



PARTS CATALOG

270 ENGINE

SERIAL NUMBER

270 GM 350 V-8 1969-1972	2851074 THRU 3077735
270 MIE GM 350 V-8 1969-1972	2851074 THRU 3077735

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NOTE: Indented description indicate that these parts are included in preceeding assembly.

AR = As Required

NSS = Not Sold Separate

OPT = Optional

NS = Not Shown

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REPLACEMENT PARTS ! WARNING !

Electrical, ignition and fuel system components on MerCruiser Engines and Stern Drives are designed and manufactured to comply with U.S. Coast Guard Rules and Regulations to minimize risks of fire or explosion. Use of replacement electrical, ignition or fuel system components, which do not comply to these rules and regulations, could result in a fire or explosion hazard and should be voided.

When servicing the electrical, ignition and fuel systems, it is extremely important that all components are properly installed and tightened. If not, any electrical or ignition component opening would permit sparks to ignite fuel vapors from fuel system leaks, if they existed.

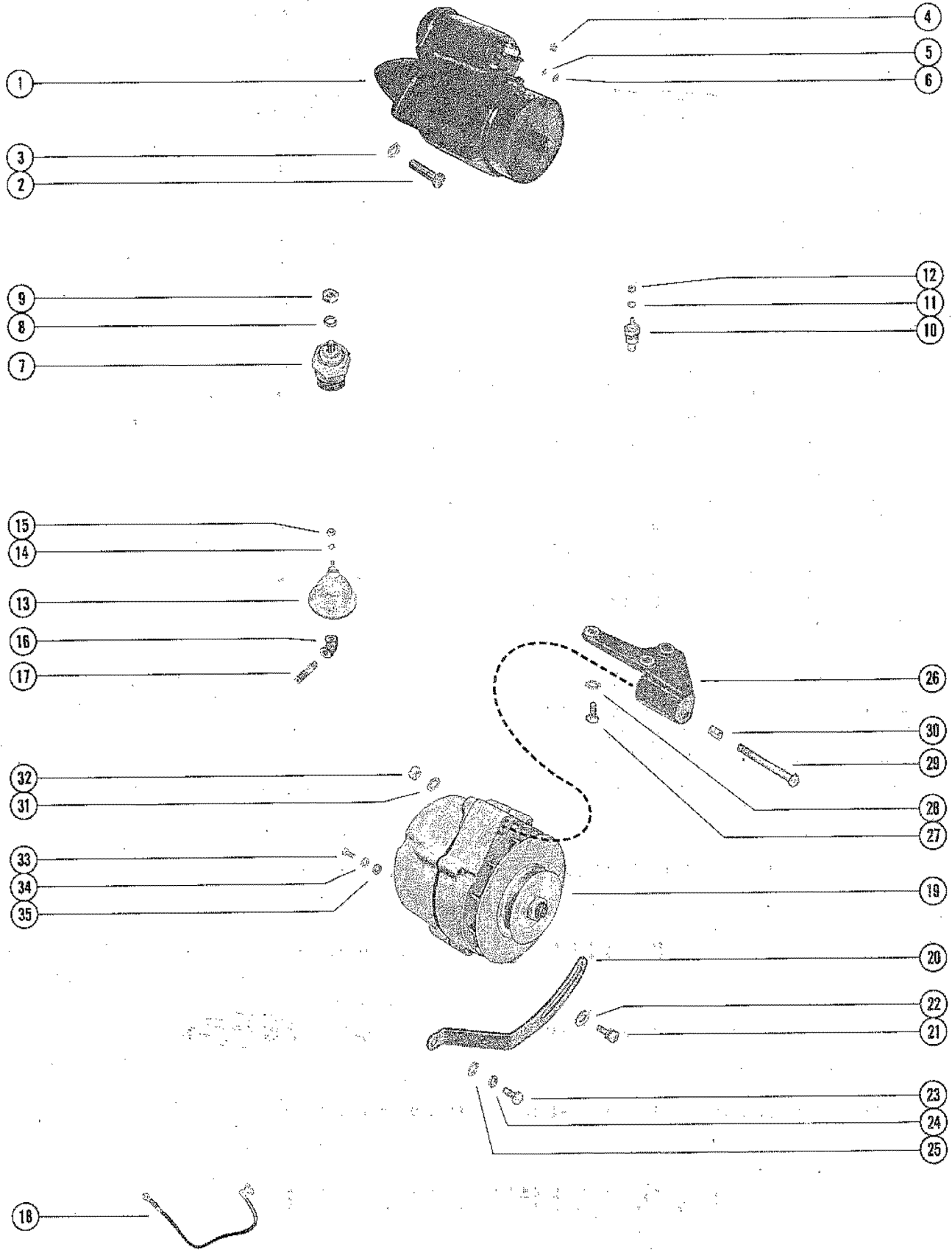
ENGINE MECHANICAL COMPONENTS

Many of the engine mechanical components are designed for marine applications. Unlike automotive engines, marine engines are subjected to extended periods of heavy load and wide- open-throttle operation, therefore, require heavy-duty components. Special marine engine parts have design and manufacturing specifications, which are required to provide long life and dependable performance. Marine engine parts also must be able to resist the corrosive action of salt or brackish water that will rust or corrode standard automotive parts within a short period of time.

Failure to use recommended Mercury Precision Parts OR Quicksilver service replacement parts can result in poor engine performance and/or durability, rapid corrosion of parts subjected to salt water and possibly complete failure of the engine.

Use of parts other than recommended service replacement parts will void the warranty on those parts which are damaged as a result of the use of other than recommended parts.

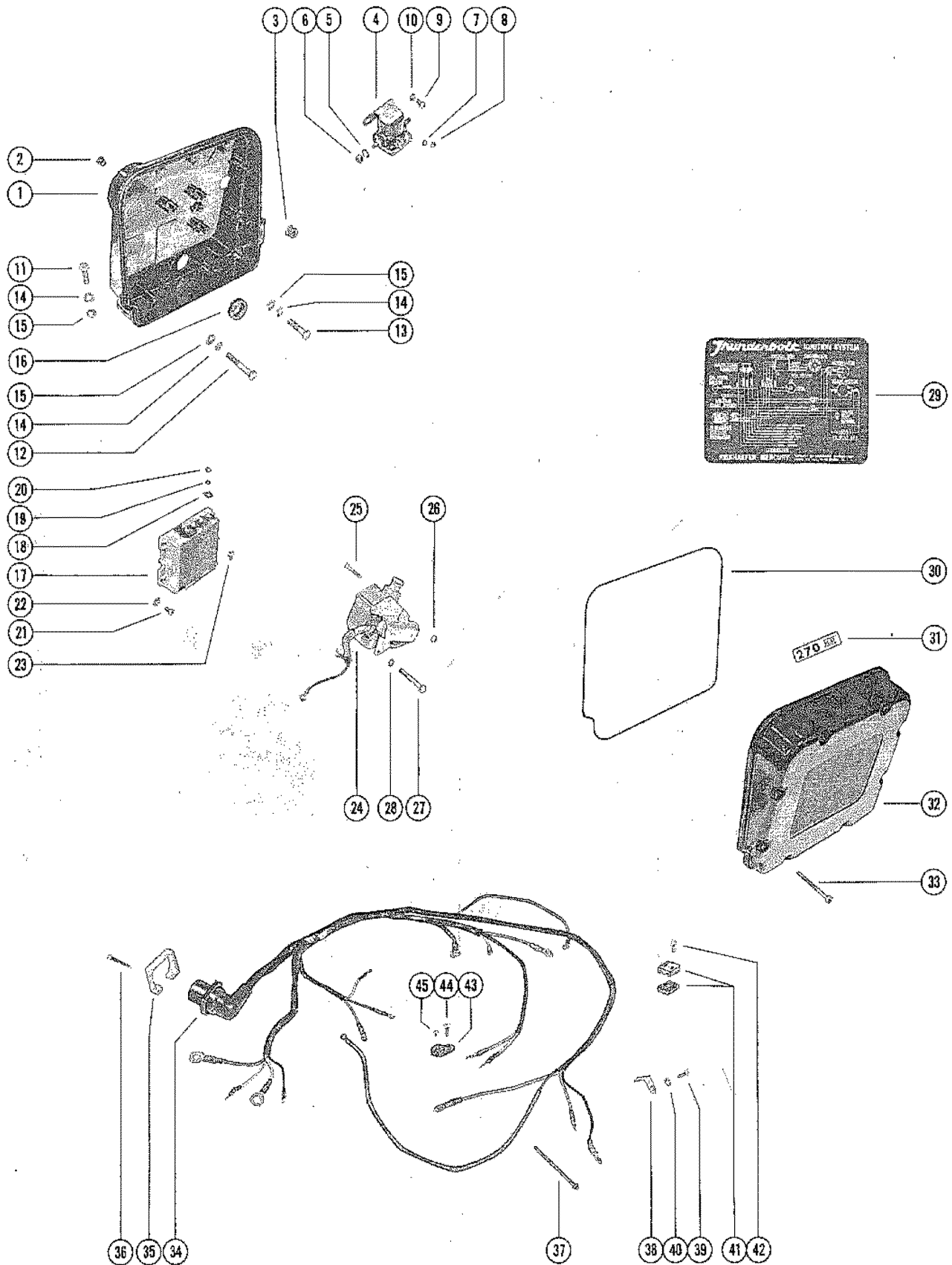
STARTER MOTOR AND ALTERNATOR



STARTER MOTOR AND ALTERNATOR

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	50-47455		1	STARTER MOTOR ASSEMBLY (STANDARD ROTATION) SEE NOTE
	50-47454		1	STARTER MOTOR ASSEMBLY (OPPOSITE ROTATION) SEE NOTE
2	10-47462		2	SCREW, STARTER MOTOR TO CYLINDER BLOCK (1 1/4")
3	13-32993		2	LOCKWASHER, STARTER MOTOR SCREW
4	11-28517		1	NUT, STARTER TERMINAL (3/8")
5	13-26995		1	LOCKWASHER, STARTER TERMINAL (#8)
6	11-26419		1	NUT, STARTER TERMINAL (#8)
7	36525		1	WATER TEMPERATURE SENDER ASSEMBLY
8	13-26996		1	LOCKWASHER, WATER TEMPERATURE SENDER TERMINAL (#10)
9	11-20645		1	NUT, WATER TEMPERATURE SENDER TERMINAL (#10)
10	52676		1	SWITCH, ELECTRIC CHOKE
11	13-26996		1	LOCKWASHER, CHOKE SWITCH TERMINAL
12	11-20645		1	NUT, CHOKE SWITCH TERMINAL
13	34623		1	OIL PRESSURE SENDER ASSEMBLY
14	13-26996		1	LOCKWASHER, OIL PRESSURE SENDER TERMINAL (#10)
15	11-20645		1	NUT, OIL PRESSURE SENDER TERMINAL (#10)
16	22-46932		1	ELBOW, OIL PRESSURE SENDER (45 DEGREES)
17	22-38992		1	NIPPLE, OIL PRESSURE SENDER
18	49607		1	BATTERY CABLE (NEGATIVE) STERN DRIVE
	49608		1	BATTERY CABLE (POSITIVE) STERN DRIVE
19	56045		1	ALTERNATOR ASSEMBLY (SEE NOTE BELOW)
20	47498		1	BRACE ALTERNATOR ADJUSTING
21	10-29198		1	SCREW, ALTERNATOR BRACE TO ALTERNATOR (7/8")
22	12-26168		1	WASHER, ALTERNATOR BRACE SCREW
23	10-27165		1	SCREW, ALTERNATOR BRACE TO CYLINDER BLOCK (3/4")
24	13-35048		1	LOCKWASHER, ALTERNATOR BRACE SCREW
25	12-20553		1	WASHER, ALTERNATOR BRACE SCREW
26	48104		1	BRACKET, ALTERNATOR MOUNTING
27	10-21077		3	SCREW, ALTERNATOR BRACKET TO EXHAUST MANIFOLD (7/8")
28	13-35048		3	LOCKWASHER, ALTERNATOR BRACKET SCREW
29	10-48308		1	SCREW, ALTERNATOR TO ALTERNATOR BRACKET (3 3/4")
30	23-33186		1	BUSHING, ALTERNATOR BRACKET SCREW
31	12-20553		2	WASHER, ALTERNATOR BRACKET SCREW
32	11-23161		1	NUT, ALTERNATOR BRACKET SCREW
33	10-20055		1	SCREW, GROUND WIRE TO ALTERNATOR
34	13-26996		1	LOCKWASHER, GROUND WIRE SCREW
35	12-30164		1	WASHER, GROUND WIRE SCREW

WIRING HARNESS, SWITCH BOX AND IGNITION COIL

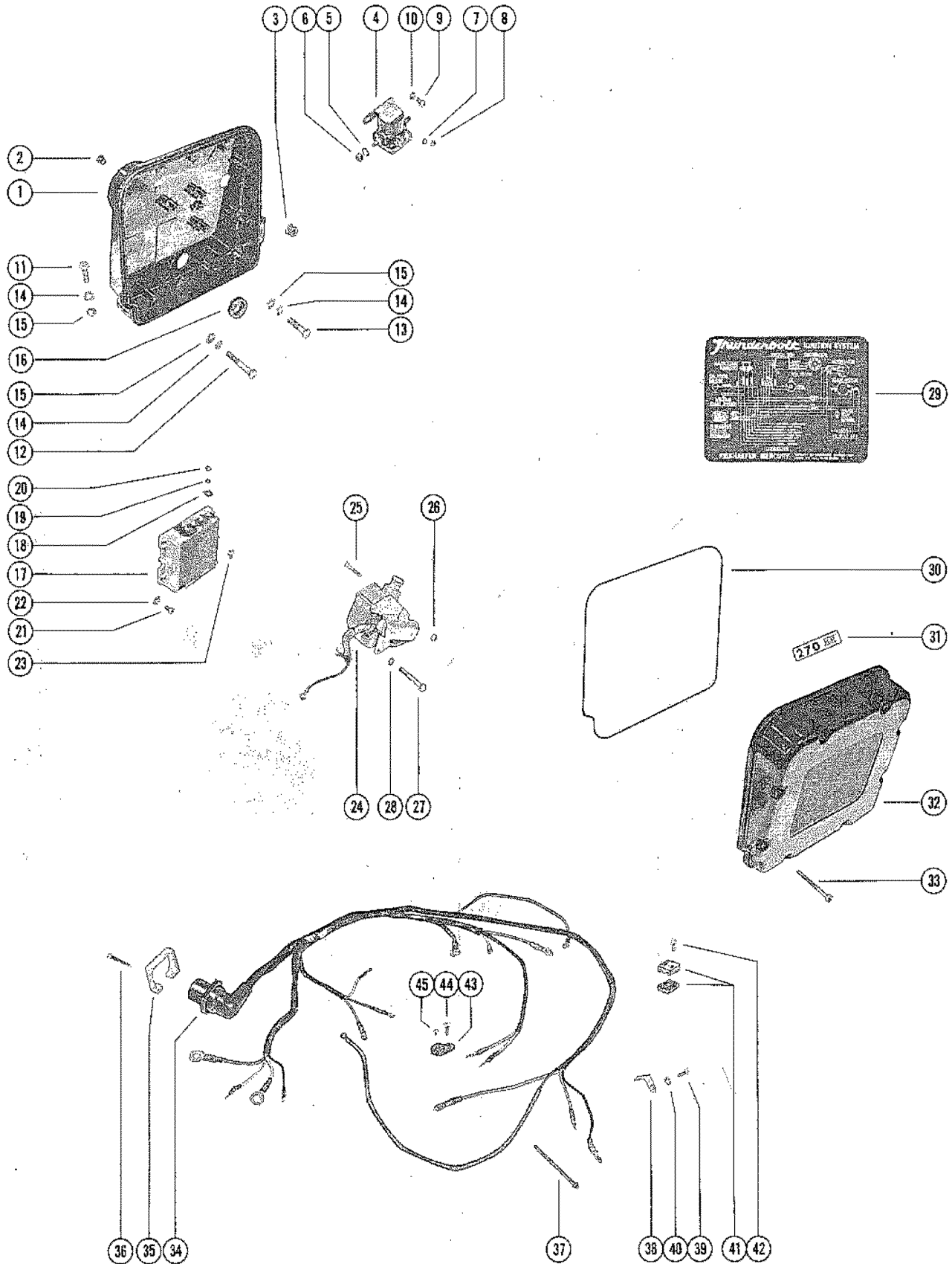


WIRING HARNESS, SWITCH BOX AND IGNITION COIL

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	56717		1	PANEL, ELECTRIC
2	19-32298		2	PLUG, ELECTRIC PANEL (STERN DRIVE)
3	25-57009		1	GROMMET, TRIGGER LEADS - ELECTRIC PANEL
4	25661		1	STARTER SOLENOID
5	13-26993		2	LOCKWASHER, STARTER SOLENOID TERMINAL (5/16")
6	11-20083		2	NUT, STARTER SOLENOID TERMINAL (5/6-24)
7	13-26996		2	LOCKWASHER, STSRTER SOLENOID TERMINAL (#10)
8	11-20645		2	NUT, STARTER SOLENOID TERMINAL (10-32)
9	10-26774		2	SCREW, STSRTER DOLENOID TO ELECTRIC PANEL (1/2")
10	13-26992		2	LOCKWASHER, STARTER SOLENOID SCREW
11	10-26632		1	SCREW, ELECTRIC PANEL TO CYLINDER BLOCK (1 1/4")
12	10-35787		1	SCREW, ELECTRIC PANEL TO CYLINDER BLOCK (2 1/4")
13	10-47954		1	SCREW, ELECTRIC PANEL TO FLYWHEEL HOUSING)1 5/8")
14	13-35048		3	LOCKWASHER, ELECTRIC PANEL SCREW
15	12-20553		3	WASHER, ELECTRIC PANEL SCREW
16	25-47624		1	GROMMET, ELECTRIC PANEL
17	332-2986A8		1	SWITCH BOX ASSEMBLY
18	12-45075		7	WASHER, SWITCH BOX TERMINAL
19	13-26996		7	LOCKWASHER, SWITCH BOX TERMINAL
20	11-45076		7	NUT, SWITCH BOX TERMINAL
21	10-26184		4	SCREW, SWITCH BOX TO ELECTRIC PANEL (9/16")
22	13-21547		4	LOCKWASHER, SWITCH BOX SCREW
23	10-45218		1	SCREW, GROUND WIRE TO SWITCH BOX (3/8")
24	332-2983A6		1	IGNITION COIL ASSEMBLY
25	10-45103		2	SCREW, IGNITION COIL CLAMPING (2")
26	11-20190		2	NUT, IGNITION COIL SCREW
27	10-26889		2	SCREW, IGNITION COIL TO ELECTRIC PANEL (2 1/4")
28	13-26992		2	LOCKWASHER, IGNITION COIL SCREW
29	37-56021		1	DECAL, WIRING
30	38371		1	SEAL, COVER TO ELECTRIC PANEL
31	37-56021		1	DECAL, ELECTRIC COVER (270 H.P.)
32	47550		1	COVER, ELECTRIC PANEL
33	10-47674		8	SCREW, COVER TO ELECTRIC PANEL (2 3/4")
34	56387		1	WIRING HARNESS, INTERNAL
35	48459		1	PLATE, BACKUP - WIRING HARNESS
36	10-46718		4	SCREW, BACKUP PLATE FASTING (3/4")
37	47764		1	STA-STRAP, WIRING HARNESS
38	54-46721		2	CLIP, WIRING HARNESS ATTACHING
39	10-20367		2	SCREW, WIRING HARNESS CLIP
40	13-26992		2	LOCKWASHER, WIRING HARNESS CLIP SCREW

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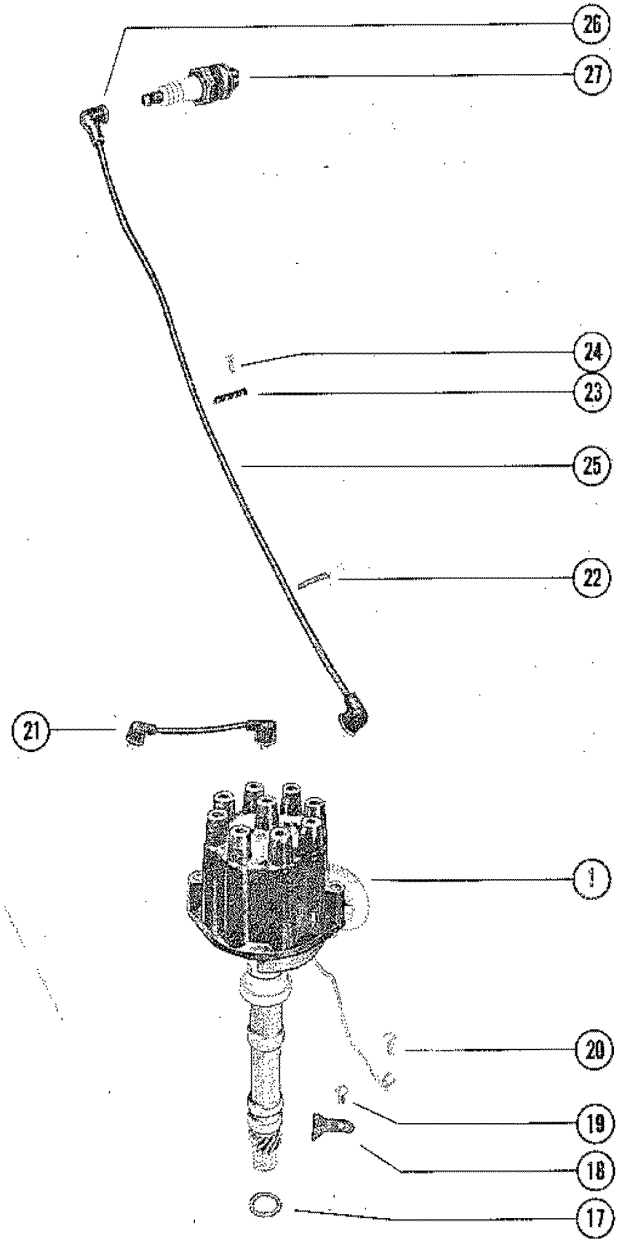
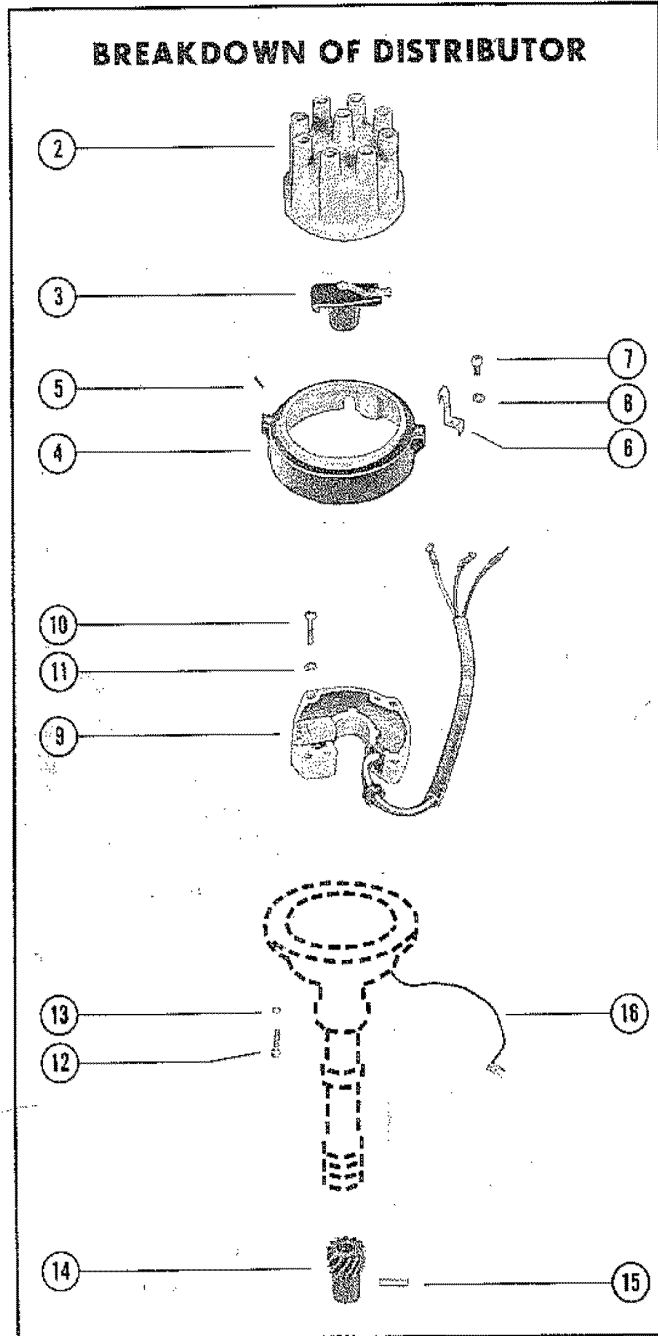
WIRING HARNESS, SWITCH BOX AND IGNITION COIL



WIRING HARNESS, SWITCH BOX AND IGNITION COIL

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
41	39974		2	CONNECTOR, TRIM INDICATOR LEADS TO ELECTRIC PANEL
42	10-47618		2	SCREW, CONNECTOR TO ELECTRIC PANEL (1")
43	52418		1	TERMINAL BLOCK STERN DRIVE
44	10-31716		1	SCREW, TERMINAL BLOCK ATTACHING (5/8") STERN DRIVE
45	10-37260		1	SCREW, HARNESS LEAD TO TERMINAL BLOCK (7/16") STERN DRIVE

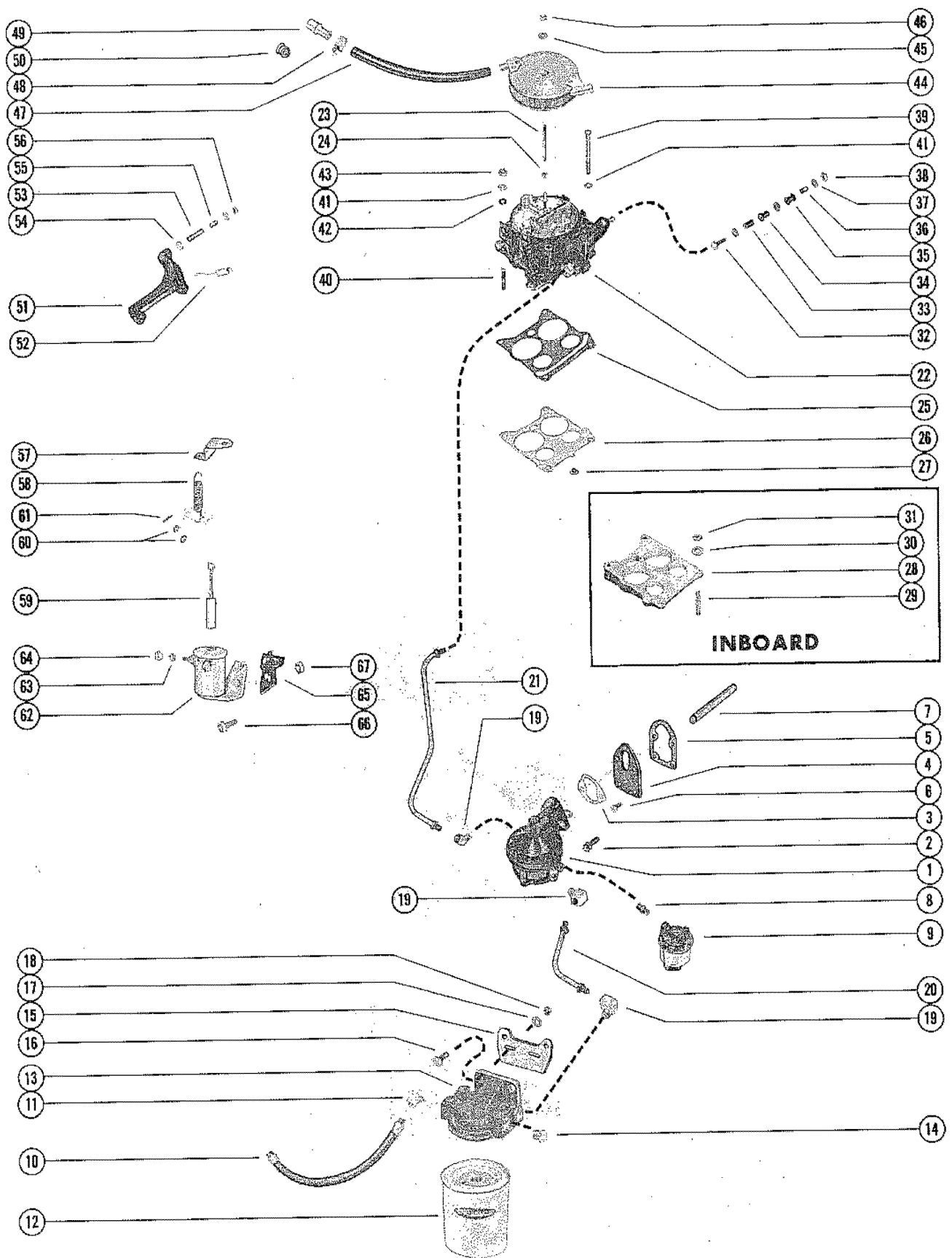
DISTRIBUTOR ASSEMBLY, COMPLETE



DISTRIBUTOR ASSEMBLY, COMPLETE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	47493A2		1	DISTRIBUTOR ASSEMBLY, COMPLETE
2	393-3230		1	CAP, DISTRIBUTOR
3	49924		1	ROTOR, DISTRIBUTOR
4	48789A1		1	HOUSING ASSEMBLY, ADAPTOR
5	17-20032		2	PIN, DOWEL - ADAPTER HOUSING
6	54-48575		2	CLAMP, CAP TO ADAPTOR HOUSING
7	10-37572		2	SCREW, DISTRIBUTOR CLAMP TO ADAPTOR HOUSING (3/8")
8	13-26996		2	LOCKWASHER, DISTRIBUTOR CLAMP FASTENING SCREW
9	393-2918A6		1	TRIGGER ASSEMBLY
10	10-47618		4	SCREW, TRIGGER ATTACHING (1")
11	13-26996		4	LOCKWASHER, TRIGGER ATTACHING SCREW
12	10-26595		4	SCREW, ADAPTOR HOUSING FASTENING (3/4")
13	13-26995		4	LOCKWASHER, ADAPTOR HOUSING SCREW
14	43-47619		1	GEAR, DISTRIBUTOR
15	17-47617		1	ROLL PIN, GEAR TO DISTRIBUTOR
16	52618		1	JUMPER CABLE, GROUND
17	27-52184		1	GASKET, DISTRIBUTOR
18	52185		1	CLAMP, DISTRIBUTOR TO INTAKE MANIFOLD
19	10-54528		1	SCREW, DISTRIBUTOR CLAMP ATTACHING (1")
20	10-33231		1	SCREW, DISTRIBUTOR GROUND WIRE
21	47862A1		1	LEAD ASSEMBLY, DISTRIBUTOR TO COIL (13 1/2")
22	32782		1	RETAINER, HIGH TENSION LEADS (2 WIRE)
	32783		2	RETAINER, HIGH TENSION LEADS (3 WIRE)
	32784		2	RETAINER, HIGH TENSION LEADS (4 WIRE)
23	46281		4	RETAINER, HIGH TENSION LEADS
24	10-31294		2	SCREW, RETAINER TO CYLINDER BLOCK
25	47861A1		1	LEAD ASSEMBLY, HIGH TENSION (44")
	47861A3		2	LEAD ASSEMBLY, HIGH TENSION (37")
	47861A4		1	LEAD ASSEMBLY, HIGH TENSION (33")
	47861A5		1	LEAD ASSEMBLY, HIGH TENSION (31")
	47861A6		2	LEAD ASSEMBLY, HIGH TENSION (28")
	47861A7		1	LEAD ASSEMBLY, HIGH TENSION (26")
26	47604A1		8	PROTECTOR, SPARK PLUG
27	33-57769		8	SPARK PLUG, (AC V-40K)

FUEL PUMP, FUEL FILTER AND CARBURETOR



FUEL PUMP, FUEL FILTER AND CARBURETOR

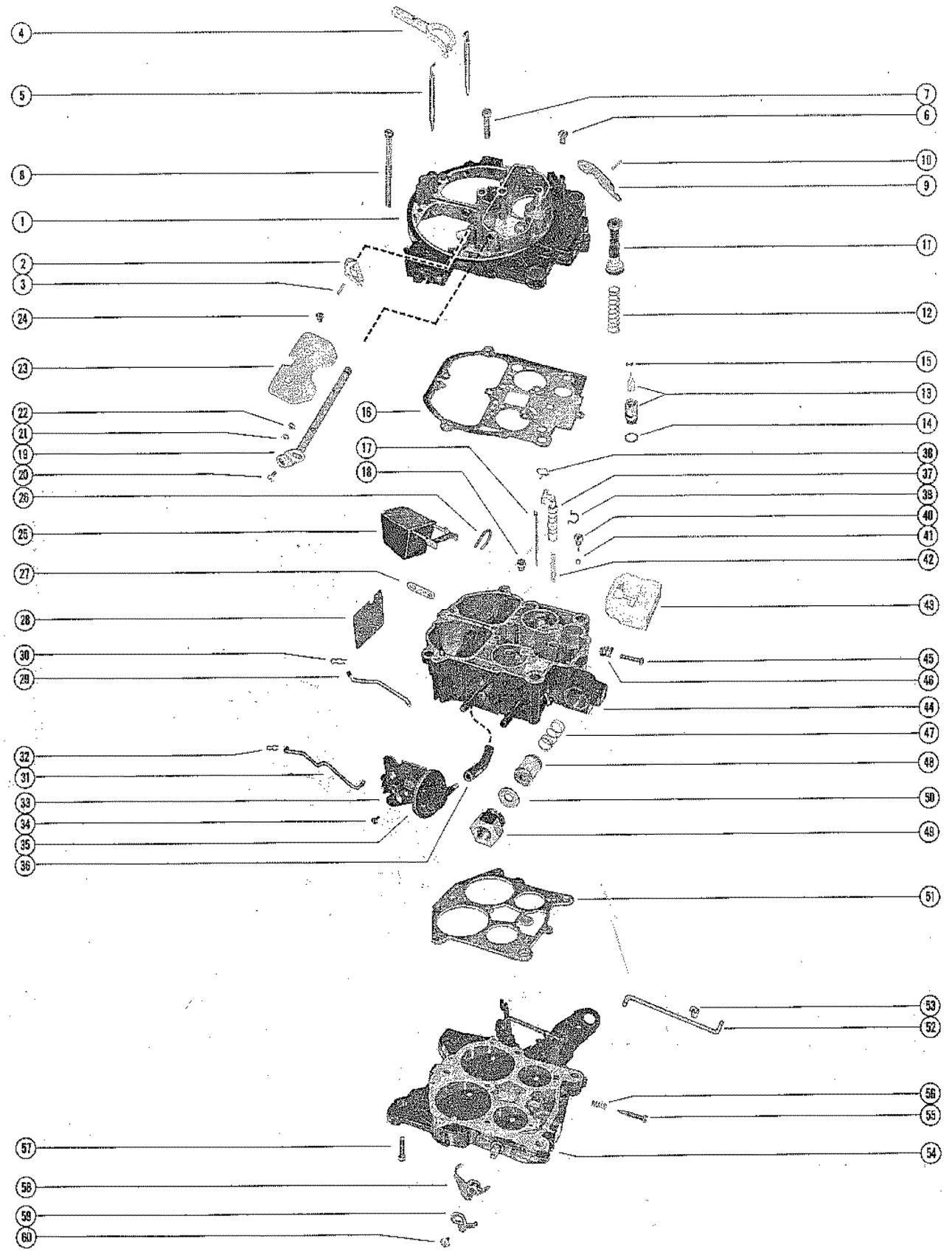
REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	47822		1	FUEL PUMP ASSEMBLY
2	10-35374		2	SCREW, FUEL PUMP AND PLATE TO CYLINDER BLOCK (1 1/8")
3	27-34213		1	GASKET, FUEL PUMP TO PLATE
4	35373		1	PLATE, MOUNTING - FUEL PUMP
5	27-34898		1	GASKET, FUEL PUMP MOUNTING PLATE
6	10-34277		2	SCREW, MOUNTING PLATE TO CYLINDER BLOCK (7/16")
7	35377		1	ROD, PUSH - FUEL PUMP
8	22-32876		1	NIPPLE, SIGHT GLASS TO FUEL PUMP
9	47816		1	SIGHT GLASS
10	32-47721		1	FUEL LINE, FUEL TANK TO FUEL FILTER (12")
11	22-33755		1	ELBOW, FUEL LINE TO FUEL FILTER (INLET)
12	35-57520		1	FUEL FILTER
13	55481		1	BASE, FUEL FILTER
14	22-36382		1	PLUG, PIPE - FUEL FILTER
	22-20025		1	PLUG, PIPE - FUEL FILTER (SLOTTED)
15	54646		1	BRACKET, MOUNTING - FUEL FILTER
16	10-20639		2	SCREW, FUEL FILTER TO MOUNTING BRACKET (1/2")
17	12-20084		2	WASHER, FUEL FILTER SCREW
18	11-35814		2	NUT, FUEL FILTER SCREW
19	22-47716		3	ELBOW, FUEL LINE TO FUEL PUMP AND FUEL FILTER
20	32-52755		1	FUEL LINE, FUEL FILTER TO FUEL PUMP (STEEL TUBING)
21	32-52119		1	FUEL LINE, FUEL PUMP TO CARBURETOR (STEEL TUBING)
22	1347-4180A1		1	CARBURETOR ASSEMBLY (SEE E12 BREAKDOWN)
23	16-33213		1	STUD, FLAME ARRESTOR MOUNTING - CARBURETOR
24	11-28941		1	NUT, JAM - FLAME ARRESTOR MOUNTING STUD (BOTTOM)
25	27-48399		1	GASKET, CARBURETOR
26	48359		1	BAFFLE, CARBURETOR
27	22-48358		1	PLUG, INTAKE MANIFOLD VACUUM HOLE
28	53513		1	WEDGE, CARBURETOR MOUNTING - INBOARD
29	16-53724		2	STUD, CARBURETOR MOUNTING (1 3/4") - INBOARD
	16-53722		1	STUD, CARBURETOR MOUNTING (4 3/8") - INBOARD
	16-53730		1	STUD, CARBURETOR MOUNTING (4 1/2") - INBOARD
	16-53579		2	STUD, CARBURETOR MOUNTING (1 9/32") - INBOARD
30	12-20084		6	WASHER, CARBURETOR MOUNTING STUD - INBOARD
31	11-46793		6	NUT, CARBURETOR STUD - INBOARD
32	10-22958		1	SCREW, THROTTLE CABLE TO CARBURETOR (1 1/8")
33	23-32818		1	BUSHING, THROTTLE CABLE SCREW
34	23-35040		1	SLEEVE, THROTTLE CABLE SCREW
35	25-35039		1	GROMMET, THROTTLE CABLE SCREW
36	23-32818		1	BUSHING, THROTTLE CABLE SCREW
37	12-20128		3	WASHER, THROTTLE CABLE SCREW
38	11-20190		1	NUT, THROTTLE CABLE SCREW

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FUEL PUMP, FUEL FILTER AND CARBURETOR

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
39	10-28701		1	SCREW, CARBURETOR TO INTAKE MANIFOLD (3 1/2") - STERN DRIVE
	10-52743		1	SCREW, CARBURETOR TO INTAKE MANIFOLD (3 3/4") - STERN DRIVE
40	16-46857		2	STUD, CARBURETOR TO INTAKE MANIFOLD (1 1/8") - STERN DRIVE
41	12-20084		3	WASHER, CARBURETOR SCREW AND STUD - STERN DRIVE
42	13-39107		1	LOCKWASHER, CARBURETOR STUD - STERN DRIVE
43	11-46793		2	NUT, CARBURETOR STUD - STERN DRIVE
44	47833		1	FLAME ARRESTOR, CARBURETOR
45	12-22937		1	WASHER, FLAME ARRESTOR STUD
46	11-20586		1	NUT, FLAME ARRESTOR STUD
47	32-47996		2	HOSE, VENT - CARBURETOR (10" AND 12 1/2")
48	54-53101		4	CLAMP, VENT HOSE ATTACHING
49	47957		2	CONNECTOR, VENT HOSE TO ROCKER COVER
50	25-52188		2	GROMMET, ROCKER COVER TO VENT HOSE CONNECTOR
51	47502		1	BRACKET, MOUNTING - THROTTLE CABLE (STERN DRIVE)
	49929		1	BRACKET, MOUNTING - THROTTLE CABLE (INBOARD)
52	24-32817		1	SPRING, THROTTLE RETURN
53	16-35897		1	STUD, THROTTLE CABLE TO MOUNTING BRACKET (1 11/16")
54	12-21631		2	WASHER, THROTTLE CABLE STUD
55	23-31866		1	SPACER, THROTTLE CABLE STUD
56	11-20586		1	NUT, THROTTLE CABLE STUD
57	52729		1	TAB, RETAINER - CHOKE RETURN SPRING
58	24-52728		1	SPRING, CHOKE RETURN
59	54283A2		1	PLUNGER AND LINK ASSEMBLY, CHOKE SOLENOID
60	12-38833		2	WASHER, PLUNGER AND LINK
61	18-26953		1	COTTER PIN, PLUNGER AND LINK TO CHOKE LEVER
62	54292A5		1	CHOKE SOLENOID
63	13-26996		2	LOCKWASHER, CHOKE SOLENOID TERMINAL
64	11-20645		2	NUT, CHOKE SOLENOID TERMINAL
65	52726		1	BRACKET, MOUNTING - CHOKE SOLENOID
66	10-21625		2	SCREW, CHOKE SOLENOID TO MOUNTING BRACKET (3/4")
67	11-35888		2	NUT, CHOKE SOLENOID SCREW

CARBURETOR ASSEMBLY, COMPLETE

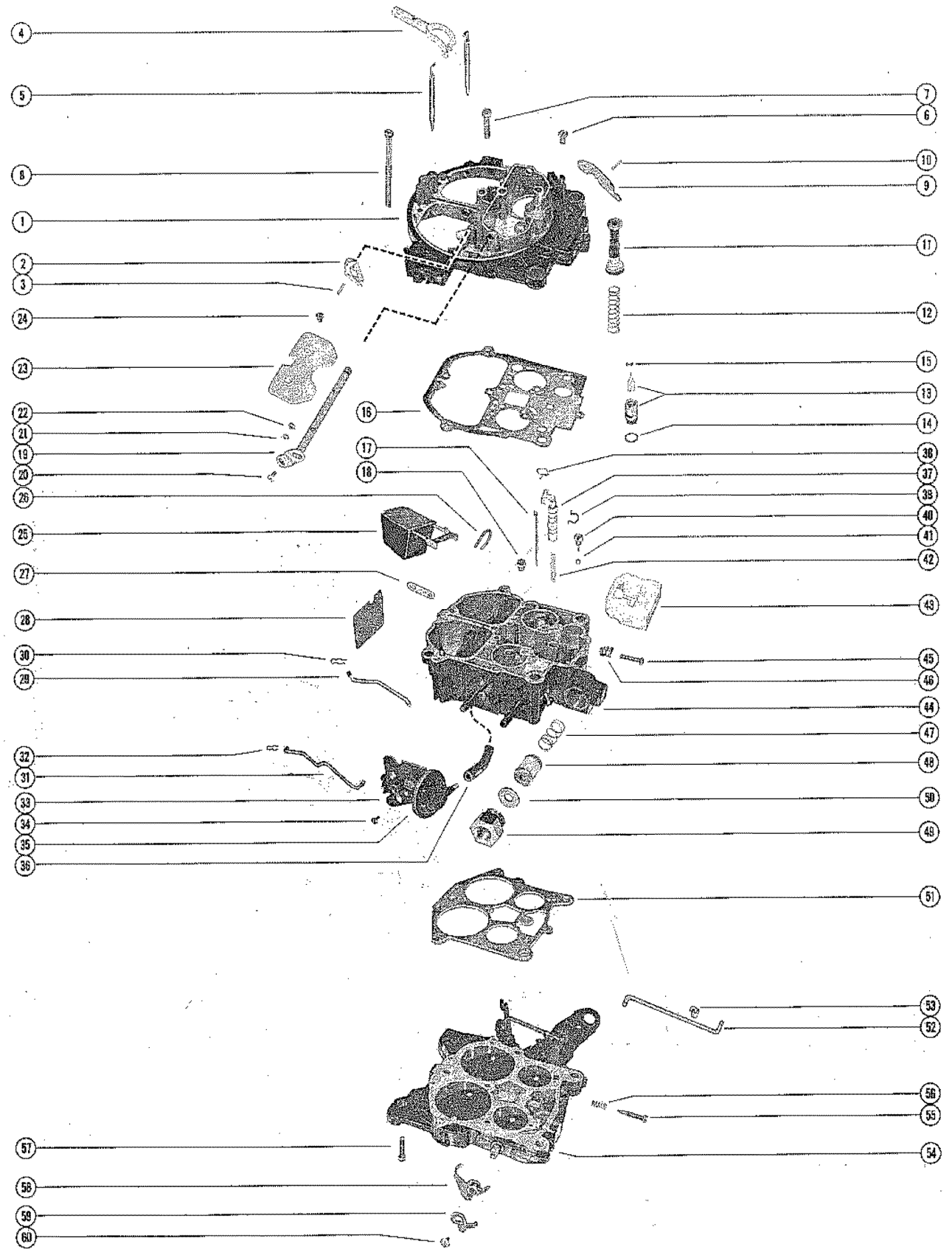


CARBURETOR ASSEMBLY, COMPLETE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	1347-4180A1		1	CARBURETOR ASSEMBLY, COMPLETE
1	1397-4330		1	AIR HORN ASSEMBLY
2	1397-3314		1	LEVER, AIR VALVE LOCKOUT
3			1	ROLL PIN, LOCKOUT LEVER
4	1397-3313		1	HOLDER KIT, SECONDARY METERING ROD
5	1397-4331		2	METERING ROD, SECONDARY
6	10-48137		2	SCREW, AIR HORN TO FLOAT BOWL (3/8")
7	10-34370		5	SCREW, AIR HORN TO FLOAT BOWL (1")
8	10-48395		2	SCREW, AIR HORN TO FLOAT BOWL (3")
9	1397-3311		1	LEVER, ACTUATING - PUMPING
10			1	ROLL PIN, HINGE - PUMP LEVER
11			1	PUMP ASSEMBLY
12			1	SPRING, PUMP RETURN
13			1	NEEDLE AND SEAT ASSEMBLY
14			1	GASKET, NEEDLE AND SEAT
15			1	PULL CLIP, FLOAT NEEDLE
16			1	GASKET, AIR HORN
17			2	METERING ROD, PRIMARY
18			2	JET, PRIMARY
19	1397-4326		1	CHOKE SHAFT AND LEVER ASSEMBLY
	52730		1	CHOKE LEVER
20	10-27881		1	SCREW, CHOKE LEVER ATTACHING
21	13-26994		1	LOCKWASHER, CHOKE LEVER SCREW
22	11-21270		1	NUT, CHOKE LEVER SCREW
23	1397-4327		1	VALVE, CHOKE - CHOKE SHAFT
24	10-48139		2	SCREW, CHOKE VALVE TO CHOKE SHAFT
25	1397-3327		1	FLOAT ASSEMBLY
26	17-48140		1	PIN, HINGE - FLOAT
27	1397-3323		1	LEVER, INTERMEDIATE CHOKE
28	1397-3332		1	BAFFLE, FLOAT BOWL
29	1397-3324		1	ROD, CHOKE
30			1	CLIP, CHOKE ROD
31	1397-3318		1	ROD, VACUUM CONTROL
32			1	CLIP, VACUUM CONTROL ROD
33	1397-3339		1	BRACKET ASSEMBLY, VACUUM CONTROL
34	10-48138		1	SCREW, VACUUM CONTROL BRACKET TO FLOAT BOWL
35	1397-3317		1	CONTROL ASSEMBLY, VACUUM
36	1397-3320		1	HOSE, VACUUM
37	1397-3328		1	POWER PISTON ASSEMBLY
38	24-48142		1	SPRING, METERING ROD - PRIMARY
39	1397-3329		1	RETAINER, POWER PISTON
40	1397-3326		1	RETAINER, PUMP DISCHARGE BALL
41			1	BALL, PUMP DISCHARGE

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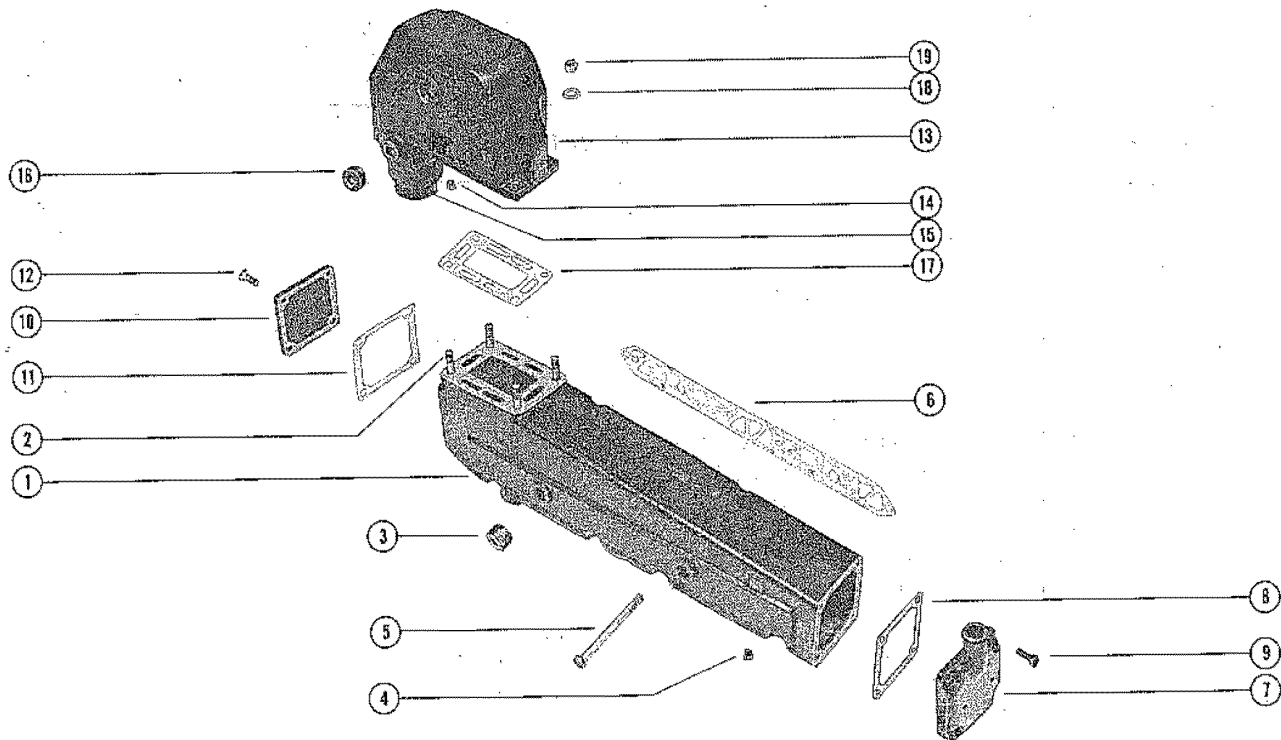
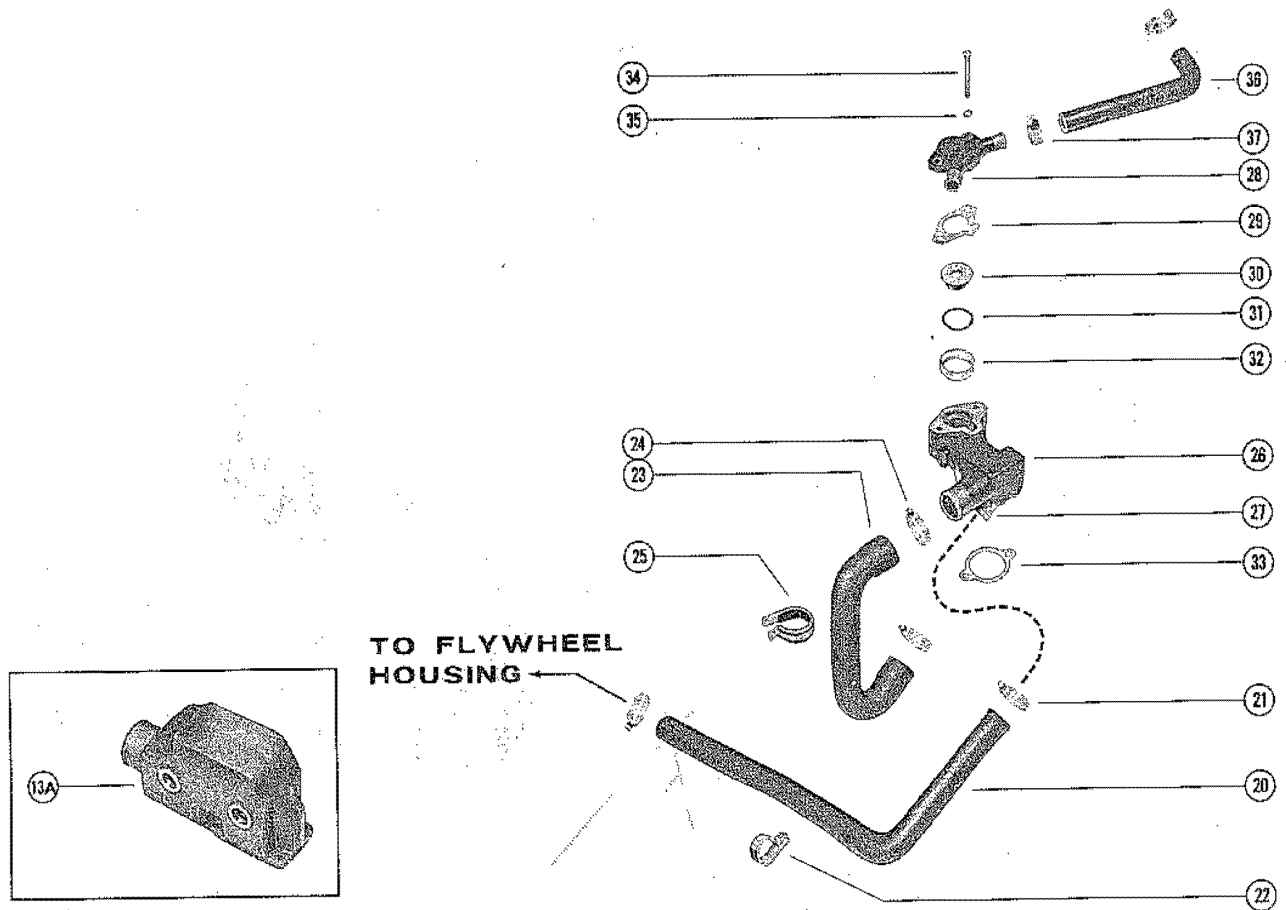
CARBURETOR ASSEMBLY, COMPLETE



CARBURETOR ASSEMBLY, COMPLETE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
42	24-48141		1	SPRING, POWER PISTON
43	1397-3331		1	INSERT, FLOAT BOWL
44	1397-4332		1	FLOAT BOWL ASSEMBLY
45	10-48144		1	SCREW, IDLE STOP
46	24-34373		1	SPRING, IDLE STOP SCREW
47	24-48143		1	SPRING, FILTER NUT
48	35-53336		1	FILTER, FUEL INLET
49	1397-3330		1	NUT, FILTER - FUEL INLET
50			1	GASKET, FILTER NUT
51			1	GASKET, THROTTLE BODY
52	1397-3333		1	ROD, PUMP
53			1	CLIP, PUMP ROD
54	1397-4385		1	THROTTLE BODY ASSEMBLY
55			2	IDLE NEEDLE, THROTTLE BODY
56	24-33050		2	SPRING, IDLE NEEDLE
57	1397-4333		3	SCREW, THROTTLE BODY TO FLOAT BOWL
58	1397-3335		1	LEVER, CAM
59	1397-3336		1	LEVER, FAST IDLE
60	10-48146		1	SCREW, LEVER AND CAM TO THROTTLE BODY
-	1397-3315		1	SPRING AND CAM KIT, AIR VALVE
-	1397-4329		1	OVERHAUL KIT
-	1397-3309		1	GASKET SET
-	1397-3465		1	OFF ENGINE KIT

EXHAUST MANIFOLD ASSEMBLY, PORT

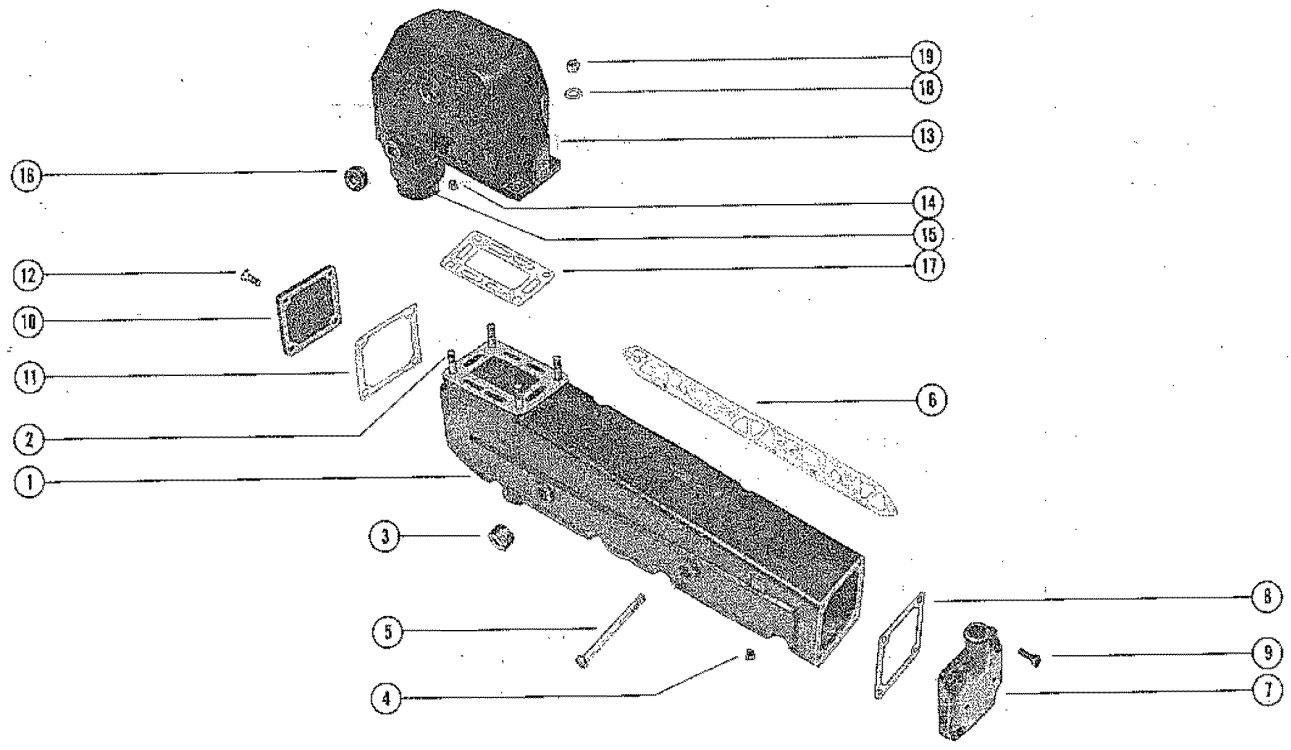
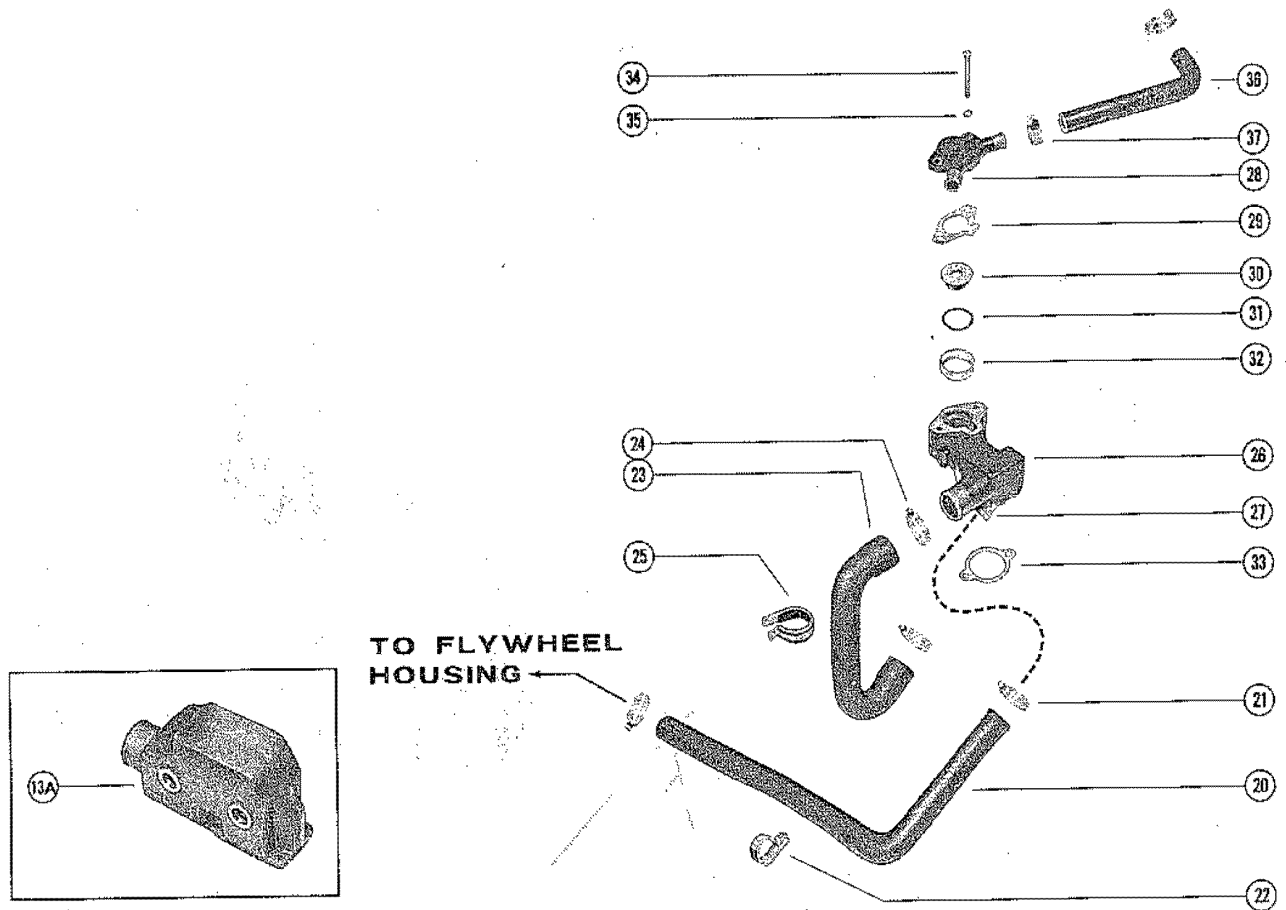


EXHAUST MANIFOLD ASSEMBLY, PORT

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	47737A1		1	EXHAUST MANIFOLD ASSEMBLY, PORT
	47738A1		1	EXHAUST MANIFOLD ASSEMBLY, STARBOARD
2	16-49545		8	STUD, EXHAUST MANIFOLD TO EXHAUST ELBOW (1 3/4")
3	22-48118		6	PLUG, EXHAUST MAINFOLD
4	22-32802		2	PLUG, PIPE - EXHAUST MANIFOLD
5	10-53728		8	SCREW, EXHAUST MAINFOLD TO CYLINDER HEAD (4 5/8")
6	27-33395		2	GASKET, EXHAUST MANIFOLD TO CYLINDER HEAD
7	52999		2	END CAP/CONNECTOR, EXHAUST MANIFOLD (FRONT)
8	27-48043		2	GASKET, END CAP/CONNECTOR
9	10-35386		6	SCREW, END CAP TO EXHAUST MANIFOLD (1")
	10-53016		2	SCREW, END CAP TO EXHAUST MANIFOLD (1 1/4")
10	54870		2	END CAP, EXHAUST MANIFOLD (REAR)
11	27-48043		2	GASKET, END CAP
12	10-25038		8	SCREW, END CAP TO EXHAUST MANIFOLD (7/8")
13	47877A1		2	EXHAUST ELBOW ASSEMBLY (90 _ STERN DRIVE)
13A	48101A1		2	EXHAUST ELBOW ASSEMBLY (STRAIGHT - INNBOARD)
14	22-32802		2	PLUG, PIPE - EXHAUST ELBOW
15	32-49705		2	TUBE, WATER SEPARATION - EXHAUST ELBOW
16	22-48118		8	PLUG, EXHAUST ELBOW
17	27-48042		2	GASKET, EXHAUST ELBOW TO EXHAUST MANIFOLD
18	13-37459		8	LOCKWASHER, EXHAUST ELBOW TO EXHAUST MANIFOLD STUD
19	11-49838		8	NUT, EXHAUST ELBOW TO EXHAUST MANIFOLD STUD
20	32-47684		1	HOSE, FLYWHEEL HOUSING TO THERMOSTAT HOUSING
21	54-32780		2	CLAMP, HOSE TO WATER PUMP AND THERMOSTAT HOUSING
22	54-47715		1	CLIP, HOSE TO CYLINDER BLOCK
23	32-33189		1	HOSE, THERMOSTAT HOUSING TO WATER PUMP
24	54-32781		2	CLAMP, HOSE TO THERMOSTAT HOUSING AND WATER PUMP
25	54-53020		1	CLAMP, WATER PUMP HOSE TO CYLINDER BLOCK
26	52877A1		1	THERMOSTAT HOUSING ASSEMBLY
27	23-47511		1	SLEEVE, THERMOSTAT HOUSING
28	47441		1	COVER, THERMOSTAT HOUSING
29	27-48818		1	GASKET, THERMOSTAT HOUSING (UPPER)
30	35884		1	THERMOSTAT
31	27-47510		1	GASKET, THERMOSTAT (MIDDLE)
32	23-47508		1	SLEEVE, THERMOSTAT HOUSING
33	27-53045		1	GASKET, THERMOSTAT HOUSING (LOWER)

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EXHAUST MANIFOLD ASSEMBLY, PORT



EXHAUST MANIFOLD ASSEMBLY, PORT

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
34	10-48115		2	SCREW, THERMOSTAT HOUSING TO INTAKE MANIFOLD 93 1/2") STERN DRIVE
35	13-37459		2	LOCKWASHER, THERMOSTAT HOUSING SCREW STERN DRIVE
34	10-35785		2	SCREW, THERMOSTAT HOUSING TO INTAKE MANIFOLD (3 1/4") INBOARD
36	32-48131		2	HOSE, THERMOSTAT HOUSING TO EXHAUST MANIFOLD
37	54-32880		4	CLAMP, HOSE TO THERMOSTAT HOUSING AND EXHAUST MANIFOLD

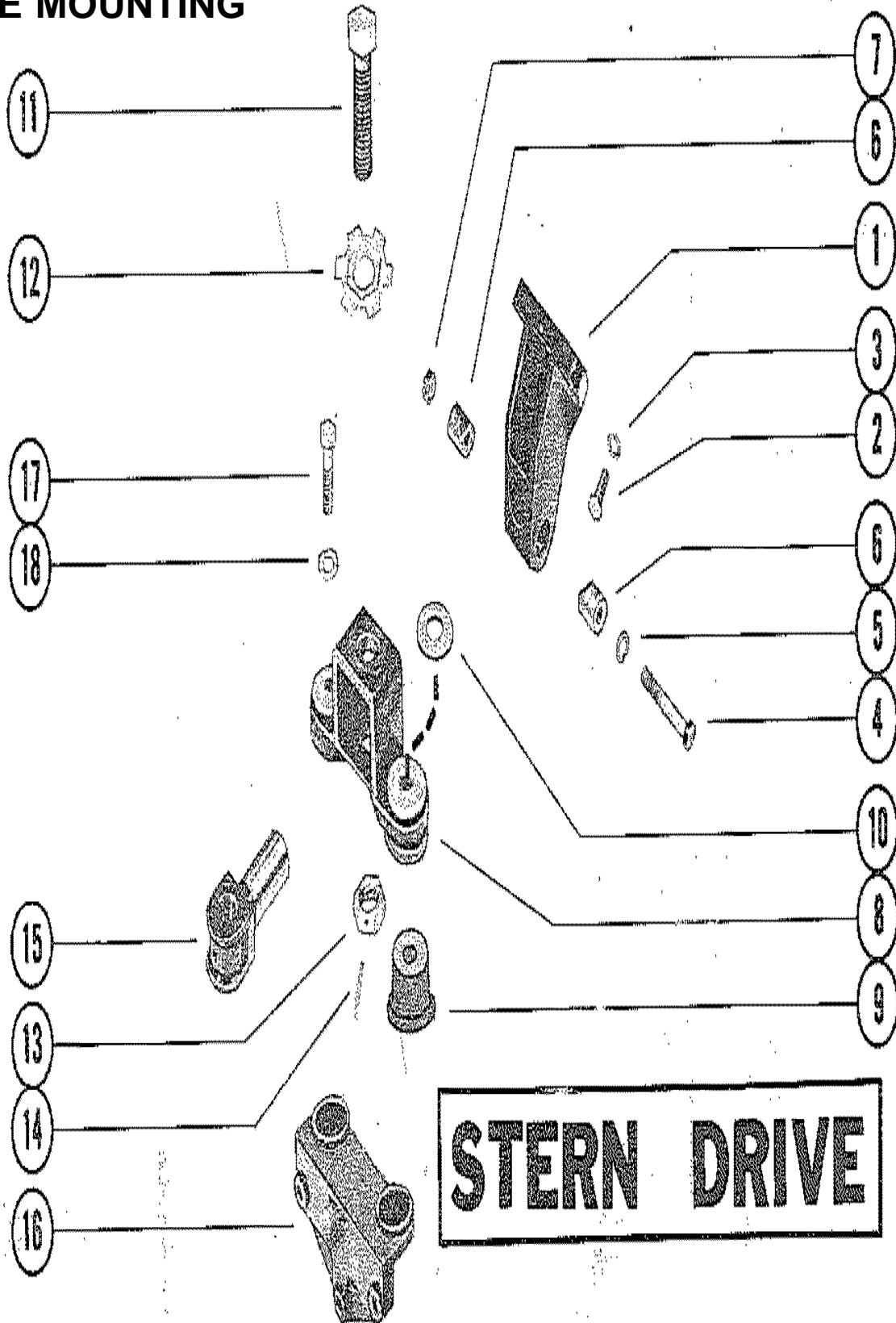
FLYWHEEL HOUSING AND OIL COOLER



FLYWHEEL HOUSING AND OIL COOLER

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	47553		1	HOSING, FLYWHEEL
2	23-47511		2	SLEEVE, CONNECTING - FLYWHEEL HOUSING
3	22-32802		1	PLUG, DRAIN - FLYWHEEL HOUSING
4	47542		1	COVER, FLYWHEEL HOUSING
5	10-28635		4	SCREW, COVER TO FLYWHEEL HOUSING (5/8")
6	13-26992		4	LOCKWASHER, COVER SCREW
7	38-47520		1	SERIAL PLATE
8	10-20314		4	SCREW, SERIAL PLATE ATTACHING
9	10-26487		3	SCREW, FLYWHEEL HOUSING TO ENGINE (1 1/8")
10	10-52708		2	SCREW, FLYWHEEL HOUSING TO ENGINE (2 1/2")
11	12-33181		2	WASHER, SEALING - FLYWHEEL HOUSING SCREW
12	47610		1	COOLER, OIL
13	47490		1	COVER, OIL COOLER
14	27-47495		1	GASKET, OIL COOLER COVER
15	25-47632		2	"O" RING, SEALING - OIL COOLER
16	11-47521		2	NUT, JAM - OIL COOLER
17	22-47917		1	ELECTRODE, OIL COOLER
18	10-20632		6	SCREW, OIL COOLER COVER TO FLYWHEEL HOUSING (1 7/16")
19	12-36533		2	WASHER, OIL COOLER COVER SCREW
	13-26993		4	LOCKWASHER, OIL COOLER COVER SCREW

ENGINE MOUNTING

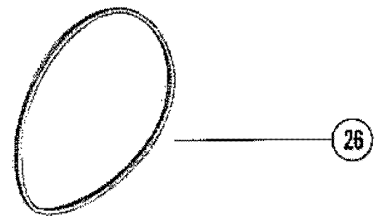
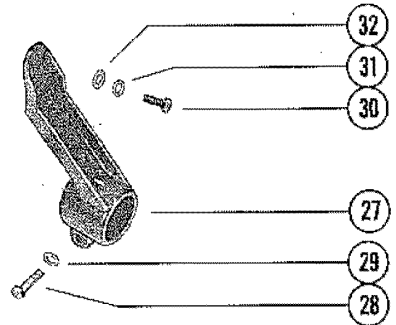
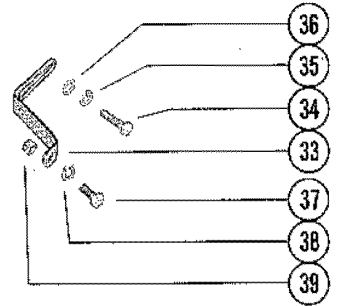
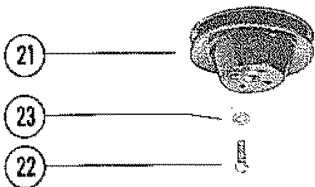
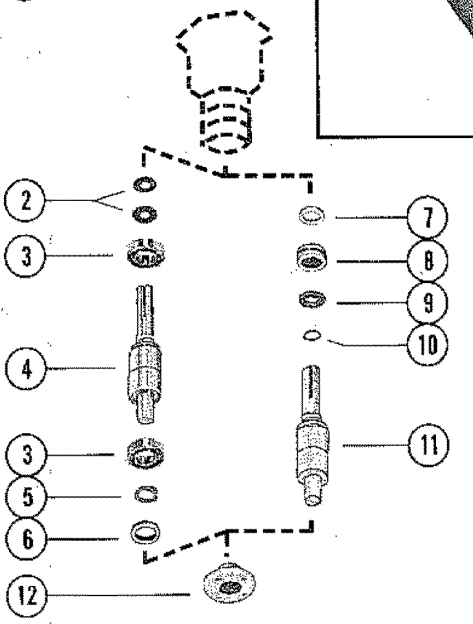
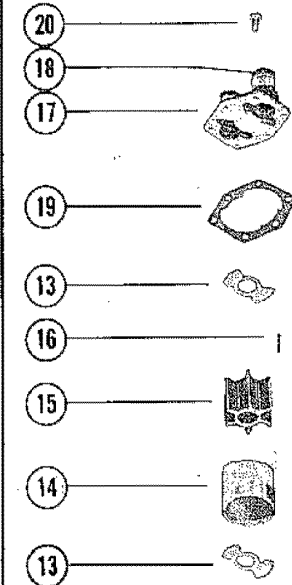


ENGINE MOUNTING

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	48709		2	BRACKET, MOUNTING (FRONT)
2	10-37612		6	SCREW, MOUNTING BRACKET TO CYLINDER BLOCK (1 1/4")
3	13-35048		6	LOCKWASHER , MOUNTING BRACKET SCREW
4	10-47654		2	SCREW, CLAMP - ADJUSTING TRUNNION (2 3/4")
5	13-32993		2	LOCKWASHER, CLAMP ADJUSTING TRUNNION SCREW
6	54-47528		4	CLAMP, ADJUSTING TRUNNION SCREW
7	11-29553		2	NUT, CLAMP ADJUSTING TRUNNION SCREW
8	52139A4		2	BRACKET ASSEMBLY, MOUNTING - FRONT
9	52753		4	MOUNT, MOUNTING BRACKET
10	12-48611		4	WASHER, MOUNTING BRACKET
11	10-52156		2	SCREW, ADJUSTING TRUNNION (4 1/2")
12	14-48467		2	TAB WASHER, ADJUSTING TRUNNION SCREW
13	11-47525		2	NUT, JAM - ADJUSTING TRUNNION SCREW
14	17-22116		2	PIN, ROLL - JAM NUT
15	47518		2	TRUNNION, ADJUSTING - MOUNTING BRACKET
16	47986		2	BRACKET, MOUNTING - ENGINE
17	10-48254		4	SCREW, MOUNTING BRACKET ATTACHING (2 1/8")
18	13-31848		4	LOCKWASHER, MOUNTING BRACKET SCREW

WATER PUMP ASSEMBLY, COMPLETE

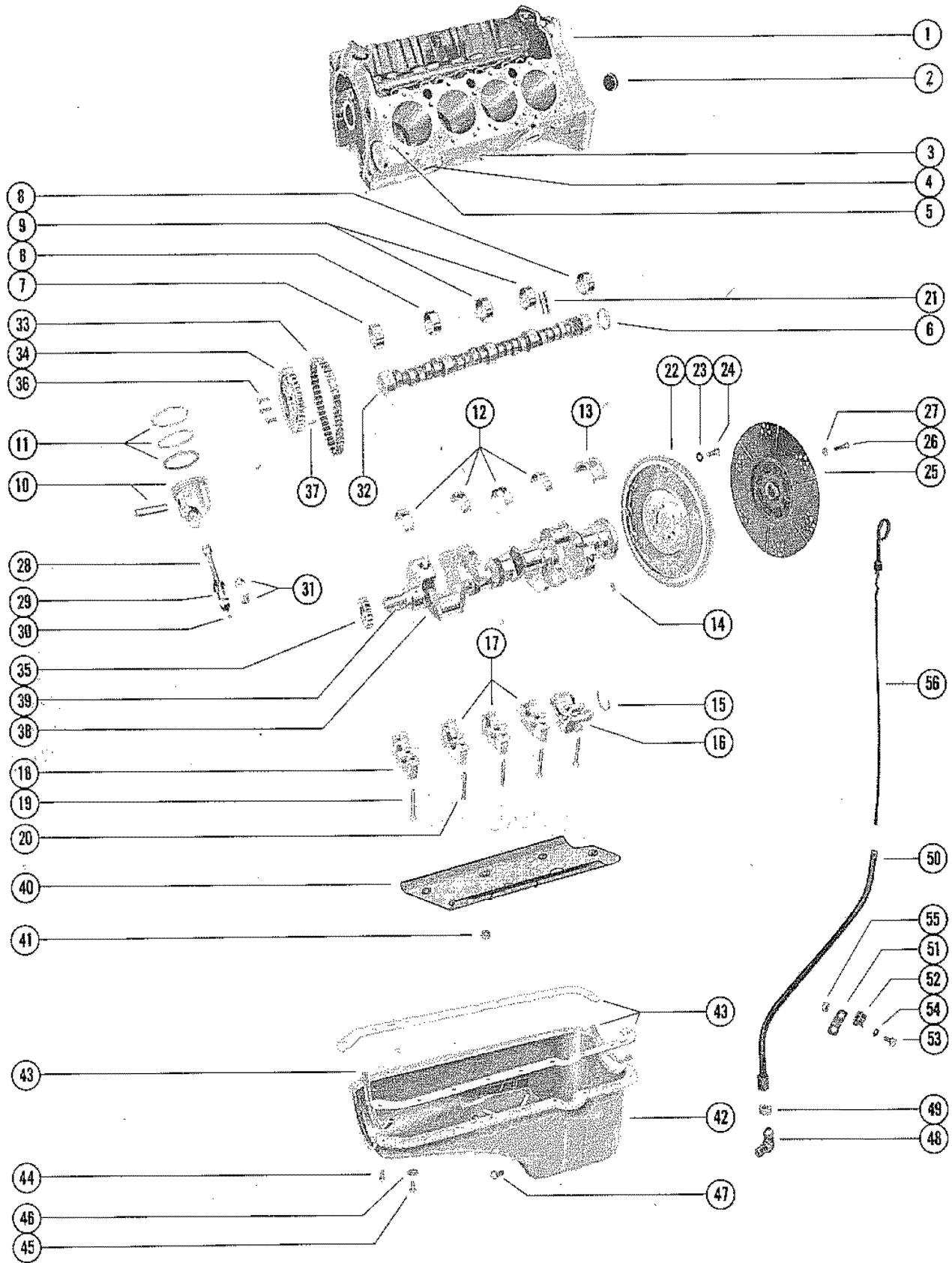
BREAKDOWN OF WATER PUMP



WATER PUMP ASSEMBLY, COMPLETE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	46-58001A4		1	WATER PUMP ASSEMBLY, COMPLETE
2	26-23300		2	OIL SEAL, WATER PUMP SHAFT INBOARD
3	30-20861		2	BALL BEARING, WATER PUMP SHAFT INBOARD
4	57967		1	SHAFT, WATER PUMP INBOARD
5	53-23720		1	RING, SNAP - BALL BEARING RETAINING INBOARD
6	26-58111		1	OIL SEAL, WATER PUMP SHAFT INBOARD
7	26-47531		1	SEAL, FLOATING - WATER PUMP SHAFT STERN DRIVE
8	26-47401		1	SEAL, MECHANICAL - WATER PUMP SHAFT STERN DRIVE
9	12-47683		1	WASHER, WATER PUMPM SHAFT STERN DRIVE
10	53-47657		1	RING, RETAINING - WATER PUMP SHAFT STERN DRIVE
11	47403		1	SHAFT, WATER PUMP STERN DRIVE
12	47530		1	HUB, WATER PUMP PULLEY
13	47405		2	WEAR PLATE
14	47529		1	INSERT, WATER PUMP
15	47-47519		1	IMPELLER
16	17-47526		1	PIN, IMPELLER DRIVE
17	47497A1		1	COVER ASSEMBLY, WATER PUMP
18	23-47511		2	SLEEVE, WATER PUMP COVER
19	27-47410		1	GASKET, WATER PUMP COVER
20	10-28635		6	SCREW, WATER PUMP COVER TO WATER PUMP BODY (5/8")
21	52822		1	PULLEY, WATER PUMP
22	10-20705		4	SCREW, WATER PUMP PULLEY TO WATER PUMP (3/4")
23	13-39107		4	LOCKWASHER, WATER PUMP PULLEY SCREW
24	32-47722A1		1	HOSE, WATER PUMP TO OIL COOLER (21 1/2")
25	54-32780		2	CLAMP, HOSE TO WATER PUMP AND OIL COOLER
26	57-48119		1	BELT, WATER PUMP
27	47488		1	BRACKET, WATER PUMP
28	10-34354		1	SCREW, WATER PUMP BRACKET ATTACHING (1 1/2")
29	13-35048		1	LOCKWASHER, WATER PUMP BRACKET SCREW
30	10-34353		2	SCREW, WATER PUMP BRACKET TO ENGINE (1")
31	13-35048		2	LOCKWASHER, WATER PUMP BRACKET SCREW
32	12-20553		1	WASHER, WATER PUMP BRACKET SCREW
33	47544		1	BRACE, WATER PUMP ADJUSTING
34	10-34353		1	SCREW, ADJUSTING BRACE TO OIL PAN (1")
35	13-35048		1	LOCKWASHER, ADJUSTING BRACE SCREW
36	12-20553		1	WASHER, ADJUSTING BRACE SCREW
37	10-35786		1	SCREW, ADJUSTING BRACE TO BRACKET (1")
38	13-37459		1	LOCKWASHER, ADJUSTING BRACE
39	11-24883		1	NUT, ADJUSTING BRACE SCREW

CYLINDER BLOCK, PISTONS AND CRANKSHAFT

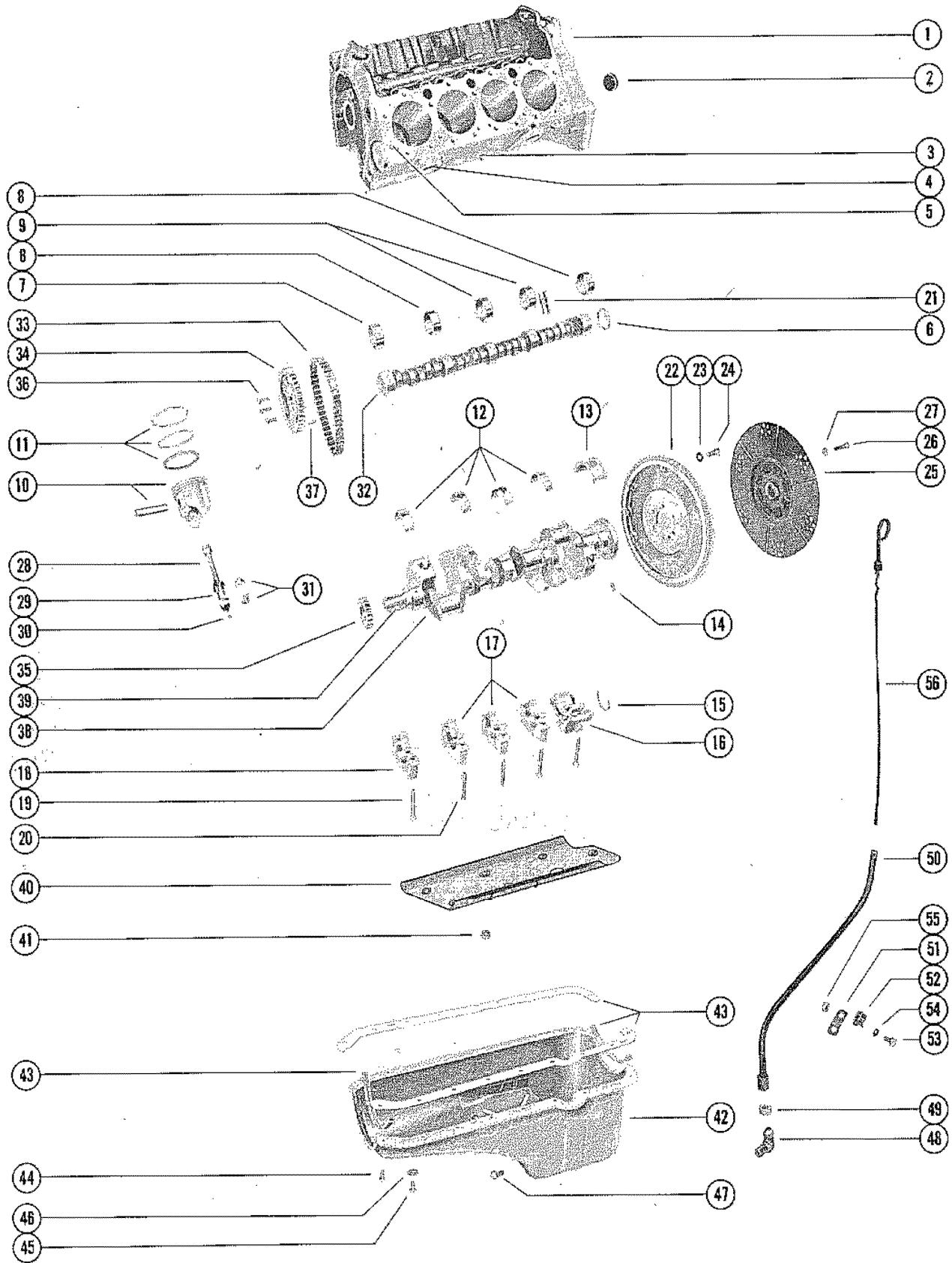


CYLINDER BLOCK, PISTONS AND CRANKSHAFT

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	841-4301		1	CYLINDER BLOCK ASSEMBLY
2	19-35308		2	PLUG, EXPANSION - CYLINDER BLOCK (1 1/4")
3	22-36382		2	PLUG, WATER DRAIN - CYLINDER BLOCK
4	19-34270		8	PLUG, EXPANSION - CYLINDER BLOCK (1 5/8" DIA.)
	19-45670		6	PLUG, EXPANSION - CYLINDER BLOCK (1/2" DIA.)
	22-48340		3	PLUG, PIPE - CYLINDER BLOCK (1/4"DIA.)
5	17-35465		4	PIN, DOWEL - CYLINDER BLOCK TO CYLINDER HEAD (5/16"DIA.)
6	19-34488		1	PLUG, EXPANSION - CAMSHAFT BEARING HOLE
7	23-34984		1	BEARING UNIT, CAMSHAFT (FRONT)
8	23-34985		2	BEARING UNIT, CAMSHAFT (FRONT INTERMEDIATE AND REAR)
9	23-34986		2	BEARING UNIT, CAMSHAFT (CENTER AND REAR INTERMEDIATE)
10	735-4303		AR	PISTON AND PISTON PIN ASSEMBLY (.001 O.S.) -USE STANDARD RING
	735-4304		AR	PISTON AND PISTON PIN ASSEMBLY (.020 O.S.)
	735-4305		AR	PISTON AND PISTON PIN ASSEMBLY (.030 O.S.)
11	39-34988		1	RING, PISTON - 8 SETS (STANDARD)
	39-48344		AR	RING, PISTON - 8 SETS (.020 O.S.)
	39-48345		AR	RING, PISTON - 8 SETS (.030 O.S.)
12	23-52205		4	BEARING UNIT, CRANKSHAFT MAIN (STANDARD)
	23-52206		AR	BEARING UNIT, CRANKSHAFT MAIN (.001 U.S.)
	23-52207		AR	BEARING UNIT, CRANKSHAFT MAIN (.002 U.S.)
	23-52209		AR	BEARING UNIT, CRANKSHAFT MAIN (.010 U.S.)
	23-52210		AR	BEARING UNIT, CRANKSHAFT MAIN (.020 U.S.)
13	23-52211		1	BEARING UNIT, CRANKSHAFT MAIN - REAR (STANDARD)
	23-52212		AR	BEARING UNIT, CRANKSHAFT MAIN - REAR (.001 U.S.)
	23-52213		AR	BEARING UNIT, CRANKSHAFT MAIN - REAR (.002 U.S.)
	23-52215		AR	BEARING UNIT, CRANKSHAFT MAIN - REAR (.010 U.S.)
	23-52216		AR	BEARING UNIT, CRANKSHAFT MAIN - REAR (.020 U.S.)
14	17-24813		1	PIN, DOWEL - REAR CRANKSHAFT BEARING CAP (1/4" DIA.)
	26-58203		2	OIL SEAL, REAR CRANKSHAFT CRANKSHAFT BEARING CAP (LEFT HAND CRANKSHAFT)
	26-35313		2	OIL SEAL, REAR CRANKSHAFT CRANKSHAFT BEARING CAP (RIGHT HAND CRANKSHAFT)
16	52217		1	CAP, REAR - CRANKSHAFT BEARING
17	58213		3	CAP, INTERMEDIATE - CRANKSHAFT BEARING
18	54789		1	CAP, FRONT - CRANKSHAFT BEARING
19	10-54788		5	BOLT, CRANKSHAFT BEARING CAP TO CYLINDER BLOCK (2 31/32")
	10-49106		6	BOLT, CRANKSHAFT BEARING CAP TO CYLINDER BLOCK (2 1/2")
20	16-54790		5	STUD, OIL PAN BAFFLE ATTACHING

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CYLINDER BLOCK, PISTONS AND CRANKSHAFT

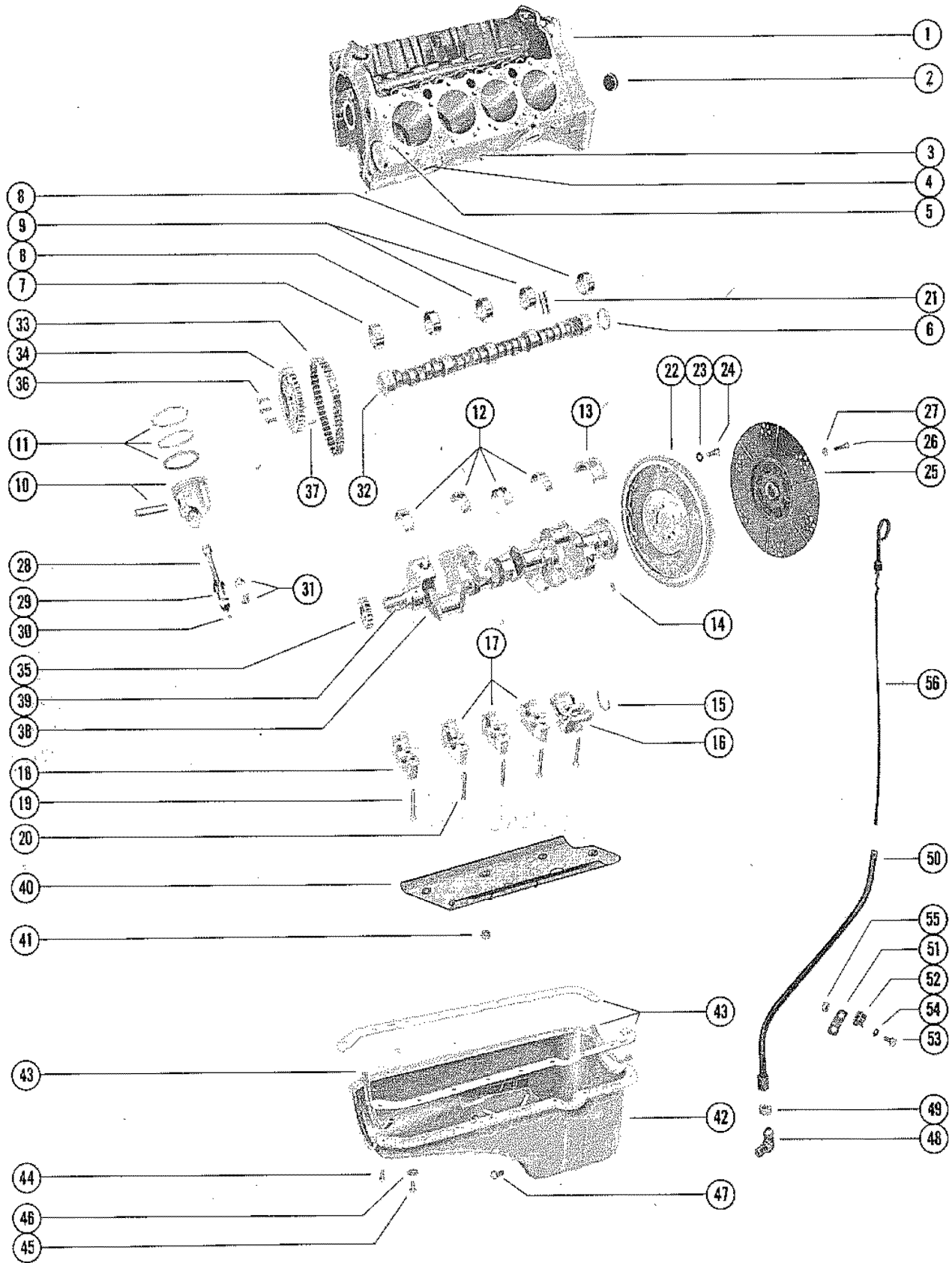


CYLINDER BLOCK, PISTONS AND CRANKSHAFT

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
20	17-24813		2	PIN, DOWEL - CRANKCASE FRONT END COVER (1/4" DIA.)
21	34282		16	LIFTER, HYDRAULIC VALVE - TAPPET
22	230-3829		1	FLYWHEEL ASSEMBLY
23	13-39131		6	LOCKWASHER, FLYWHEEL SCREW
24	10-49845		6	SCREW, FLYWHEEL TO CRANKSHAFT
25	47608		1	DRIVE PLATE, FLYWHEEL
26	10-35091		6	SCREW, DRIVE PLATE TO FLYWHEEL
27	13-35048		6	LOCKWASHER, DRIVE PLATE SCREW
28	614-3595		8	CONNECTING ROD ASSEMBLY
29	10-52220		16	BOLT, CONNECTING ROD CAP
30	11-37493		16	NUT, CONNECTING ROD CAP BOLT
31	23-52221		1	BEARING SET (4 PAIR), CONNECTING ROD (STANDARD)
	23-52222		AR	BEARING UNIT (PAIR), CONNECTING ROD (.001 U.S.)
	23-52223		AR	BEARING UNIT (PAIR), CONNECTING ROD (.002 U.S.)
	23-52224		AR	BEARING UNIT (PAIR), CONNECTING ROD (.010 U.S.)
	23-52225		AR	BEARING UNIT (PAIR), CONNECTING ROD (.020 U.S.)
32	431-3355		1	CAMSHAFT (LEFT HAND CRANKSHAFT ROTATION)
	431-3357		1	CAMSHAFT (RIGHT HAND CRANKSHAFT ROTATION)
33	35378		1	CHAIN, CAMSHAFT TIMING LEFT HAND CRANKSHAFT ROTATION
34	43-35338		1	SPROCKET, CAMSHAFT TIMING (44 TEETH) LEFT HAND CRANKSHAFT ROTATION
35	43-48338		1	SPROCKET, CRANKSHAFT TIMING (22 TEETH) LEFT HAND CRANKSHAFT ROTATION
34	43-48356		1	GEAR, CAMSHAFT TIMING (58 TEETH) RIGHT HAND CRANKSHAFT ROTATION
35	43-48334		1	GEAR, CRANKSHSFT TIMING (29 TEETH) RIGHT HAND CRANKSHAFT ROTATION
36	10-34505		3	BOLT, CAMSHAFT TIMING SPROCKET (3/4")
	12-39167		3	WASHER, CAMSHAFT TIMING SPROCKET BOLT
37	17-35312		1	PIN, DOWEL - CAMSHAFT TIMING SPROCKET (1/4" DIA.)
38	429-4302		1	CRANKSHAFT
39	28-34466		2	KEY, CRANKSHAFT PULLEY AND BALANCER
40	52198		1	BAFFLE, OIL PAN (CYLINDER BLOCK)
41	11-37500		5	NUT, BAFFLE TO CYLINDER BLOCK STUD
42	47549		1	OIL PAN
43	27-52236		1	GASKET SET, OIL PAN
44	10-55714		4	SCREW, OIL PAN TO CYLINDER BLOCK (5/16 - 18 X 7/8)
45	10-55715		6	SCREW, OIL PAN TO CYLINDER BLOCK (1/4 - 20 X 7/8)
46	12-46897		6	WASHER, OIL PAN SCREW
47	22-36373		1	PLUG, PIPE - OIL PAN DRAIN
48	22-47625		1	ELBOW, OIL LEVEL GAUGE TUBE TL OIL PAN
49	11-47626		1	NUT, OIL LEVEL GAUGE TUBE
50	47492		1	TUBE, OIL LEVEL GAUGE

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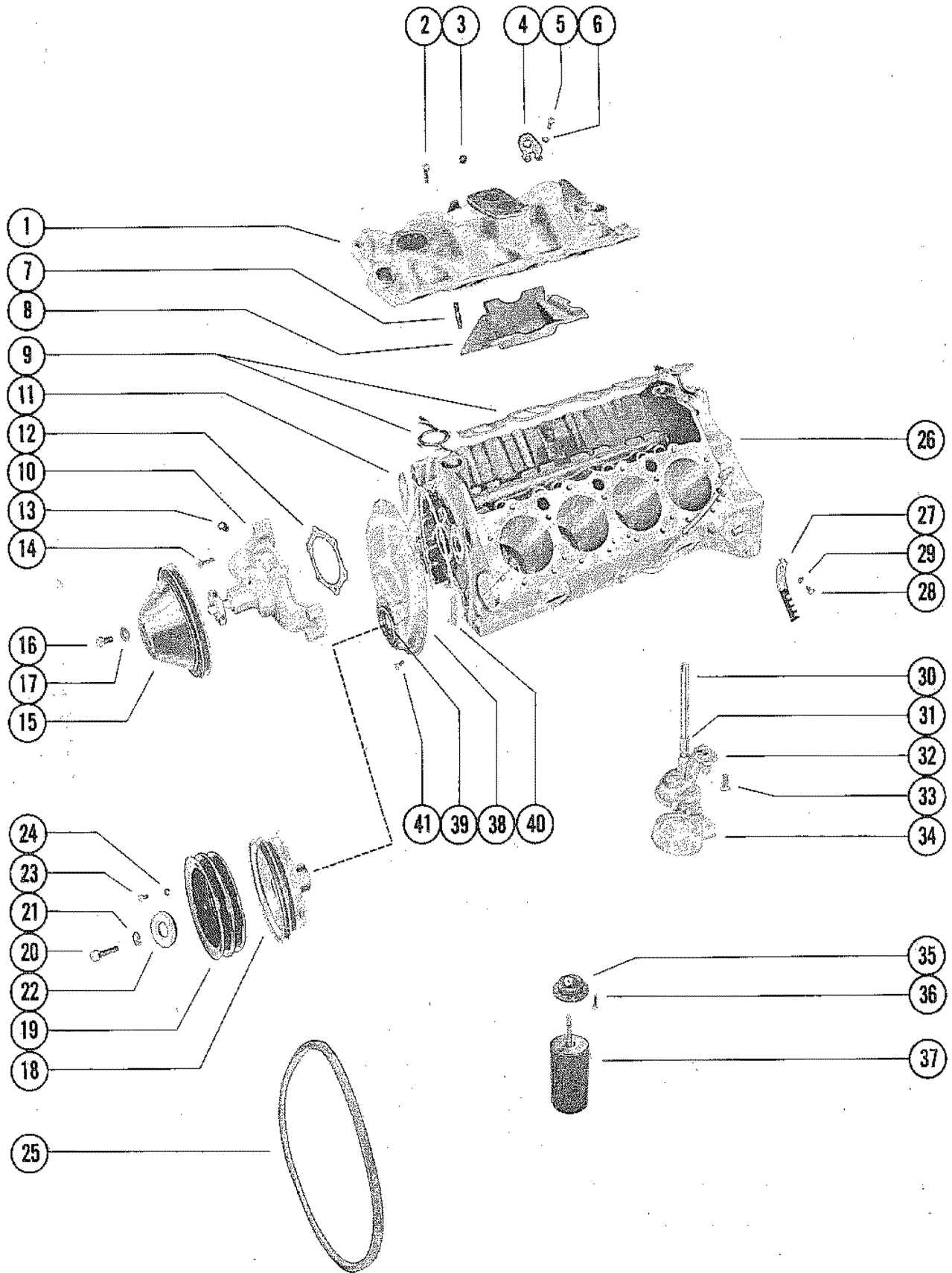
CYLINDER BLOCK, PISTONS AND CRANKSHAFT



CYLINDER BLOCK, PISTONS AND CRANKSHAFT

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
51	48133		1	BRACKET, OIL LEVEL GAUGE TUBE CLIP
52	54-47545		1	CLIP, OIL LEVEL GAUGE TUBE
53	10-33524		1	SCREW, OIL LEVER GAUGE TUBE CLIP TO BRACKET (5/8")
54	13-39107		1	LOCKWASHER, OIL LEVEL GAUGE TUBE CLIP SCREW
55	11-22053		1	NUT, OIL LEVEL GAUGE TUBE SCREW
56	49457		1	GAUGE, OIL LEVEL (DIPSTICK)-STERN DRIVE
	48394		1	GAUGE, OIL LEVEL (DIPSTICK)-STERN DRIVE

INTAKE MANIFOLD AND OIL PUMP

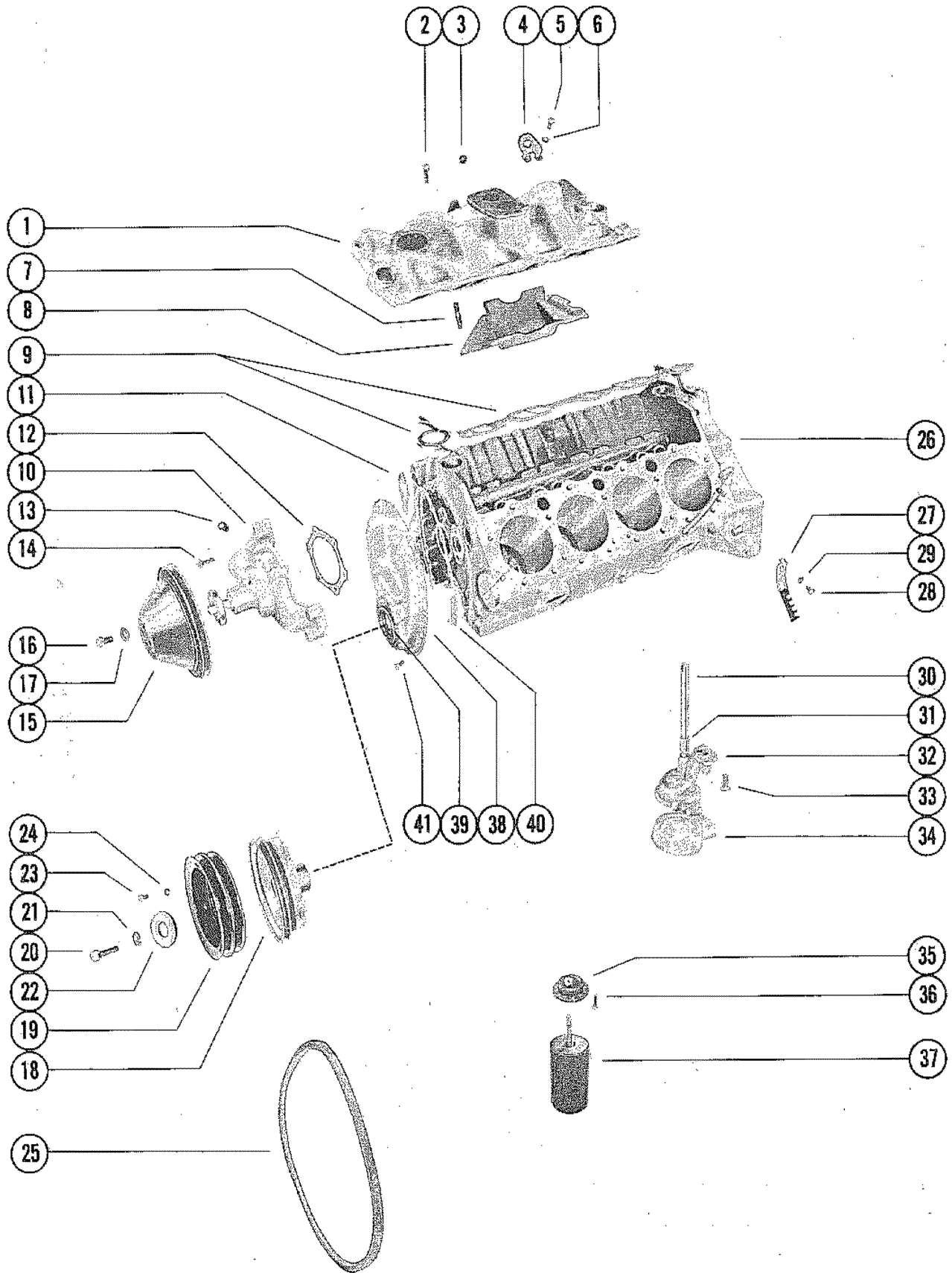


INTAKE MANIFOLD AND OIL PUMP

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	54794		1	INTAKE MANIFOLD
2	10-26487		8	BOLT, INTAKE MANIFOLD TO CYLINDER BLOCK (1 1/8")
	10-52200		4	BOLT, INTAKE MANIFOLD TO CYLINDER BLOCK (1 1/2")
3	22-48336		1	PLUG, PIPE - INTAKE MANIFOLD
4	54-47512		2	EYE, LIFTING
5	10-34354		4	SCREW, LIFTING EYE ATTACHING (1 1/2")
6	13-35048		4	LOCKWASHER, LIFTING EYE SCREW
7	16-52228		4	STUD, GUARD TO INTAKE MANIFOLD
8	54795		1	GUARD, INTAKE MANIFOLD
9	27-54792		1	GASKET SET, INTAKE MANIFOLD
10	54793		1	WATER PUMP ASSEMBLY
11	27-34897		2	GASKET, WATER PUMP MOUNTING
12	27-35380		1	GASKET, WATER PUMP BACKING PLATE
13	22-48336		1	PLUG, PIPE - WATER PUMP
14	10-48424		3	SCREW, WATER PUMP TO CYLINDER BLOCK (1 5/8")
	10-47688		1	SCREW, WATER PUMP TO CYLINDER BLOCK (2 3/4")
15	52349		1	PULLEY, WATER PUMP
16	10-47277		4	SCREW, PULLEY TO WATER PUMP (3/4")
17	13-39107		4	LOCKWASHER, WATER PUMP PULLEY SCREW
18	58210		1	BALANCER, HARMONIC - CRANKSHAFT
19	33863		1	PULLEY, HARMONIC BALANCER
20	10-34281		1	BOLT, PULLEY AND HARMONIC BALANCER TO CRANKSHAFT (2")
21	13-39131		1	LOCKWASHER, PULLEY AND HARMONIC BALANCER BOLT
22	12-35332		1	WASHER, PULLEY AND HARMONIC BALANCER BOLT
23	10-34352		3	BOLT, CRANKSHAFT PULLEY TO HARMONIC BALANCER (7/8")
24	13-35048		3	LOCKWASHER, CRANKSHAFT PULLEY BOLT
25	57-48120		1	BELT, ALTERNATOR DRIVE (46")
26	841-4301		1	CYLINDER BLOCK ASSEMBLY (SEE F6 FOR PARTS BREAKDOWN)
27	35365		2	SUPPORT, SPARK PLUG LEAD WIRE
28	10-35366		2	SCREW, LEAD WIRE SUPPORT TO CYLINDER BLOCK (1/2")
29	13-35367		2	LOCKWASHER, LEAD WIRE SUPPORT SCREW
30	36184		1	SHAFT, OIL PUMP TO DISRIBUTOR
31	23-36183		1	RETAINER, OIL PUMP SHAFT
32	35352		1	OIL PUMP ASSEMBLY
33	10-48333		1	BOLT, OIL PUMP TO CYLINDER BLOCK (2")
34	35354		1	SCREEN ASSEMBLY, OIL PUMP
35	53338		1	FILTER VALVE ASSEMBLY ENGINE WITH OIL FILTER ON CYLINDER BLOCK
36	10-36404		2	SCREW, FILTER VALVE TO CYLINDER BLOCK ENGINE WITH OIL FILTER ON CYLINDER BLOCK
35	54785		1	ADAPTOR ASSEMBLY, OIL FILTER BY-PASS ENGINE WITH OIL FILTER ON ELECTRIC PANEL

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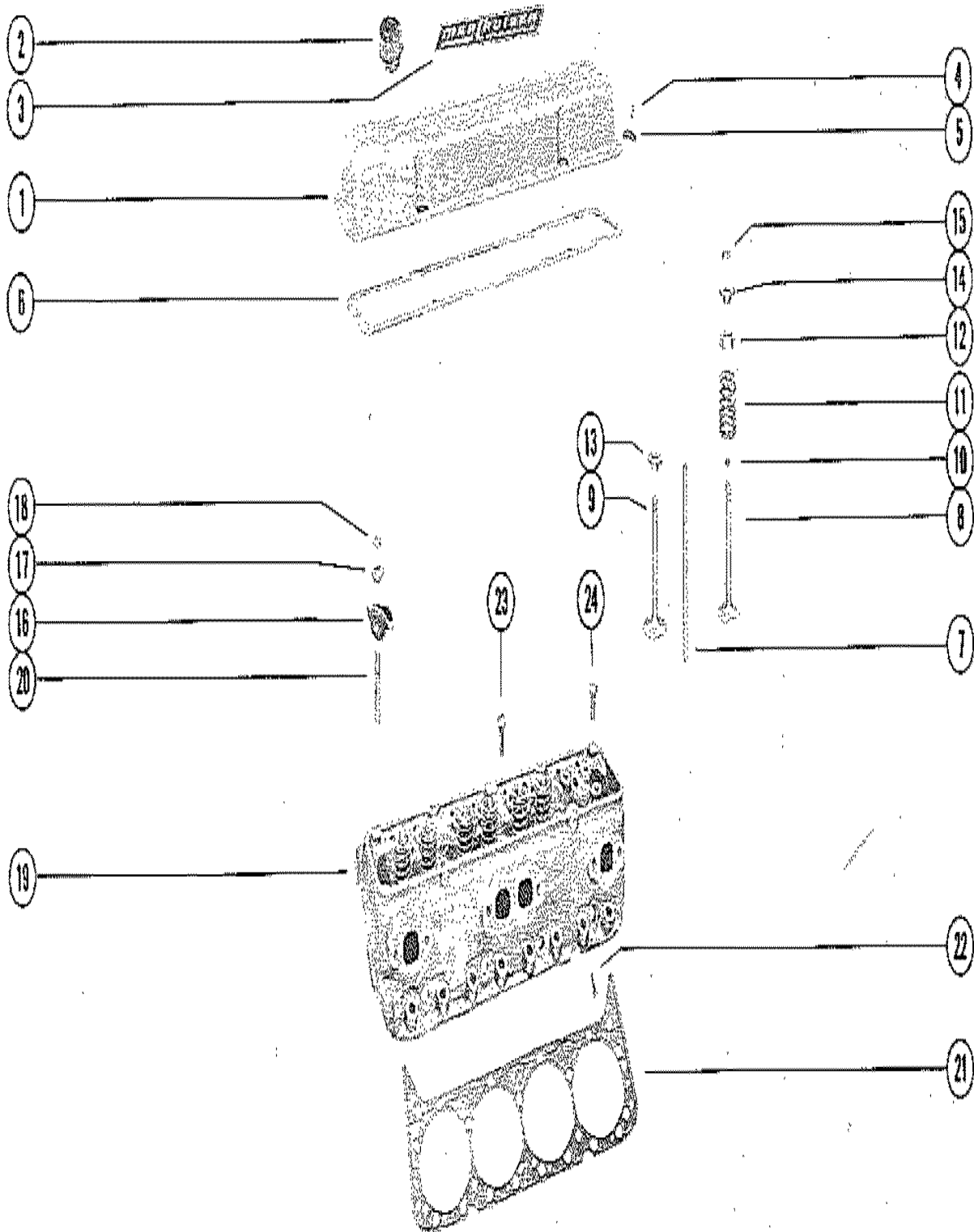
INTAKE MANIFOLD AND OIL PUMP



INTAKE MANIFOLD AND OIL PUMP

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
36	10-54786		2	SCREW, ADAPTOR TO CYLINDER BLOCK ENGINE WITH OIL FILTER ON ELECTRIC PANEL
37	52731		1	OIL FILTER ASSEMBLY (STERN DRIVE) - NOT AS SHOWN
38	58215		1	COVER ASSEMBLY, CRANKCASE FRONT END (STANDARD ROTATION)
	58208		1	COVER ASSEMBLY, CRANKCASE FRONT END (OPPOSITE ROTATION)
39	26-49952		1	OIL SEAL, CRANKCASE FRONT END COVER
40	27-34895		1	GASKET, CRANKCASE FRONT END COVER
41	10-34277		10	SCREW, CRANKCASE FRONT END COVER TO CYLINDER BLOCK (7/16")

CYLINDER HEAD AND ROCKER COVER

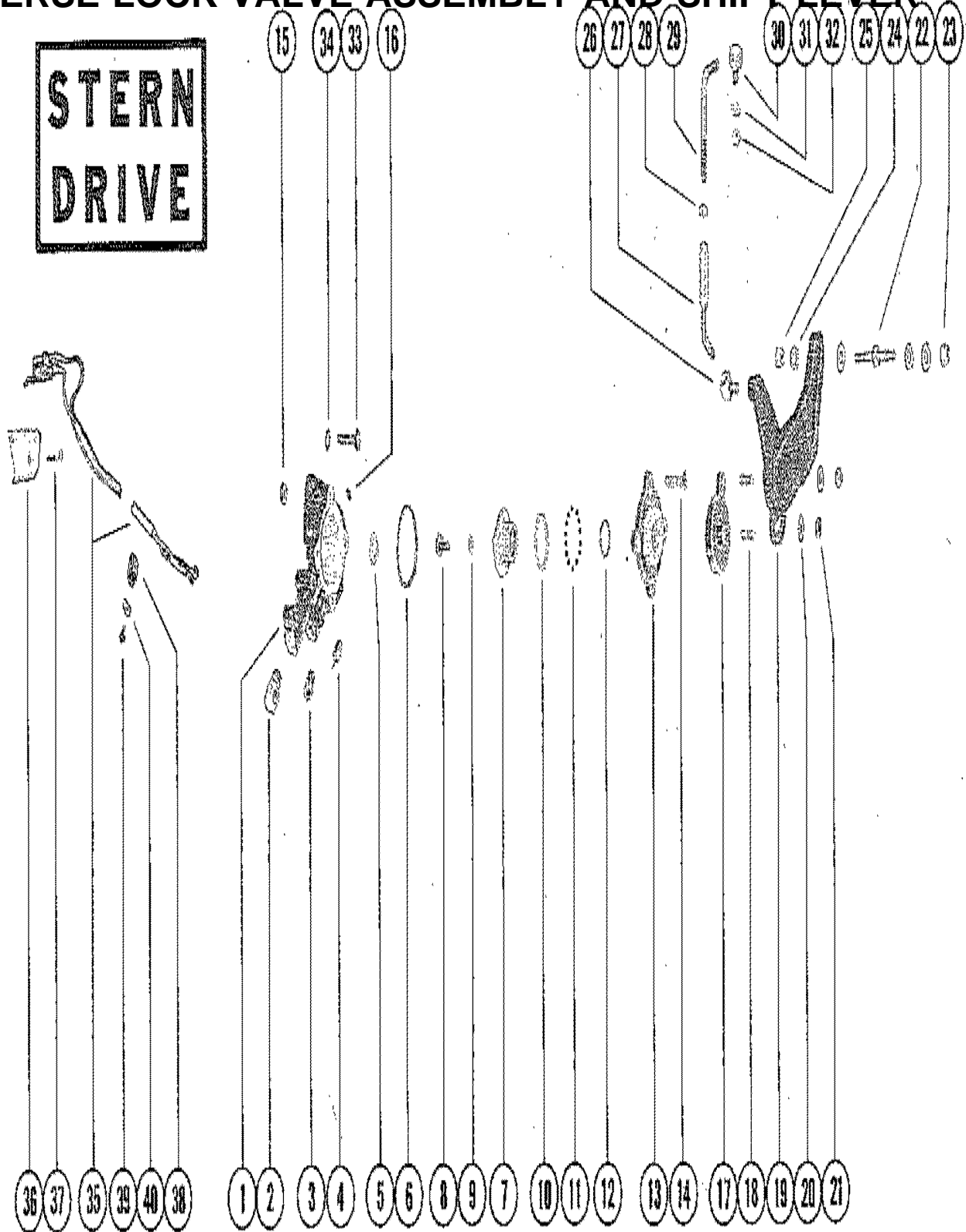


CYLINDER HEAD AND ROCKER COVER

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	58211		1	COVER, ROCKER VALVE (PORT)
	52331A1		1	COVER ASSEMBLY, ROCKER VALVE (STARBOARD)
2	49288		1	CAP, OIL FILLER
3	37-34443		2	DECAL, ROCKER VALVE COVER
4	10-35366		8	SCREW, ROCKER VALVE COVER TO CYLINDER HEAD (1/2")
5	49174		8	REINFORCEMENT, ROCKER VALVE COVER SCREW
6	27-52202		2	GASKET, ROCKER VALVE COVER
7	35330		16	ROD, VALVE PUSH
8	34528		8	VALVE, EXHAUST (STANDARD)
	34529		AR	VALVE, EXHAUST (.015 O.S.)
9	52365		8	VALVE, INLET (STANDARD)
	52366		AR	VALVE, INLET (.015 O.S.)
10	26-34217		16	SEAL, VALVE
11	24-48347		16	SPRING, VALVE
12	34518		16	SHIELD, VALVE SPRING CAP
13	48348		8	CAP, INLET VALVE
14	35328		8	ROTATOR ASSEMBLY, VALVE SPRING - EXHAUST VALVE
15	28-54797		32	KEY, VALVE STEM
16	35329		16	ARM, ROCKER VALVE
17	35331		16	BALL UNIT, ROCKER VALVE ARM
18	11-34516		16	NUT, ROCKER VALVE ARM STUD
19	938-3863		2	CYLINDER HEAD ASSEMBLY
20	16-34522		AR	STUD, ROCKER VALVE ARM (.003 O.S.)
	16-34521		AR	STUD, ROCKER VALVE ARM (.013 O.S.)
21	27-48330		2	GASKET, CYLINDER HEAD
22	10-35317		16	BOLT, CYLINDER HEAD TO CYLINDER BLOCK (1 3/4")
23	10-35318		4	BOLT, CYLINDER HEAD TO CYLINDER BLOCK (3")
24	10-35316		14	BOLT, CYLINDER HEAD TO CYLINDER BLOCK (3 3/4")

REVERSE LOCK VALVE ASSEMBLY AND SHIFT LEVER

**STERN
DRIVE**

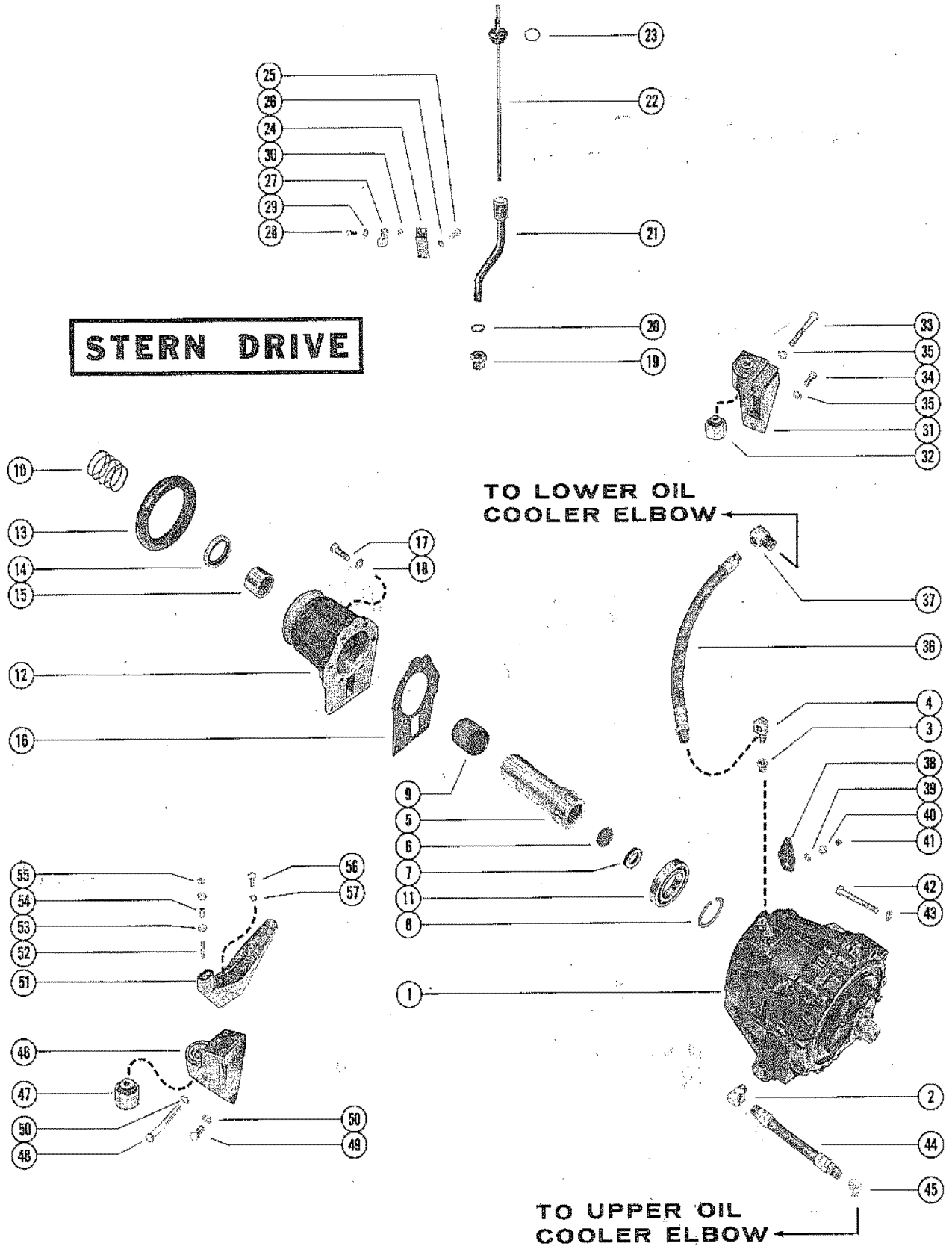


REVERSE LOCK VALVE ASSEMBLY AND SHIFT LEVER

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	48165A6		1	REVERSE LOCK VALVE ASSEMBLY
2	22-45794		1	ELBOW, HYDRAULIC TRIM HOSE TO REVERSE LOCK VALVE
3	22-48167		1	CONNECTOR, ELBOW
4	45709		1	FOLLOWER, CAM
6	13-25906		1	WASHER, WAVE - REVERSE LOCK VALVE
	25-45710		1	"O" RING, REVERSE LOCK VALVE
7	45526		1	CAM, REVERSE LOCK VALVE
8	10-46736		1	SCREW, CAM TO CAM LEVER (1/2")
9	13-26996		1	LOCKWASHER, CAM SCREW
10	12-45713		1	WASHER, RETAINING - BALL TO VALVE COVER
11	30-45712		30	BALL, VALVE COVER
12	25-45711		1	"O" RING, VALVE COVER
13	45528		1	COVER, REVERSE LOCK VALVE
14	10-45716		4	SCREW, COVER TO REVERSE LOCK VALVE (15/16")
15	11-20110		4	NUT, COVER SCREW
16	22-21290		1	PLUG, PIPE - REVERSE LOCK VALVE
17	46732A1		1	LEVER ASSEMBLY, CAM
18	16-45715		2	STUD, SHIFT CONTROL LEVER TO CAM LEVER (23/32")
19	47346		1	LEVER, SHIFT - CAM LEVER
20	12-21273		2	WASHER, CAM LEVER STUD
21	11-20110		2	NUT, SHIFT CONTROL LEVER TO CAM LEVER STUD
22	16-34069		1	STUD, SHIFT CABLE TO SHIFT LEVER (2 1/4")
23	11-20361		1	NUT, SHIFT CABLE STUD
24	12-39143		4	WASHER, SHIFT CABLE STUD
25	11-20361		1	NUT, SHIFT CABKE STUD TO SHIFT LEVER
26	27947		1	SWIVEL, LINK ROD TO SHIFT LEVER
27	25996A1		1	LINK ROD ASSEMBLY
28	11-25168		1	NUT, JAM - LINK ROD
29	38982		1	LINK ROD, SHIFT LEVER
30	47459		1	SWIVEL, LINK ROD TO TRANSMISSION SHIFT LEVER
31	12-30164		1	WASHER, LINK ROD SWIVEL
32	11-20110		1	NUT, LINK ROD SWIVEL
33	10-25299		2	SCREW, REVERSE LOCK VALVE TO SHIFT SUPPORT BRACKET (3/4")
34	13-21804		2	LOCKWASHER, REVERSE LOCK VALVE SCREW
35	49645A1		1	SWITCH ASSEMBLY, CUT-OUT - REVERSE LOCK VALVE
36	45717		1	SHIELD, CUT-OUT SWITCH
37	10-36003		2	SCREW, SHIELD AND SWITCH TO REVERSE LOCK VALVE (3/4")
38	54-23568		1	CLIP, CUT-OUT SWITCH LEAD TO TRANSOM PLATE
39	10-21643		1	SCREW, CUT-OUT SWITCH LEAD CLIP ATTACHING (1/2")
40	22789		1	"D" WASHER, CLIP ATTACHING SCREW

TRANSMISSION ASSEMBLY (STERN DRIVE)

STERN DRIVE



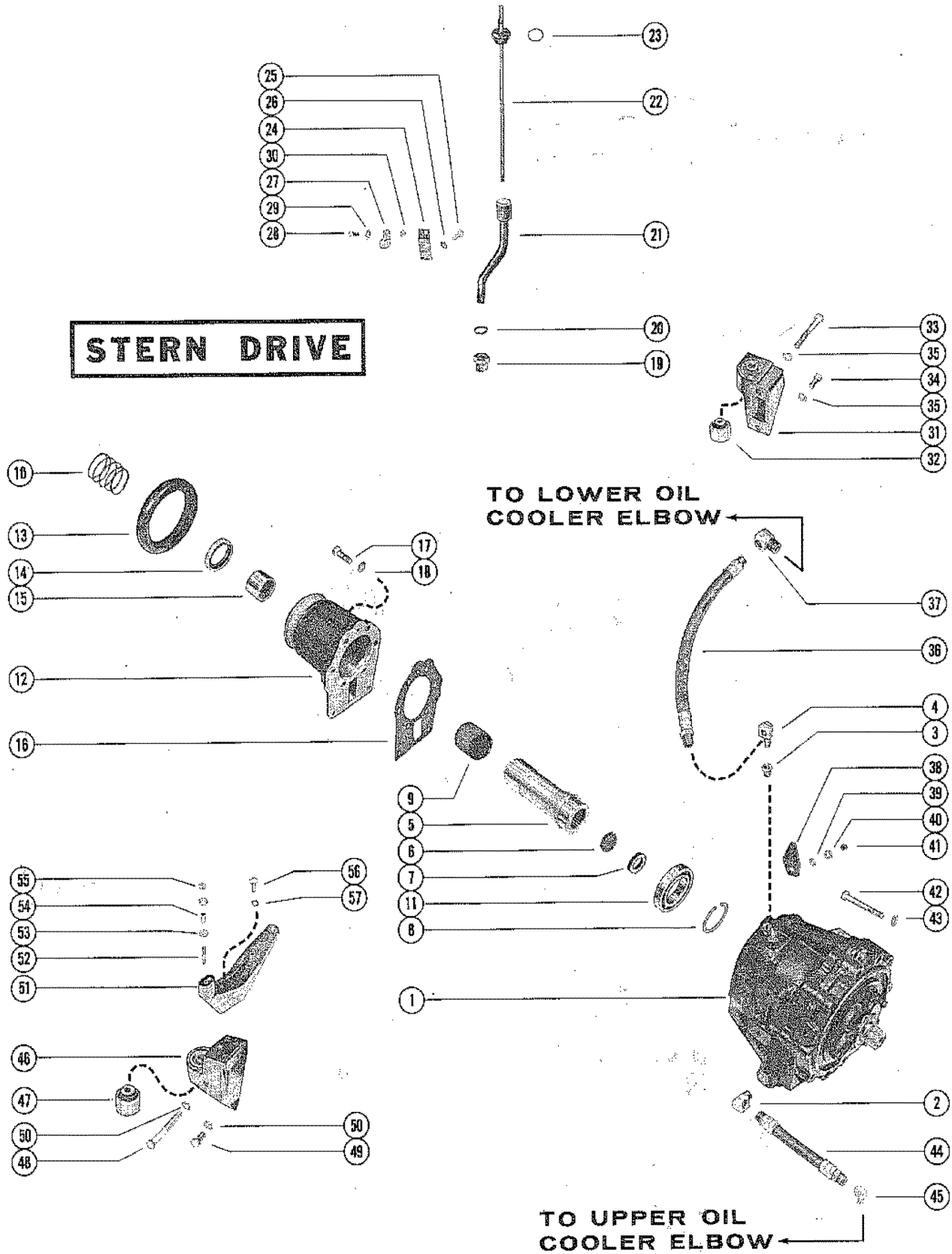
TRANSMISSION ASSEMBLY (STERN DRIVE)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	47753A3		1	TRANSMISSION ASSEMBLY
2	22-47629		1	ELBOW, TRANSMISSION TO OIL HOSE
3	23-36159		1	BUSHING, REDUCING - TRANSMISSION ELBOW
4	22-47631		1	ELBOW, TRANSMISSION TO OIL HOSE
5	47339A4		1	ENGINE COUPLING ASSEMBLY, TRANSMISSION
6	19-47463		1	PLUG, EXPANSION - ENGINE COUPLING
7	23-58464		1	SLEEVE, ENGINE COUPLING
8	53-47469		1	RING, SNAP - BALL BEARING TO ENGINE COUPLING
9	23-47471		1	BEARING, ENGINE COUPLING
10	24-47755		1	SPRING, GUIDE - ENGINE COUPLING
11	30-47470		1	BALL BEARING, ENGINE COUPLING TO TRANSMISSION
12	47333A1		1	HOUSING ASSEMBLY, BEARING SUPPORT
13	25-47756		1	"O" RING, BEARING SUPPORT HOUSING
14	26-47465		1	OIL SEAL, BEARING SUPPORT HOUSING
15	31-47468		1	ROLLER BEARING, BEARING SUPPORT HOUSING
16	27-47903		1	GASKET, BEARING SUPPORT HOUSING
17	10-47462		8	SCREW, BEARING SUPPORT HOUSING TO TRANSMISSION (1 1/4")
18	13-32993		8	LOCKWASHER, BEARING SUPPORT HOUSING SCREW
19	48461		1	ADAPTOR, OIL LEVEL GAUGE TUBE TO TRANSMISSION
20	25-48462		1	"O" RING, OIL LEVEL TUBE ADAPTOR
21	48463		1	TUBE, OIL LEVEL GAUGE
22	48464		1	GAUGE, OIL LEVEL
23	25-35276		1	"O" RING, OIL LEVEL GAUGE
24	48466		1	BRACKET, MOUNTING - OIL LEVEL GAUGE TUBE
25	10-34290		2	SCREW, MOUNTING BRACKET TO TRANSMISSION MOUNT BRACKET (5/8")
26	13-26992		2	LOCKWASHER, MOUNTING BRACKET SCREW
27	54-48465		1	CLAMP, OIL LEVEL GAUGE TUBE TO MOUNTING BRACKET
28	10-20776		1	SCREW, OIL LEVEL GAUGE TUBE CLAMP
29	13-26992		1	LOCKWASHER, OIL LEVEL GAUGE TUBE CLAMP SCREW
30	11-21825		1	NUT, OIL LEVEL GAUGE TUBE CLAMP SCREW
31	47338A1		1	BRACKET ASSEMBLY, TRANSMISSION MOUNT (PORT)
32	35852		1	MOUNT, TRANSMISSION MOUNT BRACKET
33	10-38197		1	SCREW, MOUNT BRACKET TO TRANSMISSION (3 1/2")
34	10-47462		1	SCREW, MOUNT BRACKET TO TRANSMISSION (1 1/4")
35	13-32993		2	LOCKWASHER, MOUNT BRACKET SCREW
36	32-47516--4		1	HOSE, TRANSMISSION TO OIL COOLER (15")
37	22-47630		1	ELBOW, TRANSMISSION HOSE
38	47472		1	LEVER, SHIFT - TRANSMISSION
39	12-20722		1	WASHER, SHIFT LEVER TO TRANSMISSION
40	13-26993		1	LOCKWASHER, SHIFT LEVER TO TRANSMISSION
41	11-20083		1	NUT, SHIFT LEVER TO TRANSMISSION
42	10-47724		6	SCREW, TRANSMISSION TO ENGINE (3")

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TRANSMISSION ASSEMBLY (STERN DRIVE)

STERN DRIVE



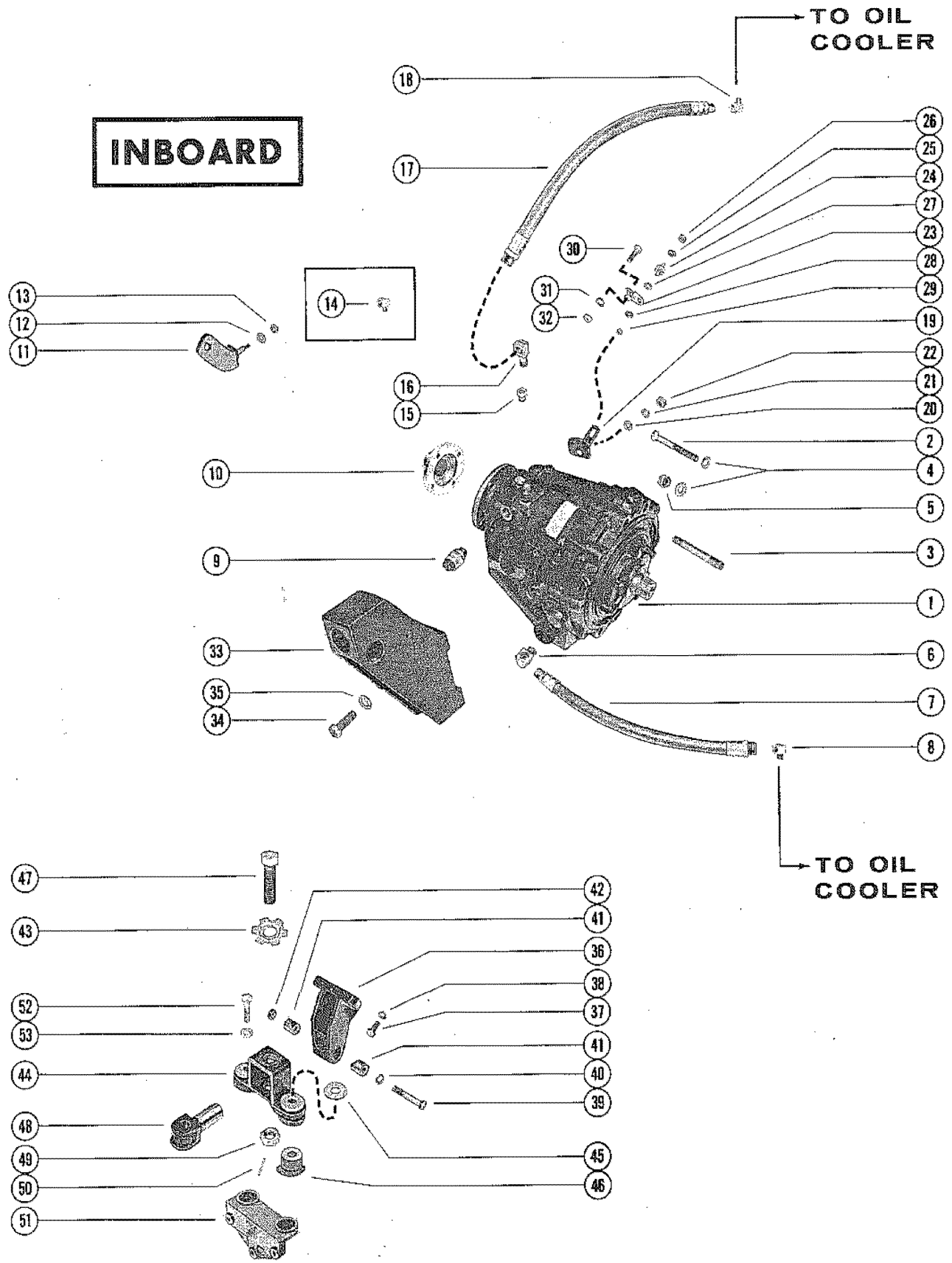
TO LOWER OIL COOLER ELBOW

TO UPPER OIL COOLER ELBOW

TRANSMISSION ASSEMBLY (STERN DRIVE)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
43	13-32993		6	LOCKWASHER, TRANSMISSION SCREW
44	32-47516--3		1	HOSE, TRANSMISSION TO OIL COOLER (7 7/8")
45	22-47630		1	ELBOW, HOSE TO OIL COOLER
46	47336A1		1	BRACKET ASSEMBLY, TRANSMISSION MOUNT (STARBOARD)
47	35852		1	MOUNT, TRANSMISSION MOUNT BRACKET
48	10-38197		1	SCREW, MOUNT BRACKET TO TRANSMISSION (3 1/2")
49	10-47462		1	SCREW, MOUNT BRACKET TO TRANSMISSION (1 1/4")
50	13-32993		2	LOCKWASHER, MOUNT BRACKET SCREW
51	47335A1		1	BRACKET ASSEMBLY, SHIFT SUPPORT
52	16-33526		1	STUD, SHIFT SUPPORT BRACKET
53	12-21631		2	WASHER, SHIFT SUPPORT BRACKET STUD
54	23-31866		1	SPACER, SHIFT SUPPORT BRACKET STUD
55	11-20586		1	NUT, SHIFT SUPPORT BRACKET STUD
56	10-35386		3	SCREW, SHIFT SUPPORT BRACKET TO MOUNT BRACKET (1")
57	13-26993		3	LOCKWASHER, SHIFT SUPPORT BRACKET SCREW

TRANSMISSION ASSEMBLY (INBOARD)

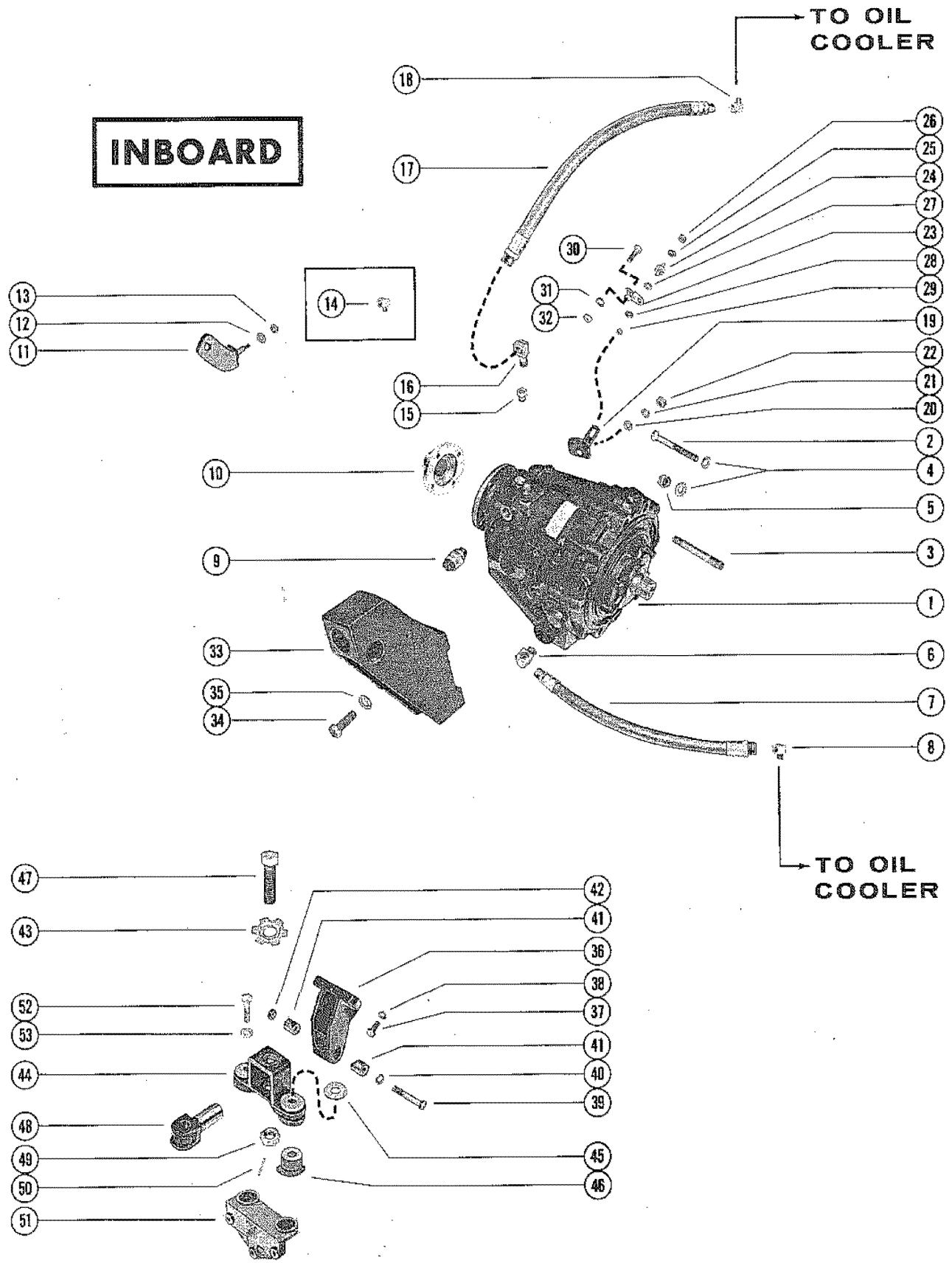


TRANSMISSION ASSEMBLY (INBOARD)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	47805		1, , , ,	TRANSMISSION (DIRECT DRIVE)
	47806		, 1, , ,	TRANSMISSION (1.523:1 REDUCTION)
	47807		, , 1, ,	TRANSMISSION (1.909:1 REDUCTION)
	47808		, , , 1,	TRANSMISSION (2.57:1 REDUCTION)
	47809		, , , , 1	TRANSMISSION (2.909:1 REDUCTION)
2	10-47724		4, , , ,	SCREW, TRANSMISSION TO ENGINE (3")
	10-47724		, 6, 6, 6, 6	SCREW, TRANSMISSION TO ENGINE (3")
3	16-45199		2, , , ,	STUD, TRANSMISSION TO ENGINE (4")
4	13-32993		, 6, 6, 6, 6, 6	LOCKWASHER, TRANSMISSION SCREW AND STUD
5	11-22024		2, , , ,	NUT, TRANSMISSION STUD
6	22-47629		1, 1, 1, 1, 1	ELBOW, HOSE TO TRANSMISSION (90 DEGREES)
7	32-47516--1		1, , , ,	HOSE, OIL COOLER TO TRANSMISSION (13 7/8")
	32-47516--3		, 1, 1, 1, 1	HOSE, OIL COOLER TO TRANSMISSION (7 7/8")
8	22-47630		1, 1, 1, 1, 1	ELBOW, HOSE TO OIL COOLER (90 DEGREES)
9	47613		1, 1, 1, 1, 1	SWITCH, NEUTRAL SAFETY
10	48381		OPT., OPT.,	FLANGE (1")
	48382		OPT., OPT.,	FLANGE (1 1/8")
	48383		OPT., OPT.,	FLANGE (1 1/4")
	48384		OPT., OPT.,	FLANGE (1 3/8")
	48385		OPT., OPT.,	FLANGE (1 1/2")
11	48648		1, 1, 1, 1, 1	BRACKET, SHIFT CABLE
12	12-37407		1, 1, 1, 1, 1	WASHER, SHIFT CABLE TO BRACKET STUD
13	11-46438		1, 1, 1, 1, 1	NUT, SHIFT CABLE TO BRACKET STUD (10-32)
14	22-47629		1, , , ,	ELBOW, HOSE TO TRANSMISSION (90 DEGREES)
15	23-36159		, 1, 1, 1, 1	BUSHING, REDUCING - TRANSMISSION ELBOW
16	22-47631		, 1, 1, 1, 1	ELBOW, HOSE TO TRANSMISSION (90 DEGREES)
17	32-47516--4		1, , , ,	HOSE, TRANSMISSION TO OIL COOLER (15")
	32-47516--2		, 1, 1, 1, 1	HOSE, TRANSMISSION TO OIL COOLER (16 3/4")
18	22-47630		1, 1, 1, 1, 1	ELBOW, HOSE TO OIL COOLER (90 DEGREES)
19	48515		1, 1, 1, 1, 1	LEVER, SHIFT - TRANSMISSION
20	12-20722		1, 1, 1, 1, 1	WASHER, SHIFT LEVER TO TRANSMISSION
21	13-26993		1, 1, 1, 1, 1	LOCKWASHER, SHIFT LEVER TO TRANSMISSION
22	11-20083		1, 1, 1, 1, 1	NUT, SHIFT LEVER TO TRANSMISSION
23	48652		1, 1, 1, 1, 1	ADAPTOR, SHIFT CABLE TO SHIFT LEVER
24	16-48680		1, 1, 1, 1, 1	STUD, SHIFT CABLE ADAPTOR TO SHIFT LEVER (1 1/4")
25	12-20533		1, 1, 1, 1, 1	WASHER, SHIFT CABLE ADAPTOR STUD
26	11-46887		1, 1, 1, 1, 1	NUT, SHIFT CABLE ADAPTOR STUD (1/4-28)
27	13-29402		1, 1, 1, 1, 1	WAVE WASHER, SHIFT CABLE ADAPTOR STUD
28	12-37407		1, 1, 1, 1, 1	WASHER, SHIFT CABLE ADAPTOR STUD
29	11-46438		1, 1, 1, 1, 1	NUT, SHIFT CABLE ADAPTOR STUD (10-32)
30	10-20639		1, 1, 1, 1, 1	SCREW, SHIFT CABLE TO ADAPTOR (1 1/8")
31	12-22753		1, 1, 1, 1, 1	WASHER, SHIFT CABLE SCREW
32	11-46793		1, 1, 1, 1, 1	NUT, SHIFT CABLE SCREW (5/16-24)

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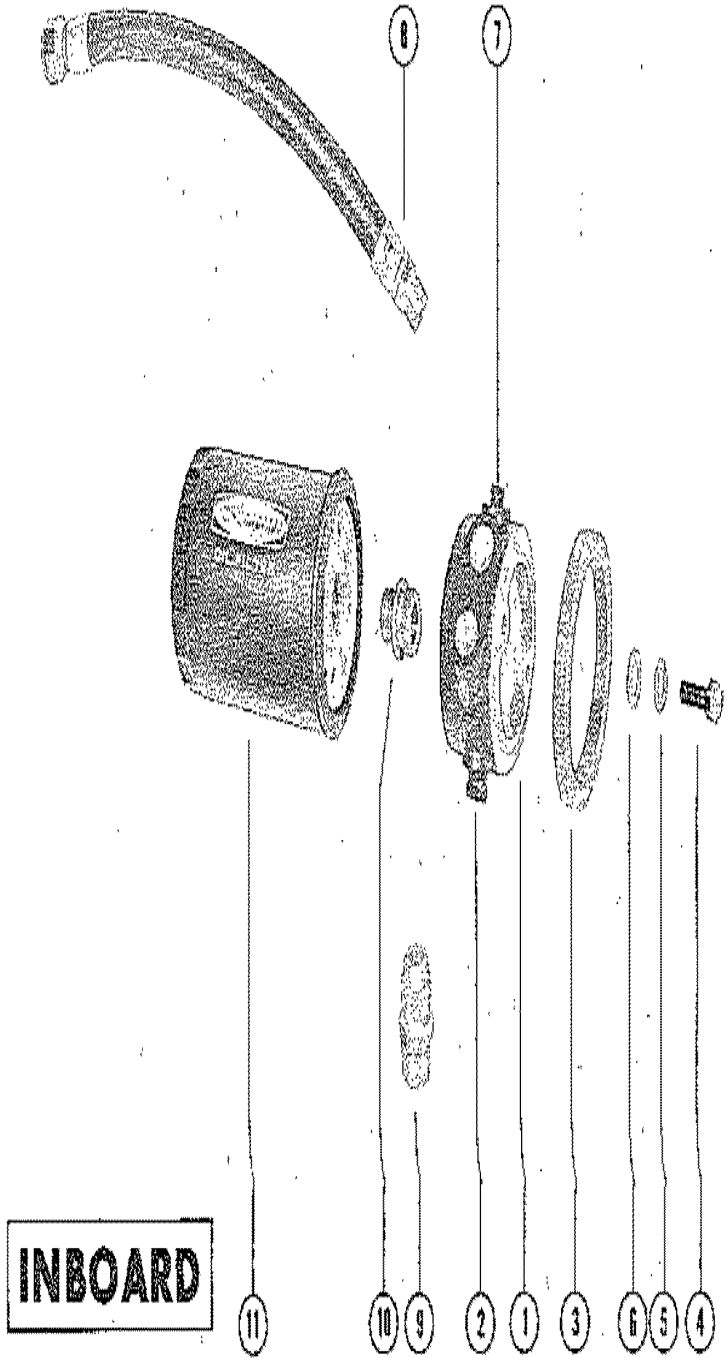
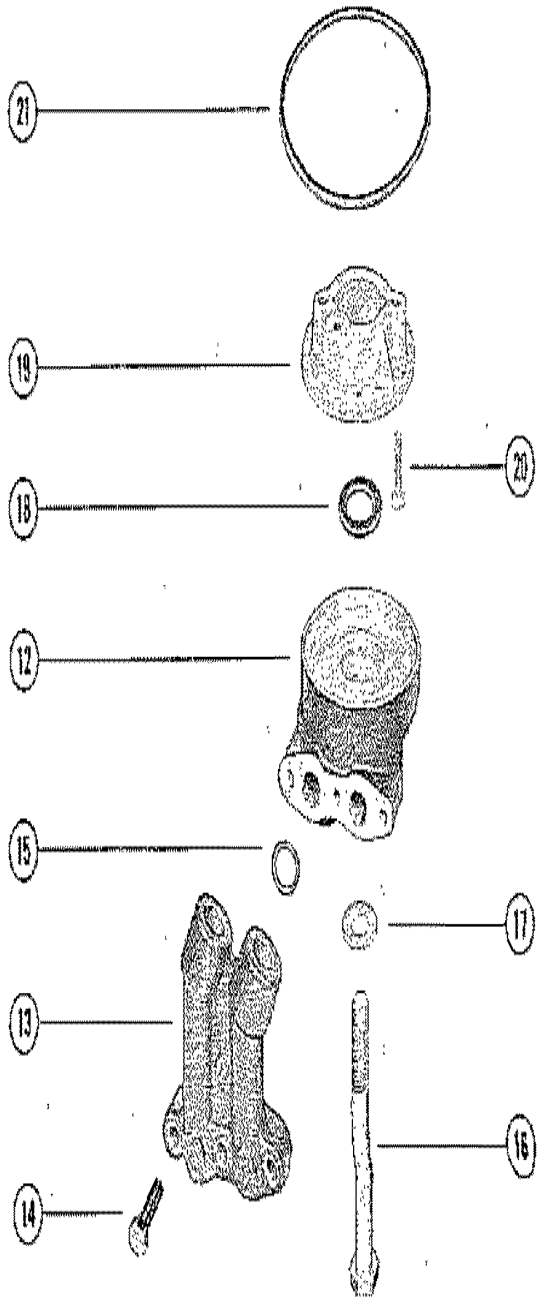
TRANSMISSION ASSEMBLY (INBOARD)



TRANSMISSION ASSEMBLY (INBOARD)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
33	47501		2,2,2,2,2	BRACKET, MOUNTING (REAR)
34	10-37269		4,4,4,4,4	SCREW, MOUNTING BRACKET TO TRANSMISSION (2")
35	13-32993		4,4,4,4,4	LOCKWASHER, MOUNTING BRACKET SCREW
36	47499		2,2,2,2,2	BRACKET, MOUNTING (FRONT)
37	10-48424		6,6,6,6,6	SCREW, MOUNTING BRACKET TO CYLINDER BLOCK (1 5/8")
38	13-35048		6,6,6,6,6	LOCKWASHER, MOUNTING BRACKET SCREW
39	10-47654		4,4,4,4,4	SCREW, CLAMP - ADJUSTING TRUNNION (2 3/4")
40	13-32993		4,4,4,4,4	LOCKWASHER, CLAMP ADJUSTING TRUNNION SCREW
41	54-47528		8,8,8,8,8	CLAMP, ADJUSTING TRUNNION SCREW
42	11-29553		4,4,4,4,4	NUT, CLAMP ADJUSTING TRUNNION SCREW
43	14-47467		4,4,4,4,4	TAB WASHER, ADJUSTING TRUNNION SCREW
44	52139A2		4,4,4,4,4	BRACKET ASSEMBLY, MOUNTING - FRONT AND REAR
45	12-48611		8,8,8,8,8	WASHER, MOUNTING BRACKET
46	47656		8,8,8,8,8	MOUNT, MOUNTING BRACKET
47	10-52156		4,4,4,4,4	SCREW, ADJUSTING TRUNNION (4 1/2")
48	47518		4,4,4,4,4	TRUNNION, ADJUSTING - MOUNTING BRACKET
49	11-47525		4,4,4,4,4	NUT, JAM - ADJUSTING TRUNNION SCREW
50	17-22116		4,4,4,4,4	PIN, ROLL - JAM NUT
51	47986		4,4,4,4,4	BRACKET, MOUNTING - ENGINE
52	10-48254		8,8,8,8,8	SCREW, MOUNTING BRACKET ATTACHING (2 1/8")
53	13-31848		8,8,8,8,8	LOCKWASHER, MOUNTING BRACKET SCREW

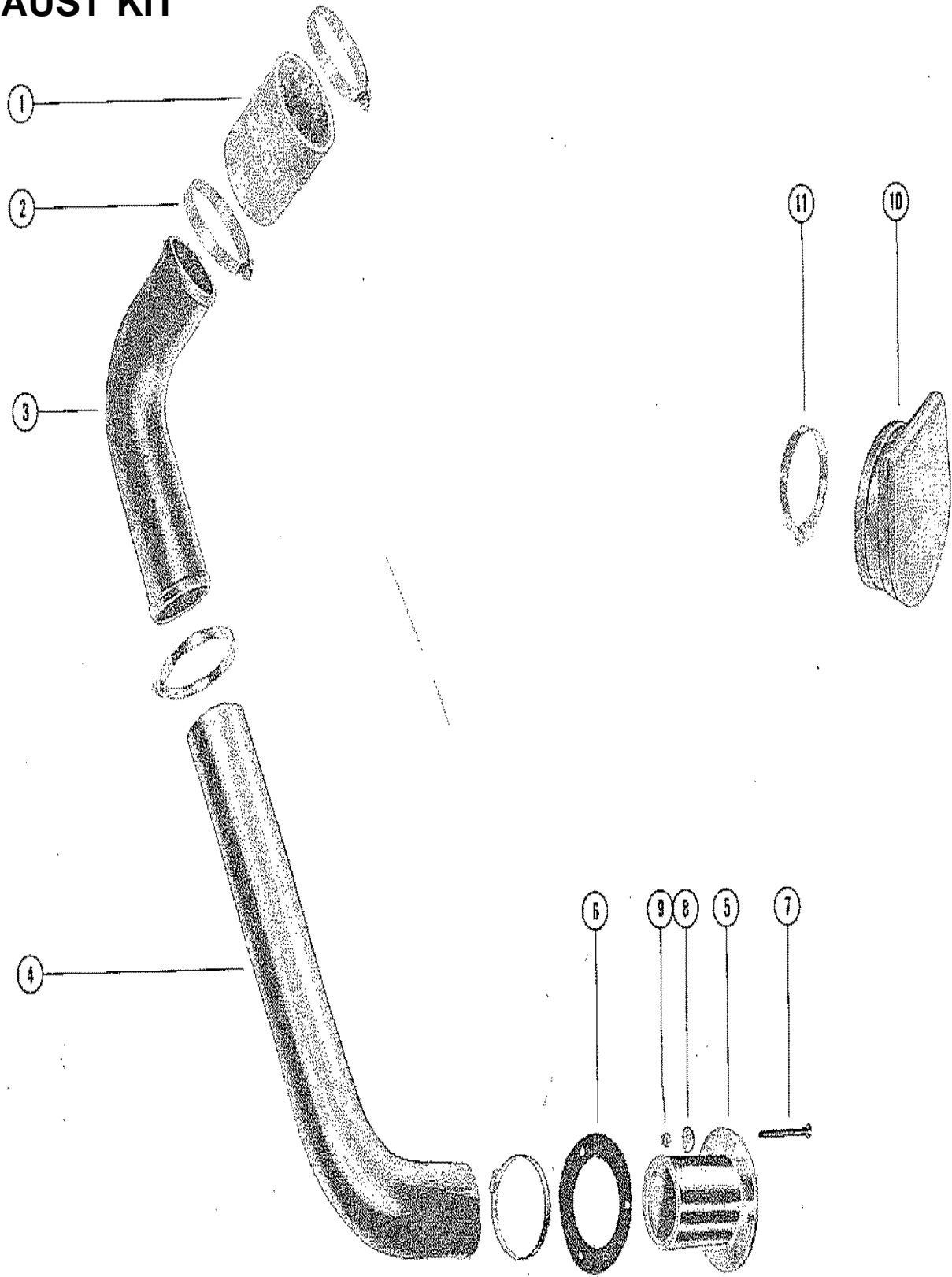
REMOTE OIL FILTER



REMOTE OIL FILTER

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	48504		1	ADAPTOR, OIL FILTER
2	22-36373		1	PLUG, PIPE - OIL FILTER ADAPTOR (3/8-18)
3	12-48506		1	WASHER, INSULATOR - ADAPTOR TO ELECCEIC PANEL
4	10-47954		2	SCREW, OIL FILTER ADAPTOR TO ELECTEIC PANEL (1 5/8")
5	13-37459		2	LOCKWASHER, OIL FILTER ADAPTOR SCREW
6	12-25970		2	WASHER, OIL FILTER ADAPTOR SCREW
7	22-32802		1	PLUG, PIPE - OIL FILTER ADAPTOR (1/8-27)
8	32-53311A1		1	HOSE, OIL RETURN (16")
	32-48244A1		1	HOSE, OIL INLET (16 1/2")
9	22-48245		2	CONNECTOR, OIL FILTER ADAPTOR TO OIL HOSE
10	32720		1	FITTINGM, OIL FILTER TO ADPATOR
11	52731		1	OIL FILTER
12	47486		1	ADAPTOR, OIL
13	47543		1	HOUSING, OIL TRANSFER
14	10-22698		3	SCREW, OIL TRANSFER HOUSING TO OIL ADAPTOR (1 3/4")
15	25-38101		2	"O" RING, OIL TRANSFER HOUSING
16	10-47409		1	SCREW, OIL ADAPTOR TO CYLINDER BLOCK (5")
17	12-47523		1	WASHER, OIL ADAPTOR SCREW
18	12-47524		1	WASHER, SEALING - OIL ADAPTOR
19	54785		1	ADAPTOR ASSEMBLY, OIL FILTER BY-PASS
20	10-54786		2	SCREW, ADAPTOR TO CYLINDER BLOCK
21	25-33756		1	RING, SEALING - ADAPTOR AND VALVE

EXHAUST KIT



EXHAUST KIT

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	48639A1		1	EXHAUST KIT
1	32-48659--2		2	HOSE, EXHAUST
2	54-33683		16	CLAMP, HOSE ATTACHING
3	48639		2	PIPE, EXHAUST
4	32-33645		2	TUBE, EXHAUST - EXHAUST HOSE
5	35013		2	FLANGE, EXHAUST HOSE
6	27-33600		2	GASKET, EXHAUST HOSE FLANGE
7	10-33684		6	SCREW, HOSE FLANGE TO BOAT
8	12-25908		6	WASHER, EXHAUST HOSE FLANGE TO BOAT SCREW
9	11-20361		6	NUT, EXHAUST HOSE FLANGE TO BOAT SCREW
10	34765A1		1	COVER KIT, EXHAUST FLANGE
11	54-33683		2	CLAMP, COVER TO FLANGE

PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
22789	"D" WASHER, CLIP			45528	COVER, REVERSE LOCK		
	ATTACHING SCREW	41	40		VALVE	41	13
25661	STARTER SOLENOID	5	4	45709	FOLLOWER, CAM	41	4
25996A1	LINK ROD ASSEMBLY	41	27	45717	SHIELD, CUT-OUT SWITCH	41	36
27947	SWIVEL, LINK ROD TO			46281	RETAINER, HIGH TENSION		
	SHIFT LEVER	41	26		LEADS	9	23
32720	FITTINGM, OIL FILTER TO			46732A1	LEVER ASSEMBLY, CAM . .	41	17
	ADPATOR	51	10	47333A1	HOUSING ASSEMBLY,		
32782	RETAINER, HIGH TENSION				BEARING SUPPORT	43	12
	LEADS (2 WIRE)	9	22	47335A1	BRACKET ASSEMBLY,		
32783	RETAINER, HIGH TENSION				SHIFT SUPPORT	45	51
	LEADS (3 WIRE)	9	22	47336A1	BRACKET ASSEMBLY,		
32784	RETAINER, HIGH TENSION				TRANSMISSION MOUNT		
	LEADS (4 WIRE)	9	22		(STARBOARD)	45	46
33863	PULLEY, HARMONIC			47338A1	BRACKET ASSEMBLY,		
	BALANCER	35	19		TRANSMISSION MOUNT		
34282	LIFTER, HYDRAULIC VALVE				(PORT)	43	31
	- TAPPET	31	21	47339A4	ENGINE COUPLING		
34518	SHIELD, VALVE SPRING				ASSEMBLY,		
	CAP	39	12		TRANSMISSION	43	5
34528	VALVE, EXHAUST			47346	LEVER, SHIFT - CAM LEVER	41	19
	(STANDARD)	39	8	47403	SHAFT, WATER PUMP	27	11
34529	VALVE, EXHAUST (.015 O.S.)	39	8	47405	WEAR PLATE	27	13
34623	OIL PRESSURE SENDER			47441	COVER, THERMOSTAT		
	ASSEMBLY	3	13		HOUSING	19	28
34765A1	COVER KIT, EXHAUST			47459	SWIVEL, LINK ROD TO		
	FLANGE	53	10		TRANSMISSION SHIFT		
35013	FLANGE, EXHAUST HOSE . .	53	5		LEVER	41	30
35328	ROTATOR ASSEMBLY,			47472	LEVER, SHIFT -		
	VALVE SPRING -				TRANSMISSION	43	38
	EXHAUST VALVE	39	14	47486	ADAPTOR, OIL	51	12
35329	ARM, ROCKER VALVE	39	16	47488	BRACKET, WATER PUMP . .	27	27
35330	ROD, VALVE PUSH	39	7	47490	COVER, OIL COOLER	23	13
35331	BALL UNIT, ROCKER VALVE			47492	TUBE, OIL LEVEL GAUGE . .	31	50
	ARM	39	17	47493A2	DISTRIBUTOR ASSEMBLY,		
35352	OIL PUMP ASSEMBLY	35	32		COMPLETE	9	1
35354	SCREEN ASSEMBLY, OIL			47497A1	COVER ASSEMBLY, WATER		
	PUMP	35	34		PUMP	27	17
35365	SUPPORT, SPARK PLUG			47498	BRACE ALTERNATOR		
	LEAD WIRE	35	27		ADJUSTING	3	20
35373	PLATE, MOUNTING - FUEL			47499	BRACKET, MOUNTING		
	PUMP	11	4		(FRONT)	49	36
35377	ROD, PUSH - FUEL PUMP . .	11	7	47501	BRACKET, MOUNTING		
35378	CHAIN, CAMSHAFT TIMING	31	33		(REAR)	49	33
35852	MOUNT, TRANSMISSION			47502	BRACKET, MOUNTING -		
	MOUNT BRACKET	43	32		THROTTLE CABLE		
35852	MOUNT, TRANSMISSION				(STERN DRIVE)	13	51
	MOUNT BRACKET	45	47	47518	TRUNNION, ADJUSTING -		
35884	THERMOSTAT	19	30		MOUNTING BRACKET . . .	25	15
36184	SHAFT, OIL PUMP TO			47518	TRUNNION, ADJUSTING -		
	DISRIBUTOR	35	30		MOUNTING BRACKET . . .	49	48
36525	WATER TEMPERATURE			47529	INSERT, WATER PUMP	27	14
	SENDER ASSEMBLY	3	7	47530	HUB, WATER PUMP PULLEY	27	12
38371	SEAL, COVER TO ELECTRIC			47542	COVER, FLYWHEEL		
	PANEL	5	30		HOUSING	23	4
38982	LINK ROD, SHIFT LEVER . .	41	29	47543	HOUSING, OIL TRANSFER .	51	13
39974	CONNECTOR, TRIM			47544	BRACE, WATER PUMP		
	INDICATOR LEADS TO				ADJUSTING	27	33
	ELECTRIC PANEL	7	41	47549	OIL PAN	31	42
				47550	COVER, ELECTRIC PANEL .	5	32

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47553	HOSING, FLYWHEEL	23	1	48348	CAP, INLET VALVE	39	13
47604A1	PROTECTOR, SPARK PLUG	9	26	48359	BAFFLE, CARBURETOR . . .	11	26
47608	DRIVE PLATE, FLYWHEEL .	31	25	48381	FLANGE (1")	47	10
47610	COOLER, OIL	23	12	48382	FLANGE (1 1/8")	47	10
47613	SWITCH, NEUTRAL SAFETY	47	9	48383	FLANGE (1 1/4")	47	10
47656	MOUNT, MOUNTING BRACKET	49	46	48384	FLANGE (1 3/8")	47	10
47737A1	EXHAUST MANIFOLD ASSEMBLY, PORT	19	1	48385	FLANGE (1 1/2")	47	10
47738A1	EXHAUST MANIFOLD ASSEMBLY, STARBOARD	19	1	48394	GAUGE, OIL LEVEL (DIPSTICK)-STERN DRIVE	33	56
47753A3	TRANSMISSION ASSEMBLY	43	1	48459	PLATE, BACKUP - WIRING HARNES	5	35
47764	STA-STRAP, WIRING HARNES	5	37	48461	ADAPTOR, OIL LEVEL GAUGE TUBE TO TRANSMISSION	43	19
47805	TRANSMISSION (DIRECT DRIVE)	47	1	48463	TUBE, OIL LEVEL GAUGE . .	43	21
47806	TRANSMISSION (1.523:1 REDUCTION)	47	1	48464	GAUGE, OIL LEVEL	43	22
47807	TRANSMISSION (1.909:1 REDUCTION)	47	1	48466	BRACKET, MOUNTING - OIL LEVEL GAUGE TUBE	43	24
47808	TRANSMISSION (2.57:1 REDUCTION)	47	1	48504	ADAPTOR, OIL FILTER	51	1
47809	TRANSMISSION (2.909:1 REDUCTION)	47	1	48515	LEVER, SHIFT - TRANSMISSION	47	19
47816	SIGHT GLASS	11	9	48639	PIPE, EXHAUST	53	3
47822	FUEL PUMP ASSEMBLY . . .	11	1	48639A1	EXHAUST KIT	53	-
47833	FLAME ARRESTOR, CARBURETOR	13	44	48648	BRACKET, SHIFT CABLE . .	47	11
47861A1	LEAD ASSEMBLY, HIGH TENSION (44")	9	25	48652	ADAPTOR, SHIFT CABLE TO SHIFT LEVER	47	23
47861A3	LEAD ASSEMBLY, HIGH TENSION (37")	9	25	48709	BRACKET, MOUNTING (FRONT)	25	1
47861A4	LEAD ASSEMBLY, HIGH TENSION (33")	9	25	48789A1	HOUSING ASSEMBLY, ADAPTOR	9	4
47861A5	LEAD ASSEMBLY, HIGH TENSION (31")	9	25	49174	REINFORCEMENT, ROCKER VALVE COVER SCREW . .	39	5
47861A6	LEAD ASSEMBLY, HIGH TENSION (28")	9	25	49288	CAP, OIL FILLER	39	2
47861A7	LEAD ASSEMBLY, HIGH TENSION (26")	9	25	49457	GAUGE, OIL LEVEL (DIPSTICK)-STERN DRIVE	33	56
47862A1	LEAD ASSEMBLY, DISTRIBUTOR TO COIL (13 1/2")	9	21	49607	BATTERY CABLE (NEGATIVE)	3	18
47877A1	EXHAUST ELBOW ASSEMBLY (90 _ STERN DRIVE)	19	13	49608	BATTERY CABLE (POSITIVE)	3	18
47957	CONNECTOR, VENT HOSE TO ROCKER COVER	13	49	49645A1	SWITCH ASSEMBLY, CUT- OUT - REVERSE LOCK VALVE	41	35
47986	BRACKET, MOUNTING - ENGINE	25	16	49924	ROTOR, DISTRIBUTOR	9	3
47986	BRACKET, MOUNTING - ENGINE	49	51	49929	BRACKET, MOUNTING - THROTTLE CABLE (INBOARD)	13	51
48101A1	EXHAUST ELBOW ASSEMBLY (STRAIGHT - INNBOARD)	19	13A	52139A2	BRACKET ASSEMBLY, MOUNTING - FRONT AND REAR	49	44
48104	BRACKET, ALTERNATOR MOUNTING	3	26	52139A4	BRACKET ASSEMBLY, MOUNTING - FRONT	25	8
48133	BRACKET, OIL LEVEL GAUGE TUBE CLIP	33	51	52185	CLAMP, DISTRIBUTOR TO INTAKE MANIFOLD	9	18
				52198	BAFFLE, OIL PAN (CYLINDER BLOCK)	31	40
				52217	CAP, REAR - CRANKSHAFT BEARING	29	16
				52331A1	COVER ASSEMBLY, ROCKER VALVE (STARBOARD)	39	1
				52349	PULLEY, WATER PUMP . . .	35	15

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52366	VALVE, INLET (.015 O.S.)	39	9				
52418	TERMINAL BLOCK	7	43	10-20314	SCREW, SERIAL PLATE ATTACHING	23	8
52618	JUMPER CABLE, GROUND	9	16				
52676	SWITCH, ELECTRIC CHOKE	3	10	10-20367	SCREW, WIRING HARNESS CLIP	5	39
52726	BRACKET, MOUNTING - CHOKE SOLENOID	13	65	10-20632	SCREW, OIL COOLER COVER TO FLYWHEEL HOUSING (1 7/16")	23	18
52729	TAB, RETAINER - CHOKE RETURN SPRING	13	57				
52730	CHOKE LEVER	15	19	10-20639	SCREW, FUEL FILTER TO MOUNTING BRACKET (1/2")	11	16
52731	OIL FILTER	51	11				
52731	OIL FILTER ASSEMBLY (STERN DRIVE) - NOT AS SHOWN	37	37	10-20639	SCREW, SHIFT CABLE TO ADAPTOR (1 1/8")	47	30
52753	MOUNT, MOUNTING BRACKET	25	9	10-20705	SCREW, WATER PUMP PULLEY TO WATER PUMP (3/4")	27	22
52822	PULLEY, WATER PUMP	27	21				
52877A1	THERMOSTAT HOUSING ASSEMBLY	19	26	10-20776	SCREW, OIL LEVEL GAUGE TUBE CLAMP	43	28
52999	END CAP/CONNECTOR, EXHAUST MANIFOLD (FRONT)	19	7	10-21077	SCREW, ALTERNATOR BRACKET TO EXHAUST MANIFOLD (7/8")	3	27
53338	FILTER VALVE ASSEMBLY	35	35	10-21625	SCREW, CHOKE SOLENOID TO MOUNTING BRACKET (3/4")	13	66
53513	WEDGE, CARBURETOR MOUNTING	11	28				
54283A2	PLUNGER AND LINK ASSEMBLY, CHOKE SOLENOID	13	59	10-21643	SCREW, CUT-OUT SWITCH LEAD CLIP ATTACHING (1/2")	41	39
54292A5	CHOKE SOLENOID	13	62	10-22698	SCREW, OIL TRANSFER HOUSING TO OIL ADAPTOR (1 3/4")	51	14
54646	BRACKET, MOUNTING - FUEL FILTER	11	15				
54785	ADAPTOR ASSEMBLY, OIL FILTER BY-PASS	35	35	10-22958	SCREW, THROTTLE CABLE TO CARBURETOR (1 1/8")	11	32
54785	ADAPTOR ASSEMBLY, OIL FILTER BY-PASS	51	19	10-25038	SCREW, END CAP TO EXHAUST MANIFOLD (7/8")	19	12
54789	CAP, FRONT - CRANKSHAFT BEARING	29	18	10-25299	SCREW, REVERSE LOCK VALVE TO SHIFT SUPPORT BRACKET (3/4")	41	33
54793	WATER PUMP ASSEMBLY	35	10				
54794	INTAKE MANIFOLD	35	1	10-26184	SCREW, SWITCH BOX TO ELECTRIC PANEL (9/16")	5	21
54795	GUARD, INTAKE MANIFOLD	35	8				
54870	END CAP, EXHAUST MANIFOLD (REAR)	19	10	10-26487	BOLT, INTAKE MANIFOLD TO CYLINDER BLOCK (1 1/8")	35	2
55481	BASE, FUEL FILTER	11	13				
56045	ALTERNATOR ASSEMBLY (SEE NOTE BELOW)	3	19	10-26487	SCREW, FLYWHEEL HOUSING TO ENGINE (1 1/8")	23	9
56387	WIRING HARNESS, INTERNAL	5	34				
56717	PANEL, ELECTRIC	5	1	10-26595	SCREW, ADAPTOR HOUSING FASTENING (3/4")	9	12
57967	SHAFT, WATER PUMP	27	4				
58208	COVER ASSEMBLY, CRANKCASE FRONT END (OPPOSITE ROTATION)	37	38	10-26632	SCREW, ELECTRIC PANEL TO CYLINDER BLOCK (1 1/4")	5	11
58210	BALANCER, HARMONIC - CRANKSHAFT	35	18	10-26774	SCREW, STSRTER DOLENOID TO ELECTRIC PANEL (1/2")	5	9
58211	COVER, ROCKER VALVE (PORT)	39	1				
58213	CAP, INTERMEDIATE - CRANKSHAFT BEARING	29	17	10-26889	SCREW, IGNITION COIL TO ELECTRIC PANEL (2 1/4")	5	27

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10-28635	SCREW, COVER TO FLYWHEEL HOUSING (5/8")	23	5	10-35366	SCREW, ROCHER VALVE COBER TO CYLINDER HEAD (1/2")	39	4
10-28635	SCREW, WATER PUMP COVER TO WATER PUMP BODY (5/8")	27	20	10-35374	SCREW, FUEL PUMP AND PLATE TO CYLINDER BLOCK (1 1/8")	11	2
10-28701	SCREW, CARBURETOR TO INTAKE MANIFOLD (3 1/2")	13	39	10-35386	SCREW, END CAP TO EXHAUST MANIFOLD (1")	19	9
10-29198	SCREW, ALTERNATOR BRACE TO ALTERNATOR (7/8")	3	21	10-35386	SCREW, SHIFT SUPPORT BRACKET TO MOUNT BRACKET (1")	45	56
10-31294	SCREW, RETAINER TO CYLINDER BLOCK	9	24	10-35785	SCREW, THERMOSTAT HOUSING TO INTAKE MANIFOLD (3 1/4")	21	34
10-31716	SCREW, TERMINAL BLOCK ATTACHING (5/8")	7	44	10-35786	SCREW, ADJUSTING BRACE TO BRACKET (1")	27	37
10-33231	SCREW, DISTRIBUTOR GROUND WIRE	9	20	10-35787	SCREW, ELECTRIC PANEL TO CYLINDER BLOCK (2 1/4")	5	12
10-33524	SCREW, OIL LEVER GAUGE TUBE CLIP TO BRACKET (5/8")	33	53	10-36003	SCREW, SHIELD AND SWITCH TO REVERSE LOCK VALVE (3/4")	41	37
10-33684	SCREW, HOSE FLANGE TO BOAT	53	7	10-36404	SCREW, FILTER VALVE TO CYLINDER BLOCK	35	36
10-34277	SCREW, CRANKCASE FRONT END COVER TO CYLINDER BLOCK (7/16")	37	41	10-37260	SCREW, HARNESS LEAD TO TERMINAL BLOCK (7/16")	7	45
10-34277	SCREW, MOUNTING PLATE TO CYLINDER BLOCK (7/16")	11	6	10-37269	SCREW, MOUNTING BRACKET TO TRANSMISSION (2")	49	34
10-34281	BOLT, PULLEY AND HARMONIC BALANCER TO CRANKSHAFT (2")	35	20	10-37572	SCREW, DISTRIBUTOR CLAMP TO ADAPTOR HOUSING (3/8")	9	7
10-34290	SCREW, MOUNTING BRACKET TO TRANSMISSION MOUNT BRACKET (5/8")	43	25	10-37612	SCREW, MOUNTING BRACKET TO CYLINDER BLOCK (1 1/4")	25	2
10-34352	BOLT, CRANKSHAFT PULLEY TO HARMONIC BALANCER (7/8")	35	23	10-38197	SCREW, MOUNT BRACKET TO TRANSMISSION (3 1/2")	43	33
10-34353	SCREW, ADJUSTING BRACE TO OIL PAN (1")	27	34	10-38197	SCREW, MOUNT BRACKET TO TRANSMISSION (3 1/2")	45	48
10-34353	SCREW, WATER PUMP BRACKET TO ENGINE (1")	27	30	10-45103	SCREW, IGNITION COIL CLAMPING (2")	5	25
10-34354	SCREW, LIFTING EYE ATTACHING (1 1/2")	35	5	10-45218	SCREW, GROUND WIRE TO SWITCH BOX (3/8")	5	23
10-34354	SCREW, WATER PUMP BRACKET ATTACHING (1 1/2")	27	28	10-45716	SCREW, COVER TO REVERSE LOCK VALVE (15/16")	41	14
10-34370	SCREW, AIR HORN TO FLOAT BOWL (1")	15	7	10-46718	SCREW, BACKUP PLATE FASTING (3/4")	5	36
10-34505	BOLT, CAMSHAFT TIMING SPROCKET (3/4")	31	36	10-46736	SCREW, CAM TO CAM LEVER (1/2")	41	8
10-35091	SCREW, DRIVE PLATE TO FLYWHEEL	31	26	10-47277	SCREW, PULLEY TO WATER PUMP (3/4")	35	16
10-35316	BOLT, CYLINDER HEAD TO CYLINDER BLOCK (3 3/4")	39	24	10-47409	SCREW, OIL ADAPTOR TO CYLINDER BLOCK (5")	51	16
10-35317	BOLT, CYLINDER HEAD TO CYLINDER BLOCK (1 3/4")	39	22				

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10-47462	SCREW, MOUNT BRACKET TO TRANSMISSION (1 1/4")	45	49	10-48424	SCREW, WATER PUMP TO CYLINDER BLOCK (1 5/8")	35	14
10-47462	SCREW, STARTER MOTOR TO CYLINDER BLOCK (1 1/4")	3	2	10-49106	BOLT, CRANKSHAFT BEARING CAP TO CYLINDER BLOCK (2 1/2")	29	19
10-47618	SCREW, CONNECTOR TO ELECTRIC PANEL (1")	7	42	10-49845	SCREW, FLYWHEEL TO CRANKSHAFT	31	24
10-47618	SCREW, TRIGGER ATTACHING (1")	9	10	10-52156	SCREW, ADJUSTING TRUNNION (4 1/2")	25	11
10-47654	SCREW, CLAMP - ADJUSTING TRUNNION (2 3/4")	25	4	10-52156	SCREW, ADJUSTING TRUNNION (4 1/2")	49	47
10-47654	SCREW, CLAMP - ADJUSTING TRUNNION (2 3/4")	49	39	10-52200	BOLT, INTAKE MANIFOLD TO CYLINDER BLOCK (1 1/2")	35	2
10-47674	SCREW, COVER TO ELECTRIC PANEL (2 3/4")	5	33	10-52220	BOLT, CONNECTING ROD CAP	31	29
10-47688	SCREW, WATER PUMP TO CYLINDER BLOCK (2 3/4")	35	14	10-52708	SCREW, FLYWHEEL HOUSING TO ENGINE (2 1/2")	23	10
10-47724	SCREW, TRANSMISSION TO ENGINE (3")	43	42	10-52743	SCREW, CARBURETOR TO INTAKE MANIFOLD (3 3/4")	13	39
10-47724	SCREW, TRANSMISSION TO ENGINE (3")	47	2	10-53016	SCREW, END CAP TO EXHAUST MANIFOLD (1 1/4")	19	9
10-47724	SCREW, TRANSMISSION TO ENGINE (3")	47	2	10-53728	SCREW, EXHAUST MAINFOLD TO CYLINDER HEAD (4 5/8")	19	5
10-47954	SCREW, ELECTRIC PANEL TO FLYWHEEL HOUSING (1 5/8")	5	13	10-54528	SCREW, DISTRIBUTOR CLAMP ATTACHING (1")	9	19
10-47954	SCREW, OIL FILTER ADAPTOR TO ELECTRIC PANEL (1 5/8")	51	4	10-54786	SCREW, ADAPTOR TO CYLINDER BLOCK	37	36
10-48115	SCREW, THERMOSTAT HOUSING TO INTAKE MANIFOLD (93 1/2")	21	34	10-54786	SCREW, ADAPTOR TO CYLINDER BLOCK	51	20
10-48137	SCREW, AIR HORN TO FLOAT BOWL (3/8")	15	6	10-54788	BOLT, CRANKSHAFT BEARING CAP TO CYLINDER BLOCK (2 31/32")	29	19
10-48138	SCREW, VACUUM CONTROL BRACKET TO FLOAT BOWL	15	34	10-55714	SCREW, OIL PAN TO CYLINDER BLOCK (5/16 - 18 X 7/8)	31	44
10-48139	SCREW, CHOKE VALVE TO CHOKE SHAFT	15	24	10-55715	SCREW, OIL PAN TO CYLINDER BLOCK (1/4 - 20 X 7/8)	31	45
10-48144	SCREW, IDLE STOP	17	45	11-20083	NUT, SHIFT LEVER TO TRANSMISSION	43	41
10-48146	SCREW, LEVER AND CAM TO THROTTLE BODY	17	60	11-20083	NUT, SHIFT LEVER TO TRANSMISSION	47	22
10-48254	SCREW, MOUNTING BRACKET ATTACHING (2 1/8")	25	17	11-20083	NUT, STARTER SOLENOID TERMINAL (5/6-24)	5	6
10-48254	SCREW, MOUNTING BRACKET ATTACHING (2 1/8")	49	52	11-20110	NUT, COVER SCREW	41	15
10-48308	SCREW, ALTERNATOR TO ALTERNATOR BRACKET (3 3/4")	3	29	11-20110	NUT, LINK ROD SWIVEL	41	32
10-48333	BOLT, OIL PUMP TO CYLINDER BLOCK (2")	35	33	11-20110	NUT, SHIFT CONTROL LEVER TO CAM LEVER STUD	41	21
				11-20190	NUT, IGNITION COIL SCREW	5	26
				11-20190	NUT, THROTTLE CABLE SCREW	11	38

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11-20361	NUT, SHIFT CABKE STUD TO SHIFT LEVER	41	25	11-46793	NUT, CARBURETOR STUD	13	43
11-20361	NUT, SHIFT CABLE STUD	41	23	11-46793	NUT, SHIFT CABLE SCREW (5/16-24)	47	32
11-20586	NUT, FLAME ARRESTOR STUD	13	46	11-46887	NUT, SHIFT CABLE ADAPTOR STUD (1/4-28)	47	26
11-20586	NUT, SHIFT SUPPORT BRACKET STUD	45	55	11-47521	NUT, JAM - OIL COOLER	23	16
11-20586	NUT, THROTTLE CABLE STUD	13	56	11-47525	NUT, JAM - ADJUSTING TRUNNION SCREW	25	13
11-20645	NUT, CHOKE SOLENOID TERMINAL	13	64	11-47525	NUT, JAM - ADJUSTING TRUNNION SCREW	49	49
11-20645	NUT, CHOKE SWITCH TERMINAL	3	12	11-47626	NUT, OIL LEVEL GAUGE TUBE	31	49
11-20645	NUT, OIL PRESSURE SENDER TERMINAL (#10)	3	15	11-49838	NUT, EXHAUST ELBOW TO EXHAUST MANIFOLD STUD	19	19
11-20645	NUT, STARTER SOLENOID TERMINAL (10-32)	5	8	12-20084	WASHER, CARBURETOR MOUNTING STUD	11	30
11-20645	NUT, WATER TEMPERATURE SENDER TERMINAL (#10)	3	9	12-20084	WASHER, CARBURETOR SCREW AND STUD	13	41
11-21270	NUT, CHOKE LEVER SCREW	15	22	12-20084	WASHER, FUEL FILTER SCREW	11	17
11-21825	NUT, OIL LEVEL GAUGE TUBE CLAMP SCREW	43	30	12-20128	WASHER, THROTTLE CABLE SCREW	11	37
11-22024	NUT, TRANSMISSION STUD	47	5	12-20533	WASHER, SHIFT CABLE ADAPTOR STUD	47	25
11-22053	NUT, OIL LEVEL GAUGE TUBE SCREW	33	55	12-20553	WASHER, ADJUSTING BRACE SCREW	27	36
11-23161	NUT, ALTERNATOR BRACKET SCREW	3	32	12-20553	WASHER, ALTERNATOR BRACE SCREW	3	25
11-24883	NUT, ADJUSTING BRACE SCREW	27	39	12-20553	WASHER, ALTERNATOR BRACKET SCREW	3	31
11-25168	NUT, JAM - LINK ROD	41	28	12-20553	WASHER, ELECTRIC PANEL SCREW	5	15
11-26419	NUT, STARTER TERMINAL (#8)	3	6	12-20553	WASHER, WATER PUMP BRACKET SCREW	27	32
11-28517	NUT, STARTER TERMINAL (3/8")	3	4	12-20722	WASHER, SHIFT LEVER TO TRANSMISSION	43	39
11-28941	NUT, JAM - FLAME ARRESTOR MOUNTING STUD (BOTTOM)	11	24	12-20722	WASHER, SHIFT LEVER TO TRANSMISSION	47	20
11-29553	NUT, CLAMP ADJUSTING TRUNNION SCREW	25	7	12-21273	WASHER, CAM LEVER STUD	41	20
11-29553	NUT, CLAMP ADJUSTING TRUNNION SCREW	49	42	12-21631	WASHER, SHIFT SUPPORT BRACKET STUD	45	53
11-34516	NUT, ROCKER VALVE ARM STUD	39	18	12-21631	WASHER, THROTTLE CABLE STUD	13	54
11-35814	NUT, FUEL FILTER SCREW	11	18	12-22753	WASHER, SHIFT CABLE SCREW	47	31
11-35888	NUT, CHOKE SOLENOID SCREW	13	67	12-22937	WASHER, FLAME ARRESTOR STUD	13	45
11-37493	NUT, CONNECTING ROD CAP BOLT	31	30	12-25908	WASHER, EXHAUST HOSE FLANGE TO BOAT SCREW	53	8
11-37500	NUT, BAFFLE TO CYLINDER BLOCK STUD	31	41	12-25970	WASHER, OIL FILTER ADAPTOR SCREW	51	6
11-45076	NUT, SWITCH BOX TERMINAL	5	20	12-26168	WASHER, ALTERNATOR BRACE SCREW	3	22
11-46438	NUT, SHIFT CABLE ADAPTOR STUD (10-32)	47	29	12-30164	WASHER, GROUND WIRE SCREW	3	35
11-46438	NUT, SHIFT CABLE TO BRACKET STUD (10-32)	47	13	12-30164	WASHER, LINK ROD SWIVEL	41	31

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12-36533	WASHER, OIL COOLER COVER SCREW	23	19	13-26993	LOCKWASHER, STARTER SOLENOID TERMINAL (5/16")	5	5
12-37407	WASHER, SHIFT CABLE ADAPTOR STUD	47	28	13-26994	LOCKWASHER, CHOKE LEVER SCREW	15	21
12-37407	WASHER, SHIFT CABLE TO BRACKET STUD	47	12	13-26995	LOCKWASHER, ADAPTOR HOUSING SCREW	9	13
12-38833	WASHER, PLUNGER AND LINK	13	60	13-26995	LOCKWASHER, STARTER TERMINAL (#8)	3	5
12-39143	WASHER, SHIFT CABLE STUD	41	24	13-26996	LOCKWASHER, CAM SCREW	41	9
12-39167	WASHER, CAMSHAFT TIMING SPROCKET BOLT	31	36	13-26996	LOCKWASHER, CHOKE SOLENOID TERMINAL	13	63
12-45075	WASHER, SWITCH BOX TERMINAL	5	18	13-26996	LOCKWASHER, CHOKE SWITCH TERMINAL	3	11
12-45713	WASHER, RETAINING - BALL TO VALVE COVER	41	10	13-26996	LOCKWASHER, DISTRIBUTOR CLAMP FASTENING SCREW	9	8
12-46897	WASHER, OIL PAN SCREW	31	46	13-26996	LOCKWASHER, GROUND WIRE SCREW	3	34
12-47523	WASHER, OIL ADAPTOR SCREW	51	17	13-26996	LOCKWASHER, OIL PRESSURE SENDER TERMINAL (#10)	3	14
12-47524	WASHER, SEALING - OIL ADAPTOR	51	18	13-26996	LOCKWASHER, STSRTER SOLENOID TERMINAL (#10)	5	7
12-47683	WASHER, WATER PUMPM SHAFT	27	9	13-26996	LOCKWASHER, SWITCH BOX TERMINAL	5	19
12-48506	WASHER, INSULATOR - ADAPTOR TO ELECREIC PANEL	51	3	13-26996	LOCKWASHER, TRIGGER ATTACHING SCREW	9	11
12-48611	WASHER, MOUNTING BRACKET	25	10	13-26996	LOCKWASHER, WATER TEMPERATURE SEMDER TERINAL (#10)	3	8
12-48611	WASHER, MOUNTING BRACKET	49	45	13-29402	WAVE WASHER, SHIFT CABLE ADAPTOR STUD	47	27
13-21547	LOCKWASHER, SWITCH BOX SCREW	5	22	13-31848	LOCKWASHER, MOUNTING BRACKET SCREW	25	18
13-21804	LOCKWASHER, REVERSE LOCK VALVE SCREW	41	34	13-31848	LOCKWASHER, MOUNTING BRACKET SCREW	49	53
13-25906	WASHER, WAVE - REVERSE LOCK VALVE	41	6	13-32993	LOCKWASHER, BEARING SUPPORT HOUSING SCREW	43	18
13-26992	LOCKWASHER, COVER SCREW	23	6	13-32993	LOCKWASHER, CLAMP ADJUSTING TRUNNION SCREW	25	5
13-26992	LOCKWASHER, IGNITION COIL SCREW	5	28	13-32993	LOCKWASHER, CLAMP ADJUSTING TRUNNION SCREW	49	40
13-26992	LOCKWASHER, MOUNTING BRACKET SCREW	43	26	13-32993	LOCKWASHER, MOUNT BRACKET SCREW	43	35
13-26992	LOCKWASHER, OIL LEVEL GAUGE TUBE CLAMP SCREW	43	29	13-32993	LOCKWASHER, MOUNT BRACKET SCREW	45	50
13-26992	LOCKWASHER, STARTER SOLENOID SCREW	5	10	13-32993	LOCKWASHER, MOUNTING BRACKET SCREW	49	35
13-26992	LOCKWASHER, WIRING HARNESS CLIP SCREW	5	40	13-32993	LOCKWASHER, STARTER MOTOR SCREW	3	3
13-26993	LOCKWASHER, OIL COOLER COVER SCREW	23	19				
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13-35048	LOCKWASHER, MOUNTING BRACKET SCREW	25	3	16-34069	STUD, SHIFT CABLE TO SHIFT LEVER (2 1/4") ...	41	22
13-35048	LOCKWASHER, ADJUSTING BRACE SCREW	27	35	16-34521	STUD, ROCKER VALVE ARM (.013 O.S.)	39	20
13-35048	LOCKWASHER, ALTERNATOR BRACE SCREW	3	24	16-34522	STUD, ROCKER VALVE ARM (.003 O.S.)	39	20
13-35048	LOCKWASHER, ALTERNATOR BRACKET SCREW	3	28	16-35897	STUD, THROTTLE CABLE TO MOUNTING BRACKET (1 11/16")	13	53
13-35048	LOCKWASHER, CRANKSHAFT PULLEY BOLT	35	24	16-45199	STUD, TRANSMISSION TO ENGINE (4")	47	3
13-35048	LOCKWASHER, DRIVE PLATE SCREW	31	27	16-45715	STUD, SHIFT CONTROL LEVER TO CAM LEVER (23/32")	41	18
13-35048	LOCKWASHER, ELECTRIC PANEL SCREW	5	14	16-46857	STUD, CARBURETOR TO INTAKE MANIFOLD (1 1/8")	13	40
13-35048	LOCKWASHER, LIFTING EYE SCREW	35	6	16-48680	STUD, SHIFT CABLE ADAPTOR TO SHIFT LEVER (1 1/4")	47	24
13-35048	LOCKWASHER, MOUNTING BRACKET SCREW	49	38	16-49545	STUD, EXHAUST MANIFOLD TO EXHAUST ELBOW (1 3/4")	19	2
13-35048	LOCKWASHER, WATER PUMP BRACKET SCREW	27	29	16-52228	STUD, GUARD TO INTAKE MANIFOLD	35	7
13-35048	LOCKWASHER, WATER PUMP BRACKET SCREW	27	31	16-53579	STUD, CARBURETOR MOUNTING (1 9/32")	11	29
13-35367	LOCKWASHER, LEAD WIRE SUPPORT SCREW	35	29	16-53722	STUD, CARBURETOR MOUNTING (4 3/8")	11	29
13-37459	LOCKWASHER, ADJUSTING BRACE	27	38	16-53724	STUD, CARBURETOR MOUNTING (1 3/4")	11	29
13-37459	LOCKWASHER, EXHAUST ELBOW TO EXHAUST MANIFOLD STUD	19	18	16-53730	STUD, CARBURETOR MOUNTING (4 1/2")	11	29
13-37459	LOCKWASHER, OIL FILTER ADAPTOR SCREW	51	5	16-54790	STUD, OIL PAN BAFFLE ATTACHING	29	20
13-37459	LOCKWASHER, THERMOSTAT HOUSING SCREW	21	35	17-20032	PIN, DOWEL - ADAPTER HOUSING	9	5
13-39107	LOCKWASHER, CARBURETOR STUD	13	42	17-22116	PIN, ROLL - JAM NUT	25	14
13-39107	LOCKWASHER, OIL LEVEL GAUGE TUBE CLIP SCREW	33	54	17-22116	PIN, ROLL - JAM NUT	49	50
13-39107	LOCKWASHER, WATER PUMP PULLEY SCREW ..	27	23	17-24813	PIN, DOWEL - CRANKCASE FRONT END COVER (1/4" DIA.)	31	20
13-39107	LOCKWASHER, WATER PUMP PULLEY SCREW ..	35	17	17-24813	PIN, DOWEL - REAR CRANKSHAFT BEARING CAP (1/4" DIA.)	29	14
13-39131	LOCKWASHER, FLYWHEEL SCREW	31	23	17-35312	PIN, DOWEL - CAMSHAFT TIMING SPROCKET (1/4" DIA.)	31	37
13-39131	LOCKWASHER, PULLEY AND HARMONIC BALANCER BOLT	35	21	17-35465	PIN, DOWEL - CYLINDER BLOCK TO CYLINDER HEAD (5/16"DIA.)	29	5
14-47467	TAB WASHER, ADJUSTING TRUNNION SCREW	49	43	17-47526	PIN, IMPELLER DRIVE	27	16
14-48467	TAB WASHER, ADJUSTING TRUNNION SCREW	25	12	17-47617	ROLL PIN, GEAR TO DISTRIBUTOR	9	15
				17-48140	PIN, HINGE - FLOAT	15	26
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19-34488	PLUG, EXPANSION - CAMSHAFT BEARING HOLE	29	6	22-47631	ELBOW, TRANSMISSION TO OIL HOSE	43	4
19-35308	PLUG, EXPANSION - CYLINDER BLOCK (1 1/4")	29	2	22-47716	ELBOW, FUEL LINE TO FUEL PUMP AND FUEL FILTER	11	19
19-45670	PLUG, EXPANSION - CYLINDER BLOCK (1/2" DIA.)	29	4	22-47917	ELECTRODE, OIL COOLER	23	17
19-47463	PLUG, EXPANSION - ENGINE COUPLING	43	6	22-48118	PLUG, EXHAUST ELBOW	19	16
22-20025	PLUG, PIPE - FUEL FILTER (SLOTTED)	11	14	22-48118	PLUG, EXHAUST MAINFOLD	19	3
22-21290	PLUG, PIPE - REVERSE LOCK VALVE	41	16	22-48167	CONNECTOR, ELBOW	41	3
22-32802	PLUG, DRAIN - FLYWHEEL HOUSING	23	3	22-48245	CONNECTOR, OIL FILTER ADAPTOR TO OIL HOSE	51	9
22-32802	PLUG, PIPE - EXHAUST ELBOW	19	14	22-48336	PLUG, PIPE - INTAKE MANIFOLD	35	3
22-32802	PLUG, PIPE - EXHAUST MANIFOLD	19	4	22-48336	PLUG, PIPE - WATER PUMP	35	13
22-32802	PLUG, PIPE - OIL FILTER ADAPTOR (1/8-27)	51	7	22-48340	PLUG, PIPE - CYLINDER BLOCK (1/4"DIA.)	29	4
22-32876	NIPPLE, SIGHT GLASS TO FUEL PUMP	11	8	22-48358	PLUG, INTAKE MANIFOLD VACUUM HOLE	11	27
22-33755	ELBOW, FUEL LINE TO FUEL FILTER (INLET)	11	11	23-31866	SPACER, SHIFT SUPPORT BRACKET STUD	45	54
22-36373	PLUG, PIPE - OIL FILTER ADAPTOR (3/8-18)	51	2	23-31866	SPACER, THROTTLE CABLE STUD	13	55
22-36373	PLUG, PIPE - OIL PAN DRAIN	31	47	23-32818	BUSHING, THROTTLE CABLE SCREW	11	33
22-36382	PLUG, PIPE - FUEL FILTER	11	14	23-32818	BUSHING, THROTTLE CABLE SCREW	11	36
22-36382	PLUG, WATER DRAIN - CYLINDER BLOCK	29	3	23-33186	BUSHING, ALTERNATOR BRACKET SCREW	3	30
22-38992	NIPPLE, OIL PRESSURE SENDER	3	17	23-34984	BEARING UNIT, CAMSHAFT (FRONT)	29	7
22-45794	ELBOW, HYDRAULIC TRIM HOSE TO REVERSE LOCK VALVE	41	2	23-34985	BEARING UNIT, CAMSHAFT (FRONT INTERMEDIATE AND REAR)	29	8
22-46932	ELBOW, OIL PRESSURE SENDER (45 DEGREES)	3	16	23-34986	BEARING UNIT, CAMSHAFT (CENTER AND REAR INTERMEDIATE)	29	9
22-47625	ELBOW, OIL LEVEL GAUGE TUBE TL OIL PAN	31	48	23-35040	SLEEVE, THROTTLE CABLE SCREW	11	34
22-47629	ELBOW, HOSE TO TRANSMISSION (90 DEGREES)	47	14	23-36159	BUSHING, REDUCING - TRANSMISSION ELBOW	43	3
22-47629	ELBOW, HOSE TO TRANSMISSION (90 DEGREES)	47	6	23-36159	BUSHING, REDUCING - TRANSMISSION ELBOW	47	15
22-47629	ELBOW, TRANSMISSION TO OIL HOSE	43	2	23-36183	RETAINER, OIL PUMP SHAFT	35	31
22-47630	ELBOW, HOSE TO OIL COOLER	45	45	23-47471	BEARING, ENGINE COUPLING	43	9
22-47630	ELBOW, HOSE TO OIL COOLER (90 DEGREES)	47	18	23-47508	SLEEVE, THERMOSTAT HOUSING	19	32
22-47630	ELBOW, HOSE TO OIL COOLER (90 DEGREES)	47	8	23-47511	SLEEVE, CONNECTING - FLYWHEEL HOUSING	23	2
				23-47511	SLEEVE, THERMOSTAT HOUSING	19	27
				23-47511	SLEEVE, WATER PUMP COVER	27	18
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23-52207	BEARING UNIT, CRANKSHAFT MAIN (.002 U.S.)	29	12	25-45710	"O" RING, REVERSE LOCK VALVE	41	6
23-52209	BEARING UNIT, CRANKSHAFT MAIN (.010 U.S.)	29	12	25-45711	"O" RING, VALVE COVER	41	12
23-52210	BEARING UNIT, CRANKSHAFT MAIN (.020 U.S.)	29	12	25-47624	GROMMET, ELECTRIC PANEL	5	16
23-52211	BEARING UNIT, CRANKSHAFT MAIN - REAR (STANDARD)	29	13	25-47632	"O" RING, SEALING - OIL COOLER	23	15
23-52212	BEARING UNIT, CRANKSHAFT MAIN - REAR (.001 U.S.)	29	13	25-47756	"O" RING, BEARING SUPPORT HOUSING	43	13
23-52213	BEARING UNIT, CRANKSHAFT MAIN - REAR (.002 U.S.)	29	13	25-48462	"O" RING, OIL LEVEL TUBE ADAPTOR	43	20
23-52215	BEARING UNIT, CRANKSHAFT MAIN - REAR (.010 U.S.)	29	13	25-52188	GROMMET, ROCKER COVER TO VENT HOSE CONNECTOR	13	50
23-52216	BEARING UNIT, CRANKSHAFT MAIN - REAR (.020 U.S.)	29	13	25-57009	GROMMET, TRIGGER LEADS - ELECTRIC PANEL	5	3
23-52221	BEARING SET (4 PAIR), CONNECTING ROD (STANDARD)	31	31	26-23300	OIL SEAL, WATER PUMP SHAFT	27	2
23-52222	BEARING UNIT (PAIR), CONNECTING ROD (.001 U.S.)	31	31	26-34217	SEAL, VALVE	39	10
23-52223	BEARING UNIT (PAIR), CONNECTING ROD (.002 U.S.)	31	31	26-35313	OIL SEAL, REAR CRANKSHAFT CRANKSHAFT BEARING CAP	29	15
23-52224	BEARING UNIT (PAIR), CONNECTING ROD (.010 U.S.)	31	31	26-47401	SEAL, MECHANICAL - WATER PUMP SHAFT	27	8
23-52225	BEARING UNIT (PAIR), CONNECTING ROD (.020 U.S.)	31	31	26-47465	OIL SEAL, BEARING SUPPORT HOUSING	43	14
23-58464	SLEEVE, ENGINE COUPLING	43	7	26-47531	SEAL, FLOATING - WATER PUMP SHAFT	27	7
24-32817	SPRING, THROTTLE RETURN	13	52	26-49952	OIL SEAL, CRANKCASE FRONT END COVER	37	39
24-33050	SPRING, IDLE NEEDLE	17	56	26-58111	OIL SEAL, WATER PUMP SHAFT	27	6
24-34373	SPRING, IDLE STOP SCREW	17	46	26-58203	OIL SEAL, REAR CRANKSHAFT CRANKSHAFT BEARING CAP	29	15
24-47755	SPRING, GUIDE - ENGINE COUPLING	43	10	27-33395	GASKET, EXHAUST MANIFOLD TO CYLINDER HEAD	19	6
24-48141	SPRING, POWER PISTON	17	42	27-33600	GASKET, EXHAUST HOSE FLANGE	53	6
24-48142	SPRING, METERING ROD - PRIMARY	15	38	27-34213	GASKET, FUEL PUMP TO PLATE	11	3
24-48143	SPRING, FILTER NUT	17	47	27-34895	GASKET, CRANKCASE FRONT END COVER	37	40
24-48347	SPRING, VALVE	39	11	27-34897	GASKET, WATER PUMP MOUNTING	35	11
24-52728	SPRING, CHOKE RETURN	13	58	27-34898	GASKET, FUEL PUMP MOUNTING PLATE	11	5
25-33756	RING, SEALING - ADAPTOR AND VALVE	51	21	27-35380	GASKET, WATER PUMP BACKING PLATE	35	12
25-35039	GROMMET, THROTTLE CABLE SCREW	11	35	27-47410	GASKET, WATER PUMP COVER	27	19
				27-47495	GASKET, OIL COOLER COVER	23	14

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27-48042	GASKET, EXHAUST ELBOW TO EXHAUST MANIFOLD	19	17	32-48659--2	HOSE, EXHAUST	53	1
27-48043	GASKET, END CAP	19	11	32-49705	TUBE, WATER SEPARATION - EXHAUST ELBOW	19	15
27-48043	GASKET, END CAP/CONNECTOR	19	8	32-52119	FUEL LINE, FUEL PUMP TO CARBURETOR (STEEL TUBING)	11	21
27-48330	GASKET, CYLINDER HEAD	39	21	32-52755	FUEL LINE, FUEL FILTER TO FUEL PUMP (STEEL TUBING)	11	20
27-48399	GASKET, CARBURETOR	11	25	32-53311A1	HOSE, OIL RETURN (16")	51	8
27-48818	GASKET, THERMOSTAT HOUSING (UPPER)	19	29	33-57769	SPARK PLUG, (AC V-40K)	9	27
27-52184	GASKET, DISTRIBUTOR	9	17	35-53336	FILTER, FUEL INLET	17	48
27-52202	GASKET, ROCKER VALVE COVER	39	6	35-57520	FUEL FILTER	11	12
27-52236	GASKET SET, OIL PAN	31	43	37-34443	DECAL, ROCKER VALVE COVER	39	3
27-53045	GASKET, THERMOSTAT HOUSING (LOWER)	19	33	37-56021	DECAL, ELECTRIC COVER (270 H.P.)	5	31
27-54792	GASKET SET, INTAKE MANIFOLD	35	9	37-56021	DECAL, WIRING	5	29
28-34466	KEY, CRANKSHAFT PULLEY AND BALANCER	31	39	38-47520	SERIAL PLATE	23	7
28-54797	KEY, VALVE STEM	39	15	39-34988	RING, PISTON - 8 SETS (STANDARD)	29	11
30-20861	BALL BEARING, WATER PUMP SHAFT	27	3	39-48344	RING, PISTON - 8 SETS (.020 O.S.)	29	11
30-45712	BALL, VALVE COVER	41	11	39-48345	RING, PISTON - 8 SETS (.030 O.S.)	29	11
30-47470	BALL BEARING, ENGINE COUPLING TO TRANSMISSION	43	11	43-35338	SPROCKET, CAMSHAFT TIMING (44 TEETH)	31	34
31-47468	ROLLER BEARING, BEARING SUPPORT HOUSING	43	15	43-47619	GEAR, DISTRIBUTOR	9	14
32-33189	HOSE, THERMOSTAT HOUSING TO WATER PUMP	19	23	43-48334	GEAR, CRANKSHSFT TIMING (29 TEETH)	31	35
32-33645	TUBE, EXHAUST - EXHAUST HOSE	53	4	43-48338	SPROCKET, CRANKSHAFT TIMING (22 TEETH)	31	35
32-47516--1	HOSE, OIL COOLER TO TRANSMISSION (13 7/8")	47	7	43-48356	GEAR, CAMSHAFT TIMING (58 TEETH)	31	34
32-47516--2	HOSE, TRANSMISSION TO OIL COOLER (16 3/4")	47	17	46-58001A4	WATER PUMP ASSEMBLY, COMPLETE	27	1
32-47516--3	HOSE, OIL COOLER TO TRANSMISSION (7 7/8")	47	7	47-47519	IMPELLER	27	15
32-47516--3	HOSE, TRANSMISSION TO OIL COOLER (7 7/8")	45	44	50-47454	STARTER MOTOR ASSEMBLY (OPPOSITE ROTATION)	3	1
32-47516--4	HOSE, TRANSMISSION TO OIL COOLER (15")	43	36	50-47455	STARTER MOTOR ASSEMBLY (STANDARD ROTATION)	3	1
32-47516--4	HOSE, TRANSMISSION TO OIL COOLER (15")	47	17	53-23720	RING, SNAP - BALL BEARING RETAINING	27	5
32-47684	HOSE, FLYWHEEL HOUSING TO THERMOSTAT HOUSING	19	20	53-47469	RING, SNAP - BALL BEARING TO ENGINE COUPLING	43	8
32-47721	FUEL LINE, FUEL TANK TO FUEL FILTER (12")	11	10	53-47657	RING, RETAINING - WATER PUMP SHAFT	27	10
32-47722A1	HOSE, WATER PUMP TO OIL COOLER (21 1/2")	27	24	54-23568	CLIP, CUT-OUT SWITCH LEAD TO TRANSOM PLATE	41	38
32-47996	HOSE, VENT - CARBURETOR (10" AND 12 1/2")	13	47	54-32780	CLAMP, HOSE TO WATER PUMP AND OIL COOLER	27	25
				54-32780	CLAMP, HOSE TO WATER PUMP AND THERMOSTAT HOUSING	19	21

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54-33683	CLAMP, COVER TO FLANGE	53	11	1397-3314	LEVER, AIR VALVE LOCKOUT	15	2
54-33683	CLAMP, HOSE ATTACHING	53	2	1397-3315	SPRING AND CAM KIT, AIR VALVE	17	--
54-46721	CLIP, WIRING HARNESS ATTACHING	5	38	1397-3317	CONTROL ASSEMBLY, VACUUM	15	35
54-47512	EYE, LIFTING	35	4	1397-3318	ROD, VACUUM CONTROL	15	31
54-47528	CLAMP, ADJUSTING TRUNNION SCREW	25	6	1397-3320	HOSE, VACUUM	15	36
54-47528	CLAMP, ADJUSTING TRUNNION SCREW	49	41	1397-3323	LEVER, INTERMEDIATE CHOKE	15	27
54-47545	CLIP, OIL LEVEL GAUGE TUBE	33	52	1397-3324	ROD, CHOKE	15	29
54-47715	CLIP, HOSE TO CYLINDER BLOCK	19	22	1397-3327	RETAINER, PUMP DISCHARGE BALL	15	40
54-48465	CLAMP, OIL LEVEL GAUGE TUBE TO MOUNTING BRACKET	43	27	1397-3328	FLOAT ASSEMBLY	15	25
54-48575	CLAMP, CAP TO ADAPTOR HOUSING	9	6	1397-3329	POWER PISTON ASSEMBLY	15	37
54-53020	CLAMP, WATER PUMP HOSE TO CYLINDER BLOCK	19	25	1397-3330	RETAINER, POWER PISTON	15	39
54-53101	CLAMP, VENT HOSE ATTACHING	13	48	1397-3331	NUT, FILTER - FUEL INLET	17	49
57-48119	BELT, WATER PUMP	27	26	1397-3332	INSERT, FLOAT BOWL	17	43
57-48120	BELT, ALTERNATOR DRIVE (46")	35	25	1397-3333	BAFFLE, FLOAT BOWL	15	28
230-3829	FLYWHEEL ASSEMBLY	31	22	1397-3333	ROD, PUMP	17	52
332-2983A6	IGNITION COIL ASSEMBLY	5	24	1397-3335	LEVER, CAM	17	58
332-2986A8	SWITCH BOX ASSEMBLY	5	17	1397-3336	LEVER, FAST IDLE	17	59
393-2918A6	TRIGGER ASSEMBLY	9	9	1397-3339	BRACKET ASSEMBLY, VACUUM CONTROL	15	33
393-3230	CAP, DISTRIBUTOR	9	2	1397-3465	OFF ENGINE KIT	17	--
429-4302	CRANKSHAFT	31	38	1397-4326	CHOKE SHAFT AND LEVER ASSEMBLY	15	19
431-3355	CAMSHAFT (LEFT HAND CRANKSHAFT ROTATION)	31	32	1397-4327	VALVE, CHOKE - CHOKE SHAFT	15	23
431-3357	CAMSHAFT (RIGHT HAND CRANKSHAFT ROTATION)	31	32	1397-4329	OVERHAUL KIT	17	--
614-3595	CONNECTING ROD ASSEMBLY	31	28	1397-4330	AIR HORN ASSEMBLY	15	1
735-4303	PISTON AND PISTON PIN ASSEMBLY (.001 O.S.)	29	10	1397-4331	METERING ROD, SECONDARY	15	5
735-4304	PISTON AND PISTON PIN ASSEMBLY (.020 O.S.)	29	10	1397-4332	FLOAT BOWL ASSEMBLY	17	44
735-4305	PISTON AND PISTON PIN ASSEMBLY (.030 O.S.)	29	10	1397-4333	SCREW, THROTTLE BODY TO FLOAT BOWL	17	57
841-4301	CYLINDER BLOCK ASSEMBLY	29	1	1397-4385	THROTTLE BODY ASSEMBLY	17	54
841-4301	CYLINDER BLOCK ASSEMBLY (SEE F6 FOR PARTS BREAKDOWN)	35	26				
938-3863	CYLINDER HEAD ASSEMBLY	39	19				
1347-4180A1	CARBURETOR ASSEMBLY (SEE E12 BREAKDOWN)	11	22				
1347-4180A1	CARBURETOR ASSEMBLY, COMPLETE	15	--				
1397-3309	GASKET SET	17	--				
1397-3311	LEVER, ACTUATING - PUMPING	15	9				