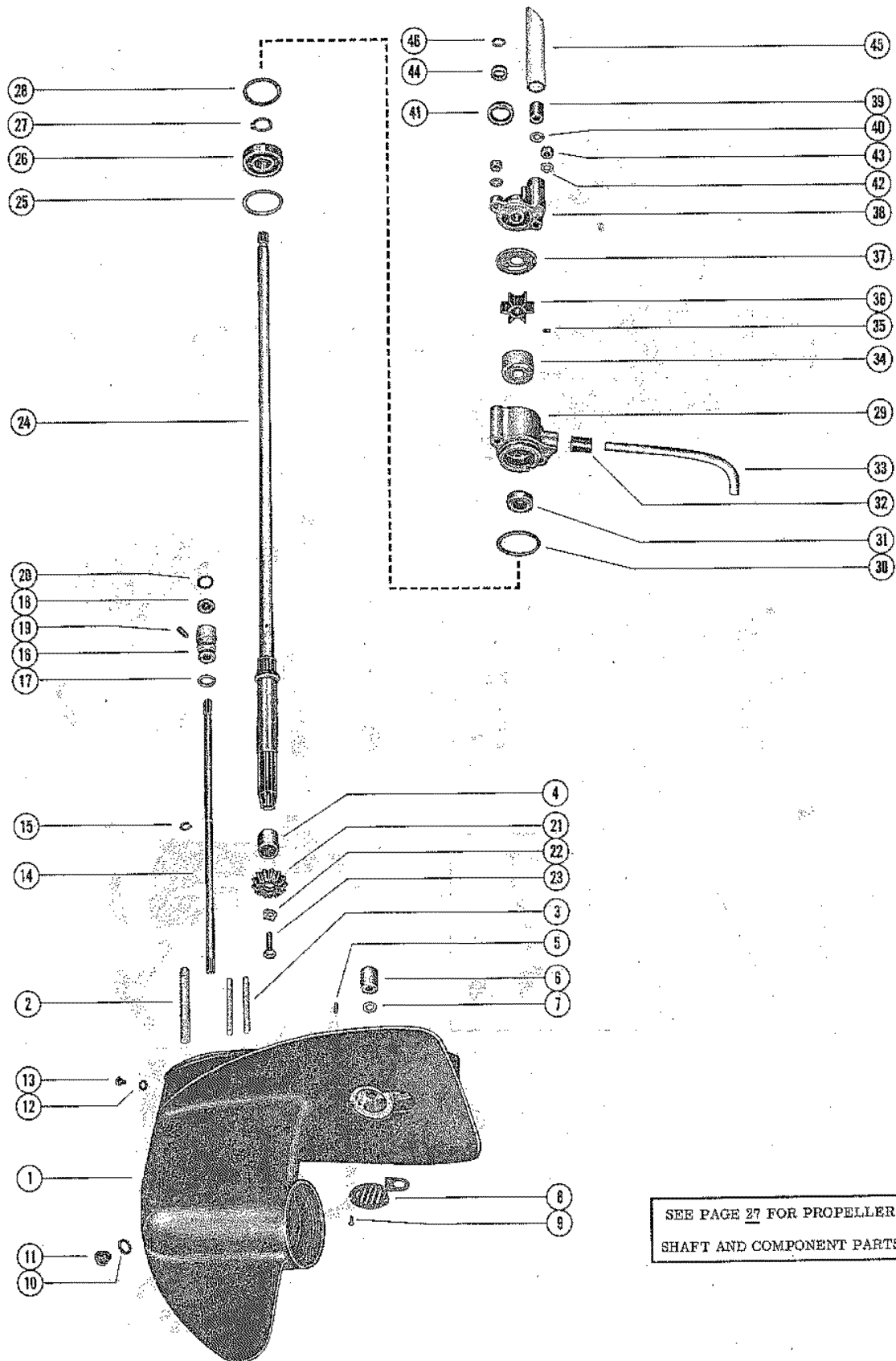


GEAR HOUSING ASSEMBLY, COMPLETE(CONT)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
9	10-28642		1,1,1,1,1	SCREW, WATER INTAKE SCREEN TO GEAR HOUSING
10	12-20260		1,1,1,1,1	WASHER, GREASE FILLER HOLE SCREW
11	10-28634		1,1,1,1,1	SCREW, GREASE FILLER HOLE
12	12-20262		1,1,1,1,1	WASHER, GREASE VENT HOLE SCREW
13	10-28653		1,1,1,1,1	SCREW, GREASE VENT HOLE
14	53196A1		1,1,1,,	SHIFT SHAFT ASSEMBLY-LOWER (SHORT SHAFT)
	54640A1		,,,1,	SHIFT SHAFT ASSEMBLY-LOWER (SHORT SHAFT)
	30989		,,,1	SHAFT, SHIFT-LOWER (LONG SHAFT)
	53197A1		1,1,1,,	SHIFT SHAFT ASSEMBLY-LOWER (LONG SHAFT)
	54641A1		,,,1,	SHIFT SHAFT ASSEMBLY-LOWER (LONG SHAFT)
	54641A1		,,,1	SHIFT SHAFT ASSEMBLY - LOWER (LONG SHAFT)
15	53-30899		1,1,1,1,1	RING, RETAINING-SHIFT SHAFT
	53-22899		,,,1	RING, RETAINING-SHIFT SHAFT PART OF A-54640A1 AND A-54641A1 SHIFT SHAFT ASSEMBLIES
16	23-30676A1		1,1,1,1,1	BUSHING ASSEMBLY, SHIFT SHAFT
17	25-26802		1,1,1,1,1	"O" RING, SHIFT SHAFT BUSHING
18	26-30696		1,1,1,1,1	OIL SEAL, SHIFT SHAFT BUSHING
19	10-39149		1,1,1,1,1	SCREW, SHIFT SHAFT BUSHING RETAINER
20	25-38933		1,1,1,1,1	"O" RING, LOWER SHIFT SHAFT
21	43-31821		1,1,1,,	GEAR, PINION (STRAIGHT)
	43-48579		,,1,1,1	GEAR, PINION (SPIRAL)
22	14-30377		1,1,1,1,1	TAB WASHER, PINION GEAR TO DRIVE SHAFT SCREW
23	10-30376		1,1,1,1,1	SCREW, PINION GEAR TO DRIVE SHAFT
24	45-39078		1,1,1,1,1	DRIVE SHAFT (SHORT SHAFT)
	45-39077		1,1,1,1,1	DRIVE SHAFT (LONG SHAFT)
25	15-30527A1		AR,AR,AR,A	SHIM, DRIVE SHAFT BALL BEARING TO GEAR HOUSING (.002-3-5-10)
26	30-33076		1,1,1,1,1	BEARING, BALL-DRIVE SHAFT
27	53-30523		1,1,1,1,1	RING, RETAINING-BALL BEARING TO DRIVE SHAFT
28	15-30527A1		AR,AR,AR,A	SHIM, DRIVE SHAFT BALL BEARING TO PUMP (.002-3-5-10)
29	46-34294A1		1,1,,,	WATER PUMP HOUSING ASSEMBLY
	46-46921A1		,1,1,,	WATER PUMP HOUSING ASSEMBLY (ALUMINUM)
	46-46893A3		,,1,1,1	WATER PUMP HOUSING ASSEMBLY (PLASTIC)
30	25-29439		1,1,1,1,1	""O" RING, WATER PUMP HOUSING
31	26-30900		1,1,1,1,1	OIL SEAL, WATER PUMP HOUSING
32	26-33613		1,1,1,1,1	SEAL, WATER INTAKE TUBE
33	32-34293		1,1,1,1,1	TUBE, WATER INTAKE
34	31707		1,1,,,	INSERT, WATER PUMP HOUSING (ALUMINUM)
	46894		,1,1,1,1	INSERT, WATER PUMP HOUSING (PLASTIC)
35	17-39076		1,1,1,1,1	PIN, IMPELLER DRIVE
	28-56655		,,,1	KEY, IMPELLER DRIVE
36	47-39074		1,1,1,1,1	IMPELLER, WATER PUMP
37	30674		1,1,,,	PLATE, FACE-WATER PUMP HOUSING TO WATER PUMP COVER

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GEAR HOUSING ASSEMBLY, COMPLETE(CONT)

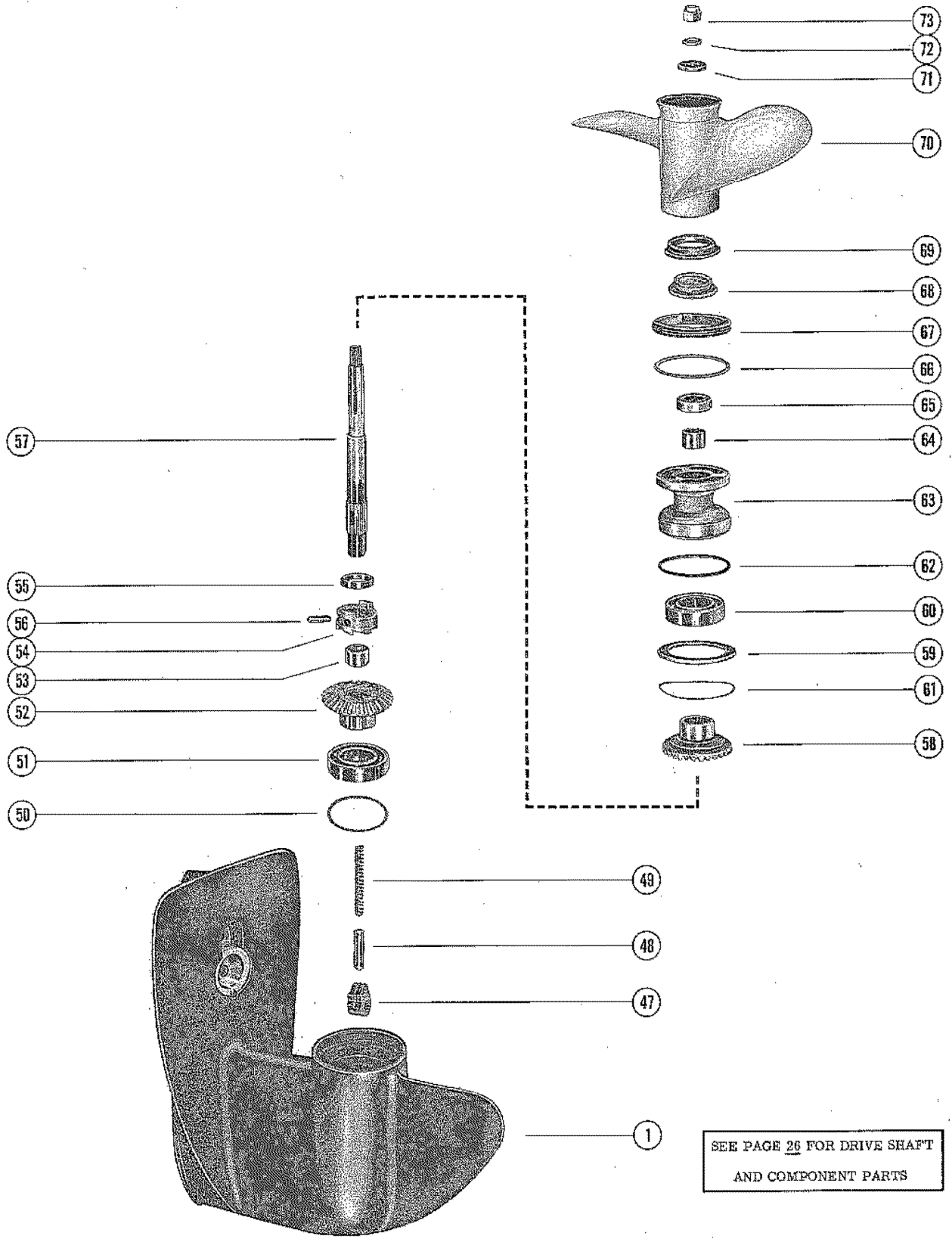


SEE PAGE 27 FOR PROPELLER
SHAFT AND COMPONENT PARTS

GEAR HOUSING ASSEMBLY, COMPLETE(CONT)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
37	46895		1,1,1,1	PLATE, FACE-WATER PUMP HOUSING TO WATER PUMP COVER
38	30593A1		1,1,,	WATER PUMP COVER ASSEMBLY
	46922A1		,1,1,,	WATER PUMP COVER ASSEMBLY (ALUMINUM)
	46896A2		,,1,1,1	WATER PUMP COVER ASSEMBLY (PLASTIC)
39	26-36558		1,1,1,1,1	SEAL, WATER PUMP COVER
40	12-36554		1,1,1,1,1	WASHER, NYLON-WATER PUMP COVER
41	26-30913		1,1,1,1,1	OIL SEAL, WATER PUMP COVER
42	12-20533		2,2,2,2	WASHER, WATER PUMP HOUSING AND COVER STUDS
43	11-35045		2,2,2,2	NUT, WATER PUMP HOUSING AND COVER STUDS
44	25-30526		1,1,1,1,1	RING, RUBBER-CENTRIFUGAL SLINGER (DRIVE SHAFT)
45	23-31792		1,1,1,1,1	SLEEVE, GUIDE-WATER INLET TUBE
46	25-21720		1,1,1,1,1	"O" RING, UPPER-DRIVE SHAFT

GEAR HOUSING ASSEMBLY, COMPLETE



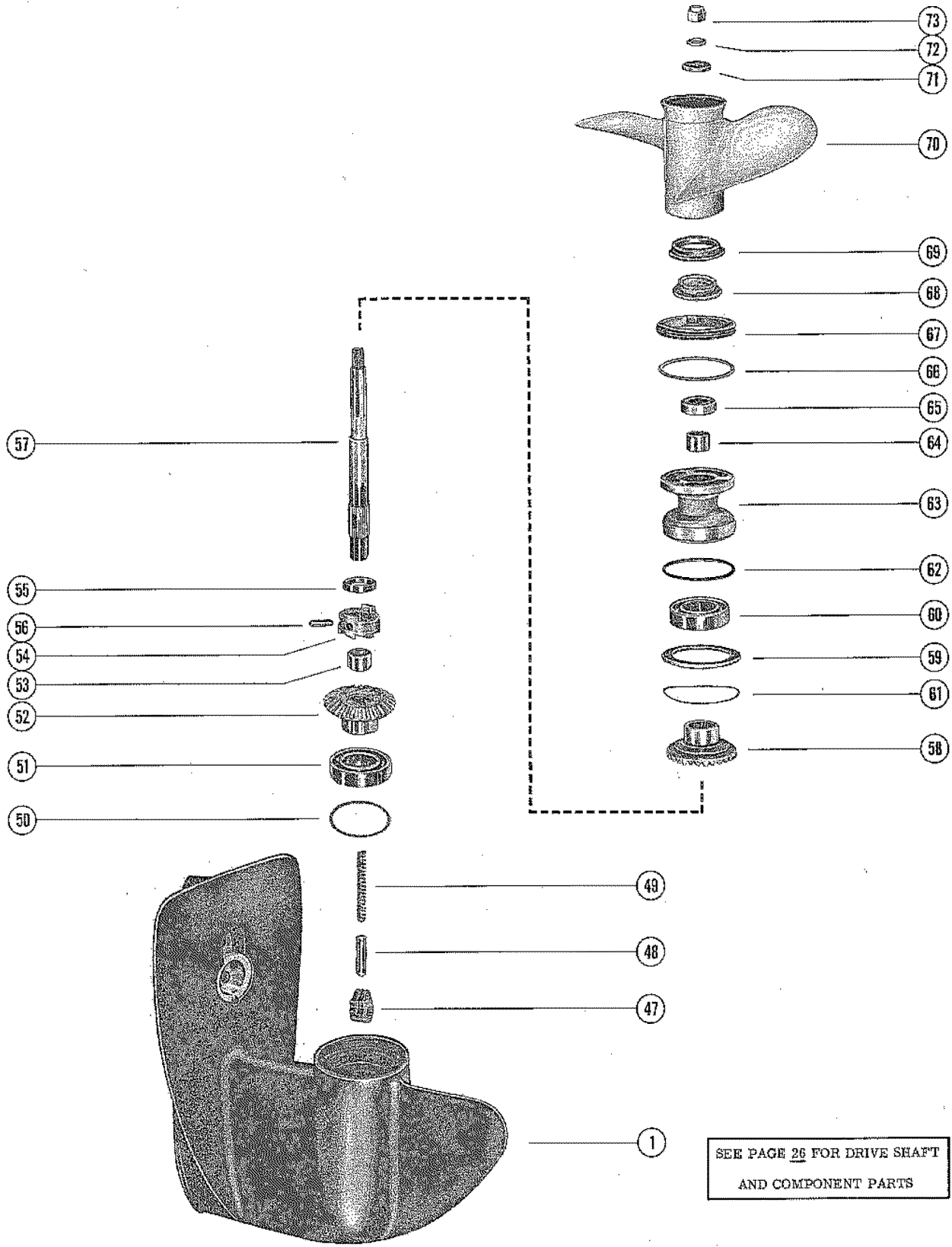
SEE PAGE 26 FOR DRIVE SHAFT
AND COMPONENT PARTS

GEAR HOUSING ASSEMBLY, COMPLETE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	1630-2643A5		1,1,,,	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT) A-1630-2643A5, A4, A22, A23, A18, A19, A24, A25, A30, A31, A32, AND A33 GEAR HOUSING ASSEMBLIES, COMPLETE, INCLUDES ALL PARTS FROM REFERENCE #1 THRU REFERENCE #67 AS LISTED ON PAGES 26 AND 27
-	1630-2643A4		1,1,,,	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT) A-1630-2643A5, A4, A22, A23, A18, A19, A24, A25, A30, A31, A32, AND A33 GEAR HOUSING ASSEMBLIES, COMPLETE, INCLUDES ALL PARTS FROM REFERENCE #1 THRU REFERENCE #67 AS LISTED ON PAGES 26 AND 27
-	1630-2643A22		,1,,,	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT) A-1630-2643A5, A4, A22, A23, A18, A19, A24, A25, A30, A31, A32, AND A33 GEAR HOUSING ASSEMBLIES, COMPLETE, INCLUDES ALL PARTS FROM REFERENCE #1 THRU REFERENCE #67 AS LISTED ON PAGES 26 AND 27
-	1630-2643A23		,1,,,	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT) A-1630-2643A5, A4, A22, A23, A18, A19, A24, A25, A30, A31, A32, AND A33 GEAR HOUSING ASSEMBLIES, COMPLETE, INCLUDES ALL PARTS FROM REFERENCE #1 THRU REFERENCE #67 AS LISTED ON PAGES 26 AND 27
-	1630-2643A18		,,1,,	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT) SEE NOTE 1 IN BLOCK COMMENTS
-	1630-2643A19		,,1,,	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT) SEE NOTE 1 IN BLOCK COMMENTS
-	1630-2643A24		,,1,,	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT) SEE NOTE 2 IN BLOCK COMMENTS
-	1630-2643A25		,,1,,	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT) SEE NOTE 2 IN BLOCK COMMENTS
-	1630-2643A30		,,,1,	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT) SEE NOTE 2 IN BLOCK COMMENTS
-	1630-2643A31		,,,1,	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT) SEE NOTE 2 IN BLOCK COMMENTS
-	1630-2643A32		,,,1,	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT) SEE NOTE 2 IN BLOCK COMMENTS
-	1630-2643A33		,,,1,	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT) SEE NOTE 2 IN BLOCK COMMENTS
1	1630-2643A1		1,1,,,	GEAR HOUSING ASSEMBLY - SEE PAGE 26 FOR PARTS BREAKDOWN
	1630-2643A9		,1,1,1,1	GEAR HOUSING ASSEMBLY - SEE PAGE 26 FOR PARTS BREAKDOWN
47	30599		1,1,1,1,1	CAM, SHIFT
48	31334		1,1,1,1,1	FOLLOWER, SHIFT CAM
49	24-31333		1,1,1,1,1	SPRING, COMPRESSION-CAM FOLLOWER
50	15-30522A1		AR,AR,AR,A	SHIM, FORWARD GEAR BALL BEARING TO GEAR HOUSING (.002-3-5-1
51	30-21889		1,1,1,1,1	BEARING, BALL-FORWARD GEAR
52	43-31822A1		1,1,1,,	FORWARD GEAR ASSEMBLY (STRAIGHT)
	43-48577		,,1,1,1	FORWARD GEAR ASSEMBLY (SPIRAL)
53	31-22458		1,1,1,1,1	BEARING, ROLLER-FORWARD GEAR
54	52-32473A1		1,1,1,,	RATCHET ASSEMBLY, SLIDING CLUTCH (STRAIGHT)

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GEAR HOUSING ASSEMBLY, COMPLETE



GEAR HOUSING ASSEMBLY, COMPLETE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
54	52-47581		,,1,1,1	RATCHET ASSEMBLY, SLIDING CLUTCH (SPIRAL)
55	53-32449		1,1,1,1,1	RING, RETAINING-CROSS PIN PART OF 1-52-32473A1 RATCHET ASSEMBLY
56	17-30535		1,1,1,1,1	PIN, CROSS-RATCHET TO PROPELLER SHAFT
57	44-33640		1,1,,,	SHAFT, PROPELLER
	44-47851		,,1,1,1	SHAFT, PROPELLER
58	43-31823A1		1,1,1,,	REVERSE GEAR ASSEMBLY (STRAIGHT)
	43-48578		,,1,1,1	REVERSE GEAR ASSEMBLY (SPIRAL)
59	12-30531		1,1,1,1,1	WASHER, THRUST-REVERSE GEAR
60	30-21889		1,1,1,1,1	BEARING, BALL-REVERSE GEAR
61	15-30532A1		AR,AR,AR,A	SHIM, THRUST WASHER TO GEAR HOUSING (.002-3-5-10)
62	25-30529		1,1,1,1,1	"O" RING, BEARING CARRIER
63	30541A1		1,1,1,1,1	BEARING CARRIER ASSEMBLY
64	31-22458		1,1,1,1,1	BEARING, ROLLER-BEARING CARRIER
65	26-30530		1,1,1,1,1	OIL SEAL, BEARING CARRIER
66	12-30528		1,1,1,1,1	WASHER, GEAR HOUSING COVER
67	30537		1,1,1,1,1	COVER, GEAR HOUSING
68	12-31980A2		1,1,,,	COLLAR ASSEMBLY, GUIDE-PROPELLER SHAFT
70	48-31504A1		1,,,	PROPELLER ASSEMBLY (2 BLADE-ALUMINUM-10" PITCH) SHIPPED WITH ENGINE FROM FACTORY
	48-31504A1		,OPT,,,	PROPELLER ASSEMBLY (2 BLADE-ALUMINUM-10" PITCH) SHIPPED WITH ENGINE FROM FACTORY
	48-34400A1		OPT,OPT,,,	PROPELLER ASSEMBLY (2 BLADE-BRONZE-10" PITCH)
	48-32364A1		OPT,,,,,	PROPELLER ASSEMBLY (2 BLADE-ALUMINUM-9" PITCH) SHIPPED WITH ENGINE FROM FACTORY
	48-32364A1		,1,,,	PROPELLER ASSEMBLY (2 BLADE-ALUMINUM-9" PITCH) SHIPPED WITH ENGINE FROM FACTORY
	48-37318A1		OPT,OPT,,,	PROPELLER ASSEMBLY (3 BLADE-ALUMINUM-7" PITCH)
71	12-30524		1,1,,,	WASHER, SPLINE-PROPELLER SHAFT
72	12-20084		1,1,,,	WASHER, PROPELLER NUT
73	11-21528		1,1,,,	NUT, PROPELLER
68	23-47871A1		,,1,,	THRUST HUB ASSEMBLY, PROPELLER SHAFT
	23-47871A2		,,,1,1	THRUST HUB ASSEMBLY, PROPELLER SHAFT
69	12-47870		,,1,,	WASHER, CUPPED-THRUST HUB
	12-53380		,,,1,1	WASHER, CUPPED-THRUST HUB
70	48-47922A1		,,1,1,1	PROPELLER ASSEMBLY (2 BLADE-ALUMINUM-9" PITCH) SHIPPED WITH ENGINE FROM FACTORY
	48-47926A1		,,OPT,OPT,	PROPELLER ASSEMBLY (2 BLADE-ALUMINUM-10" PITCH)
	48-47924A1		,,OPT,OPT,	PROPELLER ASSEMBLY (2 BLADE-BRONZE-10" PITCH)
	48-47670A1		,,OPT,OPT,	PROPELLER ASSEMBLY (3 BLADE-ALUMINUM-7" PITCH)
71	23-27024		,,1,1,1	SPACER, SPLINED-PROPELLER SHAFT
72	12-27025		,,1,1,1	WASHER, PROPELLER NUT
73	11-46355		,,1,1,1	NUT, PROPELLER

PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
20117	MARKER, "TOP" - LEAD WIRE	9	31	30976	PULLEY, STARTER CABLE	3	14
20155	RETAINER, STARTER SPRING	5	33	30989	SHAFT, SHIFT-LOWER (LONG SHAFT)	51	14
20203	DISC, FRICTION-CLAMP PLATE AND SWIVEL BRACKET	45	39	31001	INDICATOR, SPEED AND LIMIT-STEERING HANDLE	39	3
20596A2	THROTTLE LEVER ASSEMBLY	19	1	31334	FOLLOWER, SHIFT CAM	55	48
22373A1	THUMB SCREW ASSEMBLY	45	3	31430	COVER, TRANSFER PORT	27	25
22789	"D" WASHER, CLIP FASTENING SCREW	9	37	31503A1	DIAPHRAGM KIT, FUEL PUMP	21	3
22789	"D" WASHER, CLIP SCREW	11	25	31707	INSERT, WATER PUMP HOUSING (ALUMINUM)	51	34
22789	"D" WASHER, COIL LEAD WIRE CLIP	9	18	31920A2	LEVER ASSEMBLY, CHOKE SHUTTER	19	4
22789	"D" WASHER, GROUND LEAD FASTENING SCREW	29	41	32021	BUMPER, LOWER THRUST-SADDLE	43	15
22789	"D" WASHER, LEAD CLIP SCREW	7	18	32351	LEVER, CONTROL-REVERSE LOCK	45	26
24789A1	FLUSHING ASSEMBLY	1	-	32372	HARNES, STOP SWITCH	37	44
26179	RETAINER, SHEAVE SHAFT TO STARTER SHEAVE	5	42	32372A2	STOP SWITCH ASSEMBLY	37	--
26551	BRACKET, IGNITION COIL LEADS CLAMP	11	26	32374	SHUTTER, CHOKE - CARBURETOR	19	12
27763	GRIP, RUBBER-STEERING HANDLE BODY	39	1	32447	FOLLOWER, NEUTRAL SPEED LIMITER	25	12
28748	RETAINER, STARTER CABLE AND HANDLE	5	49	32454	ADAPTOR, CHECK UNIT (FUEL LINE)	21	24
29359	LUBRICAP, GREASE FITTING	47	42	33904	RING, HOLD DOWN - STATOR PLATE	7	12
30212	TERMINAL BLOCK, EXHAUST MANIFOLD COVER	29	36	34361	LINK, THROTTLE	11	29
30537	COVER, GEAR HOUSING	57	67	34363A1	THROTTLE CAM BRACKET ASSEMBLY	7	19
30541A1	BEARING CARRIER ASSEMBLY	57	63	35558	SHAFT, SHEAVE	5	46
30593A1	WATER PUMP COVER ASSEMBLY	53	38	35860	CO-PILOT DISC	47	55
30595	PLATE, RETAINER - STATER PAWL	5	45	35909	BODY AND SHAFT, STEERING HANDLE	39	2
30596	PAWL, STARTER	5	39	36000	CAM, THROTTLE	7	23
30599	CAM, SHIFT	55	47	36000	CAM, THROTTLE	11	27
30646A2	MOUNT ASSEMBLY, UPPER AND LOWER	43	16	36017	STOP, NEUTRAL SPEED LIMITER	25	17
30648	COVER, LOWER MOUNT	43	18	38318	ROD, LINK-REVERSE LOCK LEVER	45	24
30674	PLATE, FACE-WATER PUMP HOUSING TO WATER PUMP COVER	51	37	38938	BOOT, CABLE	11	14
30690	PLATE, CLAMP-CO-PILOT	47	40	38950A1	COVER ASSEMBLY, STOP SWITCH	37	47
30782	HANDLE, STARTER CABLE	5	48	39025	COVER, TRIM-DRIVE SHAFT HOUSING	43	5
30807A1	REVERSE LOCK LEVER ASSEMBLY	45	20	39027	SHIELD, TOP COWL - REAR	3	21
30814	ROD, REVERSE LOCK TO SWIVEL BRACKET	45	17	39028A3	ADAPTOR PLATE ASSEMBLY	35	1
30815	LINK, REVERSE LOCK LEVER	45	19	39029	HOUSING, THROTTLE CONTROL	25	5
30859	INSULATOR, SLEEVE-INNER SWITCH TERMINALS	37	45	39033A1	LEVER ASSEMBLY, THROTTLE CONTROL	25	23
				39036	COVER, EXHAUST MANIFOLD	27	34
				39038	SOCKET, THROTTLE CONTROL	25	1
				39039	STRIP, RUBBER - FRONT COVER	3	6
				39043	SEAL, STARTER HOUSING TO TOP COWL	3	11

PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
39044	SEAL, RUBBER-ADAPTOR PLATE	35	4	39185	SHIELD, STEERING HANDLE	41	29
39045A2	SHIFT SHAFT ASEMBLY, UPPER	23	21	39208	YOKE, STEERING HANDLE SHAFT	39	12
39046A1	THROTTLE CONTROL SHAFT ASSEMBLY	39	22	39210	PLATE, NYLON-THROTTLE CONTROL SHAFT	41	28
39047	SHAFT, SHIFT CONTROL	23	10	39211	RETAINER, YOKE PIN HOLDING	39	11
39048	LEVER, SHIFT CONTROL (REMOTE)	23	8	39218	PIVOT, STEERING HANDLE TO BRACKET	39	17
39051A1	PLATE ASSEMBLY, COVER-BOTTOM COWL	35	14	39259	SPACER, FUEL PUMP	21	5
39052	SEAL, ADAPTOR TO BOTTOM COWL	21	25	39323	HANDLE, SHIFT CONTROL	23	1
39055	KNOB, CHOKE	19	10	39326A1	SHIELD ASSEMBLY, MAGNETO	7	9
39056	BRACKET, STEERING ARM	41	30	39474	ANCHOR, LATCH - BOTTOM COWL	35	10
39058	SEAL, SHIFT HANDLE-BOTTOM COWL	35	17	39513	BLOCK, DRIVE SHAFT (LONG SHAFT)	43	12
39068	PAD, SOUND-COVER PLATE	35	15	39565	SPOOL, NYLON-TOP COWL LATCHING (BOTTOM COWL)	35	22
39069	COVER, UPPER MOUNT	43	19	39601	PLATE, DETENT SPRING	23	18
39070	BOOT, RUBBER-THROTTLE CONTROL SHAFT	41	35	39673	LEVER, TILT STOP	47	48
39071	BLANKET, SOUND ABSORBING - TOP COWL	3	3	39880A3	STARTER HOUSING ASSEMBLY	3	9
39080	BLANKET, SOUND ABSORBING - TOP COWL - TOP	3	2	45250A2	SHIFT SHAFT ASSEMBLY, UPPER	23	21
39082A4	FUEL PUMP ASSEMBLY	21	1	45563	BLOCK, DRIVE SHAFT (LONG SHAFT)	43	12
39083	HANDLE, COWL LATCH ROD (PORT)	37	36	45757	TILT TUBE, CLAMP BRACKET TO SWIVEL BRACKET	45	6
39084	PLATE, SEAL - TOP COWL	3	18	45795	COVER, LOWER MOUNT	43	18
39087	ROD, COWL LATCH-BOTTOM COWL	35	32	45796	COVER, UPPER MOUNT	43	19
39088A1	COWL LATCH ASSEMBLY, TOP COWL	3	26	46080	COVER, LOWER MOUNT	43	18
39091	SEAL, TOP COWL (33 1/2")	3	24	46172	COVER, EXHAUST MANIFOLD	29	34
39092	SEAL, TOP COWL - FRONT (4 3/4")	3	25	46894	INSERT, WATER PUMP HOUSING (PLASTIC)	51	34
39093	SEAL, TOP COWL PLATE	3	19	46895	PLATE, FACE-WATER PUMP HOUSING TO WATER PUMP COVER	53	37
39097	PLATE, BAFFLE - EXHAUST MANIFOLD	27	32	46896A2	WATER PUMP COVER ASSEMBLY (PLASTIC)	53	38
39098	HANDLE, COWL LATCH ROD (STARBOARD)	37	37	46922A1	WATER PUMP COVER ASSEMBLY (ALUMINUM)	53	38
39099	BRACKET, COWL LATCH ROD	37	33	47212	LEVER, SHIFT CONTROL (REMOTE)	23	8
39144	MOUNT, RUBBER-BOTTOM COWL TO ADAPTOR PLATE (PORT)	35	19	47259A1	BLOCK ASSEMBLY, DRIVE SHAFT (LONG SHAFT)	43	12
39145	MOUNT, RUBBER-BOTTOM COWL TO ADAPTOR PLATE (STARBOARD)	35	18	47260A2	ADAPTOR PLATE ASSEMBLY	35	1
39146	MOUNT, RUBBER-BOTTOM COWL TO ADAPTOR PLATE (REAR)	35	28	47604A1	PROTECTOR ASSEMBLY, SPARK PLUG	13	47
39147	ADAPTOR, R EAR MOUNT TO BOTTOM COWL	35	25	47604A1	PROTECTOR, SPARK PLUS	9	30
39148	SHAFT, CHOKE LEVER TO CHOKE KNOB	19	5	47679	BRACKET, STEERING ARM	41	30
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49556A2	STEERING HANDLE ASSEMBLY, COMPLETE	39	-	10-20512	SCREW, TRIM COVER TO BOTTOM COWL (7/16")	43	6
49556A4	STEERING HANDLE ASSEMBLY, COMPLETE	39	-	10-20646	SCREW, REAR SHIELD TO TOP COWL (5/8")	3	22
49558	KNUCKLE, STEERING HANDLE	39	7B	10-20665	SCREW, PORT COVER TO CYLINDER BLOCK (1/2")	27	26
53041	COVER, LOWER MOUNT	43	18	10-20720	SCREW, PORT COVER TO CYLINDER BLOCK (5/8")	27	26
53188	LEVER, CHOKE SHUTTER	19	21	10-20720	SCREW, STATOR LEAD CLIP TO PORT COVER	7	17
53191	SHUTTER AND SCREEN - CARBURETOR	19	16	10-20738	SCREW, CAM BRACKET TO STATOR PLATE	7	20
53196A1	SHIFT SHAFT ASSEMBLY- LOWER (SHORT SHAFT)	51	14	10-20847	SCREW, THROTTLE STOP LEVER	15	19
53197A1	SHIFT SHAFT ASSEMBLY- LOWER (LONG SHAFT)	51	14	10-20854	SCREW, FLOAT BOWL COVER (SHORT)	15	10
53200	KNOB AND SHAFT - CHOKE	19	23	10-21091	SCREW, CYLINDER BLOCK COVER TO CYLINDER BLOCK (1 1/8")	27	29
53238A3	FUEL PUMP ASSEMBLY	21	9	10-21130	SCREW, GROUND TERMINAL	9	7
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53242	BASE, FUEL PUMP	21	14	10-22290	SCREW, DRIVE-INDICATOR TO STEERING HANDLE BODY	39	5
53245A1	DIAPHRAGM KIT, FUEL PUMP	21	11	10-22421	SCREW, THROTTLE CONTROL HOUSING TO CRANKCASE (1 1/4")	25	6
53267A1	REVERSE LOCK LEVER ASSEMBLY	45	20	10-22483	SCREW, LATCH ANCHOR TO BOTTOM COWL (1 1/8")	35	11
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53504A2	ADAPTOR PLATE ASSEMBLY	35	1	10-22485	SCREW, STARTER HOUSING TO CYLINDER BLOCK (3/4")	3	12
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10-25256	SCREW, JUMPER WIRE ATTACHING (5/16")	11	35	10-30009	SCREW, COVER PLATE TO BOTTOM COWL (3/8") . . .	35	16
10-25764	SCREW, PLATE AND SPRING TO ADAPTOR PLATE	23	19	10-30009	SCREW, PLATE AND SEAL TO TOP COWL (3/8")	3	20
10-25822	SCREW, STRAINER COVER	15	18	10-30009	SCREW, STOP SWITCH LEAD TO BOTTOM COWL (3/8")	37	51
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10-26801	SCREW, MAIN BEARING LOCKING	27	12	10-30663	SCREW, GROUND LEAD CLIP TO MANIFOLD COVER	29	40
10-27304	SCREW, REED STOP MOUNTING	31	8	10-30663	SCREW, MAGNETO GROUND LEADS TO TERMINAL BLOCK	29	38
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10-37655	SCREW, DETENT SPRING TO STEERING HANDLE	41	34	11-20088	NUT, REAR MOUNT TO ADAPTOR	35	30
10-38395	SCREW, CONDENSER FASTENING (1 1/4")	9	9	11-20110	NUT, ADAPTOR SCREW	21	28
10-39002	SCREW, UPPER BEARING HOUSING (1/2")	27	23	11-20166	NUT, SHEAVE SHAFT (LEFT HAND THREAD)	5	32
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10-47225	SCREW, BLOCK ASSEMBLY TO DRIVE SHAFT HOUSING (LONG SHAFT)	43	13	11-20696	NUT, FLYWHEEL	11	1
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10-53296	SCREW, THROTTLE CAM TO CAM BRACKET	7	24	11-21971	NUT, STOP SWITCH TO BOTTOM COWL	37	50
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10-56214	SCREW, STEERING HANDLE TO ARM BRACKET (5/8")	39	21	11-27164	NUT, COIL COVER SCREW	13	41
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10-56336	SCREW, COVER TO CONTACT HOUSING (1/2")	11	20	11-28656	NUT, THROTTLE LINK SCREW	11	33
10-56354	SCREW, BRACKET TO CYLINDER BLOCK (1 1/4")	13	43	11-28941	NUT, SPEED LIMITER FOLLOWER STUD	25	16
				11-30499	NUT, TILT TUBE FASTENING	45	8
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11-46887	NUT, CLAMP BRACKET STUD FASTENING	45	10	12-30283	WASHER, CHOKE LEVER SHAFT	19	7
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16-33526	STUD, BLOCK AND CRANKCASE TO DRIVE SHAFT HOUSING	27	4	21-22974A3	CHECK VALVE ASSEMBLY	21	2
16-53309	STUD, WATER PUMP HOUSING TO GEAR HOUSING (2 3/4")	49	3	21-28481A1	CHECK VALVE ASSEMBLY, CRANKCASE	27	2
16-53466	STUD, GEAR HOUSING TO DRIVE SHAFT HOUSING (3 7/16")	49	2	21-30430A2	CHECK VALVE ASSEMBLY	21	10
17-20032	PIN, DOWEL - MAIN BEARING	31	3	22-25885	ELBOW, TELL TALE-CYLINDER BLOCK	27	8
17-20032	PIN, DOWEL - MAIN BEARING	31	3	22-31345	FITTING, GREASE-SWIVEL BRACKET	47	43
17-20032	PIN, DOWEL - MAIN BEARING TO BLOCK	31	5	22-32802	PLUG, PIPE-CYLINDER BLOCK	27	7
17-20032	PIN, DOWEL-LOCATING	49	5	22-33373	ELBOW, CYLINDER BLOCK TO PRESSURE HOSE (90)	21	22
17-21438	PIN, DOWEL-CRANKCASE TO CYLINDER BLOCK	27	6	22-33373	ELBOW, FUEL PUMP SPACER TO PRESSURE HOSE	21	6
17-22896	PIN, RETAINER - STARTER CABLE	5	37	22-39079	ELBOW, FUEL PUMP TO CARBURETOR	21	8
17-22896	PIN, ROLL - CHOKE KNOB TO SHAFT	19	11	22-53246	ELBOW, FUEL PUMP TO CARBURETOR	21	19
17-22896	PIN, ROLL - THROTTLE CONTROL LEVER TO GEAR AND SHAFT	25	25	22-53553	ELBOW, CYLINDER BLOCK TO PRESSURE HOSE (45)	21	22
17-24800	PIN, ROLL - GEAR TO THROTTLE CONTROL SOCKET	25	4	22-54090	ELBOW, FUEL PUMP OUTLET	21	16
17-25319	PIN, ROLL-HANDLE TO COWL LATCH ROD	37	39	23-22981	BUSHING, NYLON-COWL LATCH ROD TO BOTTOM COWL	37	38
17-26862	PIN, BALL GEAR TO STEERING HANDLE SHAFT	39	15	23-26841	BUSHING, NYLON - CHOKE LEVER SHAFT	19	6
17-26862	PIN, BALL GEAR TO UNIVERSAL JOINT	39	25	23-26841	BUSHING, NYLON - GEAR AND SHAFT (UPPER)	25	24
17-26862	PIN, YOKE TO STEERING HANDLE SHAFT	39	13	23-26856	BUSHING, NYLON-REVERSE LOCK LEVER ROD	45	16
17-27006	PIN, ROLL-SWIVEL BRACKET CONTROL LEVER	45	25	23-27024	SPACER, SPLINED-PROPELLER SHAFT	57	71
17-30535	PIN, CROSS-RATCHET TO PROPELLER SHAFT	57	56	23-28100	BUSHING, NYLON-STEERING HANDLE	39	8
17-30673A1	TILT LOCK PIN ASSEMBLY	45	14	23-28912	BUSHING, STARTER SPRING GUIDE	5	35
17-30688	SWIVEL PIN, SWIVEL BRACKET TO SADDLE	47	54	23-28919	BUSHING, NYLON - SHEAVE SHAFT SPACER	5	40
17-39049	PIN, SHIFT LEVER TO SHIFT CONTROL SHAFT	23	9	23-30419	SLEEVE, INISULATION - GROUND LEAD	9	27
17-39076	PIN, IMPELLER DRIVE	51	35	23-30676A1	BUSHING ASSEMBLY, SHIFT SHAFT	51	16
17-39095	PIN, ROLL - SPRING TO COWL LATCH	3	28	23-30677	BUSHING, NYLON - UPPER SHIFT SHAFT	23	20
17-55453	PIN, DOWEL - MAIN BEARING	31	3	23-30677	BUSHING, NYLON-STEERING HANDLE TO BODY	39	6
17-55952A1	TILT LOCK PIN ASSEMBLY	45	14	23-30678	BUSHING, NYLON - SHIFT CONTROL SHAFT	23	4
18-25191	COTTER PIN, CHOKE LEVER SHAFT	19	9	23-30813	SPACER, TUBE-REVERSE LOCK LEVER ROD	45	15
18-56206	COTTER PIN, REVERSE LOCK LEVER TO ROD	45	18	23-30868	BUSHING, NYLON- GEAR AND SHAFT TO THROTTLE CONTROL HSG.	25	22

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Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
23-30977	SPACER, CABLE PULLEY . .	3	17	24-55299A1	SPRING ASSEMBLY, CHOKE		
23-31011	BUSHING, NYLON - THROTTLE CONTROL SOCKET	25	2	25-20863	SHUTTER LATE MODELS "O" RING, UPPPER BEARING HOUSING	19	19
23-31309	SPACER, CONTROL LEVER FASTENING SCREW	45	29	25-21720	"O" RING, UPPER-DRIVE SHAFT	27	19
23-31313	SPACER, CHOKE SHUTTER SCREW	19	15	25-25439	"O" RING, SWIVEL BRACKET	47	45
23-31792	SLEEVE, GUIDE-WATER INLET TUBE	53	45	25-26802	"O" RING, SHIFT SHAFT BUSHING	51	17
23-34367	COLLAR, FLYWHEEL DUST SHIELD	7	6	25-29439	"O" RING, WATER PUMP HOUSING	51	30
23-35560	APACER< SHEAVE SHAFT .	5	41	25-30526	RING, RUBBER- CENTRIFUGAL SLINGER (DRIVE SHAFT)	53	44
23-39578	SPACER, FRONT COVER STUD	3	7	25-30529	"O" RING, BEARING CARRIER	57	62
23-47818	BUSHING, STEERING ARM BRACKET	41	32	25-36284	"O" RING, FLYWHEEL HUB .	7	3
23-47871A1	THRUST HUB ASSEMBLY, PROPELLER SHAFT	57	68	25-36284	"O" RING, FLYWHEEL NUT .	11	3
23-47871A2	THRUST HUB ASSEMBLY, PROPELLER SHAFT	57	68	25-38933	"O" RING, LOWER SHIFT SHAFT	51	20
23-48005	SLEEVE, UNIVERSAL JOINT	39	23	25-39054	GROMMET, CHOKE SHAFAT-BOTTOM COWL	35	13
23-49555	BUSHING, RUBBER- STEERING HANDLE	39	7C	25-39086	GROMMET, COWL LATCH - TOP COWL	3	4
23-56639	SPACER, CONTROL LEVER SCREW	45	36	26-30530	OIL SEAL, BEARING CARRIER	57	65
24-26703	SPRING, STEERING HANDLE SHAFT	39	10	26-30696	OIL SEAL, SHIFT SHAFT BUSHING	51	18
24-28357	SPRING, ADAPTOR SCREW	21	27	26-30900	OIL SEAL, WATER PUMP HOUSING	51	31
24-29340A1	SPRING, STARTER REWING	5	34	26-30913	OIL SEAL, WATER PUMP COVER	53	41
24-30816	SPRING, DETENT - SECTOR GEAR	23	14	26-31411	OIL SEAL, CRANKCASE (LOWER)	29	43
24-30817	SPRING, TENSION - SHIFT COTNROL SHAFT	23	5	26-31411	OIL SEAL, UPPER BEARING HOUSING	27	18
24-30858A1	SPRING AND CONTACT ASSEMBLY	37	46	26-33613	SEAL, RUBBER-WATER INTAKE TUBE	49	6
24-31333	SPRING, COMPRESSION- CAM FOLLOWER	55	49	26-33613	SEAL, WATER INTAKE TUBE	51	32
24-31918	SPRING, TENSION- REVERSE LOCK LEVER .	45	23	26-36556	SEAL, RUBBER-WATER OUTLET TUBE (ADAPTOR PLATE)	35	3
24-32283	SPRING, CHOKE SHUTTER TO LEVER	19	3	26-36558	SEAL, WATER PUMP COVER	53	39
24-34731	SPRING, RING CLAMP SCREW	27	22	26-56397	OIL SEAL, CRANKCASE (LOWER)	29	43
24-39040	SPRING, TENSION - CHOKE LEVER SHAFT	19	8	26-56741	OIL SEAL, UPPER BEARING HOUSING	27	18
24-39042	SPRING, NEUTRAL SPEED LIMITER FOLLOWER	25	8	27-22023	GASKET, CARBURETOR FLANGE	17	37
24-39094	SPRING, COMPRESSION - COWL LATCH	3	27	27-31434	GASKET, TRANSFER PORT COVER	27	24
24-39627	SPRING, DETENT - SHIFT CONTROL LEVER	23	17	27-31436	GASKET, CYLINDER BLOCK COVER	27	28
24-45073A1	SPRING, STARTER REWIND	5	34	27-31439	GASKET, BAFFLE PLATE TO EXHAUST MANIFOLD COVER	27	33
24-47744	SPRING, DETENT-STEERING HANDLE	41	33	27-31439	GASKET, CYLINDER BLOCK TO BAFFLE PLATE	27	31
24-53190	SPRING, TENSION - CHOKE LEVER SHAFT	19	22	27-31557	GASKET, POWERHEAD TO ADAPTOR PLATE	35	5
24-53310	SPRING, CHOKE SHUTTER TO LEVER	19	17				

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27-39050	GASKET, ADAPTOR PLATE TO DRIVE SHAFT HOUSING	35	8	32-39485	FUEL LINE, FUEL PUMP TO ADAPTOR (5 1/4")	21	23
27-39050	GASKET, ADAPTOR PLATE TO DRIVE SHAFT HOUSING	43	10	32-52742A1	HOSE, PRESSURE - FUEL PUMP (7 1/8")	21	21
27-39050A1	GASKET SET (MOTOR OVERHAUL) - MERC 110-5	1	-	32-53247	FUEL LINE, FUEL PUMP TO ADAPTOR (7")	21	23
27-45748	GASKET, POWERHEAD TO PLATE	35	5	32-56341	FUEL LINE, FUEL PUMP TO CARBURETOR	21	20
27-46233	GASKET, BAFFLE PLATE TO EXHAUST MANIFOLD COVER	29	33	33-22805	SPARK PLUG (CHAMPION - J7J)	9	32
27-46233	GASKET, CYLINDER BLOCK TO BAFFLE PLATE	27	31	33-39635	SPARK PLUG (CHAMPION - L4J)	9	32
27-46233	PLATE, BAFFLE - EXHAUST MANIFOLD	29	32	33-55928	SPARK PLUG (AC #40FFK)	13	48
27-46233A1	GASKET SET (MOTOR OVERHAUL) - MERC 110-6 AND MERC 110-7	1	-	34-20053	REED STOP, MAIN BEARING REED VALVES	31	7
27-46233A2	GASKET SET (MOTOR OVERHAUL) - MERC 110-8 AND MERC 110-9	1	-	34-31942A1	REED SET, MATCHED - MAIN BEARING	31	6
28-20094	KEY, FLYWHEEL DRIVE	7	4	35-33425	SCREEN, WATER INTAKE	49	8
28-20094	KEY, FLYWHEEL DRIVE	11	4	37-39339A1	DECAL SET (MERC 110-5)	1	-
28-56655	KEY, IMPELLER DRIVE	51	35	37-46022A1	DECAL SET (MERC 110-6)	1	-
29-26815	BEARING, NEEDLE - CRANKPIN	33	3	37-47771A1	DECAL SET (MERC 110-7)	1	-
29-31505	BEARING, NEEDLE - PISTON PIN	33	6	37-52762A1	DECAL SET (MERC 110-8)	1	-
30-20861	BEARING, BALL - CRANKCASE (LOWER)	29	42	37-56629A1	DECAL SET (MERC 110-9)	1	-
30-20861	BEARING, BALL-UPPER BEARING HOUSING	27	16	38-31042	SERIAL PLATE	47	46
30-21889	BEARING, BALL-FORWARD GEAR	55	51	39-21665A12	RING, PISTON	33	9
30-21889	BEARING, BALL-REVERSE GEAR	57	60	40-21666	LOCK RING, PISTON PIN	33	8
30-33076	BEARING, BALL-DRIVE SHAFT	51	26	43-30802	GEAR, SECTOR - SHFIT CONTROL SHAFT (HORIZONTAL)	23	11
31-22458	BEARING, ROLLER-BEARING CARRIER	57	64	43-31821	GEAR, PINION (STRAIGHT)	51	21
31-22458	BEARING, ROLLER-FORWARD GEAR	55	53	43-31822A1	FORWARD GEAR ASSEMBLY (STRAIGHT)	55	52
31-22756	BEARING, ROLLER-DRIVE SHAFT	49	4	43-31823A1	REVERSE GEAR ASSEMBLY (STRAIGHT)	57	58
31-31410	BEARING, ROLLER-UPPER BEARING HOUSING	27	17	43-32453	GEAR, SECTOR - UPPER SHIFT SHAFT	23	22
32-28373	SLEEVE, COWL LATCH ROD (EARLY MODELS ONLY)	37	40	43-39030	GEAR, HORIZONTAL - THROTTLE CONTROL SOCKET	25	3
32-28654	HOSE, PRESSURE - FUEL PUMP (6 1/2")	21	21	43-39031	GEAR AND SHAFT, THROTTLE CONTROL	25	20
32-34293	TUBE, WATER INTAKE	51	33	43-47765	GEAR, BALL-STEERING HANDLE SHAFT	39	14
32-34395A1	TUBE, TELL TALE	37	41	43-47765	GEAR, BALL-UNIVERSAL JOINT	39	24
32-39061	TUBE, WATER OUTLET (SHORT SHAFT)	43	7	43-48577	FORWARD GEAR ASSEMBLY (SPIRAL)	55	52
32-39062	TUBE, WATER OUTLET (LONG SHAFT)	43	7	43-48578	REVERSE GEAR ASSEMBLY (SPIRAL)	57	58
32-39484	HOSE, PRESSURE - FUEL PUMP (4 3/9")	21	21	43-48579	GEAR, PINION (SPIRAL)	51	21
				43-53199	GEAR, SECTOR - SHIFT SHAFT	23	22A
				43-53205	GEAR, BALL-STEERING HANDLE SHAFT	39	14
				43-53205	GEAR, BALL-UNIVERSAL JOINT	39	24
				43-55447	GEAR, SECTOR - SHIFT SHAFT	23	22A
				44-33640	SHAFT, PROPELLER	57	57
				44-47851	SHAFT, PROPELLER	57	57

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45-39077	DRIVE SHAFT (LONG SHAFT)	51	24	53-30899	RING, RETAINING-SHIFT SHAFT	51	15
45-39078	DRIVE SHAFT (SHORT SHAFT)	51	24	53-32449	RING, RETAINING-CROSS PIN	57	55
46-34294A1	WATER PUMP HOUSING ASSEMBLY	51	29	53-47821	RING, RETAINING-BALL GEAR	39	16
46-46893A2	MERC 110-5, -6, -7, -8 AND -9 RESISTANT WATER PUMP KIT	1	-	53-47821	RING, RETAINING-BALL GEAR	41	26
46-46893A3	WATER PUMP HOUSING ASSEMBLY (PLASTIC)	51	29	53-53204	RING, RETAINING-BALL GEAR	39	16
46-46921A1	WATER PUMP HOUSING ASSEMBLY (ALUMINUM)	51	29	53-53204	RING, RETAINING-BALL GEAR	41	26
47-39074	IMPELLER, WATER PUMP	51	36	54-20387	CLAMP, PRESSURE HOSE FASTENING	21	23
48-31504A1	PROPELLER ASSEMBLY (2 BLADE-ALUMINUM-10" PITCH)	57	70	54-24836	CLIP, #1 AND #2 STATOR LEADS	9	35
48-31504A1	PROPELLER ASSEMBLY (2 BLADE-ALUMINUM-10" PITCH)	57	70	54-24836	CLIP, MAGNETO GROUND LEAD	29	39
48-32364A1	PROPELLER ASSEMBLY (2 BLADE-ALUMINUM-9" PITCH)	57	70	54-24836	CLIP, NYLON - COIL LEAD WIRE	9	17
48-32364A1	PROPELLER ASSEMBLY (2 BLADE-ALUMINUM-9" PITCH)	57	70	54-26550	CLIP, CONTACT HOUSING AND STATOR LEADS	11	23
48-32364A1	PROPELLER ASSEMBLY (2 BLADE-ALUMINUM-9" PITCH)	57	70	54-30954	CLAMP, SAFETY CHAIN-TILT TUBE	45	7
48-34400A1	PROPELLER ASSEMBLY (2 BLADE-BRONZE-10" PITCH)	57	70	54-33992	CLAMP, LEAD WIRE	9	12
48-37318A1	PROPELLER ASSEMBLY (3 BLADE-ALUMINUM-7" PITCH)	57	70	54-34449	CLIP, THROTTLE CAM BRACKET	7	22
48-47670A1	PROPELLER ASSEMBLY (3 BLADE-ALUMINUM-7" PITCH)	57	70	54-34598	CLAMP, HOLD DOWN RING	27	20
48-47922A1	PROPELLER ASSEMBLY (2 BLADE-ALUMINUM-9" PITCH)	57	70	54-39788	CLAMP, STOP SWITCH LEAD - SPEED LIMITER FOLLOWER STUD	25	14
48-47924A1	PROPELLER ASSEMBLY (2 BLADE-BRONZE-10" PITCH)	57	70	54-39844	CLAMP, STATOR LEAD	7	16
48-47926A1	PROPELLER ASSEMBLY (2 BLADE-ALUMINUM-10" PITCH)	57	70	54-56382	CLIP, IGNITION COIL LEADS CLAMP	11	26
50-30594A1	STARTER SHEAVE ASSEMBLY	5	36	90-39562	MERC 110-5, -6, -7, -8 AND -9 PARTS LIST	1	-
50-30823A1	STARTER CABLE ASSEMBLY	5	47	92-33673--1	IGNITION COIL BOND KIT	9	--
52-32473A1	RATCHET ASSEMBLY, SLIDING CLUTCH (STRAIGHT)	55	54	219-2246A4	FLYWHEEL ASSEMBLY, COMPLETE	7	5
52-47581	RATCHET ASSEMBLY, SLIDING CLUTCH (SPIRAL)	57	54	239-4174A1	FLYWHEEL ASSEMBLY	11	5
53-22899	RING, RETAINING-SHIFT SHAFT	51	15	332-2854	NIPPLE, IGNITION COIL	13	46
53-26406	RING, RETAINING-UPPER AND LOWER MOUNT	43	17	336-3928	CAM, BREAKER	11	7
				336-3948A2	BREAKER ASSEMBLY, CONTACT HOUSING	11	11
				336-3955A1	COIL ASSEMBLY, IGNITION HOUSING ASSEMBLY, CONTACT	11	36
				336-3979A1	INSULATOR, CABLE TO CONTACT HOUSING	11	10
				336-3981	HOLDER, CONTACT HOUSING	11	16
				336-3987	COVER ASSEMBLY, CONTACT HOUSING	11	18
				336-3988A1	WICK, CAM WIPER - CONTACT HOUSING	11	19
				336-3989	STATOR ASSEMBLY	11	15
				336-3996A4	BREAKER ASSEMBLY	9	8
				398-2202	CONDENSER ASSEMBLY	9	21
				398-2203	LEAD WIRE - TOP	9	8
				398-2204	LEAD WIRE	9	29
				398-2205	LEAD WIRE	9	28

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398-2206	GROUND LEAD, STATOR TO TERMINAL BLOCK	9	26	1399-1989	SCREW, IDLE ADJUSTMENT	17	35
398-2207	FELT, CAM - BREAKER	9	5	1399-1992	REPAIR PARTS KIT	17	--
398-2208	COVER, DUST - STATOR PLATE	9	33	1399-3690	COVER, STRAINER	15	16
398-2221	STATOR PLATE AND CORE	9	1	1399-3740	SCREW, IDLE ADJUSTMENT	17	35
398-2230	CAM, BREAKER	7	14	1399-3763	SHUTTER, THROTTLE	15	25
398-2321	CLIP, COIL RETAINING	9	3	1399-3764	REPAIR PARTS KIT	17	--
398-2413	CLIP, COIL RETAINING	9	4	1399-4206	REPAIR PARTS KIT	17	--
398-2568A1	COIL ASSEMBLY	9	2	1399-97	LEVER, THROTTLE STOP	15	20
398-2574A4	STATOR PLATE ASSEMBLY, COMPLETE	7	8	1451-1788	SWIVEL BRACKET	47	44
398-2574A4	STATOR PLATE ASSEMBLY, COMPLETE	9	-	1458-2328A1	CLAMP BRACKET ASSEMBLY (PORT)	45	1
398-732	CLIP, GROUND WIRE LEAD	9	6	1459-2329A1	CLAMP BRACKET ASSEMBLY (STARBOARD)	45	2
421-2224	CRANKSHAFT	31	1	1556-2627A2	DRIVE SHAFT HOUSING ASSEMBLY (SHORT SHAFT)	43	1
532-1938A1	MAIN BEARING ASSEMBLY (VALVE TYPE)	31	2	1556-4030A1	DRIVE SHAFT HOUSING ASSEMBLY (SHORT SHAFT)	43	1
532-1938A6	MAIN BEARING ASSEMBLY (VALVE TYPE)	31	2	1558-2641A1	DRIVE SHAFT HOUSING ASSEMBLY (LONG SHAFT)	43	1
608-2646A2	CONNECTING ROD ASSEMBLY	33	1	1558-4031A1	DRIVE SHAFT HOUSING ASSEMBLY (LONG SHAFT)	43	1
719-1902A4	PISTON/PIN ASS'Y	33	7	1559-2644	SADDLE	43	14
719-3210A5	PISTON/PIN ASS'Y	33	7	1630-2643A1	GEAR HOUSING ASSEMBLY	49	1
719-3374A2	PISTON/PIN ASS'Y	33	7	1630-2643A1	GEAR HOUSING ASSEMBLY - SEE PAGE 26 FOR PARTS BREAKDOWN	55	1
837-2651A2	CYLINDER BLOCK AND CRANKCASE ASSEMBLY	27	1	1630-2643A18	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT)	49	-
837-2756A2	CYLINDER BLOCK AND CRANKCASE ASSEMBLY	27	1	1630-2643A18	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT)	55	-
1019-2653	COVER, CYLINDER BLOCK	27	27	1630-2643A19	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT)	49	-
1019-2762	COVER, CYLINDER BLOCK	27	27	1630-2643A19	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT)	55	-
1019-3944	COVER, CYLINDER BLOCK	27	27	1630-2643A22	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT)	49	-
1132-2400A1	BEARING HOUSING ASSEMBLY, UPPER	27	15	1630-2643A22	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT)	49	-
1141-3971A1	BEARING HOUSING ASSEMBLY, UPPER (NOT AS SHOWN)	27	15	1630-2643A23	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT)	55	-
1334-1974	CARBURETOR ASSEMBLY, COMP. (KB-5A)	15	1	1630-2643A24	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT)	49	-
1334-3720	CARBURETOR ASSEMBLY, COMP. (KB-8A)	15	1	1630-2643A24	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT)	49	-
1334-4106	CARBURETOR ASSEMBLY, COMP. (KB-11A)	15	1	1630-2643A24	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT)	49	-
1399-110A1	FLOAT ASSEMBLY	15	2	1630-2643A24	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT)	49	-
1399-1133	COVER, FLOAT BOWL	15	9	1630-2643A24	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT)	49	-
1399-1135	COVER, STRAINER	15	16	1630-2643A24	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT)	49	-
1399-1138	INLET NEEDLE, SEAT AND GASKET	15	6	1630-2643A24	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT)	49	-
1399-1270	SHUTTER, THROTTLE	15	25	1630-2643A24	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT)	49	-
1399-1649	JET, MAIN FUEL (.049) - STANDARD	15	31	1630-2643A24	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT)	49	-
1399-1716	SHAFT, THROTTLE	15	21	1630-2643A24	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT)	49	-
1399-1717	GASKET AND PACKING SET	17	--	1630-2643A24	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT)	49	-
1399-1754	SCREEN, FILTER	15	14	1630-2643A24	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT)	49	-
1399-1765	JET, MAIN FUEL (.045)	15	31	1630-2643A24	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT)	49	-
1399-1767	JET, MAIN FUEL (.047) - STANDARD	15	31	1630-2643A24	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT)	49	-
1399-1767	JET, MAIN FUEL (.047) - STANDARD	15	31	1630-2643A24	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT)	49	-
1399-1864	JET, MAIN FUEL (.043)	15	31				

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Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
1630-2643A25	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT)	49	-				
1630-2643A25	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT)	55	-				
1630-2643A30	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT)	49	-				
1630-2643A30	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT)	55	-				
1630-2643A31	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT)	49	-				
1630-2643A31	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT)	55	-				
1630-2643A32	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT)	49	-				
1630-2643A32	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT)	55	-				
1630-2643A33	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT)	49	-				
1630-2643A33	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT)	55	-				
1630-2643A4	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT)	49	-				
1630-2643A4	GEAR HOUSING ASSEMBLY, COMPLETE (LONG SHAFT)	55	-				
1630-2643A5	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT)	49	-				
1630-2643A5	GEAR HOUSING ASSEMBLY, COMPLETE (SHORT SHAFT)	55	-				
1630-2643A9	GEAR HOUSING ASSEMBLY	49	1				
1630-2643A9	GEAR HOUSING ASSEMBLY - SEE PAGE 26 FOR PARTS BREAKDOWN . . .	55	1				
2123-2625	COWL, TOP	3	1				
2123-3668	COWL, TOP	3	1				
2123-3953	COWL, TOP	3	1				
2124-2626	COWL, BOTTOM	35	9				
2124-3995	COWL, BOTTOM	35	9				
2128-2667A2	COVER ASSEMBLY, FRONT	3	5				
2128-2667A5	COVER ASSEMBLY, FRONT	3	5				
2128-2667A7	COVER ASSEMBLY, FRONT	3	5				
2128-2667A8	COVER ASSEMBLY, FRONT	3	5				