



PARTS CATALOG

120 ENGINE

SERIAL NUMBER

120 GM 153 I/L4 1972-1978 3377341 THRU 5192048

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NOTE: Indented description indicate that these parts are included in preceeding assembly.

AR = As Required

NSS = Not Sold Separate

OPT = Optional

NS = Not Shown

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REPLACEMENT PARTS ! WARNING !

Electrical, ignition and fuel system components on MerCruiser Engines and Stern Drives are designed and manufactured to comply with U.S. Coast Guard Rules and Regulations to minimize risks of fire or explosion. Use of replacement electrical, ignition or fuel system components, which do not comply to these rules and regulations, could result in a fire or explosion hazard and should be voided.

When servicing the electrical, ignition and fuel systems, it is extremely important that all components are properly installed and tightened. If not, any electrical or ignition component opening would permit sparks to ignite fuel vapors from fuel system leaks, if they existed.

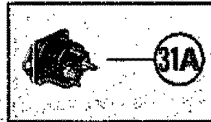
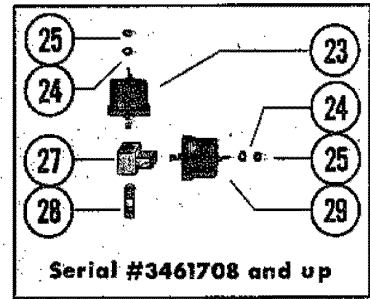
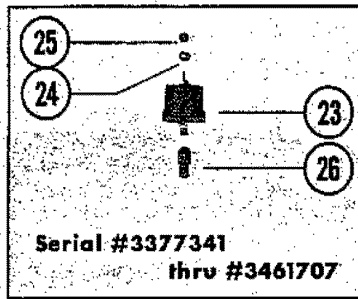
ENGINE MECHANICAL COMPONENTS

Many of the engine mechanical components are designed for marine applications. Unlike automotive engines, marine engines are subjected to extended periods of heavy load and wide- open-throttle operation, therefore, require heavy-duty components. Special marine engine parts have design and manufacturing specifications, which are required to provide long life and dependable performance. Marine engine parts also must be able to resist the corrosive action of salt or brackish water that will rust or corrode standard automotive parts within a short period of time.

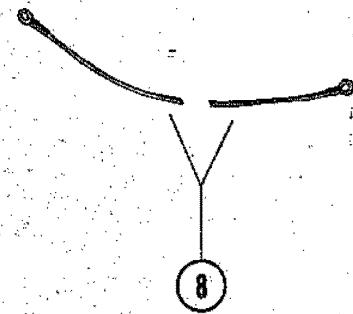
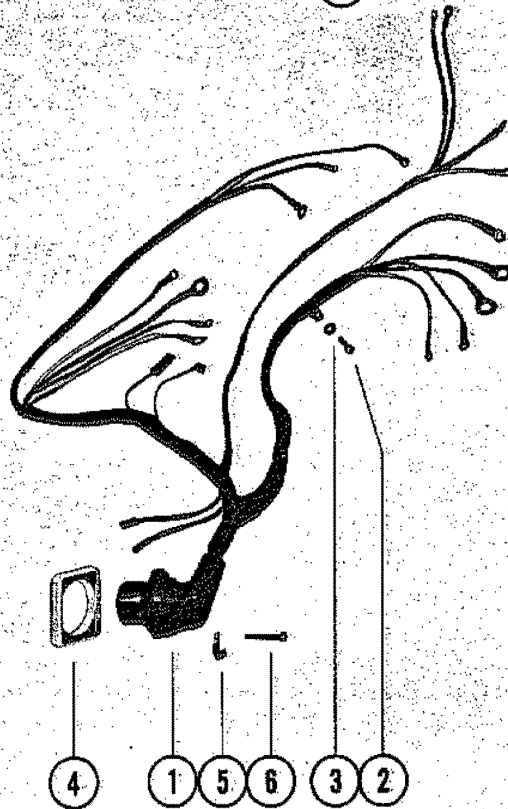
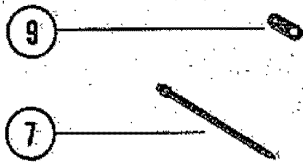
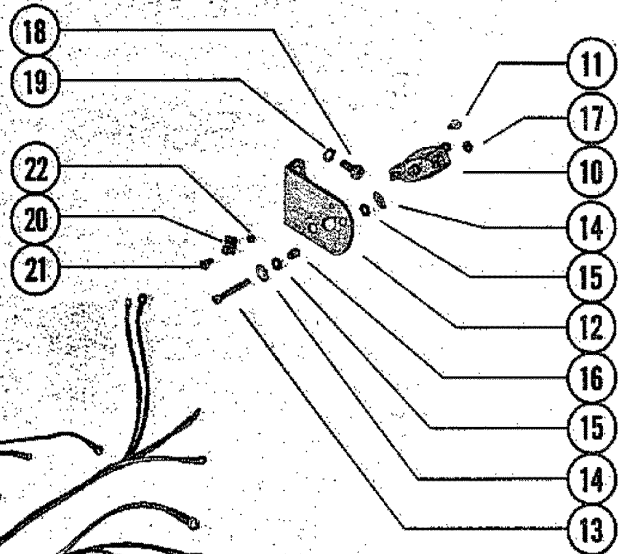
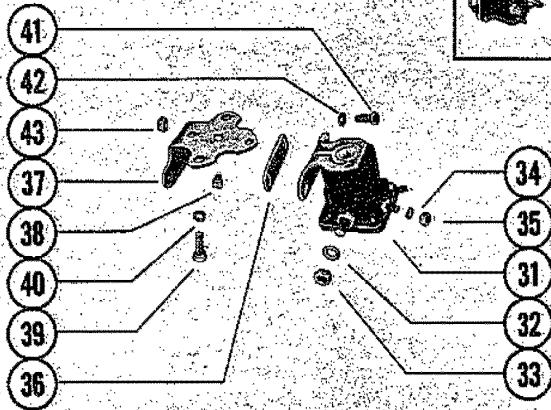
Failure to use recommended Mercury Precision Parts OR Quicksilver service replacement parts can result in poor engine performance and/or durability, rapid corrosion of parts subjected to salt water and possibly complete failure of the engine.

Use of parts other than recommended service replacement parts will void the warranty on those parts which are damaged as a result of the use of other than recommended parts.

WIRING HARNESS, CIRCUIT BREAKER AND STARTER SOLENOID



84-94227A2
Resistance Wire Kit

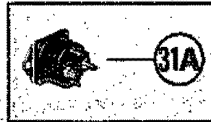
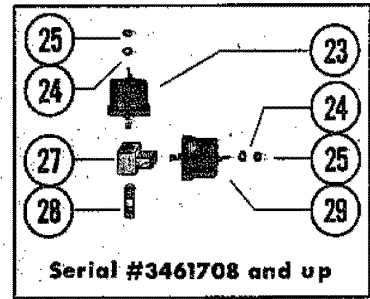
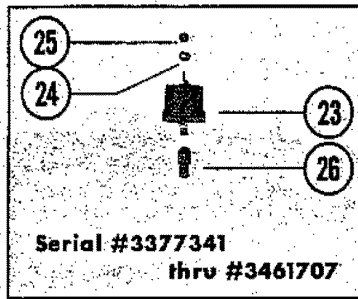
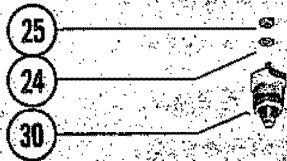


WIRING HARNESS, CIRCUIT BREAKER AND STARTER SOLENOID

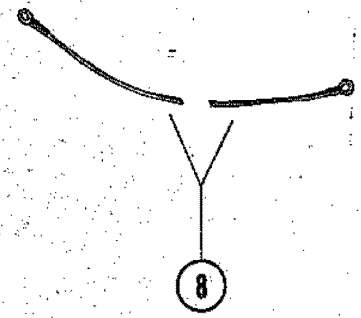
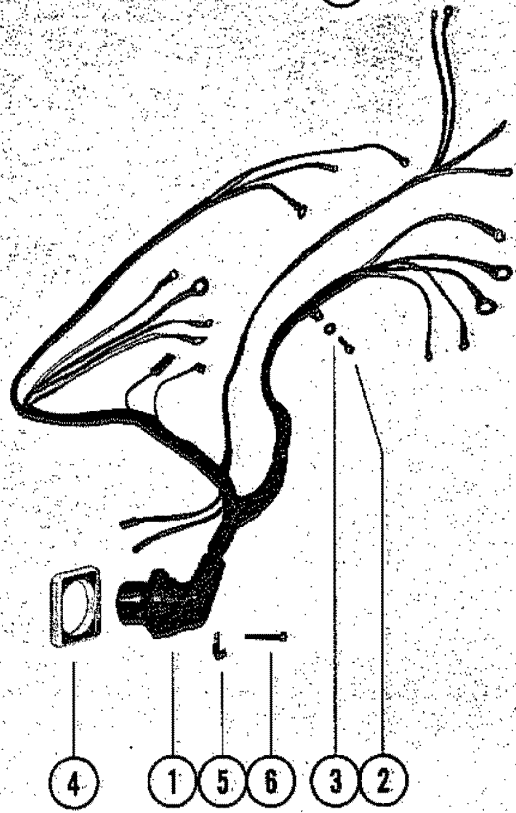
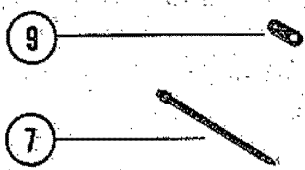
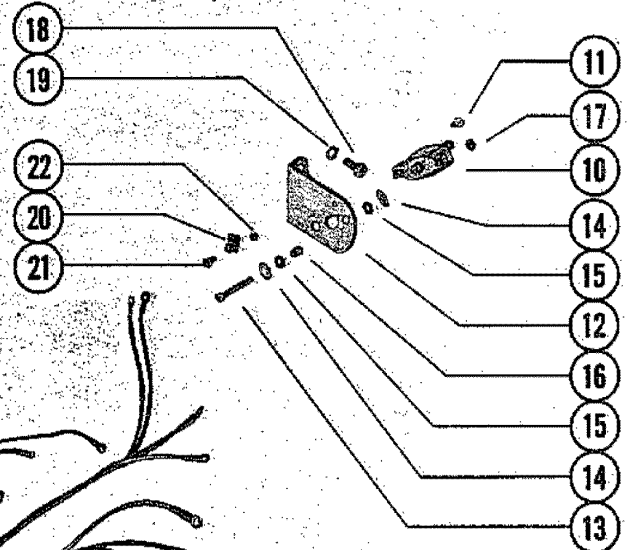
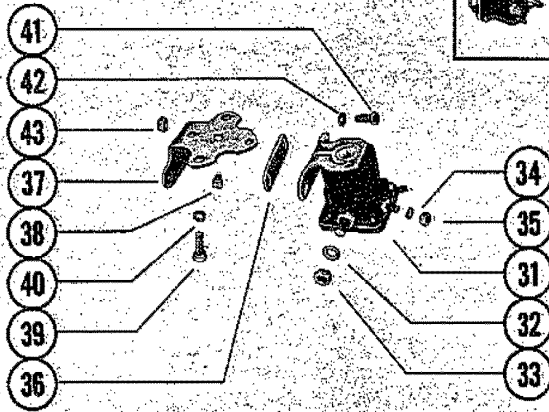
REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	84-61975		1	WIRING HARNESS, EXTERNAL SERIAL 03377341-03461707
	84-63715		1	WIRING HARNESS, EXTERNAL SERIAL 03461708-03770649
	84-66962A1		1	WIRING HARNESS, EXTERNAL SERIAL 03370650-09999999
2	10-29240		2	SCREW, WIRING HARNESS ATACHING SERIAL 03461708-09999999
3	12-24676		2	WASHER, WIRING HARNESS ATTACHING SCREW SERIAL 03461708-09999999
4	26079		1	PLATE, WIRING HARNESS TO FLYWHEEL HOUSING
5	54-53883		1	CLAMP, WIRING HARNESS PLATE SERIAL 03377341-03461707
6	10-46718		4	SCREW, WIRING HARNESS PLATE TO FLYWHEEL HOUSING
7	47764		1	STRAP, NYLON - STARTER SOLENOID LEAD SERIAL 03377341-03461707
8	39593		1	BATTERY CABLE, POSITIVE SERIAL 03377341-03461707
	39594		1	BATTERY CABLE, NEGATIVE SERIAL 03377341-03461707
9	63770		2	TAB HARNESS ATTACHING SERIAL 03461708-09999999
10	59816		1	CIRCUIT BREAKER SERIAL 03377341-03770649
11	10-36046		2	SREW, LEAD TO CIRCUIT BREAKER SERIAL 03377341-03770649
10	88-65093		1	CIRCUIT BREAKER SERIAL 03770650-04952700
-	11-20645		2	NUT, NUT HARNESS TO CIRCUIT BREAKER SERIAL 03770650-09999999
-	13-26996		2	LOCKWASHER, HARNESS TO CIRCUIT BREAKER SERIAL 03770650-09999999
	88-78813		1	CIRCUIT BREAKER SERIAL 04952701-09999999
12	61800		1	BRACKET, CIRCUIT BREAKER SERIAL 03377341-03461707
	62566		1	BRACKET, CIRCUIT BREAKER SERIAL 03461708-09999999
13	10-47618		2	SCREW, CIRCUIT BREAKER TO BRACKET (1")
14	12-47960		4	WASHER, CIRCUIT BREAKER ATTACHING SCREW
15	25-61999		4	GROMMET, CIRCUIT BREAKER ATTACHING SCREW
16	23-61998		2	SPACER, CIRCUIT BREAKER BRACKET SERIAL 03377341-03461707
	23-63431		2	SPACER, CIRCUIT BREAKER BRACKET SERIAL 03461708-09999999
17	11-46438		2	NUT, CIRCUIT BREAKER BRACKET SCREW
18	10-21077		2	SCREW, CIRCUIT BRAKER BRACKET TO ENGINE
19	13-37459		2	LOCKWASHER, CIRCUIT BREAKER BRACKET SCREW
20	54-60517		1	CLAMP, HARNESS TO CIRCUIT BREAKER BRACKET SERIAL 03377341-03770649
21	10-47194		1	SCREW, CLAMP TO BRACKET (9/16") SERIAL 03377341-03770649
22	11-46438		1	NUT, CLAMP ATTACHING SCREW SERIAL 03377341-03770649
23	34623		1	OIL PRESSURE SENDER ASSEMBLY
24	13-26996		2	WASHER, WATER SENDER AND OIL PRESSURE SENDER TERMINAL (#10)
25	11-20645		2	NUT, WATER SENDER AND OIL PRESSURE SENDER TERMINAL (10-32)

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WIRING HARNESS, CIRCUIT BREAKER AND STARTER SOLENOID



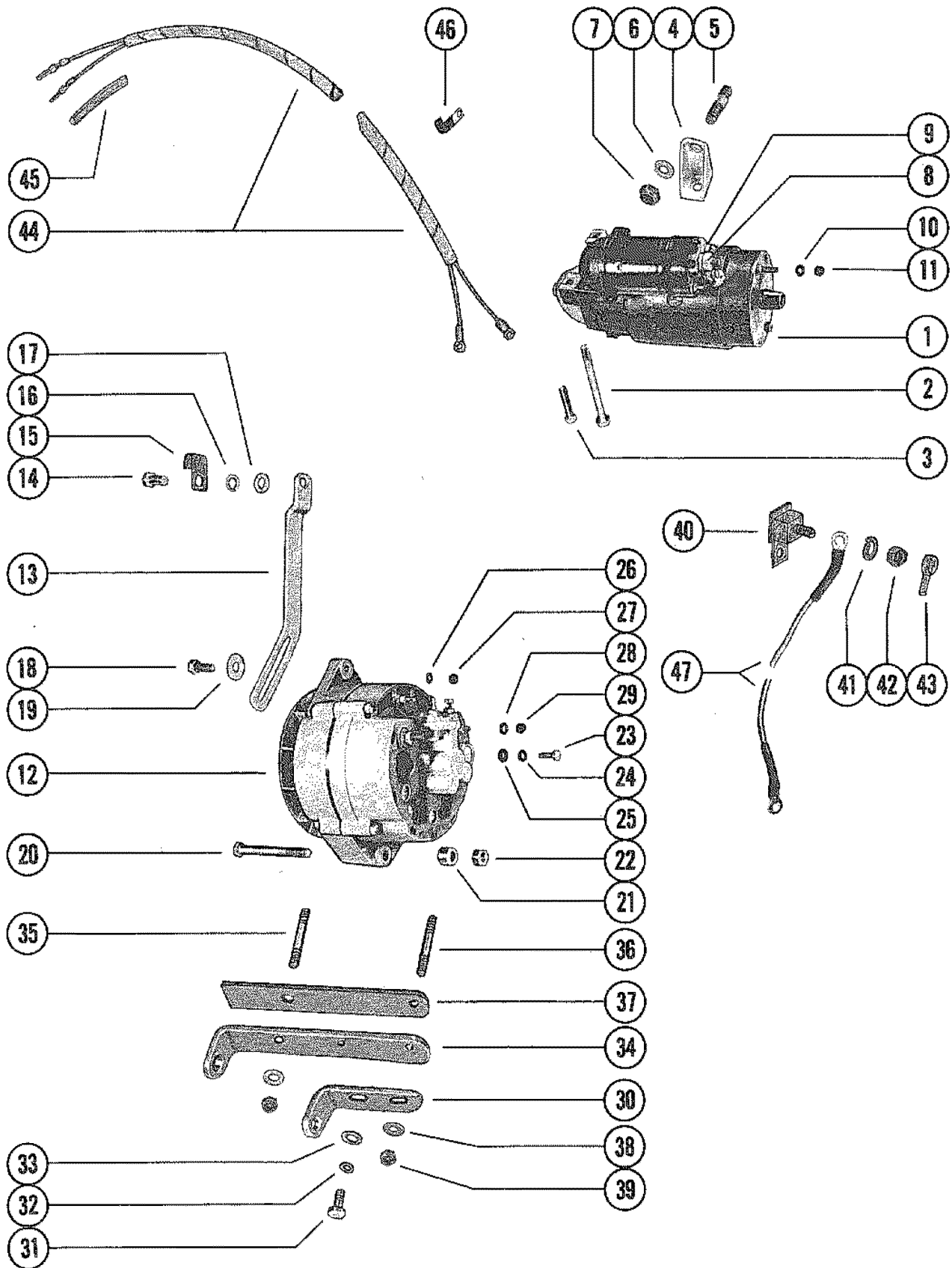
84-94227A2
Resistance Wire Kit



WIRING HARNESS, CIRCUIT BREAKER AND STARTER SOLENOID

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
26	22-32974		1	ADAPTOR, OIL PRESSURE SENDER SERIAL 03377341-03770649
27	22-52930		1	FITTING, TEE - OIL PRESSURE SENDER SERIAL 03461708-04509241
28	22-64698		1	FITTING, NIPPLE - OIL PRESSURE SENDER SERIAL 03461708-04509241
29	38559		1	SWITCH, OIL PRESSURE SERIAL 03461708-04509241
30	36525		1	WATER TEMPERATURE SENDER ASSEMBLY
31	25661		1	START SOLENOID SERIAL 00000000-04469865
	89-68258		1	STARTER SOLENOID SERIAL 04469866-09999999
32	13-26993		2	LOCKWASHER, STARTER SOLENOID TERMINAL (5/16")
33	11-68292		2	NUT, STARTER SOLENOID TERMINAL (5/16")
34	13-26996		2	LOCKWASHER, STARTER SOLENOID TERMINAL (#10)
35	11-20645		2	NUT, STARTER SOLENOID TERMINAL (10-32)
36	36177		1	INSULATOR, STARTER SOLENOID BRACKET SERIAL # THRU # SERIAL 03377341-03461707
37	36176A1		1	BRACKET ASSEMBLY, STARTER SOLENOID MOUNTING SERIAL 03377341-03461707
38	49342		1	BUMPER, MOUNTING BRACKET SERIAL 03377341-03461707
39	10-33231		2	SCREW, MOUNTING BRACKET TO EXHAUST MANIFOLD (1/2") SERIAL 03377341-03461707
40	13-26993		2	LOCKWASHER, MOUNTING BRACKET SCREW SERIAL 03377341-03461707
41	10-21625		2	SCREW, STARTER SOLENOID MOUNTING (3/4")
42	13-26992		2	LOCKWASHER, STARTER SOLENOID SCREW
43	11-20664		2	NUT, STARTER SOLNOID SCREW

STARTER MOTOR AND ALTERNATOR

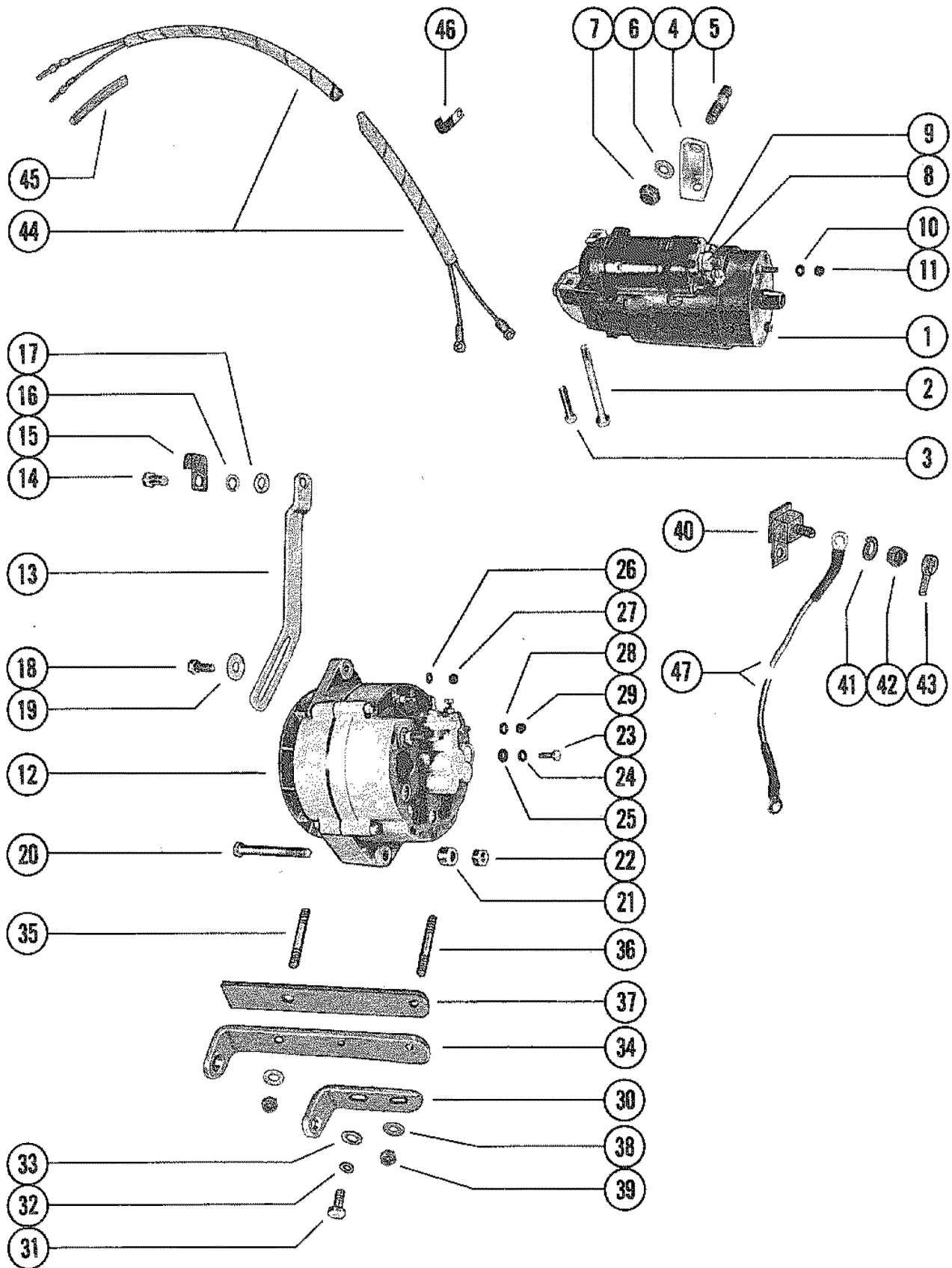


STARTER MOTOR AND ALTERNATOR

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	50-59799		1	STARTER MOTOR ASSEMBLT (DELCO REMY #1108477)
	50-69863A1		1	STARTER MOTOR ASSEMBLT (DELCO REMY #1108756)
2	10-34545		1	BOLT, STARTER MOTOR MOUNTING (4 21/32")
3	10-34544		1	BOLT, STARTER MOTOR MOUNTING (1 15/16")
4	54671		1	BRACE, STARTER MOTOR
5	16-52387		2	STUD, BRACE TO MOTOR AND CYLINDER BLOCK
6	12-20103		2	WASHER, BRACE STUD
7	11-35814		2	NUT, BRACE STUD
8	11-32219		1	NUT, SOLENOID SWITCH TERMINAL (3/8-16)
9	11-26419		1	NUT, SOLENOID SWITCH TERMINAL (8-32)
10	13-26996		1	LOCKWASHER, STARTER MOTOR TERMINAL (#10)
11	11-20645		1	NUT, STARTER MOTOR TERMINAL (10-32)
12	59755		1	ALTERNATOR ASSEMBLY (DELCO REMY #1100577)
	69729		1	ALTERNATOR ASSEMBLY (DELCO REMY #1102496)
	78403A1		1	ALTERNATOR ASSEMBLY (MOTOROLA #8MR2023F)
13	32754		1	BRACE, ALTERNATOR TO CYLINDER BLOCK (FRONT)
14	10-27165		1	SCREWM ALTERNATOR BRACE TO CYLINDER BLOCK (3/4")
15	54-54178		1	"J" CLIP, WATER TEMPERATURE SENDER LEAD SERIAL 03377341-03461707
16	13-37459		1	LOCKWASHER, ALTERNATOR BRACE SCREW
17	12-20553		1	WASHER, ALTERNATOR BRACE SCREW
18	10-29198		1	SCREW , ALTERNATOR BRACE TO ALTERNATOR (7/8")
19	12-26168		1	WASHER, ALTERNATOR BRACE SCREW
20	10-56057		1	SCREW, ALTERNATOR TO BRACKET (3 3/4")
21	23-32727		1	SPACER, ALTERNATOR SCREW SERIAL 03377341-03461707
	23-45353		1	SPACER, ALTERNATOR SCREW SERIAL 03461708-09999999
22	11-23161		1	NUT, ALTERNATOR SCREW
23	10-20055		1	SCREW, LEAD TO ALTERNATOR TERMINAL
24	13-26996		1	LOCKWASHER, ALTERNATOR TERMINAL
25	12-30164		1	WASHER, ALTERNATOR TERMINAL
26	12-20553		1	WASHER, ALTERNATOR GROUND TERMINAL
27	11-32219		1	NUT, ALTERNATOR GROUND TERMINAL (3/8-16)
28	13-26991		1	LOCKWASHER, ALTERNATOR STUD
29	11-68531		1	NUT, HARNESS TO ALTERNATOR STUD
30	52817		1	BRACKET, ALTERNATOR MOUNTING
31	10-33524		1	SCREW. ALTERNATOR MOUNTING BRACKET TO CYLINDER BLOCK (5/8")
32	13-26993		1	LOCKWASHER, ALTERNATOR MOUNTING BRACKET SCREW
33	12-26825		1	WASHER, ALTERNATOR MOUNTING BRACKET SCREW
34	52818		1	BRACKET, ALTERNATOR MOUNTING
35	16-54177		1	STUD, MOUNTING BRACKET TO CYLINDER BLOCK (1 3/8")
36	16-54176		1	STUD, MOUNTING BRACKET TO CYLINDER BLOCK (1 5/8")
37	27-53502		1	GASKET, ALTERNATOR MOUNTING BRACKET
38	12-20553		2	WASHER, MOUNTING BRACKET STUD

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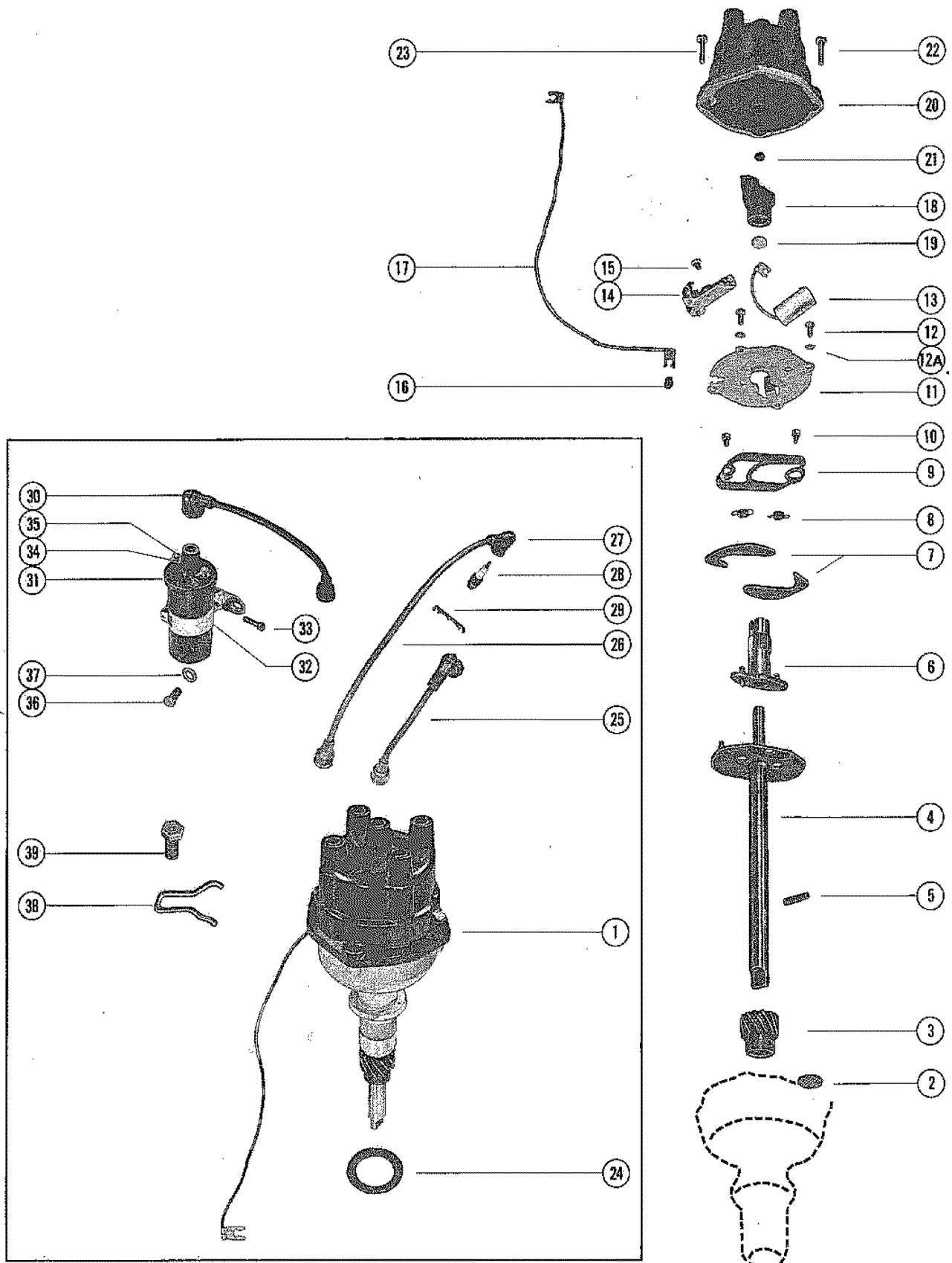
STARTER MOTOR AND ALTERNATOR



STARTER MOTOR AND ALTERNATOR

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
39	11-23161		2	NUT, MOUNTING BRACKET STUD
40	88-79023A55		1	FUSE ASSEMBLY, 55 AMP SERIAL 00000000-05080588
	88-79023A90		1	FUSE ASSEMBLY, 90 AMP SERIAL 05080589-09999999
41	13-26992		1	LOCKWASHER, FUSE STUD
42	11-21825		1	NUT, FUSE STUD
43	85-79695		1	BOOT, INSULATOR - FUSE STUD
44	84-78581A3		1	WIRING HARNESS ASSEMBLY, ALTERNATOR
45	57908--2		2	SLEEVE, WIRING HARNESS
46	54-73668		1	"J" CLIP, WIRING HARNESS
47	84-79139A5		1	JUMPER WIRE, 90 AMP FUSE TO CIRCUIT BREAKER SERIAL 05080589-09999999

DISTRIBUTOR ASSEMBLY AND COIL

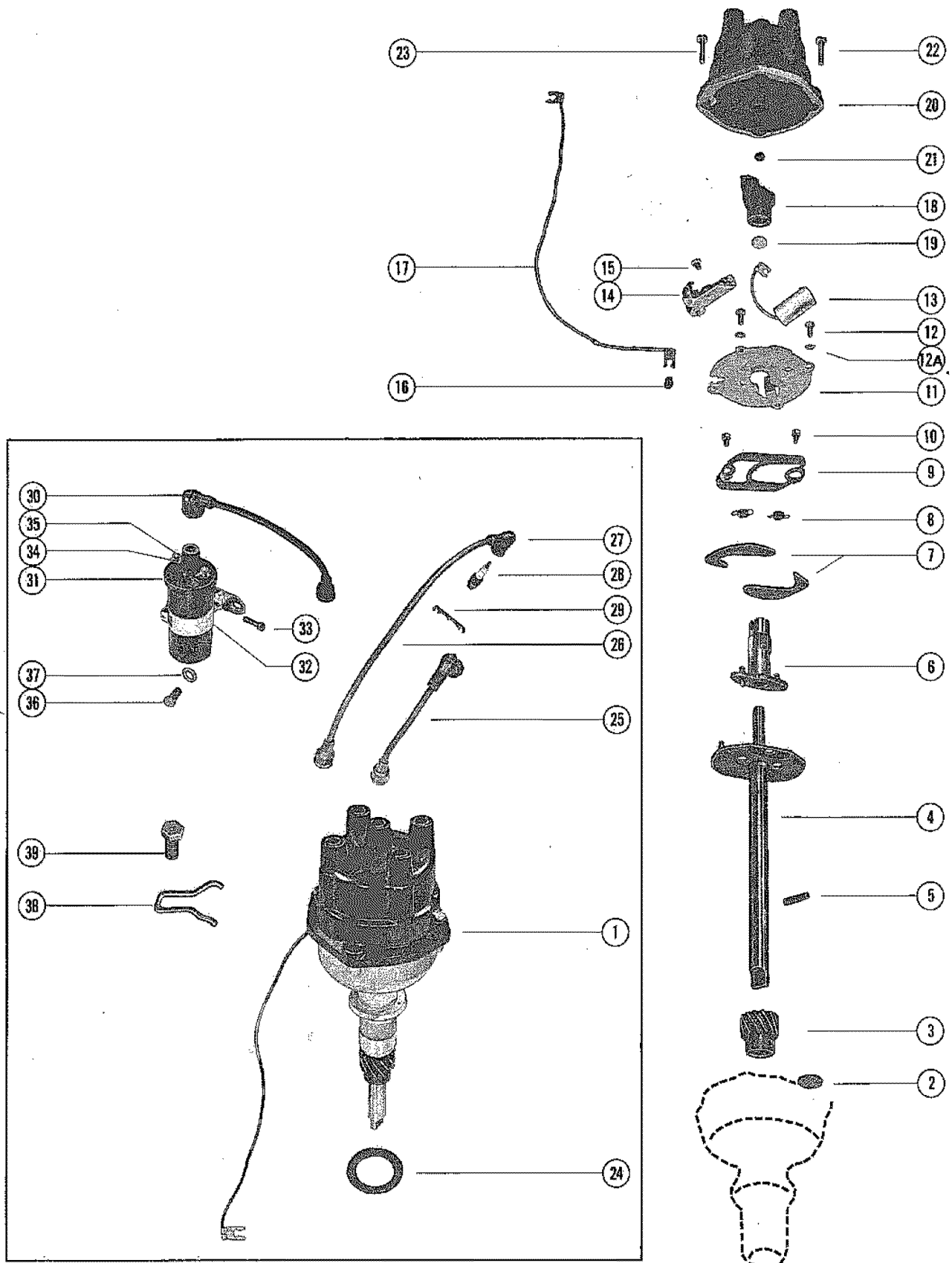


DISTRIBUTOR ASSEMBLY AND COIL

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	62424		1	DISTRIBUTOR ASSEMBLY , COMPLETE
	62426		1	SCREEN, VENT -DISTRIBUTOR HOUSING
3	43-33664		1	GRAR, DRIVE - MAIN SHAFT
4	58237		1	MAIN SHAFT AND WEIGHT PLATE
5	17-33649		1	PIN, DIRVE GREAR TO MAIN SHAFT
6	58235		1	CAM, BREAKER - ADVANCE
-	12-58220		1	WASHER, CAM AND SHAFT
-	26-58219		1	SEAL, HOUSING
-	33653		1	FELT, BREAKER CAM LUBRICATOR
-	33670		1	RETAINER, BREAKER CAM ADVANCE WEIGHT
7	33768		2	WEIGHT, BREAKER CAM ADVANCE
8	24-58236		2	SPRING, BREAKER CAM ADVANCE WEIGHT
10	10-33722		1	SCREW, WEIGHT HOLD DOWN PLATE TO WEIGHT PLATE
11	33665		1	PLATE, MOUNTING - BREAKER ASSEMBLY AND CONDENSER
12	10-23977		1	SCREW, MOUNTING PLATE TO PRIMARY HOUSING
	12-62425		2	WASHER, SEALING - MOUNTING PLATE SCREW
13	33662		1	CONDENSER
-	48024		1	BRACKET, CONDENSER MOUNTING
-	10-48021		1	SCREW, CONDENSER BRACKET ATTACHING
14	34235		1	BREAKER ASSEMBLY, DISTRIBUTOR
15	10-33650		1	SCREW, BREAKER ASSEMBLY TO MOUNTING PLATE
16	25-33666		1	GROUMMET, MOUNTING PLATE - PRIMARY WIRE
17	48025		1	LEAD, PRIMARY
18	58217		1	ROTOR, DISTRIBUTOR
19	12-36275		1	WASHER, ROTOR
20	33667		1	CAP, DISTRIBUTOR
21	33654		1	BUTTON, CARBON - DISTRIBUTOR CAP
22	10-33660		1	SCREW, DISTRIBUTOR CAP TO PRIMARY HOUSING (8-32)
23	10-33663		1	SCREW, DISTRIBUTOR CAP TO PRIMARY HOUSING (10-32)
24	27-34486		1	GASKET, DISTRIBUTOR
25	84-69713--1		2	LEAD ASSEMBLY, HIGH TENSION - DISTRIBUTOR (6")
26	84-69713--2		2	LEAD ASSEMBLY, HIGH TENSION-DISTRIBUTOR (14")
27	85-71006A1		4	PROTECTOR, HIGH TENSION LEAD
-	60096		4	SLEEVE, TERMINAL END COVER
28	33-60056		4	SPARK PLUG (AC#CR43N)-NON TAPERED
	33-59571		4	SPARK PLUG (AC#R43T)-TAPERED
29	32782		1	RETAINER, HIGH TENSION LEADS
30	327663A1		1	WIRE ASSEMBLY, COIL (8 1/4") SERIAL 03377341-03770649
31	26433		1	COIL, IGNITION SERIAL 03377341-03770649
32	33321		1	BRACKET, COIL MOUNTING SERIAL 03377341-03770649
33	10-33311		1	SCREW, BRACKET TO COIL (1 1/2") SERIAL 03377341-03770649
30	84-67203		1	WIRE ASSEMBLY, COIL (12") SERIAL 03770650-03824295

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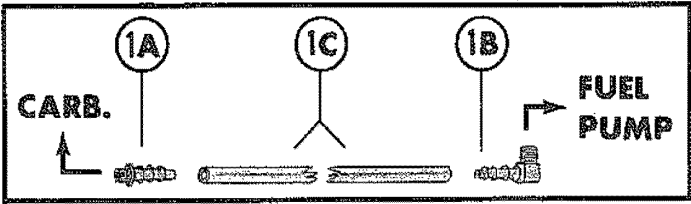
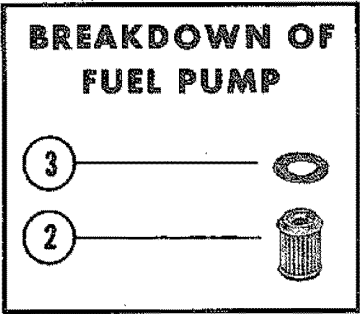
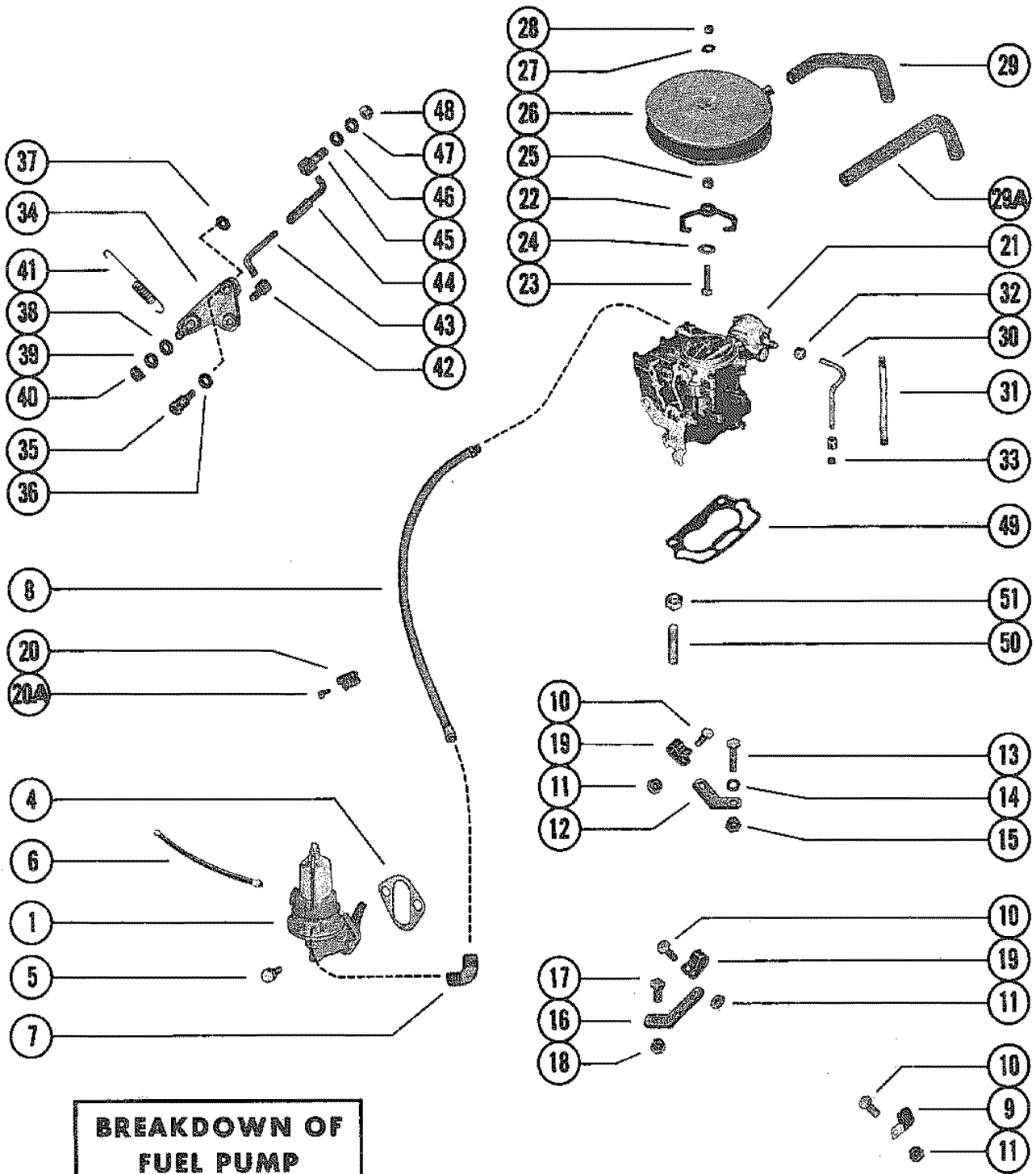
DISTRIBUTOR ASSEMBLY AND COIL



DISTRIBUTOR ASSEMBLY AND COIL

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
31	32193		1	COIL, IGNITION SERIAL 03770650-03824295
32	65970		1	BRACKET, COIL MOUNTING SERIAL 03770650-03824295
33	10-66652		1	SCREW, BRACKET TO COIL SERIAL 03770650-03824295
34	12-30164		2	WASHER, IGNITION COIL TERMINAL
	13-26996		2	LOCKWASHER, IGNTION COIL TERMINAL
35	11-20645		2	NUT, IGNITION COIL TERMINAL
36	10-27165		1	SCREW, IGNITION COIL TO CYLINDER BLOCK
37	12-20553		1	WASHER, IGNITION COIL SCREW
38	62420		1	CLAMP, DISTRIBUTOR SERIAL 00000000-04509005
	72624		1	CLAMP, DISTRIBUTOR SERIAL 04509006-09999999
39	10-35169		1	SCREW, DISTRIBUTOR TO CYLINDER BLOCK

FUEL PUMP, FUEL FILTER AND CARBURETOR

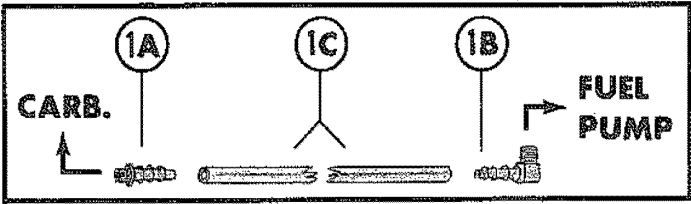
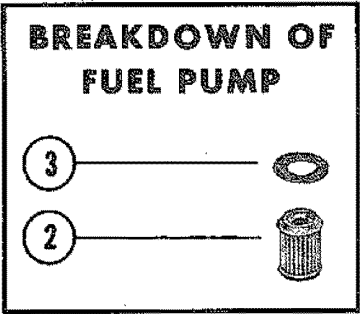
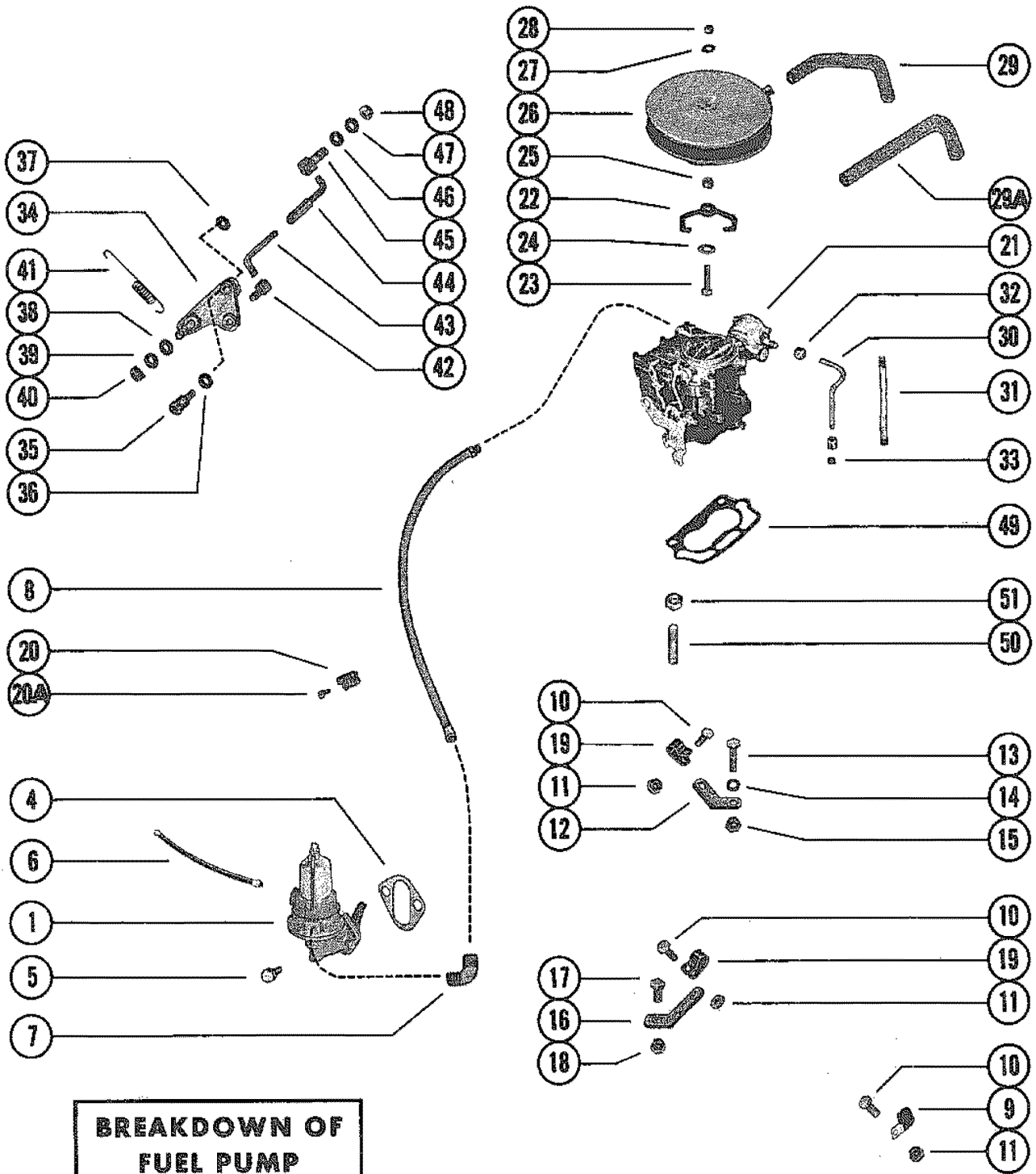


FUEL PUMP, FUEL FILTER AND CARBURETOR

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	47585		1	FUEL PUMP ASSEMBLY SERIAL 00000000-04469865
	71327		1	FUEL PUMP ASSEMBLY SERIAL 04469866-04952700
	22-73816		1	CONNECTOR, VENT TUBE TO CARBURETOR
	22-73817		1	CONNECTOR, VENT TUBE TO FUEL PUMP
	32-73815--2		1	TUBE, VENT
	77594		1	FUEL PUMP ASSEMBLY SERIAL 04952701-09999999
2	35-49088		1	FILTER, FUEL - FUEL PUMP
3	49089		1	DIAPHRAGM KIT - FUEL PUMP
4	27-34213		1	GASKET, FUEL PUMP MOUNTING
5	10-45488		2	BOLT, FUEL PUMP TO CYLINDER BLOKC (7/8")
6	32-30466		1	FUEL LINE, FUEL TANK TO FUEL PUMP SERIAL 03377341-03461707
7	22-49217		1	FITTING, FUEL LINE SERIAL 03377341-03461707
8	32-35470		1	FUEL LINE, FUEL PUMP TO CARBURETOR TEE (27 1/2") SERIAL 03377341-03461707
7	22-64294		2	FITTING, FUEL LINE SERIAL 03461708-03770649
8	32-64295A1		1	FUEL LINE, FUEL PUMP TO CARBURETOR - STEEL SERIAL 03461708-03770649
7	22-70584		1	FITTING, FUEL LINE SERIAL 03770650-09999999
8	32-65650		1	FUEL LINE, FUEL PUMP TO CARBURETOR SERIAL 03770650-04153999
	32-69145		1	FUEL LINE, FUEL PUMP TO CARBURETOR SERIAL 04154000-09999999
9	54-61001		1	CLAMP, FUEL LINE TO LIFTING EYE SERIAL 03461708-03770649
10	10-33524		2	SCREW, FUEL LINE CLAMP TO BRACKET SERIAL 03461708-03770649
11	11-46793		2	NUT, FUEL LINE CLAMP BRACKET SCREW SERIAL 03461708-03770649
12	65406		1	BRACKET, FUEL LINE SUPPORT SERIAL 03461708-03770649
13	10-52447		1	SCREW, BRACKET TO THERMOSTAT COVER SERIAL 03461708-03770649
14	13-26993		1	LOCKWASHER, BRACKET TO THERMOSTAT COVER SCREW SERIAL 03461708-03770649
15	23-52095		1	SPACER, FUEL LINE SUPPORT BRACKET SERIAL 03461708-03770649
16	65411		1	BRACKET, FUEL LINE SUPPORT SERIAL 03461708-03770649
17	10-29199		1	SCREW, BRACKET TO CYLINDER BLOCK COVER SERIAL 03461708-03770649
18	11-56374		1	NUT, BRACKET TO CYLINDER BLOCK SCREW SERIAL 03461708-03770649
19	54-64646		2	CLAMP, FUEL LINE ATTACHING SERIAL 03461708-03770649
20	54-47728		1	CLAMP, FUEL LINE TO CYLINDER BLOCK SERIAL 03377341-03461707
	54-65653		1	CLAMP, FUEL LINE TO ROCKER COVER SERIAL 03770650-09999999

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FUEL PUMP, FUEL FILTER AND CARBURETOR

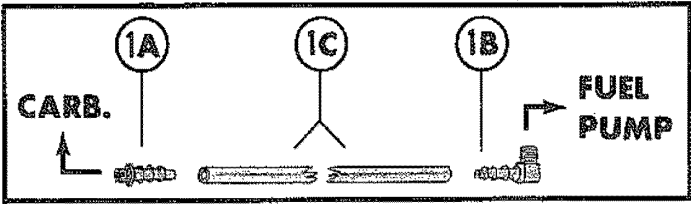
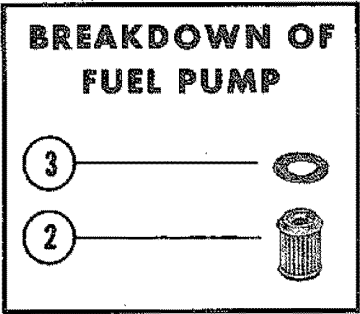
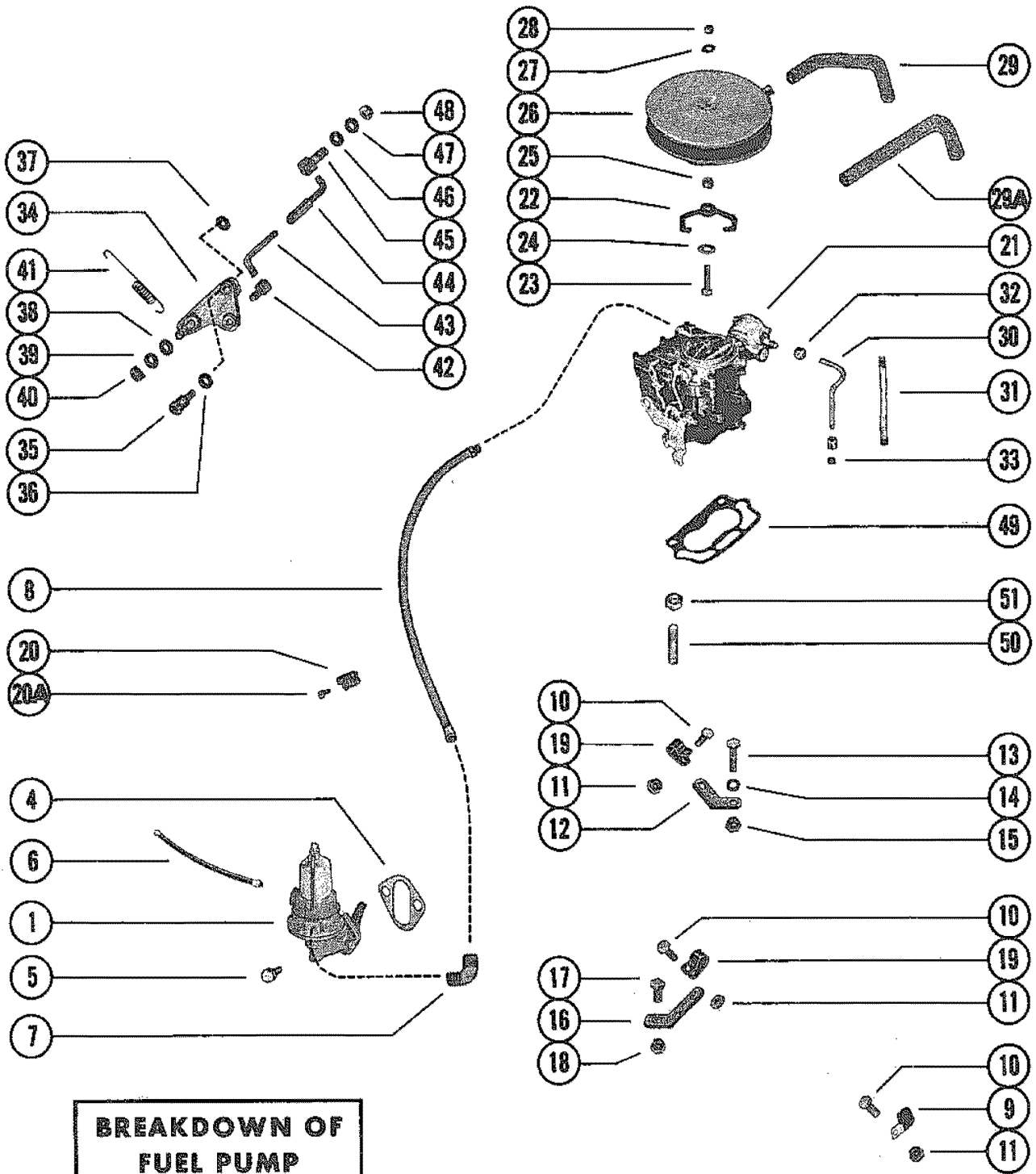


FUEL PUMP, FUEL FILTER AND CARBURETOR

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
20A	10-32079		1	SCREW, CLAMP TO ROCKER COVER SERIAL 03770650-09999999
21	1351-4263A3		1	CARBURETOR ASSEMBLY SERIAL 03377341-03770649
	1351-5202A1		2	CARBURETOR ASSEMBLY SERIAL 03770650-04469865
	1351-6065A2		1	CARBURETOR ASSEMBLY SERIAL 04469866-09999999
22	52734		1	BAIL, FLAME ARRESTOR TO CARBURETOR NOT INCLUDED IN B-1351-5202A1 ASSEMBLY
23	10-22476		1	SCREW, FLAME ARRESTOR TO CARBURETOR BAIL (7/8") NOT INCLUDED IN B-1351-5202A1 ASSEMBLY
24	12-20533		1	WASHER, FLAME ARRESTOR SCREW NOT INCLUDED IN B-1351-5202A1 ASSEMBLY
25	11-28941		1	NUT, FLAME ARRESTOR SCREW NOT INCLUDED IN B-1351-5202A1 ASSEMBLY
26	62264		1	FLAME ARRESTOR SERIAL 00000000-04469865
	73999		1	FLAME ARRESTOR SERIAL 04469866-09999999
27	12-22937		1	WASHER, FLAME ARRESTOR MOUNTING STUD
28	11-20586		1	NUT, FLAME ARRESTOR MOUNTING STUD (TOP)
29	32-61997		1	HOSE, VENT - CARBURETOR TO ROCKER COVER SERIAL 00000000-04478881
	32-62060		1	HOSE, VENT - CARBUTOR TO ROCKER COVER SERIAL 04478882-09999999
30	32-62578A1		1	PIPE ASSEMBLY, CHOKE - CARBURETOR TO CHOKE OVEN CONNECTOR
31	32-57831		1	COVERING, CHOKE PIPE
32	22-70583		2	NUT, CHOKE PIPE TO CARBURETOR AND CHOKE OVEN CONNECTOR.
33	23-21309		1	SLEEVE, CHOKE PIPE TO CHOKE OVEN CONNECTOR NUT
34	38979		1	LEAVER, THROTTLE - INTAKE MANIFOLD COVER SERIAL 03377341-03461707
	78890		1	LEAVER, THROTTLE - INTAKE MANIFOLD COVER SERIAL 03461708-09999999
35	10-38507		1	SCREW, STEP - THROTTLE LEAVER TO MOUNTING PLATE
36	12-30164		1	WASHER, THROTTLE LEAVER STUD
37	12-20553		1	WASHER, THROTTLE LEVER STEP SCREW
39	12-35950		1	WASHER, THROTTLE LEVER STUD
	12-57792		1	WASHER, THROTTLE LEVER STEP SCREW
40	11-20110		1	NUT, THROTTLE LEAVER STUD
41	24-63330		1	SPRING, THROTTLE RETURN
42	27947		1	SWIVEL, LINK ROD TO THROTTLE LEVER
43	64804		0	LINK ROD, THROTTLE LEVER
44	63145A1		1	LINK ROD ASSEMBLY, CARBURETOR
45	38983		1	SWIVEL, LINK ROD ASSEMBLY TO CARBURETOR
46	12-35950		1	WASHER, LINK ROD TO CARBURETOR SWIVEL
47	12-30164		1	WASHER, LINK ROD TO CARBURETOR SWIVEL
48	11-20110		1	NUT, LINK ROD TO CARBURETOR SWIVEL
49	27-64692		1	GASKET, CARBURETOR TO INTAKE MANIFOLD COVER

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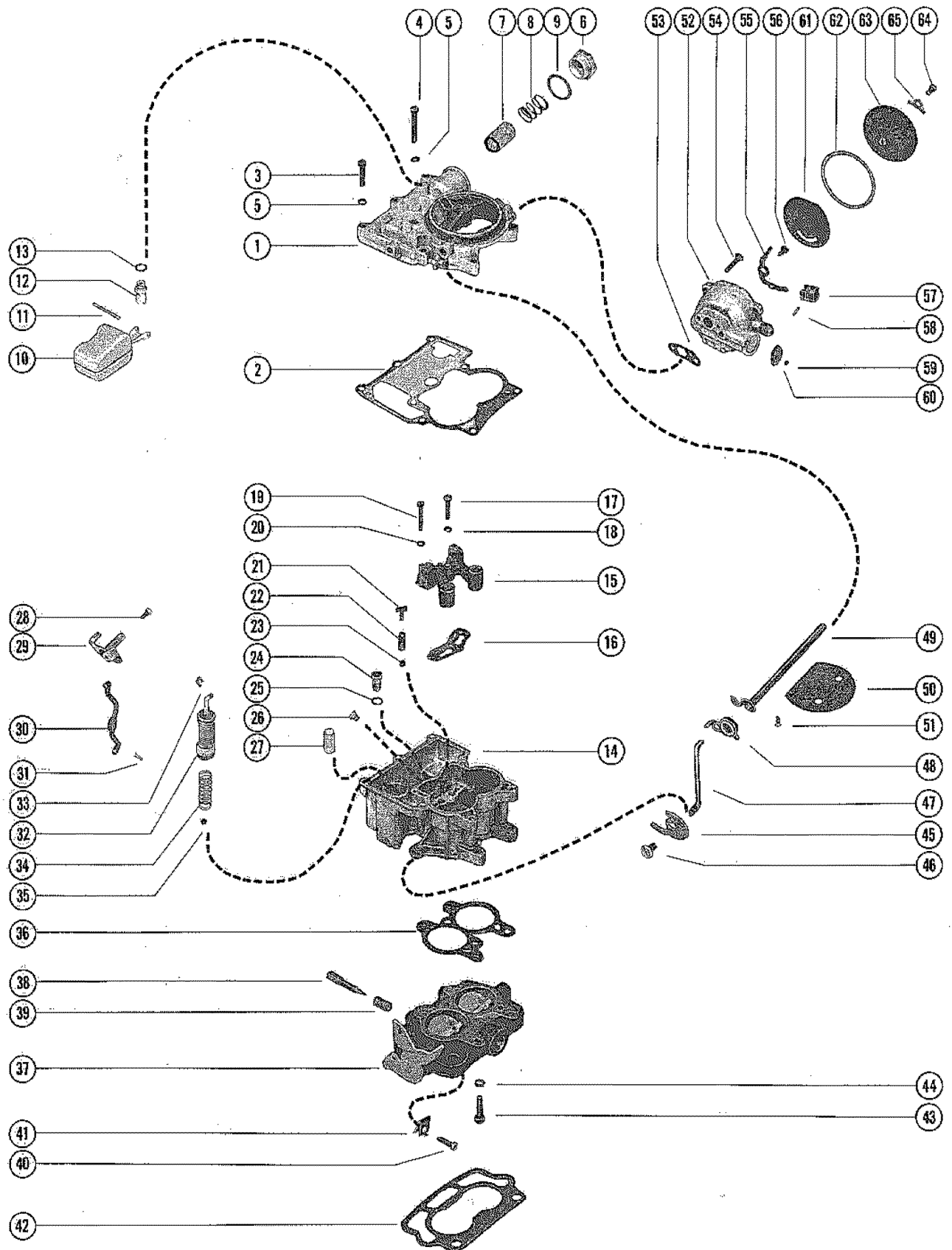
FUEL PUMP, FUEL FILTER AND CARBURETOR



FUEL PUMP, FUEL FILTER AND CARBURETOR

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
50	16-33111		4	STUD, CARBURETOR MOUNTING - INTAKE MANIFOLD COVER
51	11-29250		4	NUT, CARBURETOR MOUNTING STUD

CARBURETOR ASSEMBLY

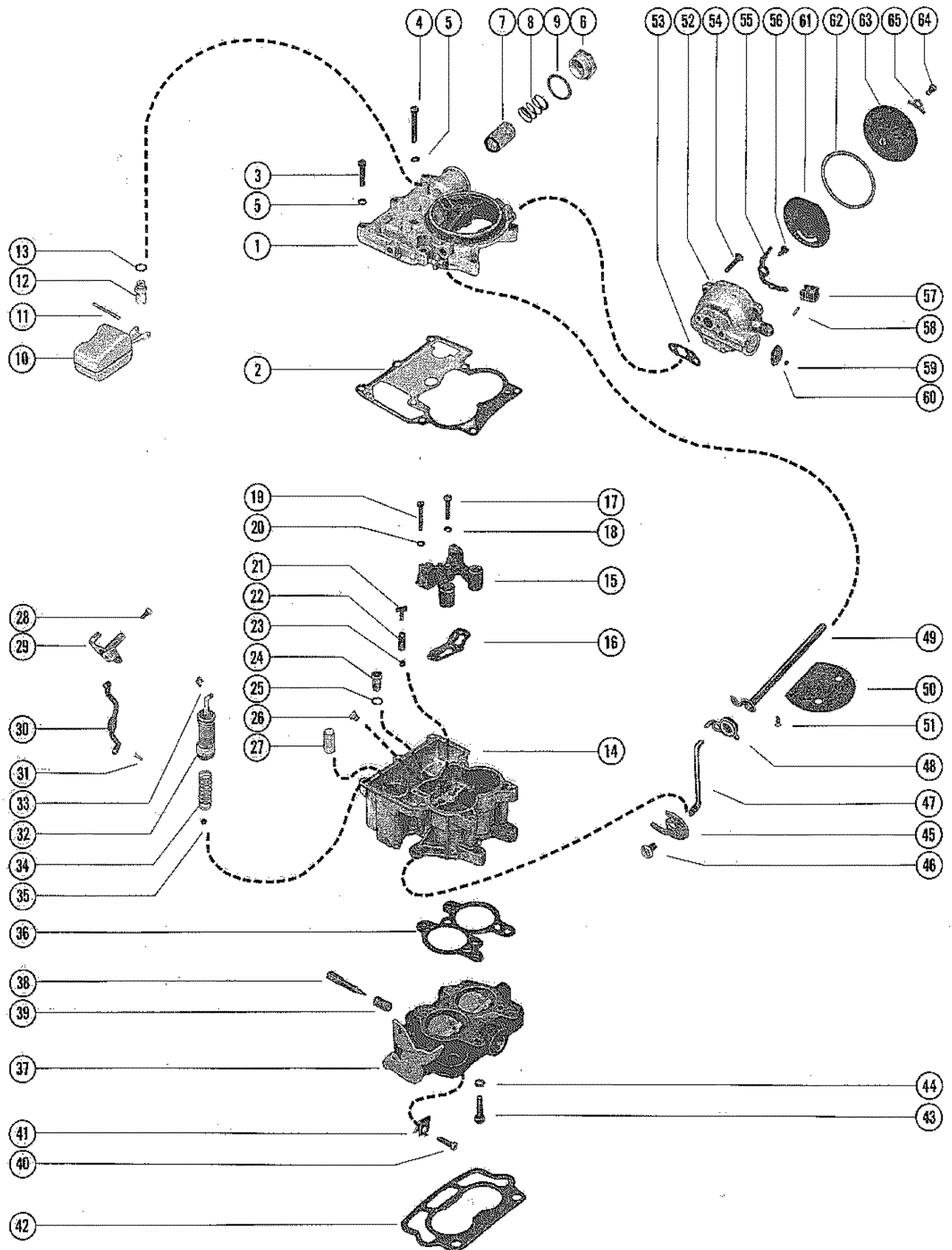


CARBURETOR ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	1351-4263A3		1	CARBURETOR ASSEMBLY, COMPLETE SERIAL 03377341-03770649
-	1351-5202A1		1	CARBURETOR ASSEMBLY, COMPLETE SERIAL 03770650-04469865
-	1351-6065A2		1	CARBURETOR ASSEMBLY, COMPLETE SERIAL 04469866-09999999
1	N.S.S.		1	AIR HORN (ROCHESTER #7041370)
2			1	GASKET, AIR HORN
3	10-33043		7	SCREW, AIR HORN TO FLOAT BOWL (SHORT)
4	10-33048		1	SCREW, AIR HORN TO FLOAT BOWL (LONG)
5	13-26996		8	LOCKWASHER, AIR HORN SCREW
6	1397-4337		1	NUT, FUEL INLET - AIR HORN SERIAL 03377321-03770649
	1397-3330		1	NUT, FUEL INLET - AIR HORN SERIAL 03770650-09999999
7	35-53336		1	FILTER, FUEL INLET
8	24-48143		1	SPRING, FUEL FILTER
9			1	GASKET, FUEL INLET NUT
10	1397-2060		1	FLOAT ASSEMBLY
11	N.S.S.		1	PIN, HINGE - FLOAT TO AIR HORN (ROCHESTER #7002081)
12			1	INLET NEEDLE AND SEAT ASSEMBLY
13			1	GASKET, INLET NEEDLE AND SEAT
14	1397-2636		1	FLOAT BOWL ASSEMBLY
15	N.S.S.		1	VENTURI CLUSTER ASSEMBLY, FLOAT BOWL (ROCHESTER #7031949)
16			1	GASKET, VENTURI CLUSTER
17	N.S.S.		1	SCREW, VENTURI CLUSTER TO FLOAT BOWL (CENTER)-ROCHESTER #70
18			1	GASKET, VENTURI CLUSTER SCREW (CENTER)
19	N.S.S.		2	SCREW, VENTURI CLUSTER TO FLOAT BOWL (OUTER)-ROCHESTER #700
20	13-26995		2	LOCKWASHER, VENTURI CLUSTER SCREW (OUTER)
21			1	GUIDE, PUMP DISCHARGE - FLOAT BOWL
22			1	SPRING, PUMP DISCHARGE - FLOAT BOWL
23			1	BALL, PUMP DISCHARGE - FLOAT BOWL
24			1	POWER VALVE ASSEMBLY, FLOAT BOWL
25			1	GASKET, POWER VALVE
26	1397-2447		2	JET, FLOAT BOWL (STANDARD)
27			1	STRAINER, PUMP INLET
28	10-33047		1	SCREW, AIR HORN PUMP LEVER
29	N.S.S.		1	PUMP HAFT AND LEVER ASSEMBLY, AIR HORN (ROCHESTER #7036764)
30	N.S.S.		1	ROD, PUMP (ROCHESTER #7036759)
31			1	CLIP, RETAINER - PUMP ROD
32			1	PUMP ASSEMBLY, FLOAT BOWL
33			1	CLIP, RETAINER - FLOST BOWL PUMP
34			1	SPRING, PUMP RETURN -FLOAT BOWL

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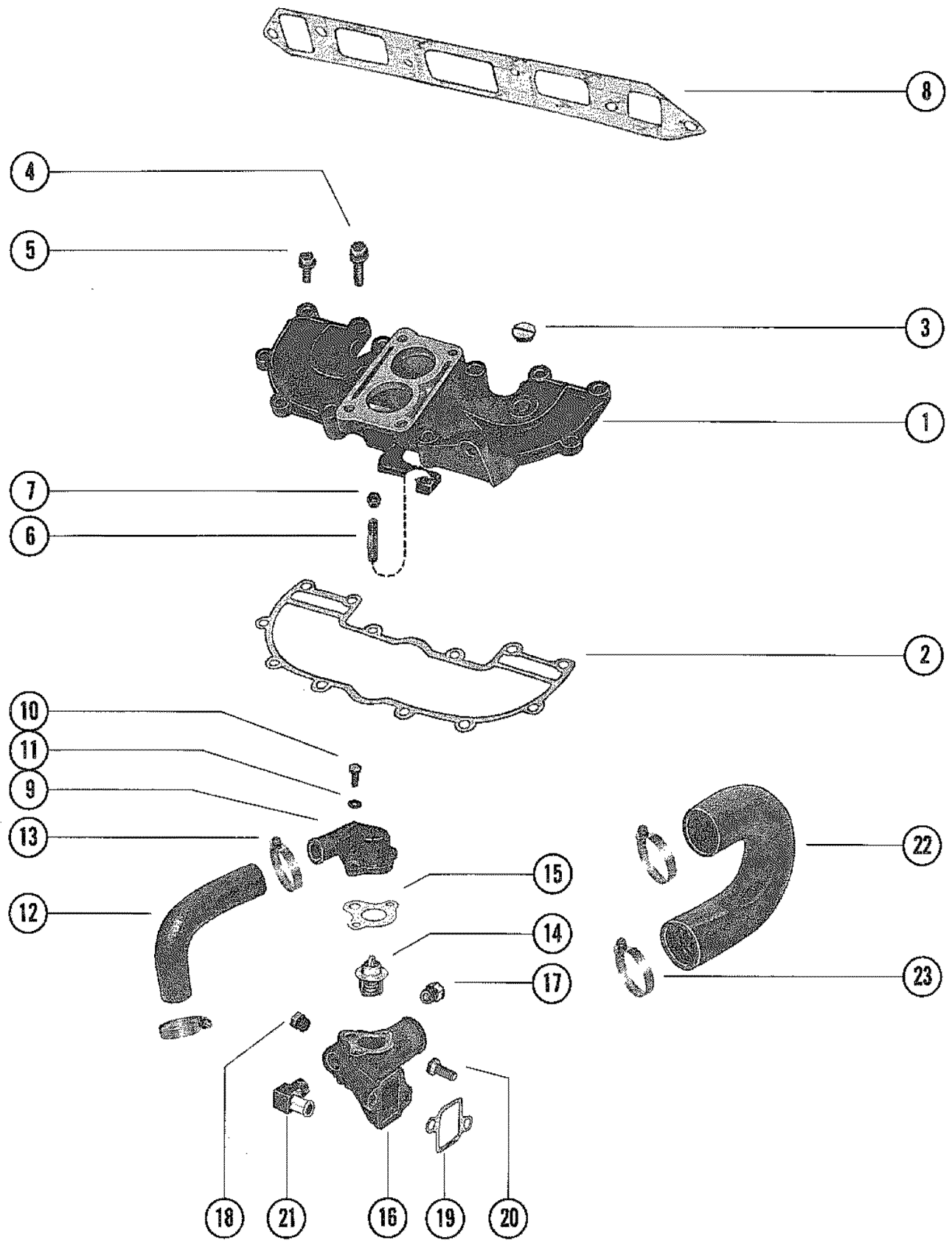
CARBURETOR ASSEMBLY



CARBURETOR ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
35			1	BALL, CHECK -PUMP INLET - FLOAT BOWL
36			1	GASKET, THROTTLE BODY
37	1397-2639		1	THROTTLE BODY ASSEMBLY
38			2	IDLE ADJUSTING NEEDLE, THROTTLE BODY
39	24-33050		2	SPRING, IDLE ASJUSTING NEEDLE
40	1397-2638		1	IDLE STOP SCREW, THROTTLE BODY
41	54-39108		1	CLIP, IDLE STOP SCREW
42			1	GASKET, CARBURETOR FLANGE
43	10-33052		3	SCREW, THROTTLE BODY TO FLOAT BOWL
44	13-21547		3	LOCKWASHER, THROTTLE BODY SCREW
45	1397-2071		1	CAM, FAST IDLE - FLOAT BOWL
46	10-33042		1	SCREW, FAST IDLE CAM TO FLOAT BOWL
47	N.S.S.		1	ROD, CHOKE (ROCHESTER #7025667)
48	1397-4257		1	CHOKE LEVER AND COLLAR ASSEMBLY, CHOKE SHAFT
49	1397-2632		1	CHOKE SHAFT ASSEMBLY
50	1397-4358		1	VALVE, CHOKE - CHOKE SHAFT
51	10-33045		2	SCREW, CHOKE VALVE TO CHOKE SHAFT
52	N.S.S.		1	CHOKE HOUSING ASSEMBLY (ROCHESTER #7028837)
53			1	GASKET, CHOKE HOUSING
54	10-33053		2	SCREW,CHOKE HOUSING TO AIR HORN
55	N.S.S.		1	LEVER ASSEMBLY, CHOKE PISTON-ROCHESTER #7010051 SERIAL 03377341-03770649
	N.S.S.		1	LEVER ASSEMBLY, CHOKE PISTON-ROCHESTER #7045814 SERIAL 03770650-09999999
56	10-33056		1	SCREW, CHOKE PISTON LEVER TO CHOKE HOUSING
57	N.S.S.		1	CHOKE PISTON, CHOKE HOUSING (ROCHESTER #7021502)
58	17-33049		1	PIN, CHOKE PISTON TO CHOKE PISTON LEVER
59	1397-2050		1	PLUG, BALL - CHOKE HOUSING
60	19-33041		1	WELCH PLUG, CHOKE HOUSING
61	1397-2110		1	PLATE, BAFFLE - CHOKE HOUSING
62			1	GASKET, STAT COVER AND COIL
63	1397-4340		1	STAT, STAT COVER AND COIL TO CHOKE HOUSING
64	10-33047		3	SCREW, STAT COVER AND COIL TO CHOKE HOUSING
65	54-33036		3	RETAINER, STAT COVER AND COIL CHOKE HOUSING SCREW
-	1397-2637		1	OVERHAUL KIT
-	1397-3464		1	POWER CARBURETOR KIT
-	1397-2634		1	GASKET KIT

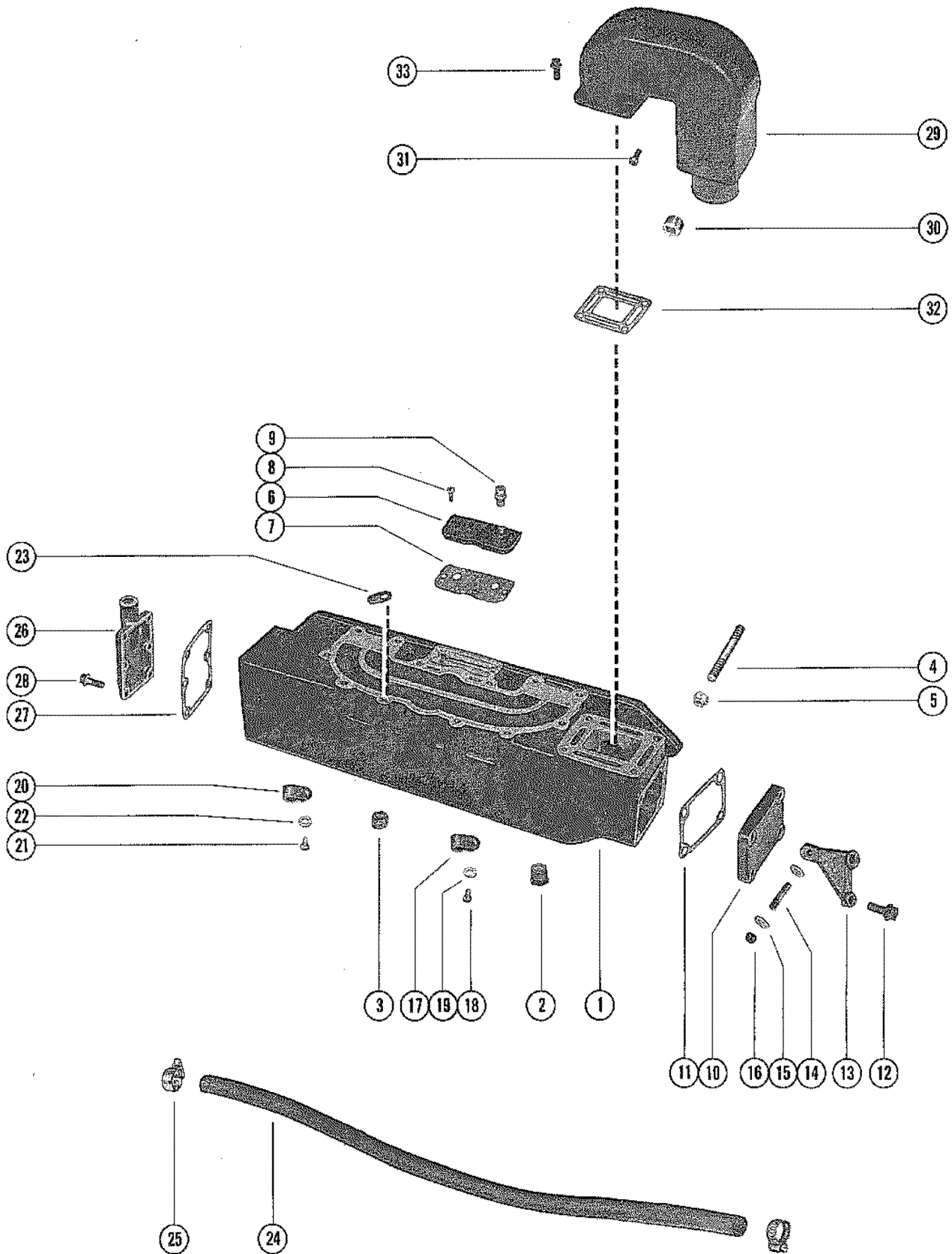
INTAKE MANIFOLD COVER AND THERMOSTAT COVER



INTAKE MANIFOLD COVER AND THERMOSTAT COVER

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	62575		1	COVER, INTAKE MANIFOLD
2	27-35898		1	GASKET, INTAKE MANIFOLD COVER
3	22-36382		1	PLUG, PIPE - INTAKE MANIFOLD COVER (1/4-18)
4	10-35390		4	SCREW, INTAKE MANIFOLD COVER TO EXHAUST MANIFOLD (1/3/4")
5	10-35388		8	SCREW, INTAKE MANIFOLD COVER TO EXHAUST MANIFOLD (1")
6	10-64969		1	SCREW, SET -HROTTLE STOP SERIAL 03461708-09999999
7	11-33122		1	NUT, SET SCREW SERIAL 03461708-09999999
8	27-52546		1	GASKET, EXHAUST MANIFOLD TO CYLINDER HEAD
9	60372A1		1	COVER, THERMOSTAT - WATER DISTRIBUTION BLOCK
10	10-60374		2	SCREW, THERMOSTAT COVER TO WATER DISTRIBUTION BLOCK (1 3/4")
11	12-36533		1	WASHER, THERMOSTAT COVER SCREW
12	32-47639		1	HOSE, WATER DISTRIBUTION BLOCK TO END CAP/CONNECTOR
13	54-32880		2	CLAMP, HOSE TO WATER DISTRIBUTION BLOCK AND END CAP/CONNECTO
14	59078		1	THERMOSTAT
15	27-47590		1	GASKET, THERMOSTAT COVER
16	47587A2		1	BLOCK ASSEMBLY, WATER DISTRIBUTION - CYLINDER HEAD SERIAL 03377341-03461707
17	22-32803		1	PLUG, PIPE - WATER DISTRIBUTION BLOCK SERIAL 03377341-03461707
18	22-32802		1	PLUG, PIPE - WATER DISTRIBUTION BLOCK SERIAL 03377341-03461707
16	63908A2		1	BLOCK ASSEMBLY, WATER DISTRIBUTION - CYLINDER HEAD SERIAL 03461708-09999999
17	22-32803		1	PLUG, PIPE - WATER DISTRIBUTION BLOCK SERIAL 03461708-09999999
18	22-32802		2	PLUG, PIPE - WATER DISTRIBUTION BLOCK SERIAL 03461708-09999999
19	27-33680		1	GASKET, WATER DISTRIBUTION BLOCK
20	10-21077		2	SCREW, WATER DISTRIBUTION BLOCK TO CYLINDER HEAD (7/8")
21	22-53509		1	ELBOW, WATER DISTRIBUTION BLOCK TO INLET HOSE
22	32-47640		1	HOSE, WATER DISTRIBUTION BLOCK TO WATER PUMP
23	54-32781		2	CLAMP, HOSE TO WATER DISTRIBUTION BLOCK AND WATER PUMP

EXHAUST MANIFOLD ASSEMBLY , END CAP AND ELBOW ASSEMBLY

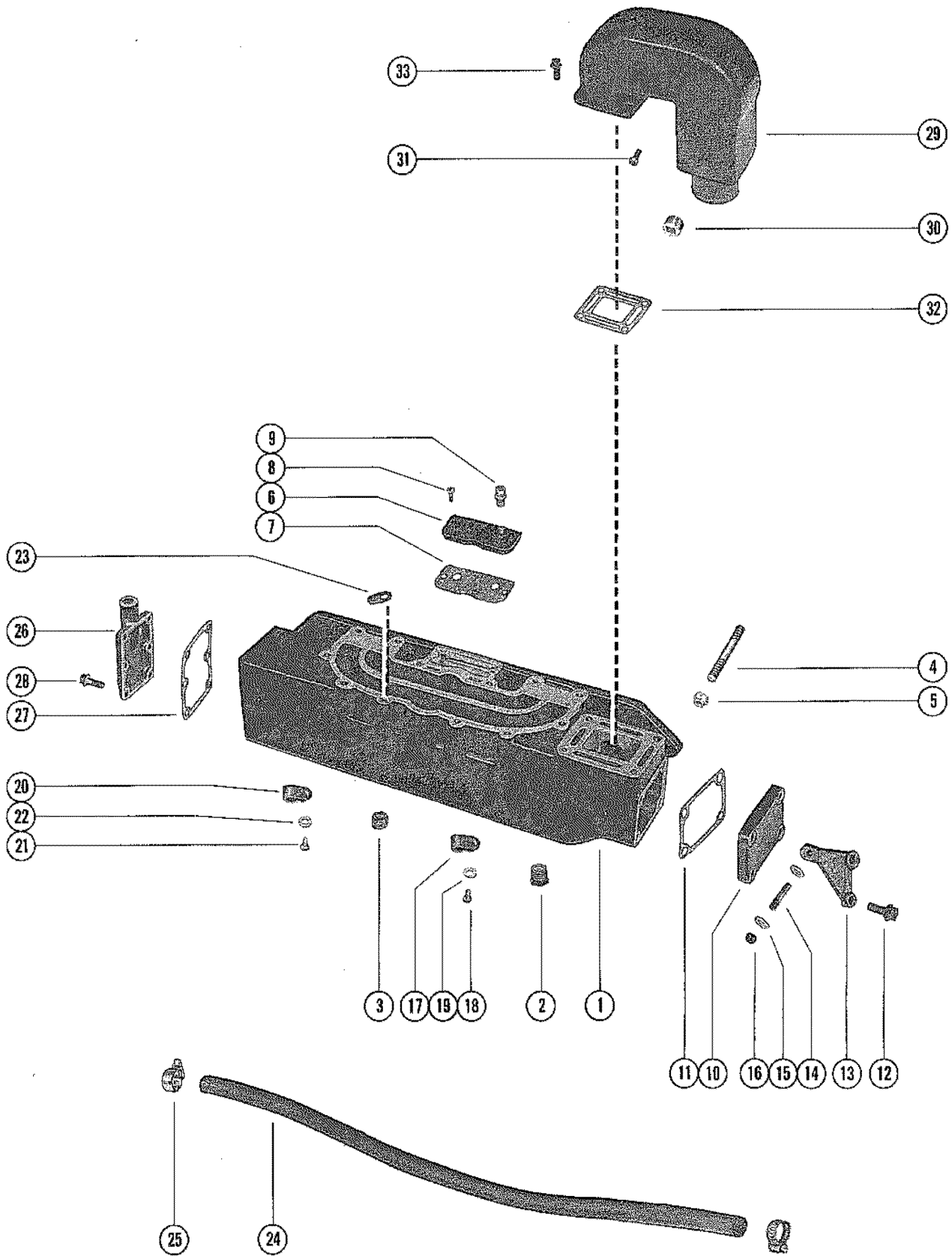


EXHAUST MANIFOLD ASSEMBLY , END CAP AND ELBOW ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	63122A1		1	EXHAUST MANIFOLD ASSEMBLY
2	22-32802		1	PLUG, PIPE - EXAUST MANIFOLD (1/8-27)
3	22-33198		2	PLUG, EXHAUST MANIFOLD (3/4-14)
4	16-49915		4	STUD, EXHAUST MANIFOLD TO CYLINDER HEAD (1 1/2")
	16-60799		2	STUD, EXHAUST MANIFOLD TO CYLINDER HEAD (1 1/2")
5	11-49910		6	NUT, EXHAUST MANIFOLD STUD
6	39949		1	COVER, CHOKE OVEN - EXHAUST MANIFOLD
7	27-39947		1	GASKET, CHOKE OVER COVER
8	10-22028		2	SCREW, CHOKE OVEN COVER TO EXHAUST MANIFOLD (1/2")
9	22-21373		1	CONNECTOR, CHOKE OVEN COVER TO CHOKE PIPE
10	39916		1	END CAP, EXHAUST MANIFOLD SERIAL 00000000-04478881
11	27-39923		1	GASKET, END CAP SERIAL 00000000-04478881
12	10-35388		2	SCREW, END CAP TO EXHAUST MANIFOLD (1") SERIAL 00000000-04478881
	10-319484		2	SCREW, END CAP TO EXHAUST MANIFOLD (1 3/8") SERIAL 00000000-04478881
10	73811A1		1	END CAP, EXHAUST MANIFOLD SERIAL 04478882-09999999
11	27-73812		1	GASKET, END CAP SERIAL 04478882-09999999
12	10-25299		2	SCREW, END CAP TO EXHAUST MANIFOLD (3/4") SERIAL 04478882-09999999
	10-30075		2	SCREW, END CAP TO EXHAUST MANIFOLD (1 1/8") SERIAL 04478882-09999999
13	78891A1		1	BRACKET, MOUNTING - REMOTE CONTROL CABLE STUD (EXHAUST ELBOW)
14	16-38525		1	STUD, REMOTE CONTROL CABLE TO MOUNTING BRACKET
15	12-24664		2	WASHER, REMOTE CONTROL CABLE STUD
16	11-20586		1	NUT, REMOTE CONTROL CABLE STUD
17	54-28938		1	CLAMP, WIRING HARNESS TO EXHAUST MANIFOLD SERIAL 03377341-03461707
18	10-20031		1	SCREW, WIRING HARNESS CLAMP FASTENING (1/2") SERIAL 03377341-03461707
19	13-26992		1	LOCKWASHER, M WIRING HARNESS CLAMP SCREW SERIAL 03377341-03461707
20	54-60517		1	CLAMP, WIRING HARNESS TO EXHAUST MANIFOLD (3/8") SERIAL 03377341-03461707
21	10-22028		1	SCREW, WIRING HARNESS CLAMP FASTENING (1/2") SERIAL 03377341-03461707
22	13-26996		1	LOCKWASHER, WIRING HARNESS CLAMP SCREW SERIAL 03377341-03461707
23	26551		1	RETAINER, THROTTLE SPRING RETURN
24	32-39315A1		1	HOSE ASSEMBLY, INLET- WATER DISTRIBUTION BLOCK TO DRIVE UNIT (33 1/2")
25	54-32779		2	CLAMP, INLET HOSE TO WATER DISTRIBUTION BLOCK AND DRIVE UNIT
26	47638		1	END CAP/CONNECTOR, EXHAUST MANIFOLD
27	27-39917		1	GASKET, END CAP/CONNECTOR

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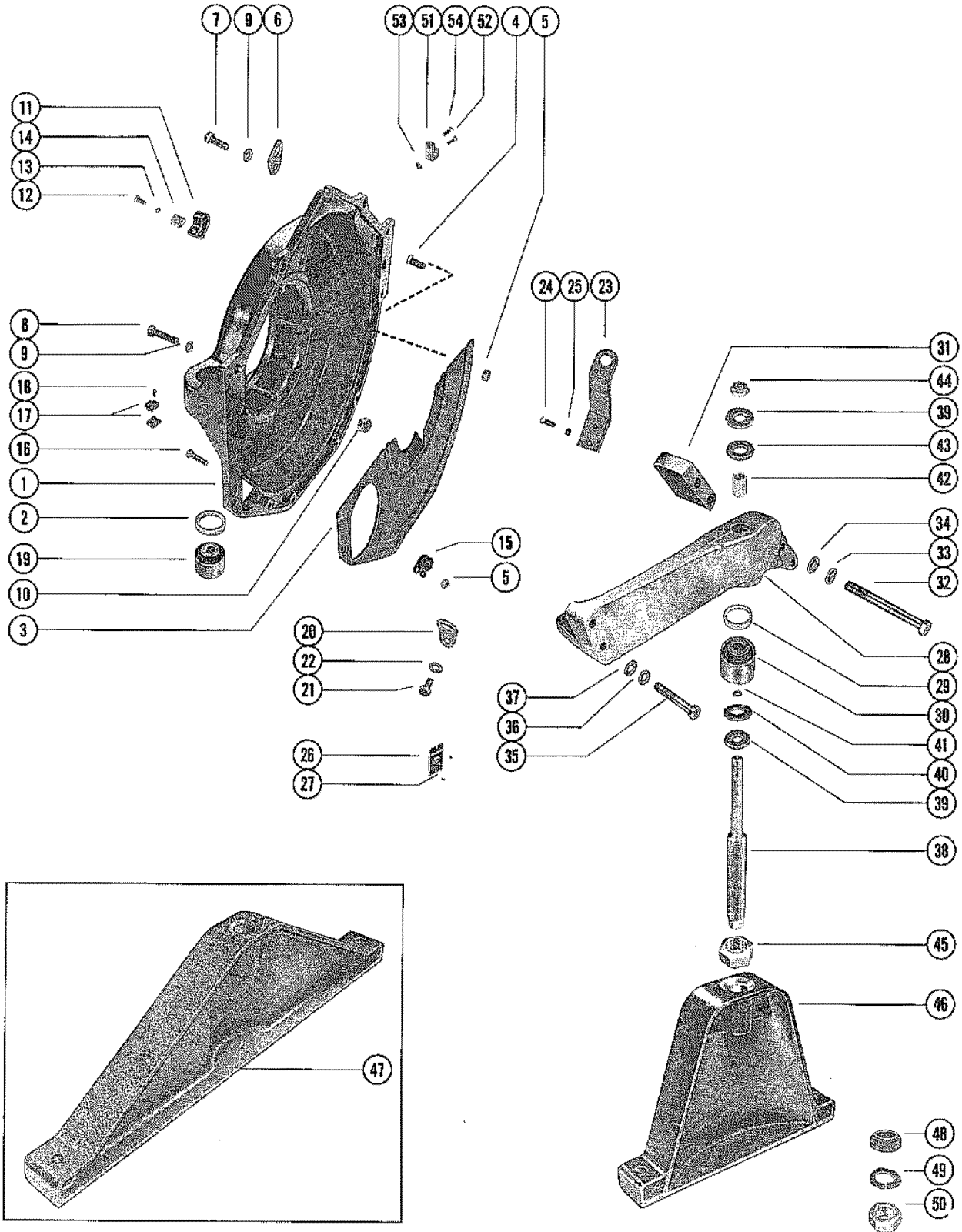
EXHAUST MANIFOLD ASSEMBLY , END CAP AND ELBOW ASSEMBLY



EXHAUST MANIFOLD ASSEMBLY , END CAP AND ELBOW ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
28	10-39970		2	SCREW, END CAP/CONNECTOR TO EXHAUST MANIFOLD (7/8")
	10-35388		4	SCREW, END CAP/CONNECTOR TO EXHAUST MANIFOLD (1")
29	55538A2		1	ELBOW ASSEMBLY, EXHAUST
30	22-33198		4	PLUG, EXHAUST ELBOW (3/4-14)
31	10-20776		2	SCREW, PLUD - EXHAUST ELBOW
32	27-39915		1	GASKET, EXHAUST ELBOW
33	10-35388		4	SCREW, EXHAUST ELBOW TO EXHAUST MANIFOLD (1")

FLYWHEEL HOUSING AND ENGINE SUPPORT

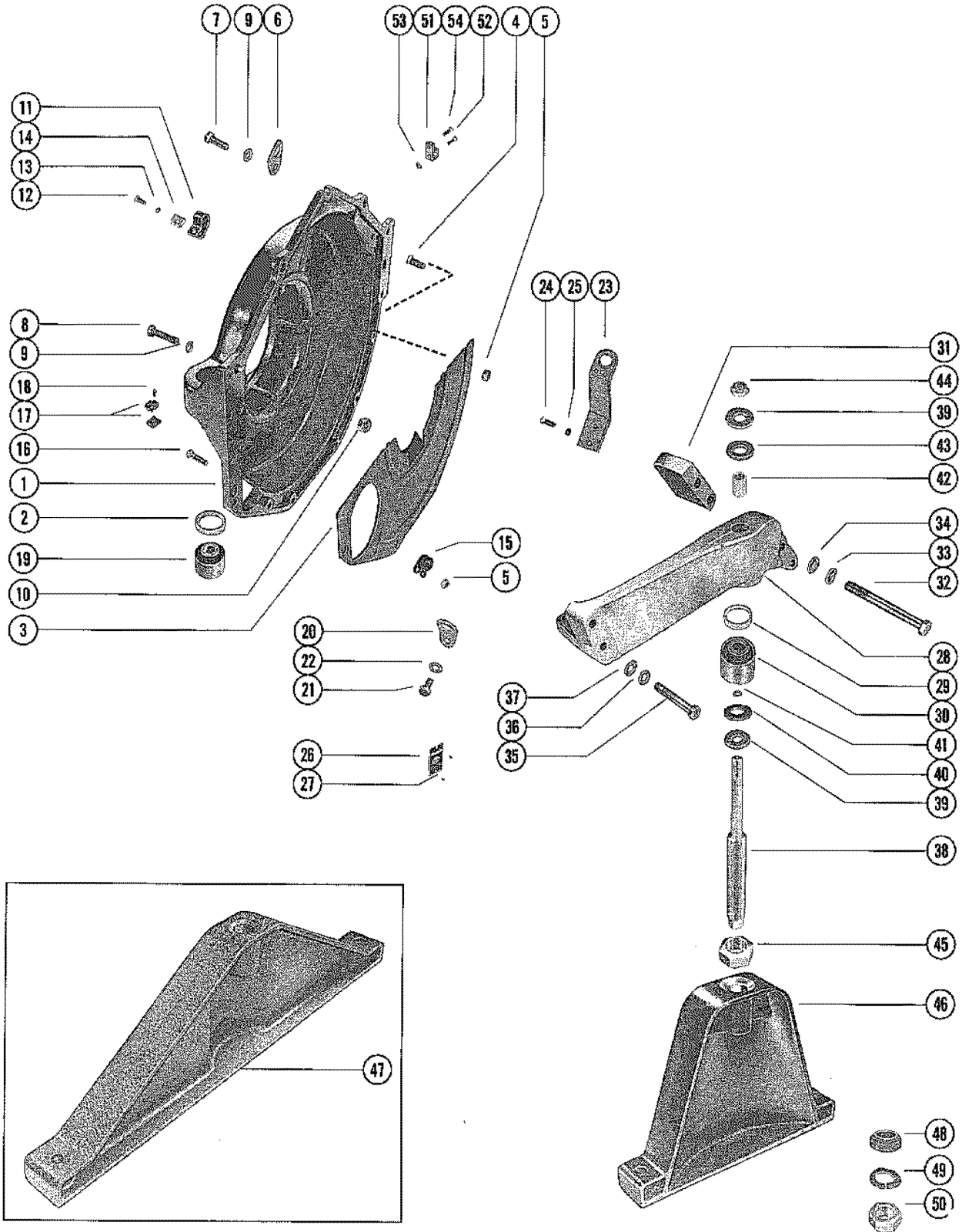


FLYWHEEL HOUSING AND ENGINE SUPPORT

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	55898A3		1	FLYWHEEL HOUSING ASSEMBLY, REAR MOUNTING SERIAL 03377341-03461707
	65059A1		1	FLYWHEEL HOUSING ASSEMBLY, REA MOUNTING SERIAL 03461708-09999999
2	23-46742		2	SPACER, FLYWHEEL HOUSING MOUNT
3	35864		1	COVER PLATE, FLYWHEEL HOUSING
4	10-47277		5	SCREW, COVER PLATE TO CYLINDER HOUSING (3/4")
	10-20844		1	SCREW, COVER PLATE TO CYLINDER HOUSING (1")
5	11-46793		6	NUT COVER PLATEN SCREW
6	54-72531		1	EYE, LIFTING - FLYWHEEL HOUSING SCREW
7	10-26632		5	SCREW, FLYWHEEL HOUSING TO CYLINDER BLOCK (1 1/4")
8	10-34613		1	SCREW, FLYWHEEL HOUSING TO CYLINDER BLOCK (1 3/4")
9	13-37459		6	LOCKWASHER, FLYWHEEL HOUSING SCREW
10	11-28517		1	NUT, FLYWHEEL HOUSING SCREW
11	54-24871		1	CLAMP, WIRING HARNESS TO FLYWHEEL HOUSING SERIAL 03377341-03461707
12	10-22028		1	SCREW, WIRING HARNESS CLAMP ATTACHING SERIAL 03377341-03461707
13	13-26996		1	LOCKWASHER, WIRING HARNESS CLAMP SCREW SERIAL 03377341-03461707
14	22789		1	"C" WASHER, WIRING HARNESS CLAMP SERIAL 03377341-03461707
15	54-61001		1	CLIP, WIRING HARNESS TO FLYWHEEL SERIAL 03461708-09999999
16	10-20844		1	SCREW, WIRING HARNESS CLIP TO COVER PLATE SERIAL 03461708-09999999
17	39974		2	CONNECTOR, HARNESS LEADS TO FLYWHEEL HOUSING SERIAL 03461708-03770649
18	10-37892		2	SCREW, CONNECTOR TO FLYWHEEL HOUSING (1") SERIAL 03461708-03770649
17	39974		2	CONNECTOR, HARNESS LEADS TO FLYWHEEL HOUSING - SERIAL 03377341-03461707
18	10-47618		4	SCREW, CONNECTOR TO FLYWHEEL HOUSING (1") SERIAL 03377341-03461707
19	32832		1	MOUNT FLYWHEEL HOUSING (LEFT)
	33149		1	MOUNT, FLYWHEEL HOUSING (RIGHT)
20	54-34764		1	EYE, LIFTING - CYLINDER BLOCK SERIAL 03377341-03461707
21	10-21077		1	SCREW , LIFTING EYE TO CYLINDER BLOCK SERIAL 03377341-03461707
22	13-37459		1	LOCKWASHER, LIFTING EYE SCREW SERIAL 03377341-03461707
23	67850		1	BRACKET, LIFTING EYE SERIAL 03461708-09999999
24	10-54528		2	SCREW , LIFTING EYE BRACKET TO ENGINE SERIAL 03461708-09999999
25	13-35364		2	LOCKWASHER, LIFTING EYE BRACKET SCREW SERIAL 03461708-09999999
26	38-31042		1	SERIAL PLATE

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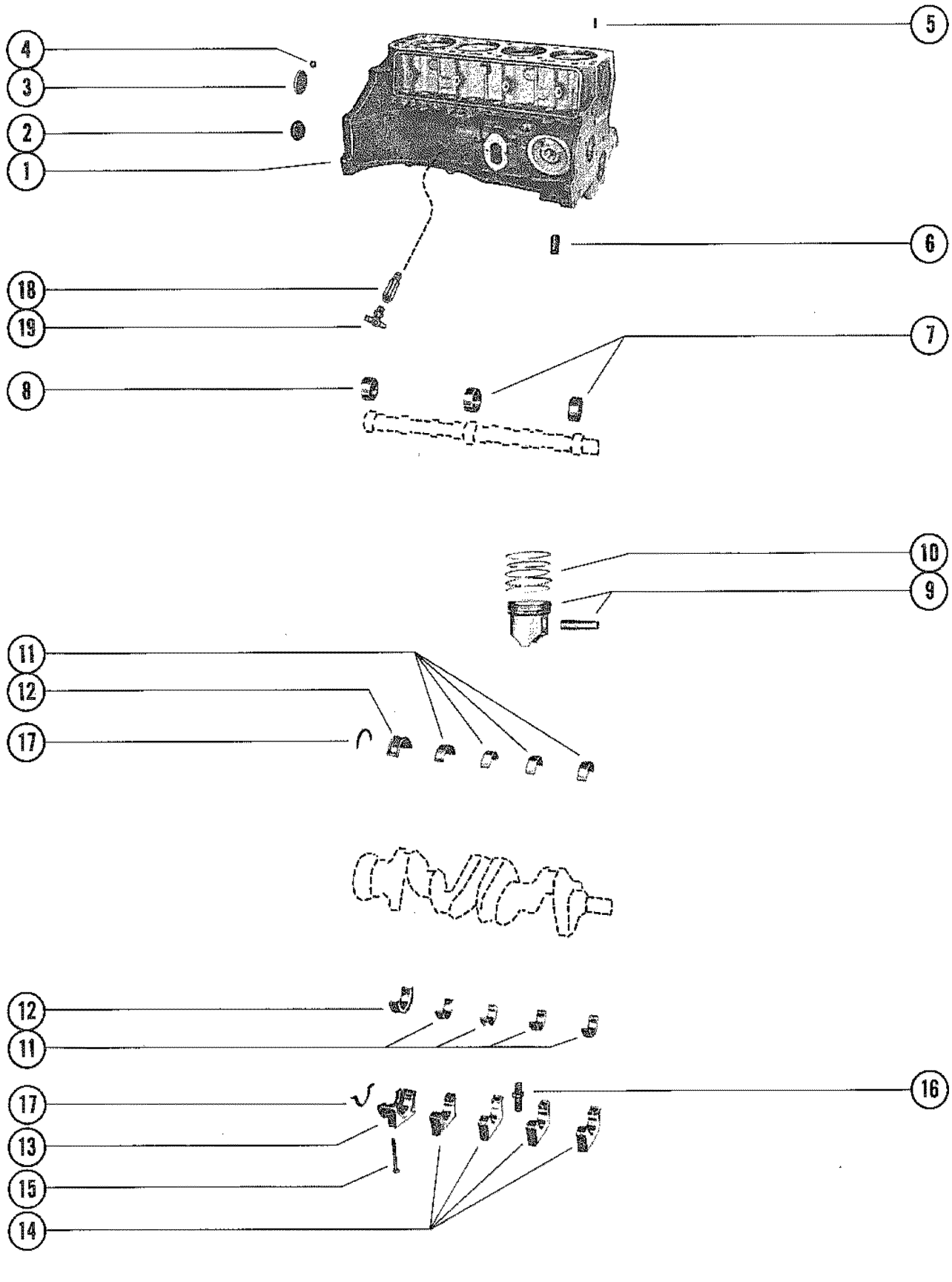
FLYWHEEL HOUSING AND ENGINE SUPPORT



FLYWHEEL HOUSING AND ENGINE SUPPORT

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
27	10-28642		2	SCREW, DRIVE - SERIAL PLATE TO CYLINDER BLOCK
28	36099A2		1	BRACKET ASSEMBLY, FRONT MOUNTING SERIAL 00000000-04469865
	73571A2		1	BRACKET ASSEMBLY, FRONT MOUNTING SERIAL 04469866-09999999
29	23-35903		1	SPACE, FRONT MOUNTING BRACKET
30	32833		1	MOUNT, FRONT MOUNTING BRACKET
31	35862		1	BLOCK, SPACER - FRONT MOUNTING BRACKET
32	10-32557		2	SCREW, BRACKET AND SPACER TO CYLINDER BLOCK (4 1/2")
33	13-32993		2	LOCKWASHER, BRACKET AND SPACER BLOCK SCREW
34	12-22248		2	WASHER, BRACKET AND SPACER BLOCK SCREW
35	10-26486		2	SCREW, FRONT MOUNTING BRACKET TO CYLINDER BLOCK (2 3/8")
36	13-37459		3	LOCKWASHER, FRONT MOUNTING BRACKET SCREW
37	12-34931		2	WASHER, FRONT MOUNTING BRACKET SCREW
38	16-36100		1	STUD, ADJUSTING - FRONT MOUNTING BRACKET
39	12-36103		2	WASHER, FRONT MOUNTING BRACKET ADJUSTING STUD
40	12-32638		1	WASHER, FRONT MOUNTING BRACKET ADJUSTING STUD
41	12-20959		1	WASHER, FRONT MOUNTING BRACKET ADJUSTING STUD
42	23-36101		1	SPACER, FRONT MOUNTING BRACKET ADJUSTING STUD
43	12-36104		1	WASHER, RUBBER - FRONT MOUNTING BRACKET ADJUSTING STUD
44	11-20220		1	NUT, FRONT MOUNTING ADJUSTING STUD(TOP)
45	11-32882		1	NUT, FRONT MOUNTING ADJUSTING STUD
46	32778		1	SUPPORT, FRONT - ENGINE MOUNT
47	32849		OPT.	SUPPORT, FRONT - ENGINE MOUNT
48	23-33064		1	SLEEVE, FRONT MOUNTING BRACKET ADJUSTING STUD
49	13-33065		1	LOCKWASHER, FRONT MOUNTING ADJUSTING STUD
50	11-47525		1	NUT, JAM - FRONT MOUNTING BRACKET ADJUSTING STUD (BOTTOM)
51	45915		1	TERMINAL BLOCK SERIAL 04469866-09999999
52	10-20189		1	SCREW, TERMINAL BLOCK TO FLYWHEEL HOUSING (3/4") SERIAL 04469866-09999999
53	11-27164		1	NUT, TERMINAL BLOCK SCREW SERIAL 04469866-09999999
54	10-30663		1	SCREW, ROTARY TRIM SENDER LEADS SERIAL 04469866-09999999

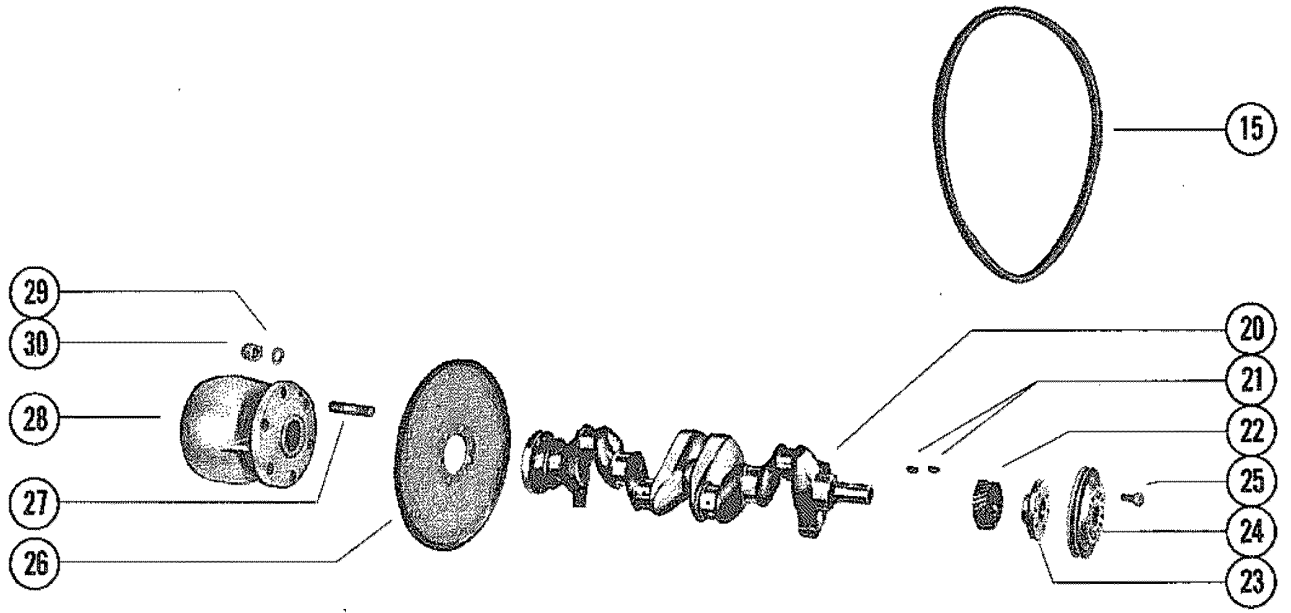
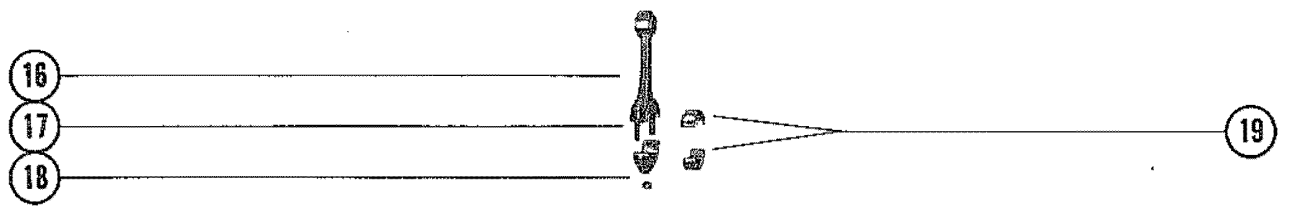
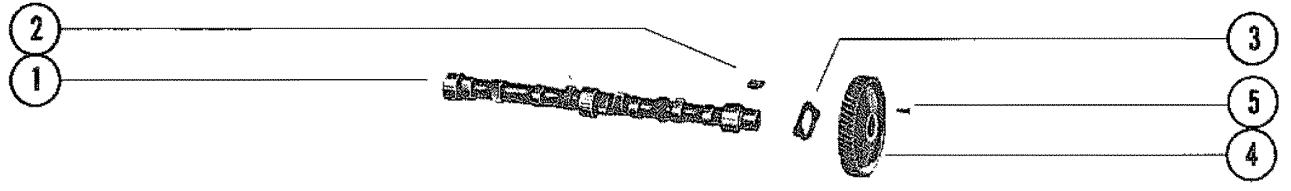
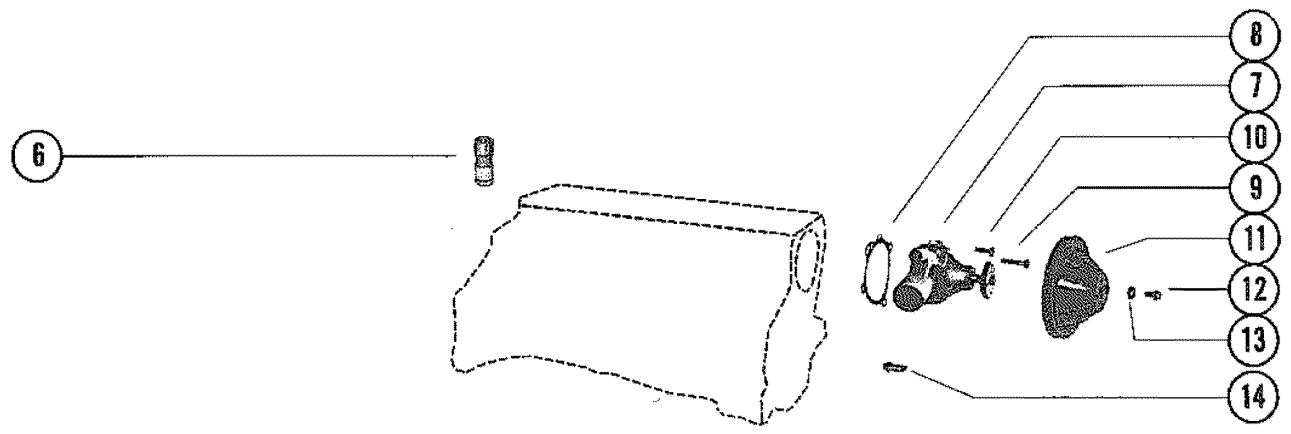
CYLINDER BLOCK, PISTON AND BEARINGS



CYLINDER BLOCK, PISTON AND BEARINGS

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	839-3548		1	CYLINDER BLOCK ASSEMBLY SEE NOTE
2	19-34270		2	PLUG, EXPANSION - CYLINDER BLOCK (1 5/8"DIA.)
	19-34271		1	PLUG, EXPANSION - CYLINDER BLOCK (2"DIA.)
-	19-37831		1	PLUG, OIL CHANNEL - CYLINDER BLOCK
3	19-34488		1	PLUG, EXPANSION - CAMSHAFT BEARING HOLE
4	19-34487		1	PLUG, PIPE - CYLINDER BLOCK (3/8")
5	17-35465		2	PIN, DOWEL -CYLINDER BLOCK TO CYLINDER HEAD
6	23-35168		1	BEARING, DISTRIBUTOR PILOT SHAFT
7&8			1	BEARING, CAMSHAFT SEE M/C SERVICE BULLETIN 83-19
9	736-2343		AR	PISTON AND PISTON PIN ASSEMBLY (.001 O.S.)
	733-2279		AR	PISTON AND PISTON PIN ASSEMBLY (.030 O.S.)
10	39-67119		4	RING,PISTON (STANDARD) SERIAL 03377341-03506318
	39-67121		AR	RING, PISTON (.030 O.S.) SERIAL 03377341-03506318
	39-67132		4	RING, PISTON (STANDARD) SERIAL 03506319-09999999
	39-67134		AR	RING, PISTON (.030 O.S.) SERIAL 03506319-09999999
11	23-52256		4	BEARING UNIT, CRANLSHAFT MAIN (STANDARD)
	23-52257		AR	BEARING UNIT, CRANKSHAFT MAIN (.001 U.S.)
	23-52258		AR	BEARING UNIT, CRANKSHAFT MAIN (.002 U.S.)
	23-52259		AR	BEARING UNIT, CRANKSHAFT MAIN (.010 U.S.)
	23-52260		AR	BEARING UNIT, CRANKSHAFT MAIN (.020 U.S.)
12	23-52261		1	BEARING UNIT, CRANKSHAFT MAIN - REAR (STANDARD)
	23-52262		AR	BEARING UNIT, CRANKSHAFT MAIN - REAR (.001 U.S.)
	23-52263		AR	BEARING UNIT, CRANKSHAFT MAIN - REAR (.002 U.S.)
	23-52264		AR	BEARING UNIT, CRANKSHAFT MAIN - REAR (.010 U.S.)
	23-52265		AR	BEARING UNIT, CRANKSHAFT MAIN - REAR (.020 U.S.)
13	49954		1	CAP, REAR - CRANKSHAFT BEARING
14	35310		4	CAP, INTERMEDIATE AND FRONT - CRANKSHAFT BEARING
-	15-34533		AR	SHIM UNIT, BEARING CAP - FRONT AND INTERMEDIATE
-	15-34534		AR	SHIM UNIT, BEARING CAP -REAR
15	10-46717		10	BOLT, BEARING CAP TO BLOCK (2 31/32") SERIAL 03377341-03825578
	10-46717		10	BOLT, BEARING CAP TO BLOCK (2 31/32") SERIAL 03825579-09999999
16	16-48350		AR	STUD, BEARING CAP AND OIL PUMP ATTACHING SERIAL 03825579-09999999
17	26-58203		1	OIL SEAL UNIT, CRANKSHAFT REAR BEARING
-	34543		AR	VALVE, BY-PASS - OIL FILTER
18	22-64425		1	FITTING, EXTENTION - CYLINDER BLOCK
19	22-64426		1	FITTING, DRAIN - CYLINDER BLOCK

CAMSHAFT, CRANKSHAFT AND WATER PUMP

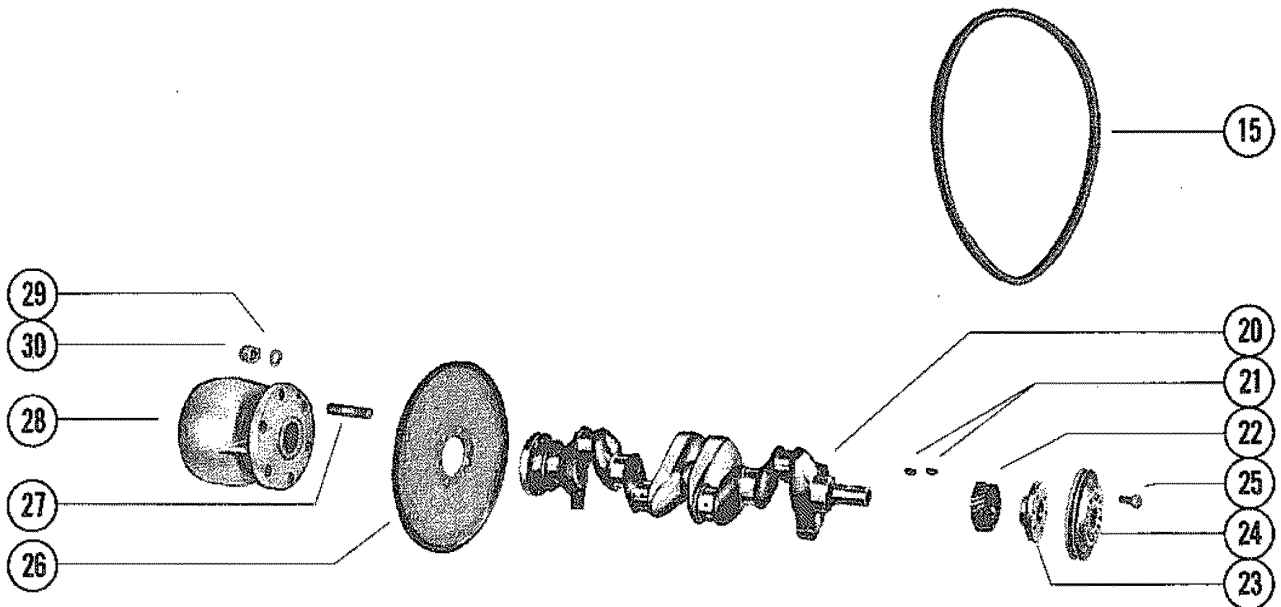
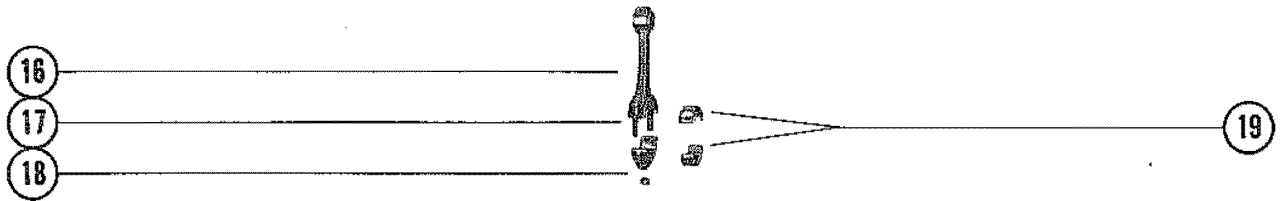
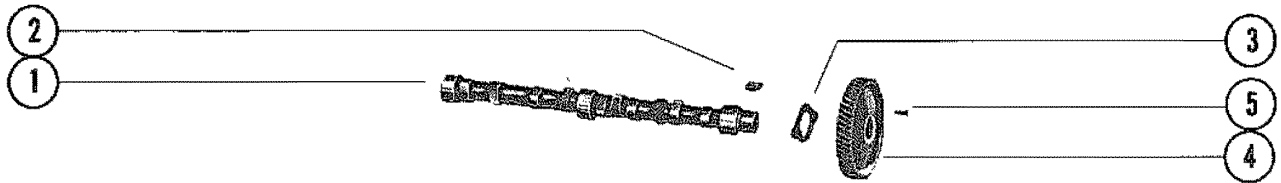
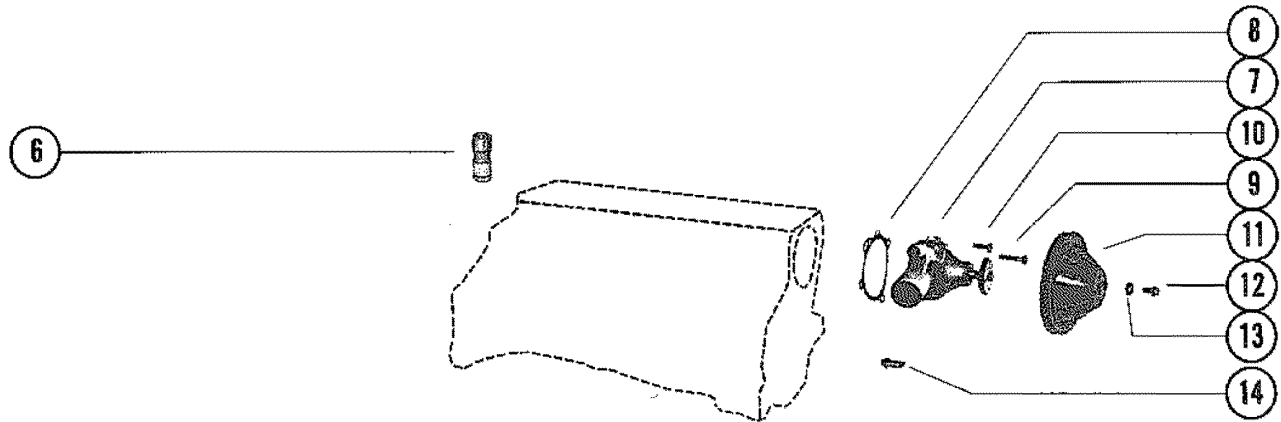


CAMSHAFT, CRANKSHAFT AND WATER PUMP

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	424-2422		1	CAMSHAFT
2	28-34466		1	KEY, CAMSHAFT GEAR
3	23-34469		1	BEARING, CAAMSHAFT THRUST
4	43-58283		1	GEAR, TIMING
5	10-21417A1		2	SCREW, TIMING GEAR TO CAMSHAFT (1/4")
6	46744		8	LIFTER, HYDRAULIC - TAPPET
7	65142		1	WATER PUMP ASSEMBLY (SPECIAL MARINE) SERIAL 03377341-03506318
	52353		1	WATER PUMP ASSEMBLY (SPECIAL MARINES) SERIAL 03506319-09999999
8	27-33956		1	GASKET, WATER PUMP
9	10-34471		2	SCREW, WATER PUMP TO CYLINDER BLOCK (1 1/2")
10	10-34505		2	SCREW, WATER PUMP TO CYLINDER BLOCK (7/8")
11	52349		1	PULLEY, WATER PUMP
12	10-47277		4	SCREW, PULLEY AND HUB TO WATER PUMP (3/4")
13	13-39107		4	LOCKWASHER, PULLEY AND HUB SCREW
14	32-46471		1	NOZZLE, OIL - TIMING GEAR
15	57-64032		1	BELT, ALTERNATOR
16	613-2277		4	CONNECTING ROD ASSEMBLY
17	10-34473		8	BOLT, CONNECTING ROD BEARING CAP SERIAL 00000000-04509005
	10-75539		8	BOLT, CONNECTING ROD BEARING CAP SERIAL 04509006-09999999
18	11-58099		8	NUT, CONNECTING ROD CAP BOLT
19	23-52242		4	BEARING (PAIR), CONNECTING ROD (STANDARD) SERIAL 03377341-03506318
	23-52243		AR	BEARING (PAIR), CONNECTING ROD (.001 U.S.) SERIAL 03377341-03506318
	23-52244		AR	BEARING (PAIR), CONNECTING ROD (.002 U.S.) SERIAL 03377341-03506318
	23-52245		AR	BEARING (PAIR), CONNECTING ROD (.010 U.S.) SERIAL 03377341-03506318
	23-52246		AR	BEARING (PAIR), CONNECTING ROD (.020 U.S.) SERIAL 03377341-03506318
	23-48351		4	BEARING (PAIR), CONNECTING ROD (STANDARD) SERIAL 03506319-09999999
	23-48353		AR	BEARING (PAIR), CONNECTING ROD (.002 U.S.) SERIAL 03506319-09999999
	23-52245		AR	BEARING (PAIR), CONNECTING ROD (.010 U.S.) SERIAL 03506319-09999999
	23-52246		AR	BEARING (PAIR), CONNECTING ROD (.020 U.S.) SERIAL 03506319-09999999
20	423-2275		1	CRANKSHAFT
21	23-34466		2	KEY, PULLEY AND GEAR LOCATING
22	43-46743		1	GEAR, CRANKSHAFT
23	34220		1	HUB, PULLEY - CRANKSHAFT
24	35602		1	PULLEY, CRANKSHAFT

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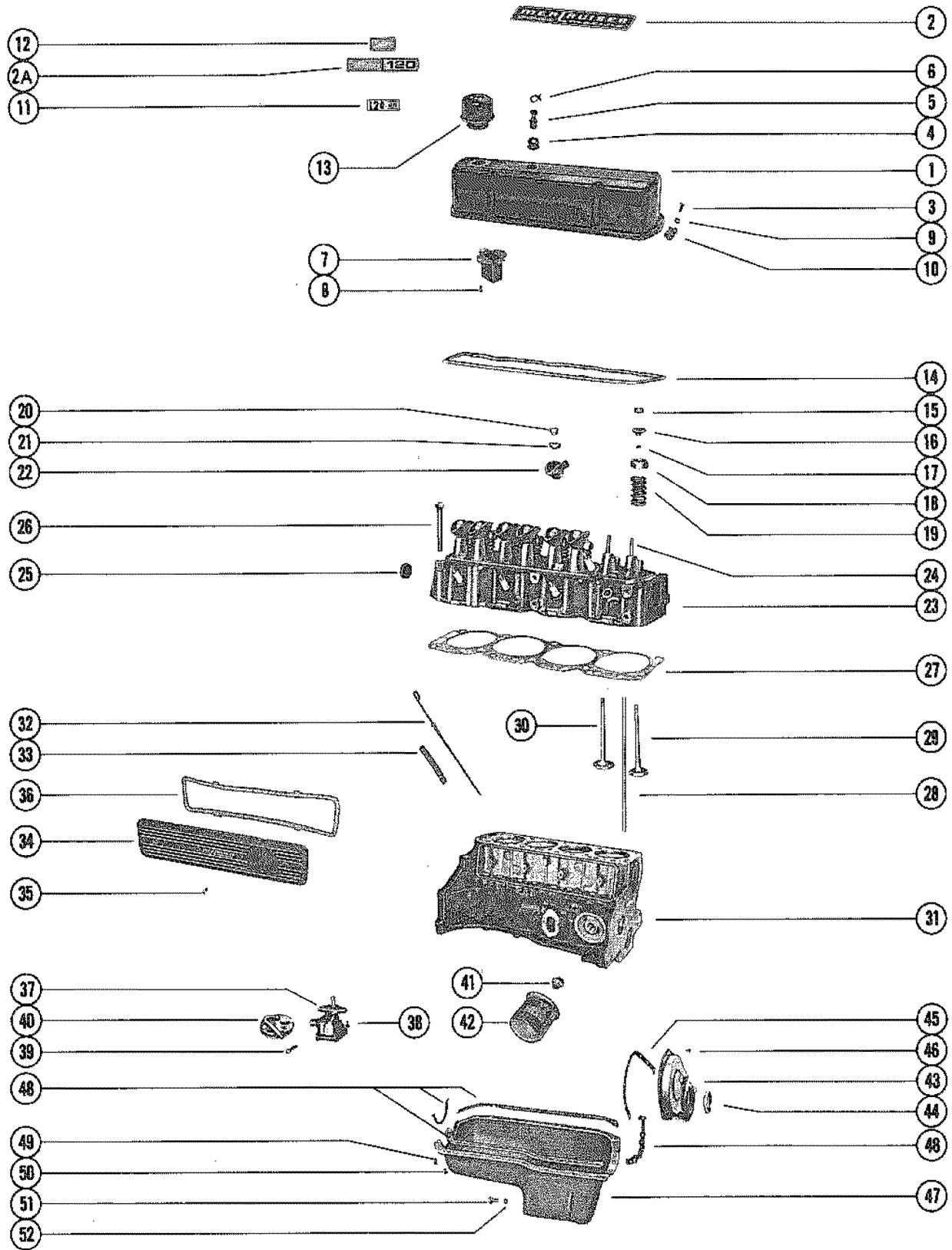
CAMSHAFT, CRANKSHAFT AND WATER PUMP



CAMSHAFT, CRANKSHAFT AND WATER PUMP

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
25	10-35340		1	SCREW,PULLEY TO CRANKSHAFT HUB (5/8")
	10-34276		2	SCREW, PULLEY TO CRANKSHAFT HUB (3/8")
26	220-2282		1	FLYWHEEL, CRANKSHAFT
27	16-32808		6	FLYWHEEL TO ENGINE COUPLING
28	38965A2		1	ENGINE COUPLING ASSEMBLY
29	12-35935		6	WASHER, FLYWHEEL STUD
30	11-34933		6	NUT, FLYWHEEL STUD

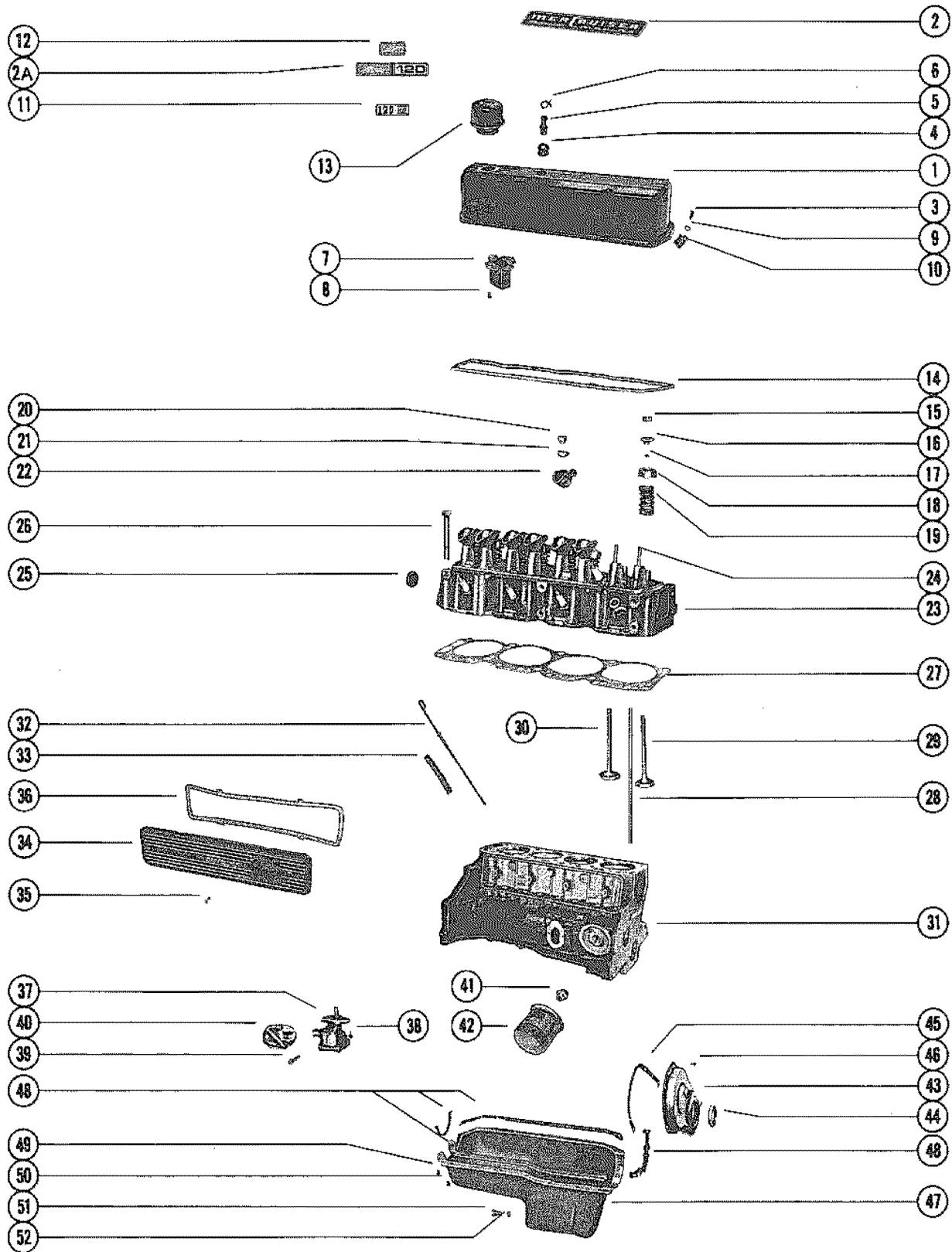
CYLINDER HEAD AND ROCKER COVER



CYLINDER HEAD AND ROCKER COVER

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	62234A2		1	COVER ASSEMBLY, ROCKER SEE NOTE SERIAL 00337341-00341707
	65635		1	COVER ASSEMBLY, ROCKER SERIAL 03461708-09999999
2	37-55451		1	DECAL, ROCKER COVER SERIAL 00000000-04626609
	37-77246		1	DECAL, ROCKER COVER SERIAL 04626610-09999999
3	10-35585		5	SCREW, ROCKER COVER TO CYLINDER HEAD (3/4")
	10-38627		2	SCREW, ROCKER COVER TO CYLINDER HEAD (5/8")
4	25-52188		1	GROMMET, ROCKER COVER
5	47957		1	CONNECTOR, VENT HOSE
6	54-64648		1	CLAMP, VENT HOSE TO CONNECTOR
7	57638		1	BAFFLE, ROCKER COVER
8	10-30663		4	SCREW, BAFFLE TO ROCKER COVER
9	12-20583		5	WASHER, ROCKER COVER SERIAL 03377341-03461707
10	54-46721		2	CLIP, ROCKER COVER SCREW SERIAL 03377341-03461707
9	12-20583		3	WASHER, ROCKER COVER SERIAL 03461708-09999999
10	54-49542		1	CLAMP, INLET HOSE - ROCKER COVER SCREW
11	37-55540		1	DECAL, ROCKER COVER - "120 H.P." SERIAL 00000000-04626609
12	37-77253		1	DECAL, WAVES SERIAL 04626610-09999999
13	49288		1	OIL FILTER CAP ASSEMBLY, ROCKER COVER
14	27-52145		1	GASKET, ROCKER COVER TO CYLINDER HEAD
15	28-54797		8	KEY, VALVE STEM (2 PER VALVE)
16	34515		8	CAP, VALVE STEM
17	26-34217		8	SEAL, VALVE SPRING CAP
18	34518		8	SHIELD, VALVE SPRING CAP
19	24-35214		8	SPRING, VALVE
20	11-34516		8	NUT, ROCKER VALVE ARM STUD
21	59340		8	BALL UNIT, ROCKER VALVE ARM STUD
22	34519		8	ARM, ROCKER VALVE
23	936-5319		1	CYLINDER HEAD ASSEMBLY (TAPERED SPARK PLUG SEATS)
24	16-34521		AR	STUD, VALVE ROCKER ARM (.013 O.S.)
	16-34522		AR	STUD, VALVE ROCKER ARM (.003 O.S.)
25	19-34272		2	PLUG, EXPANSION - CYLINDER HEAD (15/16"DIA.)
26	10-34510		10	BOLT, CYLINDER HEAD TO CYLINDER BLOCK
27	27-34273		1	GASKET, CYLINDER HEAD TO CYLINDER BLOCK
28	34532		8	ROD, PUSH -VALVE
29	62421		4	VALVE, INLET (STANDARD STEM)
	62422		AR	VALVE, INLET (.015 O.S. STEM)
30	85803		4	VALVE, EXHAUST (STANDARD STEM)
	49076		AR	VALVE, EXHAUST (.015 O.S. STEM)
31	839-3548		1	CYLINDER BLOCK ASSEMBLY (SEE PAGE 18 FOR BREAKDOWN)

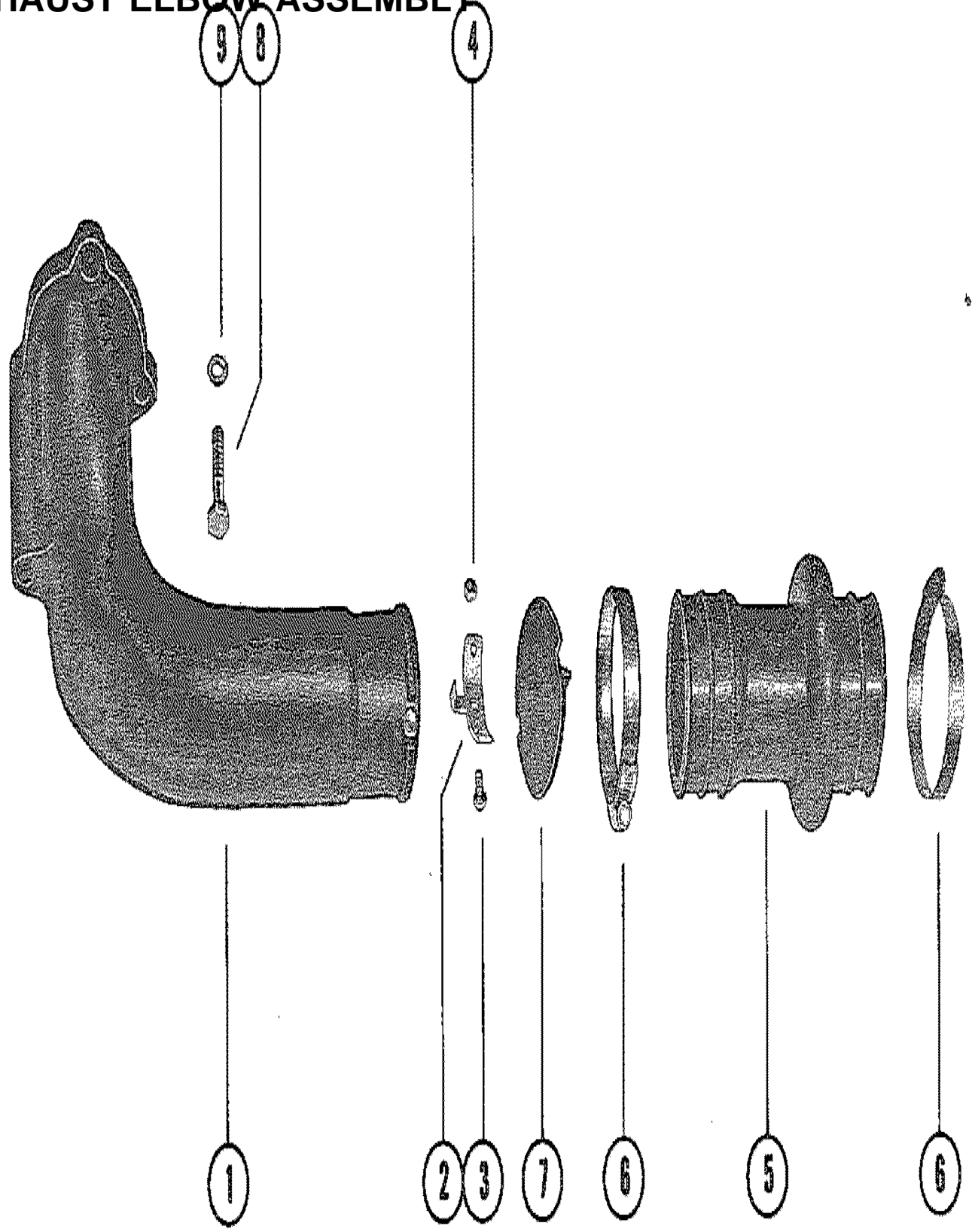
OIL PAN, OIL PUMP AND CRANKCASE COVER



OIL PAN, OIL PUMP AND CRANKCASE COVER

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
32	45490		1	GAUGE ASSEMBLY,OIL LEVEL (DIP STICK)
33	32-37291		1	TUBE, OIL LEVEL GAUGE
34	39332A1		1	COVER ASSEMBLY, PUSH ROD
35	10-39783		4	SCREW, PUSH ROD COVER TO CYLINDER BLOCK
36	27-34208		1	GASKET, PUSH ROD COVER
37	36405		1	OIL PUMP ASSEMBLY
-	27-34460		1	GASKET, OIL PUMP COVER
38	10-35339		2	SCREW, OIL PUMP TO CYLINDER BLOCK (3/4")
39	10-35366		1	SCREW, OIL PUMP SCREEN TO MOUNTING BRACKET (1/2")
40	52146		1	SCREEN ASSEMBLY, OIL PUMP
-	60717		1	SUPPORT, OIL PUMP
41	32720		1	CONNECTOR, OIL FILTER TO CYLINDER BLOCK
42	54111		1	OIL FILTER ASSEMBLY
43	49951		1	COVER ASSEMBLY, CRANKCASE SERIAL 03377341-03506318
	59341		1	COVER ASSEMBLY, CRANKCASE SERIAL 03506319-09999999
44	26-59342		1	OIL SEAL, CRANKCASE COVER
45	27-49953		1	GASKET, CRANKCASE COVER
46	10-34277		8	SCREW. CRANKCASE COVER TO CYLINDER BLOCK (7/16")
47	52583		1	OIL PAN ASSEMBLY
48	27-52144		1	GASKET SET, OIL PAN
49	10-49950		14	SCREW, OIL PAN TO CYLINDER BLOCK (1/4")
50	10-34500		4	SCREW, OIL PAN TO CYLINDER BLOCK (5/16")
51	10-49956		1	SCREW. DRAIN - OIL PAN
52	27-49955		1	GASKET, OIL PAN DRAIN SCREW

EXHAUST ELBOW ASSEMBLY



EXHAUST ELBOW ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	53272A1		1	EXHAUST ELBOW ASSEMBLY
2	45798		2	BRACKET, SUPPORT - WATER SEALING
3	10-45813		4	SCREW, SUPPORT BRACKET TO EXHAUST ELBOW (1/2")
4	11-45812		4	NUT, SUPPORT BRACKET SCREW
5	45597		1	EXHAUST BELLOWS, UPPER
6	54-32739		2	CLAMP, BELLOWS ATTACHING
	54-33683		2	CLAMP, BELLOWS ATTACHING
7	45586		1	WATER SHUTTER
8	10-85577		3	SCREW, EXHAUST ELBOW ATTACHING (2 1/4")
9	13-35048		3	LOCKWASHER, EXHAUST ELBOW SCREW

PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
22789	"C" WASHER, WIRING HARNESS CLAMP	31	14	35602	PULLEY, CRANKSHAFT . . .	37	24
25661	START SOLENOID	5	31	35862	BLOCK, SPACER - FRONT MOUNTING BRACKET . . .	33	31
26079	PLATE, WIRING HARNESS TO FLYWHEEL HOUSING	3	4	35864	COVER PLATE, FLYWHEEL HOUSING	31	3
26433	COIL, IGNITION	11	31	36099A2	BRACKET ASSEMBLY, FRONT MOUNTING	33	28
26551	RETAINER, THROTTLE SPRING RETURN	27	23	36176A1	BRACKET ASSEMBLY, STARTER SOLENOID MOUNTING	5	37
27947	SWIVEL, LINK ROD TO THROTTLE LEVER	17	42	36177	INSULATOR, STARTER SOLENOID BRACKET SERIAL # THRU #	5	36
32193	COIL, IGNITION	13	31	36405	OIL PUMP ASSEMBLY	43	37
32720	CONNECTOR, OIL FILTER TO CYLINDER BLOCK . . .	43	41	36525	WATER TEMPERATURE SENDER ASSEMBLY	5	30
32754	BRACE, ALTERNATOR TO CYLINDER BLOCK (FRONT)	7	13	38559	SWITCH, OIL PRESSURE . .	5	29
327663A1	WIRE ASSEMBLY, COIL (8 1/4")	11	30	38965A2	ENGINE COUPLING ASSEMBLY	39	28
32778	SUPPORT, FRONT - ENGINE MOUNT	33	46	38979	LEAVER, THROTTLE - INTAKE MANIFOLD COVER	17	34
32782	RETAINER, HIGH TENSION LEADS	11	29	38983	SWIVEL, LINK ROD ASSEMBLY TO CARBURETOR	17	45
32832	MOUNT FLYWHEEL HOUSING (LEFT)	31	19	39332A1	COVER ASSEMBLY, PUSH ROD	43	34
32833	MOUNT, FRONT MOUNTING BRACKET	33	30	39593	BATTERY CABLE, POSITIVE	3	8
32849	SUPPORT, FRONT - ENGINE MOUNT	33	47	39594	BATTERY CABLE, NEGATIVE	3	8
33149	MOUNT, FLYWHEEL HOUSING (RIGHT)	31	19	39916	END CAP, EXHAUST MANIFOLD	27	10
33321	BRACKET, COIL MOUNTING	11	32	39949	COVER, CHOKE OVEN - EXHAUST MANIFOLD . . .	27	6
33653	FELT, BREAKER CAM LUBRICATOR	11	-	39974	CONNECTOR, HARNESS LEADS TO FLYWHEEL HOUSING	31	17
33654	BUTTON, CARBON - DISTRIBUTOR CAP	11	21	39974	CONNECTOR, HARNESS LEADS TO FLYWHEEL HOUSING -	31	17
33662	CONDENSER	11	13	45490	GAUGE ASSEMBLY, OIL LEVEL (DIP STICK)	43	32
33665	PLATE, MOUNTING - BREAKER ASSEMBLY AND CONDENSER	11	11	45586	WATER SHUTTER	45	7
33667	CAP, DISTRIBUTOR	11	20	45597	EXHAUST BELLOW, UPPER	45	5
33670	RETAINER, BREAKER CAM ADVANCE WEIGHT	11	-	45798	BRACKET, SUPPORT - WATER SEALING	45	2
33768	WEIGHT, BREAKER CAM ADVANCE	11	7	45915	TERMINAL BLOCK	33	51
34220	HUB, PULLEY - CRANKSHAFT	37	23	46744	LIFTER, HYDRAULIC - TAPPET	37	6
34235	BREAKER ASSEMBLY, DISTRIBUTOR	11	14	47585	FUEL PUMP ASSEMBLY . . .	15	1
34515	CAP, VALVE STEM	41	16	47587A2	BLOCK ASSEMBLY, WATER DISTRIBUTION - CYLINDER HEAD	25	16
34518	SHIELD, VALVE SPRING CAP	41	18	47638	END CAP/CONNECTOR, EXHAUST MANIFOLD . . .	27	26
34519	ARM, ROCKER VALVE	41	22	47764	STRAP, NYLON - STARTER SOLENOID LEAD	3	7
34532	ROD, PUSH - VALVE	41	28	47957	CONNECTOR, VENT HOSE .	41	5
34543	VALVE, BY-PASS - OIL FILTER	35	--	48024	BRACKET, CONDENSER MOUNTING	11	--
34623	OIL PRESSURE SENDER ASSEMBLY	3	23				
35310	CAP, INTERMEDIATE AND FRONT - CRANKSHAFT BEARING	35	14				

PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
48025	LEAD, PRIMARY	11	17	62420	CLAMP, DISTRIBUTOR	13	38
49076	VALVE, EXHAUST (.015 O.S. STEM)	41	30	62421	VALVE, INLET (STANDARD STEM)	41	29
49089	DIAPHRAGM KIT - FUEL PUMP	15	3	62422	VALVE, INLET (.015 O.S. STEM)	41	29
49288	OIL FILTER CAP ASSEMBLY, ROCKER COVER	41	13	62424	DISTRIBUTOR ASSEMBLY, COMPLETE	11	1
49342	BUMPER, MOUNTING BRACKET	5	38	62426	SCREEN, VENT -DISTRIBUTOR HOUSING	11	1
49951	COVER ASSEMBLY, CRANKCASE	43	43	62566	BRACKET, CIRCUIT BREAKER	3	12
49954	CAP, REAR - CRANKSHAFT BEARING	35	13	62575	COVER, INTAKE MANIFOLD	25	1
52146	SCREEN ASSEMBLY, OILK PUMP	43	40	63122A1	EXHAUST MANIFOLD ASSEMBLY	27	1
52349	PULLEY, WATER PUMP	37	11	63145A1	LINK ROD ASSEMBLY, CARBURETOR	17	44
52353	WATER PUMP ASSEMBLY (SPECIAL MARINES)	37	7	63770	TAB HARNESS ATTACHING	3	9
52583	OIL PAN ASSEMBLY	43	47	63908A2	BLOCK ASSEMBLY, WATER DISTRIBUTION - CYLINDER HEAD	25	16
52734	BAIL, FLAME ARRESTOR TO CARBURETOR	17	22	64804	LINK ROD, THROTTLE LEVER	17	43
52817	BRACKET, ALTERNATOR MOUNTING	7	30	65059A1	FLYWHEEL HOUSING ASSEMBLY, REA MOUNTING	31	1
52818	BRACKET, ALTERNATOR MOUNTING	7	34	65142	WATER PUMP ASSEMBLY (SPECIAL MARINE)	37	7
53272A1	EXHAUST ELBOW ASSEMBLY	45	1	65406	BRACKET, FUEL LINE SUPPORT	15	12
54111	OIL FILTER ASSEMBLY	43	42	65411	BRACKET, FUEL LINE SUPPORT	15	16
54671	BRACE, STARTER MOTOR	7	4	65635	COVER ASSEMBLY, ROCKER	41	1
55538A2	ELBOW ASSEMBLY, EXHAUST	29	29	65970	BRACKET, COIL MOUNTING	13	32
55898A3	FLYWHEEL HOUSING ASSEMBLY, REAR MOUNTING	31	1	67850	BRACKET, LIFTING EYE	31	23
57638	BAFFLE, ROCKER COVER	41	7	69729	ALTERNATOR ASSEMBLY (DELCO REMY #1102496)	7	12
57908--2	SLEEVE, WIRING HARNESS	9	45	71327	FUEL PUMP ASSEMBLY	15	1
58217	ROTOR, DISTRIBUTOR	11	18	72624	CLAMP, DISTRIBUTOR	13	38
58235	CAM, BREAKER - ADVANCE	11	6	73571A2	BRACKET ASSEMBLY, FRONT MOUNTING	33	28
58237	MAIN SHAFT AND WEIGHT PLATE	11	4	73811A1	END CAP, EXHAUST MANIFOLD	27	10
59078	THERMOSTAT	25	14	73999	FLAME ARRESTOR	17	26
59340	BALL UNIT, ROCKER VALVE ARM STUD	41	21	77594	FUEL PUMP ASSEMBLY	15	1
59341	COVER ASSEMBLY, CRANKCASE	43	43	78403A1	ALTERNATOR ASSEMBLY (MOTOROLA #8MR2023F)	7	12
59755	ALTERNATOR ASSEMBLY (DELCO REMY #1100577)	7	12	78890	LEAVER, THROTTLE - INTAKE MANIFOLD COVER	17	34
59816	CIRCUIT BREAKER	3	10	78891A1	BRACKET, MOUNTING - REMOTE CONTROL CABLE STUD (EXHAUST ELBOW)	27	13
60096	SLEEVE, TERMINAL END COVER	11	--	85803	VALVE, EXHAUST (STANDARD STEM)	41	30
60372A1	COVER, THERMOSTAT - WATER DISTRIBUTION BLOCK	25	9	N.S.S.	AIR HORN (ROCHESTER #7041370)	21	1
60717	SUPPORT, OIL PUMP	43	--				
61800	BRACKET, CIRCUIT BREAKER	3	12				
62234A2	COVER ASSEMBLY, ROCKER	41	1				
62264	FLAME ARRESTOR	17	26				

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N.S.S.	CHOKE PISTON, CHOKE HOUSING (ROCHESTER #7021502)	23	57	10-22028	SCREW, WIRING HARNESS CLAMP FASTENING (1/2")	27	21
N.S.S.	LEVER ASSEMBLY, CHOKE PISTON-ROCHESTER #7010051	23	55	10-22476	SCREW, FLAME ARRESTOR TO CARBURETOR BAIL (7/8")	17	23
N.S.S.	LEVER ASSEMBLY, CHOKE PISTON-ROCHESTER #7045814	23	55	10-23977	SCREW, MOUNTING PLATE TO PRIMARY HOUSING	11	12
N.S.S.	PIN, HINGE - FLOAT TO AIR HORN (ROCHESTER #7002081)	21	11	10-25299	SCREW, END CAP TO EXHAUST MANIFOLD (3/4")	27	12
N.S.S.	PUMP HAFT AND LEVER ASSEMBLY, AIR HORN (ROCHESTER #7036764)	21	29	10-26486	SCREW, FRONT MOUNTING BRACKET TO CUYLINDER BLOCK (2 3/8")	33	35
N.S.S.	ROD, CHOKE (ROCHESTER #7025667)	23	47	10-26632	SCREW, FLYWHEEL HOUSING TO CYLINDER BLOCK (1 1/4")	31	7
N.S.S.	ROD, PUMP (ROCHESTER #7036759)	21	30	10-27165	SCREW, IGNITION COIL TO CYLINDER BLOCK	13	36
N.S.S.	SCREW, VENTURI CLUSTER TO FLOAT BOWL (CENTER)-ROCHESTER #70	21	17	10-27165	SCREWM ALTERNATOR BRACE TO CYLINDER BLOCK (3/4")	7	14
N.S.S.	SCREW, VENTURI CLUSTER TO FLOAT BOWL (OUTER)-ROCHESTER #700	21	19	10-28642	SCREW, DRIVE - SERIAL PLATE TO CYLINDER BLOCK	33	27
N.S.S.	VENTURI CLUSTER ASSEMBLY, FLOAT BOWL (ROCHESTER #7031949)	21	15	10-29198	SCREW , ALTERNATOR BRACE TO ALTERNATOR (7/8")	7	18
10-20031	SCREW, WIRING HARNESS CLAMP FASTENING (1/2')	27	18	10-29199	SCREW, BRACKET TO CYLINDER BLOCK COVER	15	17
10-20055	SCREW, LEAD TO ALTERNATOR TERMINAL	7	23	10-29240	SCREW, WIRING HARNESS ATACHING	3	2
10-20189	SCREW, TERMINAL BLOCK TO FLYWHEEL HOUSING (3/4")	33	52	10-30075	SCREW, END CAP TO EXHAUST MANIFOLD (1 1/8")	27	12
10-20776	SCREW, PLUD - EXHAUST ELBOW	29	31	10-30663	SCREW, BAFFLE TO ROCKER COVER	41	8
10-20844	SCREW, COVER PLATE TO CYLINDER HOUSING (1")	31	4	10-30663	SCREW, ROTARY TRIM SENDER LEADS	33	54
10-20844	SCREW, WIRING HARNESS CLIP TO COVER PLATE	31	16	10-319484	SCREW, END CAP TO EXHAUST MANIFOLD (1 3/8")	27	12
10-21077	SCREW , LIFTING EYE TO CYLINDER BLOCK	31	21	10-32079	SCREW, CLAMP TO ROCKER COVER	17	20A
10-21077	SCREW, CIRCUIT BRAKER BRACKET TO ENGINE	3	18	10-32557	SCREW, BRACKET AND SPACER TO CYLINER BLOCK (4 1/2")	33	32
10-21077	SCREW, WATER DISTRIBUTION BLOCK TO CYLINDER HEAD (7/8")	25	20	10-33042	SCREW, FAST IDLE CAM TO FLOAT BOWL	23	46
10-21417A1	SCREW, TIMING GEAR TO CAMSHAFT (1/4")	37	5	10-33043	SCREW, AIR HORN TO FLOAT BOWL (SHORT)	21	3
10-21625	SCREW, STARTER SOLENOID MOUNTING (3/4")	5	41	10-33045	SCREW, CHOKE VALVE TO CHOKE SHAFT	23	51
10-22028	SCREW, CHOKE OVEN COVER TO EXHAUST MANIFOLD (1/2")	27	8	10-33047	SCREW, AIR HORN PUMP LEVER	21	28
10-22028	SCREW, WIRING HARNESS CLAMP ATTACHING	31	12	10-33047	SCREW, STAT COVER AND COIL TO CHOKE HOUSING	23	64
				10-33048	SCREW, AIR HORN TO FLOAT BOWL (LONG)	21	4

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10-33056	SCREW, CHOKE PISTON LEVER TO CHOKE HOUSING	23	56	10-35388	SCREW, EXHAUST ELBOW TO EXHAUST MANIFOLD (1")	29	33
10-33231	SCREW, MOUNTING BRACKET TO EXHAUST MANIFOLD (1/2")	5	39	10-35388	SCREW, INTAKE MANIFOLD COVER TO EXHAUST MANIFOLD (1")	25	5
10-33311	SCREW, BRACKET TO COIL (1 1/2")	11	33	10-35390	SCREW, INTAKE MANIFOLD COVER TO EXHAUST MANIFOLD (1/3/4")	25	4
10-33524	SCREW, FUEL LINE CLAMP TO BRACKET	15	10	10-35585	SCREW, ROCKER COVER TO CYLINDER HEAD (3/4")	41	3
10-33524	SCREW, ALTERNATOR MOUNTING BRACKET TO CYLINDER BLOCK (5/8")	7	31	10-36046	SREW, LEAD TO CIRCUIT BREAKER	3	11
10-33650	SCREW, BREAKER ASSEMBLY TO MOUNTING PLATE	11	15	10-37892	SCREW, CONNECTOR TO FLYWHEEL HOUSING (1")	31	18
10-33660	SCREW, DISTRIBUTOR CAP TO PRIMARY HOUSING (8-32)	11	22	10-38507	SCREW, STEP - THROTTLE LEAVER TO MOUNTING PLATE	17	35
10-33663	SCREW, DISTRIBUTOR CAP TO PRIMARY HOUSING (10-32)	11	23	10-38627	SCREW, ROCKER COVER TO CYLINDER HEAD (5/8")	41	3
10-33722	SCREW, WEIGHT HOLD DOWN PLATE TO WEIGHT PLATE	11	10	10-39783	SCREW, PUSH ROD COVBER TO CYLINDER BLOCK	43	35
10-34276	SCREW, PULLEY TO CRANKSHAFT HUB (3/8")	39	25	10-39970	SCREW, END CAP/CONNECTOR TO EXHAUST MANIFOLD (7/8")	29	28
10-34277	SCREW, CRANKCASE COVER TO CYLINDER BLOCK (7/16")	43	46	10-45488	BOLT, FUEL PUMP TO CYLINDER BLOK (7/8")	15	5
10-34471	SCREW, WATER PUMP TO CYLINDER BLOCK (1 1/2")	37	9	10-45813	SCREW, SUPPORT BRACKET TO EXHAUST ELBOW (1/2")	45	3
10-34473	BOLT, CONNECTING ROD BEARING CAP	37	17	10-46717	BOLT, BEARING CAP TO BLOCK (2 31/32")	35	15
10-34500	SCREW, OIL PAN TO CYLINDER BLOCK (5/16")	43	50	10-46717	BOLT, BEARING CAP TO BLOCK (2 31/32")	35	15
10-34505	SCREW, WATER PUMP TO CYLINDER BLOCK (7/8")	37	10	10-46718	SCREW, WIRING HARNESS PLATE TO FLYWHEEL HOUSING	3	6
10-34510	BOLT, CYLINDER HEAD TO CYLINDER BLOCK	41	26	10-47194	SCREW, CLAMP TO BRACKET (9/16")	3	21
10-34544	BOLT, STARTER MOTOR MOUNTING (1 15/16")	7	3	10-47277	SCREW, COVER PLATE TO CYLINDER HOUSING (3/4")	31	4
10-34545	BOLT, STARTER MOTOR MOUNTING (4 21/32")	7	2	10-47277	SCREW, PULLEY AND HUB TO WATER PUMP (3/4")	37	12
10-34613	SCREW, FLYWHEEL HOUSING TO CYLINDER BLOCK (1 3/4")	31	8	10-47618	SCREW, CIRCUIT BREAKER TO BRACKET (1")	3	13
10-35169	SCREW, DISTRIBUTOR TO CYLINDER BLOCK	13	39	10-47618	SCREW, CONNECTOR TO FLYWHEEL HOUSING (1")	31	18
10-35339	SCREW, OIL PUMP TO CYLINDER BLOCK (3/4")	43	38	10-48021	SCREW, CONDENSER BRACKET ATTACHING	11	--
10-35340	SCREW, PULLEY TO CRANKSHAFT HUB (5/8")	39	25	10-49950	SCREW, OIL PAN TO CYLINDER BLOCK (1/4")	43	49
10-35366	SCREW, OIL PUMP SCREEN TO MOUNTING BRACKET (1/2")	43	39	10-49956	SCREW, DRAIN - OIL PAN	43	51
10-35388	SCREW, END CAP TO EXHAUST MANIFOLD (1")	27	12	10-52447	SCREW, BRACKET TO THERMOSTAT COVER	15	13

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10-56057	SCREW, ALTERNATOR TO BRACKET (3 3/4")	7	20	11-34933	NUT, FLYWHEEL STUD	39	30
10-60374	SCREW, THERMOSTAT COVER TO WATER DISTRIBUTION BLOCK (1 3/4")	25	10	11-35814	NUT, BRACE STUD	7	7
10-64969	SCREW, SET -HROTTLER STOP	25	6	11-45812	NUT, SUPPORT BRACKET SCREW	45	4
10-66652	SCREW, BRACKET TO COIL	13	33	11-46438	NUT, CIRCUIT BREAKER BRACKET SCREW	3	17
10-75539	BOLT, CONNECTING ROD BEARING CAP	37	17	11-46438	NUT, CLAMP ATTACHING SCREW	3	22
10-85577	SCREW, EXHAUST ELBOW ATTACHING (2 1/4")	45	8	11-46793	NUT COVER PLATEN SCREW	31	5
11-20110	NUT, LINK ROD TO CARBURETOR SWIVEL . .	17	48	11-46793	NUT, FUEL LINE CLAMP BRACKET SCREW	15	11
11-20110	NUT, THROTTLE LEVER STUD	17	40	11-47525	NUT, JAM - FRONT MOUNTING BRACKET ADJUSTING STUD (BOTTOM)	33	50
11-20220	NUT, FRONT MOUNTING ADJUSTING STUD(TOP) .	33	44	11-49910	NUT, EXHAUST MANIFOLD STUD	27	5
11-20586	NUT, FLAME ARRESTOR MOUNTING STUD (TOP) .	17	28	11-56374	NUT, BRACKET TO CYLINDER BLOCK SCREW	15	18
11-20586	NUT, REMOTE CONTROL CABLE STUD	27	16	11-58099	NUT, CONNECTING ROD CAP BOLT	37	18
11-20645	NUT, IGNITION COIL TERMINAL	13	35	11-68292	NUT, STARTER SOLENOID TERMINAL (5/16")	5	33
11-20645	NUT, NUT HARNESS TO CIRCUIT BREAKER	3	--	11-68531	NUT, HARNESS TO ALTERNATOR STUD	7	29
11-20645	NUT, STARTER MOTOR TERMINAL (10-32)	7	11	12-20103	WASHER, BRACE STUD . . .	7	6
11-20645	NUT, STARTER SOLENOID TERMINAL (10-32)	5	35	12-20533	WASHER, FLAME ARRESTOR SCREW	17	24
11-20645	NUT, WATER SENDER AND OIL PRESSURE SENDER TERMINAL (10-32)	3	25	12-20553	WASHER, ALTERNATOR BRACE SCREW	7	17
11-20664	NUT, STARTER SOLNOID SCREW	5	43	12-20553	WASHER, ALTERNATOR GROUND TERMINAL	7	26
11-21825	NUT, FUSE STUD	9	42	12-20553	WASHER, IGNITION COIL SCREW	13	37
11-23161	NUT, ALTERNATOR SCREW	7	22	12-20553	WASHER, MOUNTING BRACKET STUD	7	38
11-23161	NUT, MOUNTING BRACKET STUD	9	39	12-20553	WASHER, THROTTLE LEVER STEP SCREW	17	37
11-26419	NUT, SOLENOID SWITCH TERMINAL (8-32)	7	9	12-20583	WASHER, ROCKER COVER	41	9
11-27164	NUT, TERMINAL BLOCK SCREW	33	53	12-20583	WASHER, ROCKER COVER	41	9
11-28517	NUT, FLYWHEEL HOUSING SCREW	31	10	12-20959	WASHER, FRONT MOUNTING BRACKET ADJUSTING STUD	33	41
11-28941	NUT, FLAME ARRESTOR SCREW	17	25	12-22248	WASHER, BRWACKET AND SPACER BLOCK SCREW	33	34
11-29250	NUT, CARBURETOR MOUNTING STUD	19	51	12-22937	WASHER, FLAME ARRESTOR MOUNTING STUD	17	27
11-32219	NUT, ALTERNATOR GROUND TERMINAL (3/8-16)	7	27	12-24664	WASHER, REMOTE CONTROL CABLE STUD .	27	15
11-32219	NUT, SOLENOID SWITCH TERMINAL (3/8-16)	7	8	12-24676	WASHER, WIRING HARNESS ATTACHING SCREW	3	3
11-32882	NUT, FRONT MOUNTING ADJUSTING STUD	33	45	12-26168	WASHER, ALTERNATOR BRACE SCREW	7	19
11-33122	NUT, SET SCREW	25	7				

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12-30164	WASHER, LINK ROD TO CARBURETOR SWIVEL ..	17	47	13-26996	LOCKWASHER, HARNESS TO CIRCUIT BREAKER ..	3	--
12-30164	WASHER, THROTTLE LEAVER STUD	17	36	13-26996	LOCKWASHER, IGNITION COIL TERMINAL	13	34
12-32638	WASHER, FRONT MOUNTING BRACKET ADJUSTING STUD	33	40	13-26996	LOCKWASHER, STARTER MOTOR TERMINAL (#10) .	7	10
12-34931	WASHER, FRONT MOUNTING BRACKET SCREW	33	37	13-26996	LOCKWASHER, STARTER SOLENOID TERMINAL (#10)	5	34
12-35935	WASHER, FLYWHEEL STUD	39	29	13-26996	LOCKWASHER, WIRING HARNESS CLAMP SCREW	27	22
12-35950	WASHER, LINK ROD TO CARBURETOR SWIVEL ..	17	46	13-26996	LOCKWASHER, WIRING HARNESS CLAMP SCREW	31	13
12-35950	WASHER, THROTTLE LEVER STUD	17	39	13-26996	WASHER, WATER SENDER AND OIL PRESSURE SENDER TERMINAL (#10)	3	24
12-36103	WASHER, FRONT MOUNTING BRACKET ADJUSTING STUD	33	39	13-32993	LOCKWASHER, BRACKET AND SPACER BLOCK SCREW	33	33
12-36104	WASHER, RUBBER - FRONT MOUNTING BRACKET ADJUSTING STUD	33	43	13-33065	LOCKWASHER, FRONT MOUNTING ADJUSTING STUD	33	49
12-36275	WASHER, ROTOR	11	19	13-35048	LOCKWASHER, EXHAUST ELBOW SCREW	45	9
12-36533	WASHER, THERMOSTAT COVER SCREW	25	11	13-35364	LOCKWASHER, LIFTING EYE BRACKET SCREW	31	25
12-47960	WASHER, CIRCUIT BREAKER ATTACHING SCREW	3	14	13-37459	LOCKWASHER, ALTERNATOR BRACE SCREW	7	16
12-57792	WASHER, THROTTLE LEVER STEP SCREW	17	39	13-37459	LOCKWASHER, CIRCUIT BREAKER BRACKET SCREW	3	19
12-58220	WASHER, CAM AND SHAFT	11	-	13-37459	LOCKWASHER, FLYWHEEL HOUSING SCREW	31	9
12-62425	WASHER, SEALING - MOUNTING PLATE SCREW	11	12	13-37459	LOCKWASHER, FRONT MOUNTING BRACKET SCREW	33	36
13-21547	LOCKWASHER, THROTTLE BODY SCREW	23	44	13-37459	LOCKWASHER, LIFTING EYE SCREW	31	22
13-26991	LOCKWASHER, ALTERNATOR STUD	7	28	13-39107	LOCKWASHER, PULLEY AND HUB SCREW	37	13
13-26992	LOCKWASHER, FUSE STUD	9	41	15-34533	SHIM UNIT, BEARING CAP - FRONT AND INTERMEDIATE	35	--
13-26992	LOCKWASHER, STARTER SOLENOID SCREW	5	42	15-34534	SHIM UNIT, BEARING CAP -REAR	35	--
13-26992	LOCKWASHER, M WIRING HARNESS CLAMP SCREW	27	19	16-32808	FLYWHEEL TO ENGINE COUPLING	39	27
13-26993	LOCKWASHER, ALTERNATOR MOUNTING BRACKET SCREW	7	32	16-33111	STUD, CARBURETOR MOUNTING - INTAKE MANIFOLD COVER	19	50
13-26993	LOCKWASHER, BRACKET TO THERMOSTAT COVER SCREW	15	14	16-34521	STUD, VALVE ROCKER ARM (.013 O.S.)	41	24
13-26993	LOCKWASHER, MOUNTING BRACKET SCREW	5	40	16-34522	STUD, VALVE ROCKER ARM (.003 O.S.)	41	24
13-26993	LOCKWASHER, STARTER SOLENOID TERMINAL (5/16")	5	32				
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16-48350	STUD, BEARING CAP AND OIL PUMP ATTACHING	35	16	22-49217	FITTING, FUEL LINE	15	7
16-49915	STUD, EXHAUST MANIFOLD TO CYLINDER HEAD (1 1/2")	27	4	22-52930	FITTING, TEE - OIL PRESSURE SENDER	5	27
16-52387	STUD, BRACE TO MOTOR AND CYLINDER BLOCK	7	5	22-53509	ELBOW, WATER DISTRIBUTION BLOCK TO INLET HOSE	25	21
16-54176	STUD, MOUNTING BRACKET TO CYLINDER BLOCK (1 5/8")	7	36	22-64294	FITTING, FUEL LINE	15	7
16-54177	STUD, MOUNTING BRACKET TO CYLINDER BLOCK (1 3/8")	7	35	22-64425	FITTING, EXTENTION - CYLINDER BLOCK	35	18
16-60799	STUD, EXHAUST MANIFOLD TO CYLINDER HEAD (1 1/2")	27	4	22-64426	FITTING, DRAIN - CYLINDER BLOCK	35	19
17-33049	PIN, CHOKE PISTON TO CHOKE PISTON LEVER	23	58	22-64698	FITTING, NIPPLE - OIL PRESSURE SENDER	5	28
17-33649	PIN, DIRVE GREAR TO MAIN SHAFT	11	5	22-70583	NUT, CHOKE PIPE TO CARBURETOR AND CHOKE OVEN CONNECTOR.	17	32
17-35465	PIN, DOWEL -CYLINDER BLOCK TO CYLINDER HEAD	35	5	22-70584	FITTING, FUEL LINE	15	7
19-33041	WELCH PLUG, CHOKE HOUSING	23	60	22-73816	CONNECTOR, VENT TUBE TO CARBURETOR	15	1
19-34270	PLUG, EXPANSION - CYLINDER BLOCK (1 5/8"DIA.)	35	2	22-73817	CONNECTOR, VENT TUBE TO FUEL PUMP	15	1
19-34271	PLUG, EXPANSION - CYLINDER BLOCK (2"DIA.)	35	2	23-21309	SLEEVE, CHOKE PIPE TO CHOKE OVEN CONNECTOR NUT	17	33
19-34272	PLUG, EXPANSION - CYLINDER HEAD (15/16"DIA.)	41	25	23-32727	SPACER, ALTERNATOR SCREW	7	21
19-34487	PLUG, PIPE - CYLINDER BLOCK (3/8")	35	4	23-33064	SLEEVE, FRONT MOUNTING BRACKET ADJUSTING STUD	33	48
19-34488	PLUG, EXPANSION - CAMSHAFT BEARING HOLE	35	3	23-34466	KEY, PULLEY AND GEAR LOCATING	37	21
19-37831	PLUG, OIL CHANNEL - CYLINDER BLOCK	35	-	23-34469	BEARING, CAAMSHAFT THRUST	37	3
22-21373	CONNECTOR, CHOKE OVEN COVER TO CHOKE PIPE	27	9	23-35168	BEARING, DISTRIBUTOR PILOT SHAFT	35	6
22-32802	PLUG, PIPE - EXHAUST MANIFOLD (1/8-27)	27	2	23-35903	SPACE, FRONT MOUNTING BRACKET	33	29
22-32802	PLUG, PIPE - WATER DISTRIBUTION BLOCK	25	18	23-36101	SPACER, FRONT MOUNTING BRACKET ADJUSTING STUD	33	42
22-32802	PLUG, PIPE - WATER DISTRIBUTION BLOCK	25	18	23-45353	SPACER, ALTERNATOR SCREW	7	21
22-32803	PLUG, PIPE - WATER DISTRIBUTION BLOCK	25	17	23-46742	SPACER, FLYWHEEL HOUSING MOUNT	31	2
22-32803	PLUG, PIPE - WATER DISTRIBUTION BLOCK	25	17	23-48351	BEARING (PAIR), CONNECTING ROD (STANDARD)	37	19
22-32974	ADAPTOR, OIL PRESSURE SENDER	5	26	23-48353	BEARING (PAIR), CONNECTING ROD (.002 U.S.)	37	19
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23-52245	BEARING (PAIR), CONNECTING ROD (.010 U.S.)	37	19	26-34217	SEAL, VALVE SPRING CAP	41	17
23-52245	BEARING (PAIR), CONNECTING ROD (.010 U.S.)	37	19	26-58203	OIL SEAL UNIT, CRANKSHAFT REAR BEARING	35	17
23-52246	BEARING (PAIR), CONNECTING ROD (.020 U.S.)	37	19	26-58219	SEAL, HOUSING	11	-
23-52246	BEARING (PAIR), CONNECTING ROD (.020 U.S.)	37	19	26-59342	OIL SEAL, CRANKCASE COVER	43	44
23-52256	BEARING UNIT, CRANKSHAFT MAIN (STANDARD)	35	11	27-33680	GASKET, WATER DISTRIBUTION BLOCK	25	19
23-52257	BEARING UNIT, CRANKSHAFT MAIN (.001 U.S.)	35	11	27-33956	GASKET, WATER PUMP	37	8
23-52258	BEARING UNIT, CRANKSHAFT MAIN (.002 U.S.)	35	11	27-34208	GASKET, PUSH ROD COVER	43	36
23-52259	BEARING UNIT, CRANKSHAFT MAIN (.010 U.S.)	35	11	27-34213	GASKET, FUEL PUMP MOUNTING	15	4
23-52260	BEARING UNIT, CRANKSHAFT MAIN (.020 U.S.)	35	11	27-34273	GASKET, CYLINDER HEAD TO CYLINDER BLOCK	41	27
23-52261	BEARING UNIT, CRANKSHAFT MAIN - REAR (STANDARD)	35	12	27-34460	GASKET, OIL PUMP COVER	43	--
23-52262	BEARING UNIT, CRANKSHAFT MAIN - REAR (.001 U.S.)	35	12	27-34486	GASKET, DISTRIBUTOR	11	24
23-52263	BEARING UNIT, CRANKSHAFT MAIN - REAR (.002 U.S.)	35	12	27-35898	GASKET, INTAKE MANIFOLD COVER	25	2
23-52264	BEARING UNIT, CRANKSHAFT MAIN - REAR (.010 U.S.)	35	12	27-39915	GASKET, EXHAUST ELBOW	29	32
23-52265	BEARING UNIT, CRANKSHAFT MAIN - REAR (.020 U.S.)	35	12	27-39917	GASKET, END CAP/CONNECTOR	27	27
23-61998	SPACER, CIRCUIT BREAKER BRACKET	3	16	27-39923	GASKET, END CAP	27	11
23-63431	SPACER, CIRCUIT BREAKER BRACKET	3	16	27-39947	GASKET, CHOKE OVER COVER	27	7
24-33050	SPRING, IDLE ASJUSTING NEEDLE	23	39	27-47590	GASKET, THERMOSTAT COVER	25	15
24-35214	SPRING, VALVE	41	19	27-49953	GASKET, CRANKCASE COVER	43	45
24-48143	SPRING, FUEL FILTER	21	8	27-49955	GASKET, OIL PAN DRAIN SCREW	43	52
24-58236	SPRING, BREAKER CAM ADVANCE WEIGHT	11	8	27-52144	GASKET SET, OIL PAN	43	48
24-63330	SPRING, THROTTLE RETURN	17	41	27-52145	GASKET, ROCKER COVER TO CYLINDER HEAD	41	14
25-33666	GROUMMET, MOUNTING PLATE - PRIMARY WIRE	11	16	27-52546	GASKET, EXHAUST MANIFOLD TO CYLINDER HEAD	25	8
				27-53502	GASKET, ALTERNATOR MOUNTING BRACKET	7	37
				27-64692	GASKET, CARBURETOR TO INTAKE MANIFOLD COVER	17	49
				27-73812	GASKET, END CAP	27	11
				28-34466	KEY, CAMSHAFT GEAR	37	2
				28-54797	KEY, VALVE STEM (2 PER VALVE)	41	15
				32-30466	FUEL LINE, FUEL TANK TO FUEL PUMP	15	6
				32-35470	FUEL LINE, FUEL PUMP TO CARBURETOR TEE (27 1/2")	15	8
				32-37291	TUBE, OIL LEVEL GAUGE	43	33
				32-39315A1	HOSE ASSEMBLY, INLET- WATER DISTRIBUTION BLOCK TO DRIVE UNIT	27	24
				32-46471	NOZZLE, OIL - TIMING GEAR	37	14

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Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
32-47640	HOSE, WATER DISTRIBUTION BLOCK TO WATER PUMP	25	22	54-33036	RETAINER, STAT COVER AND COIL CHOKE HOUSING SCREW	23	65
32-57831	COVERING, CHOKE PIPE	17	31	54-33683	CLAMP, BELLOWS ATTACHING	45	6
32-61997	HOSE, VENT - CARBURETOR TO ROCKER COVER	17	29	54-34764	EYE, LIFTING - CYLINDER BLOCK	31	20
32-62060	HOSE, VENT - CARBUTOR TO ROCKER COVER	17	29	54-39108	CLIP, IDLE STOP SCREW	23	41
32-62578A1	PIPE ASSEMBLY, CHOKE - CARBURETOR TO CHOKE OVEN CONNECTOR	17	30	54-46721	CLIP, ROCKER COVER SCREW	41	10
32-64295A1	FUEL LINE, FUEL PUMP TO CARBURETOR - STEEL	15	8	54-47728	CLAMP, FUEL LINE TO CYLINDER BLOCK	15	20
32-65650	FUEL LINE, FUEL PUMP TO CARBURETOR	15	8	54-49542	CLAMP, INLET HOSE - ROCKER COVER SCREW	41	10
32-69145	FUEL LINE, FUEL PUMP TO CARBURETOR	15	8	54-53883	CLAMP, WIRING HARNESS PLATE	3	5
32-73815--2	TUBE, VENT	15	1	54-54178	"J" CLIP, WATER TEMPERATURE SENDER LEAD	7	15
33-59571	SPARK PLUG (AC#R43T)- TAPERED	11	28	54-60517	CLAMP, HARNESS TO CIRCUIT BREAKER BRACKET	3	20
33-60056	SPARK PLUG (AC#CR43N)- NON TAPERED	11	28	54-60517	CLAMP, WIRING HARNESS TO EXHAUST MANIFOLD (3/8")	27	20
35-49088	FILTER, FUEL - FUEL PUMP	15	2	54-61001	CLAMP, FUEL LINE TO LIFTING EYE	15	9
35-53336	FILTER, FUEL INLET	21	7	54-61001	CLIP, WIRING HARNESS TO FLYWHEEL	31	15
37-55451	DECAL, ROCKER COVER	41	2	54-64646	CLAMP, FUEL LINE ATTACHING	15	19
37-55540	DECAL, ROCKER COVER - "120 H.P."	41	11	54-64648	CLAMP, VENT HOSE TO CONNECTOR	41	6
37-77246	DECAL, ROCKER COVER	41	2	54-65653	CLAMP, FUEL LINE TO ROCKER COVER	15	20
37-77253	DECAL, WAVES	41	12	54-72531	EYE, LIFTING - FLYWHEEL HOUSING SCREW	31	6
38-31042	SERIAL PLATE	31	26	54-73668	"J" CLIP, WIRING HARNESS	9	46
39-67119	RING, PISTON (STANDARD)	35	10	57-64032	BELT, ALTERNATOR	37	15
39-67121	RING, PISTON (.030 O.S.)	35	10	84-61975	WIRING HARNESS, EXTERNAL	3	1
39-67132	RING, PISTON (STANDARD)	35	10	84-63715	WIRING HARNESS, EXTERNAL	3	1
39-67134	RING, PISTON (.030 O.S.)	35	10	84-66962A1	WIRING HARNESS, EXTERNAL	3	1
43-33664	GRAR, DRIVE - MAIN SHAFT	11	3	84-67203	WIRE ASSEMBLY, COIL (12")	11	30
43-46743	GEAR, CRANKSHAFT	37	22	84-69713--1	LEAD ASSEMBLY, HIGH TENSION - DISTRIBUTOR (6")	11	25
43-58283	GEAR, TIMING	37	4	84-69713--2	LEAD ASSEMBLY, HIGH TENSION-DISTRIBUTOR (14")	11	26
50-59799	STARTER MOTOR ASSEMBLT (DELCO REMY #1108477)	7	1	84-78581A3	WIRING HARNESS ASSEMBLY, ALTERNATOR	9	44
50-69863A1	STARTER MOTOR ASSEMBLT (DELCO REMY #1108756)	7	1	84-79139A5	JUMPER WIRE, 90 AMP FUSE TO CIRCUIT BREAKER	9	47
54-24871	CLAMP, WIRING HARNESS TO FLYWHEEL HOUSING	31	11	85-71006A1	PROTECTOR, HIGH TENSION LEAD	11	27
54-28938	CLAMP, WIRING HARNESS TO EXHAUST MANIFOLD	27	17				
54-32739	CLAMP, BELLOWS ATTACHING	45	6				
54-32779	CLAMP, INLET HOSE TO WATER DISTRIBUTION BLOCK AND DRIVE UNIT	27	25				
54-32781	CLAMP, HOSE TO WATER DISTRIBUTION BLOCK AND WATER PUMP	25	23				
54-32880	CLAMP, HOSE TO WATER DISTRIBUTION BLOCK AND END CAP/CONNECTO	25	13				

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88-65093	CIRCUIT BREAKER	3	10				
88-78813	CIRCUIT BREAKER	3	10				
88-79023A55	FUSE ASSEMBLY, 55 AMP	9	40				
88-79023A90	FUSE ASSEMBLY, 90 AMP	9	40				
89-68258	STARTER SOLENOID	5	31				
220-2282	FLYWHEEL, CRANKSHAFT	39	26				
423-2275	CRANKSHAFT	37	20				
424-2422	CAMSHAFT	37	1				
613-2277	CONNECTING ROD ASSEMBLY	37	16				
733-2279	PISTON AND PISTON PIN ASSEMBLY (.030 O.S.)	35	9				
736-2343	PISTON AND PISTON PIN ASSEMBLY (.001 O.S.)	35	9				
839-3548	CYLINDER BLOCK ASSEMBLY	35	1				
839-3548	CYLINDER BLOCK ASSEMBLY (SEE PAGE 18 FOR BREAKDOWN)	41	31				
936-5319	CYLINDER HEAD ASSEMBLY (TAPERED SPARK PLUG SEATS)	41	23				
1351-4263A3	CARBURETOR ASSEMBLY	17	21				
1351-4263A3	CARBURETOR ASSEMBLY, COMPLETE	21	-				
1351-5202A1	CARBURETOR ASSEMBLY	17	21				
1351-5202A1	CARBURETOR ASSEMBLY, COMPLETE	21	-				
1351-6065A2	CARBURETOR ASSEMBLY	17	21				
1351-6065A2	CARBURETOR ASSEMBLY, COMPLETE	21	-				
1397-2050	PLUG, BALL - CHOKE HOUSING	23	59				
1397-2060	FLOAT ASSEMBLY	21	10				
1397-2071	CAM, FAST IDLE - FLOAT BOWL	23	45				
1397-2110	PLATE, BAFFLE - CHOKE HOUSING	23	61				
1397-2447	JET, FLOAT BOWL (STANDARD)	21	26				
1397-2632	CHOKE SHAFT ASSEMBLY	23	49				
1397-2634	GASKET KIT	23	--				
1397-2636	FLOAT BOWL ASSEMBLY	21	14				
1397-2637	OVERHAUL KIT	23	--				
1397-2638	IDLE STOP SCREW, THROTTLE BODY	23	40				
1397-2639	THROTTLE BODY ASSEMBLY	23	37				
1397-3330	NUT, FUEL INLET - AIR HORN	21	6				
1397-3464	POWER CARBURETOR KIT	23	--				
1397-4257	CHOKE LEVER AND COLLAR ASSEMBLY, CHOKE SHAFT	23	48				
1397-4337	NUT, FUEL INLET - AIR HORN	21	6				
1397-4340	STAT, STAT COVER AND COIL TO CHOKE HOUSING	23	63				