



# PARTS CATALOG

## 115 HORSEPOWER

### SERIAL NUMBER

115 (6 CYL.) .....	USA 5430527 THRU 5738890
115 (6 CYL.) .....	AUS 8062460 THRU 8062634

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**NOTE:** Indented description indicate that these parts are included in preceeding assembly.

**AR** = As Required

**NSS** = Not Sold Seperate

**OPT** = Optional

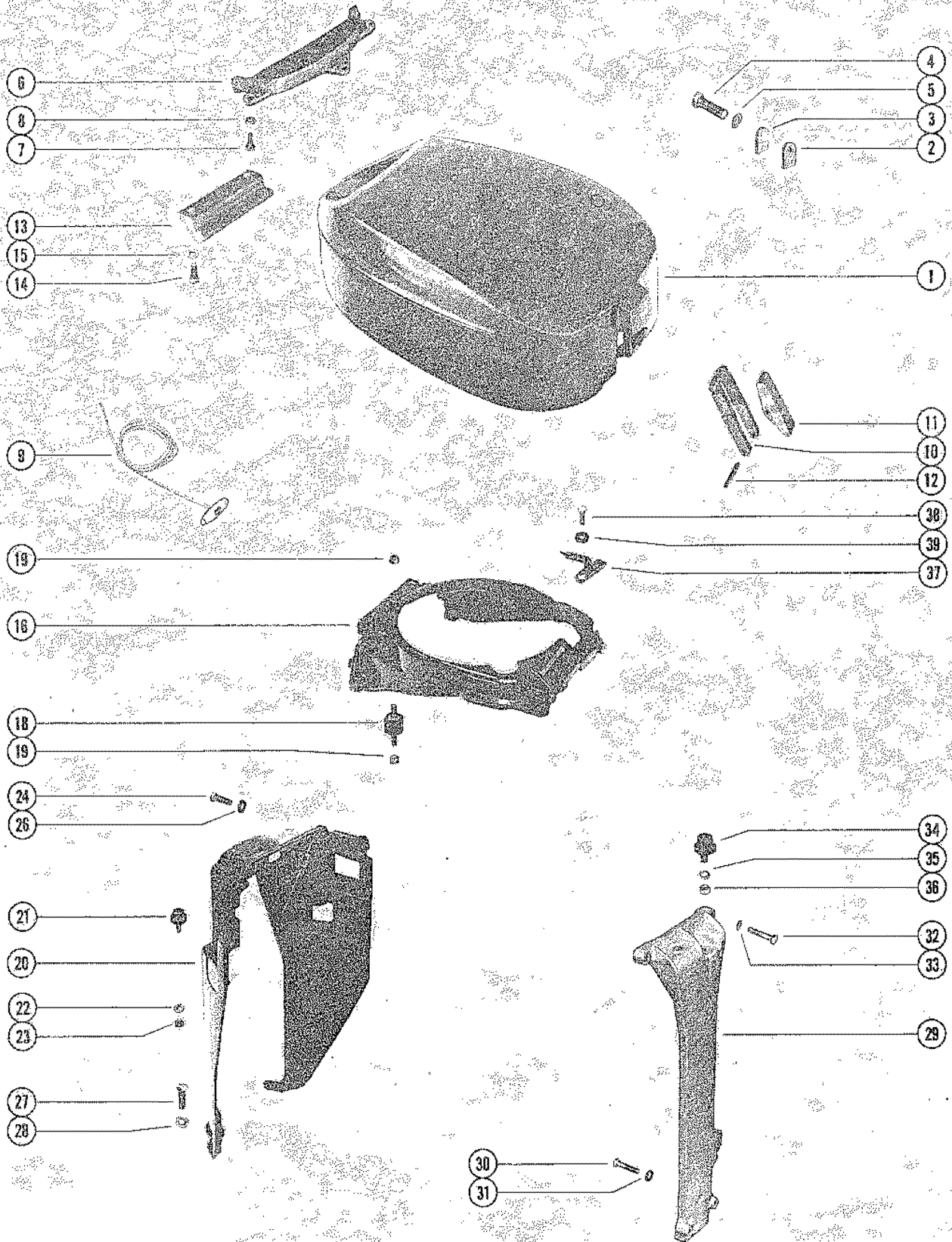
**NS** = Not Shown

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## MISCELLANEOUS PARTS/ACCESSORIES

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	90-84517			MARINER 115 PARTS LIST
-	27-85653A79			GASKET SET
-	37-87133A79			DECAL SET
-	45194A27			POWER TRIM KIT

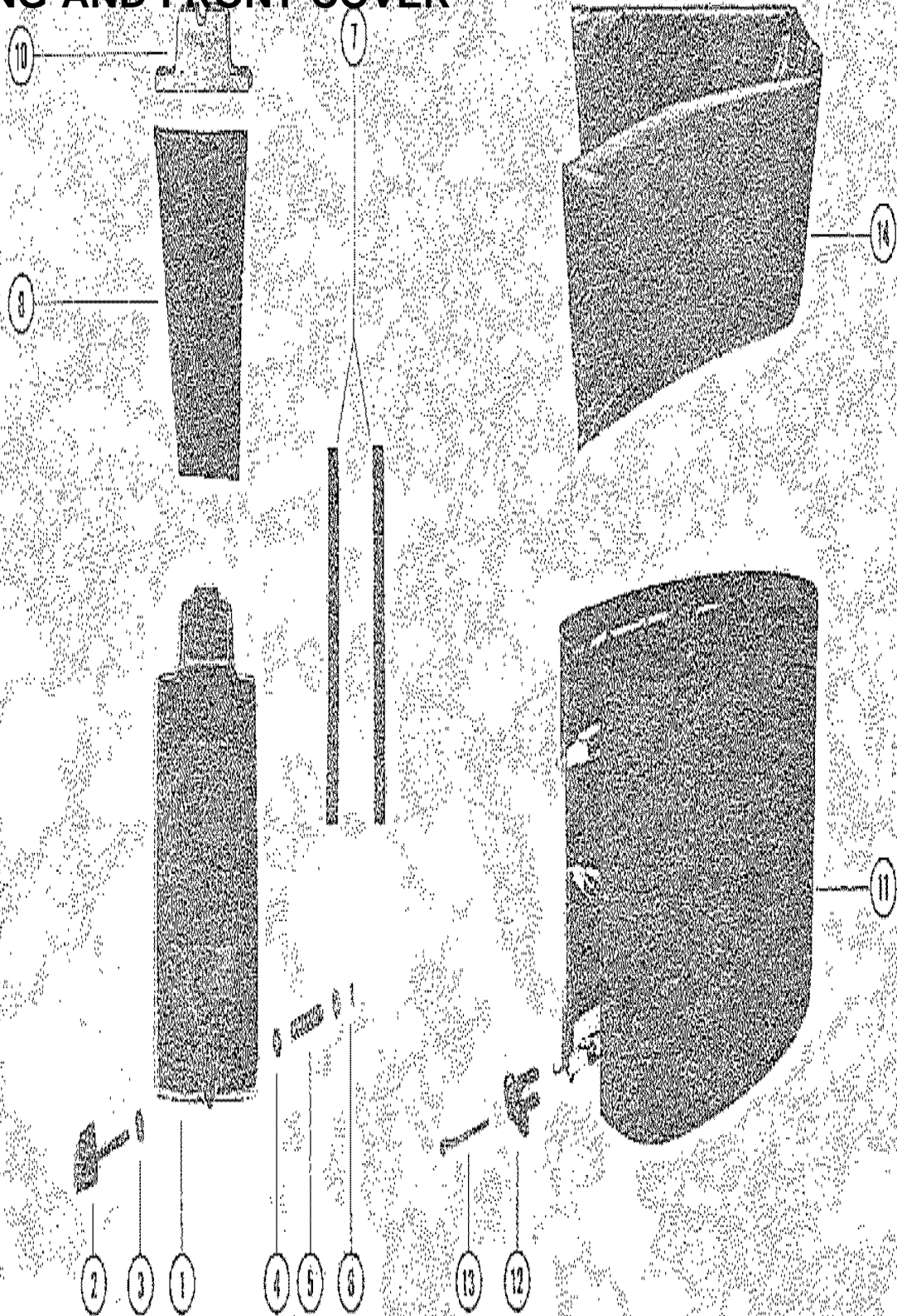
# TOP COWL AND SUPPORT BRACKETS



# TOP COWL AND SUPPORT BRACKETS

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	2162-6392		1	COWL, TOP (WITHOUT DECALS)
2	76440		1	RETAINER, TOP COWL
3	76505		1	PAD, BUMPER - TOP COWL RETAINER
4	10-25299		1	SCREW, RETAINER TO TOP COWL (3/4")
5	13-39107		1	LOCKWASHER, RETAINER TO TOP COWL SCREW
6	76433		1	SHIELD, TOP COWL - REAR
7	10-37370		3	SCREW, SHIELD TO TOP COWL (5/8")
8	13-37371		3	LOCKWASHER, SHIELD SCREW
9	47341A1		1	ROPE, STARTER (FOR MANUAL STARTING ONLY)
10	52739		1	HINGE, COWL LATCH - TOP COWL
11	76581		1	LEVER, COWL HATCH HINGE
12	17-58998		1	PIN, ROLL - COWL LATCH LEVER TO HINGE
13	55455		1	HOOK, TOP COWL LATCH - REAR
14	10-22956		2	SCREW, REAR HOOK TO TOP COWL (7/8")
15	13-26992		2	LOCKWASHER, REAR HOOK MOUNTING SCREW
16	79897		1	FRAME, TOP COWL SUPPORT
18	63007		3	MOUNT, RUBBER - TOP COWL FRAME
	46096		OPT	MOUNT, RUBBER - TOP COWL FRAME (HEAVY DUTY)
19	11-35888		6	NUT, RUBBER MOUNT TO TOP COWL FRAME
20	86472		1	BRACKET, TOP COWL SUPPORT - REAR
21	31014		2	MOUNT, RUBBER - REAR SUPPORT BRACKET
22	13-26992		2	LOCKWASHER, RUBBER MOUNT TO REAR SUPPORT BRACKET
23	11-29598		2	NUT, RUBBER MOUNT TO REAR SUPPORT BRACKET
24	10-37562		4	SCREW, REAR BRACKET TO FRAME (1")
26	13-26993		4	LOCKWASHER, REAR BRACKET SCREW
27	10-37562		4	SCREW, REAR BRACKET TO BOTTOM COWL (1")
28	13-26993		4	LOCKWASHER, REAR SUPPORT BRACKET SCREW
29	42706A1		1	BRACKET ASSEMBLY, TOP COWL - FRONT
30	10-69092		2	SCREW, FRONT BRACKET TO BOTTOM COWL (1 1/4")
31	13-26993		2	LOCKWASHER, FRONT SUPPORT BRACKET SCREW
32	10-69092		2	SCREW, FRONT BRACKET TO TOP COWL FRAME (1 1/2")
33	13-26993		2	LOCKWASHER, FRONT SUPPORT BRACKET SCREW
34	37640		1	MOUNT, RUBBER FRONT SUPPORT BRACKET
35	13-26993		1	LOCKWASHER, RUBBER MOUNT TO FRONT SUPPORT BRACKET
36	11-28770		1	NUT, RUBBER MOUNT TO FRONT SUPPORT BRACKET
37	87991		1	POINTER, TIMING
38	10-28636		1	SCREW, TIMING POINTER ATTACHING (3/4")
39	12-35462		1	WASHER, TIMING POINTER SCREW

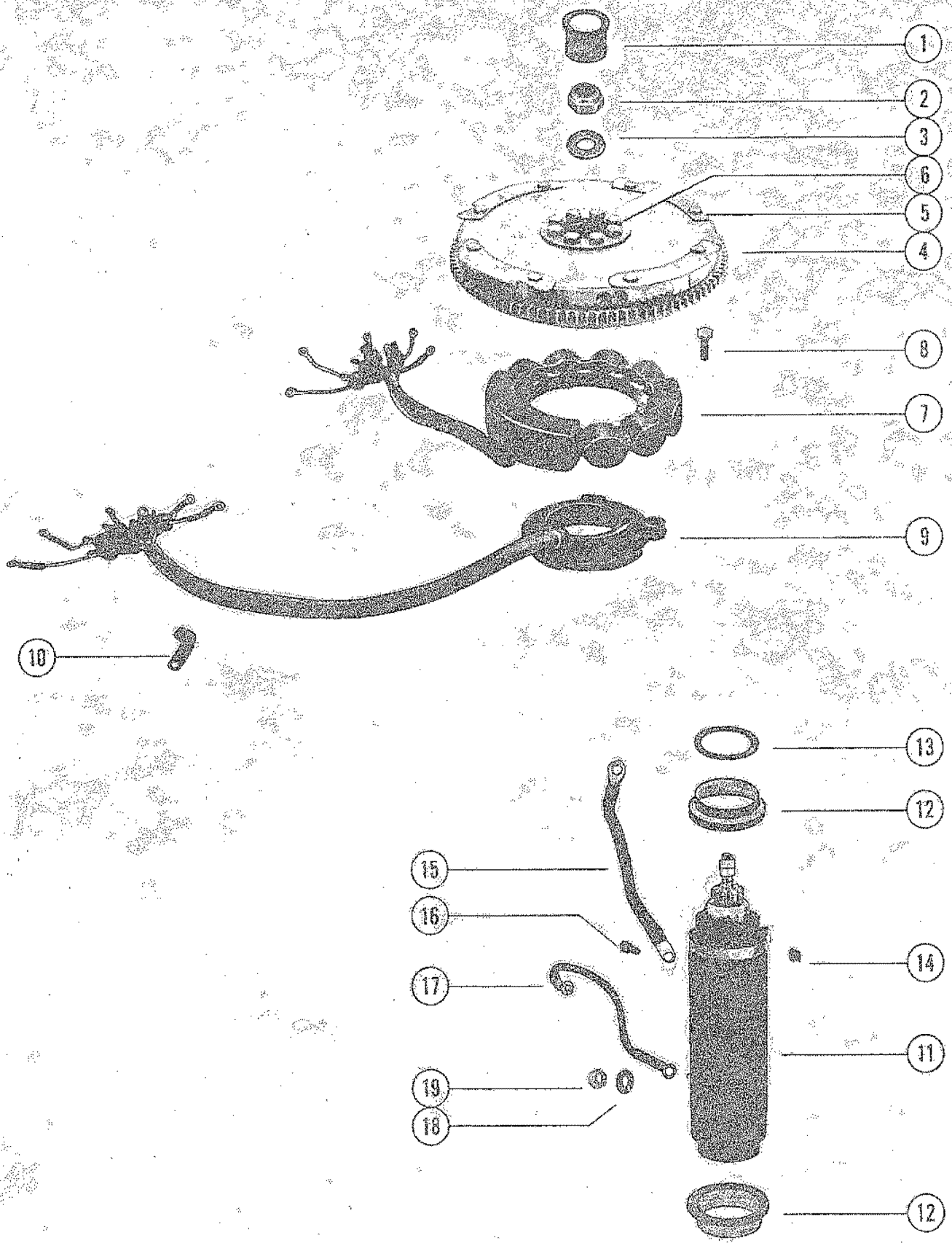
# COWLING AND FRONT COVER



## COWLING AND FRONT COVER

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	2171-6497A2		1	COWL FRONT COVER ASSEMBLY (WITHOUT DECALS)
2	56849		1	KNOB, COWL FRONT COVER FASTENING
3	12-30771		2	WASHER, COVER FASTENING KNOB (RUBBER)
4	12-59572		2	WASHER, COVER FASTENING KNOB (PLASTIC)
5	24-30772		1	SPRING, TENSION - FASTENING KNOB
6	17-29077		1	ROLL PIN, TENSION SPRING TO KNOB
7	77790		2	STRIP, SOUND ABSORBING
8	38674		1	BAG, STARTER ROPE
10	77544		1	SEAL, SOUND ABSORBING - TOP
11	2172-6498A3		1	WRAP AROUND COWL ASSEMBLY (WITHOUT DECALS)
12	46785A1		3	COWL LATCH ASSEMBLY
13	30413		3	HOOK, COWL LATCH FASTENING
14	30021		1	BLANKET, SOUND ABSORBING
-	<b>92-25234--1</b>		<b>1</b>	<b>GLUE, ADHESIVE - BLANKET FASTENING</b>
-	<b>92-27109--1</b>		<b>1</b>	<b>ADHESIVE COMPOUND, EMBLEM FASTENING</b>

# FLYWHEEL, STARTER MOTOR AND STATOR

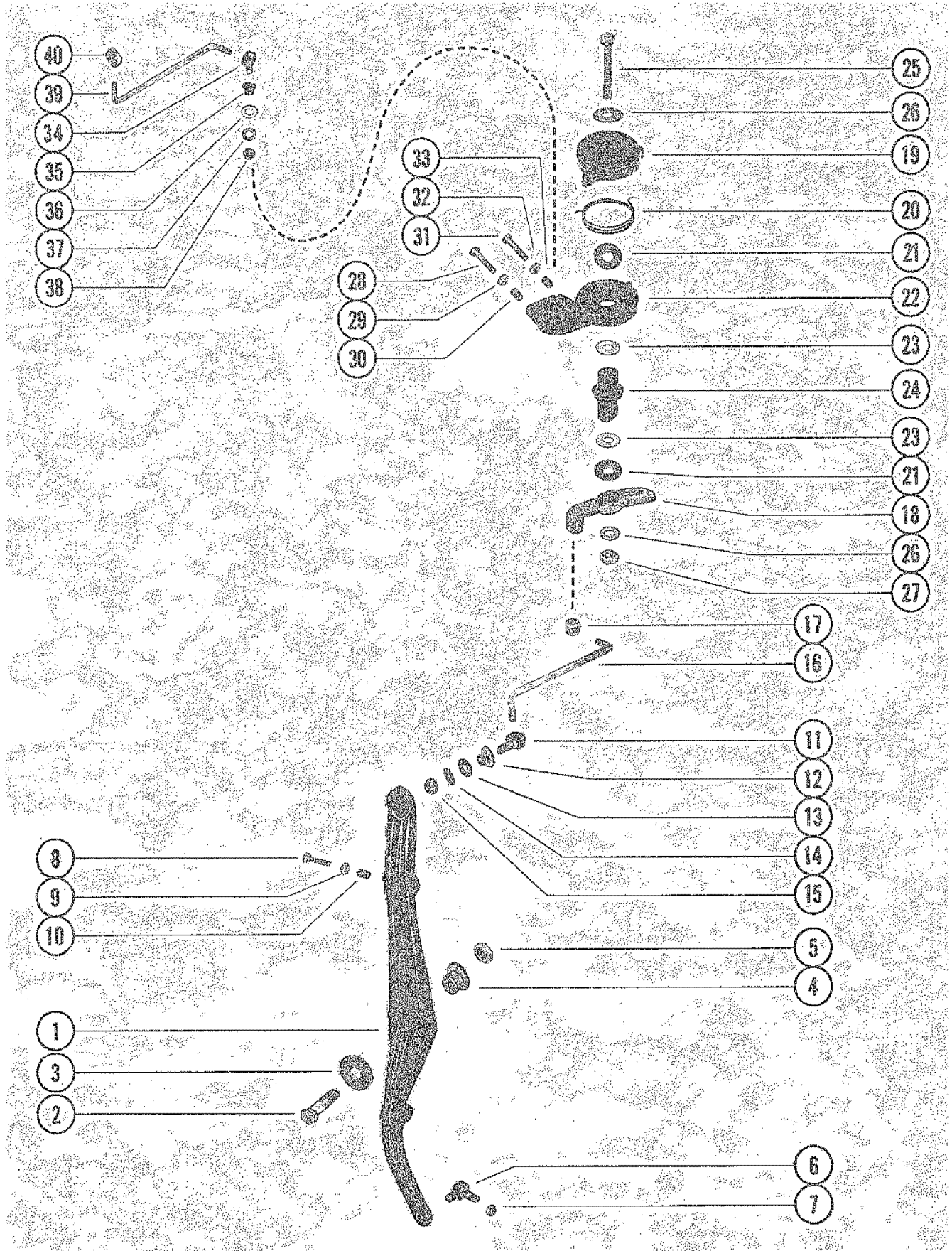




## FLYWHEEL, STARTER MOTOR AND STATOR

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	19-45907		1	PLUG, FLYWHEEL
2	11-52901		1	NUT, FLYWHEEL ATTACHING
3	12-68229		1	WASHER, FLYWHEEL ATTACHING
4	248-5977A28		1	FLYWHEEL ASSEMBLY, COMP.
5	10-32417		8	SCREW, FLYWHEEL PLATE
6	10-68997		8	SCREW, FLYWHEEL HUB
7	398-5454A8		1	STATOR ASSEMBLY
8	10-75840		4	SCREW, STATOR ATTACHING (7/8")
9	68162A8		1	TRIGGER PLATE ASSEMBLY
10	54-61001		3	CLAMP, TRIGGER HARNESS
11	50-72467		1	STARTER MOTOR
12	56703		2	COLLAR, STARTER MOTOR
13	23-56774		AR	SPACER, STARTER MOTOR
14	57247		2	STOP, RUBBER - STARTER MOTOR
15	84-66008A1		1	WIRE ASSEMBLY, PLATE TO STARTER MOTOR (BLACK)
16	10-69035		1	SCREW, CABLE TO STARTER MOTOR
17	84-73453		1	WIRE ASSEMBLY, SOLENOID TO STARTER MOTOR (YELLOW)
18	13-26992		1	LOCKWASHER, STARTER MOTOR TERMINAL
19	11-64015		1	NUT, STARTER MOTOR TERMINAL

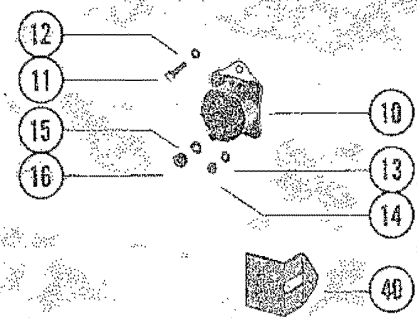
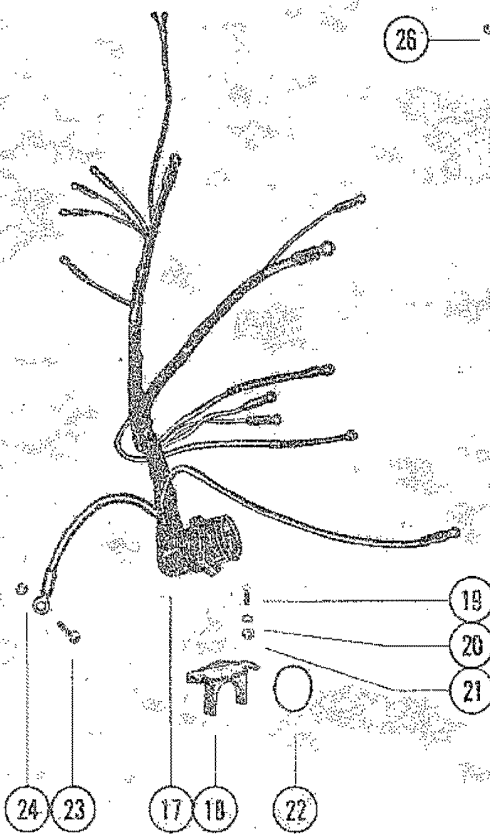
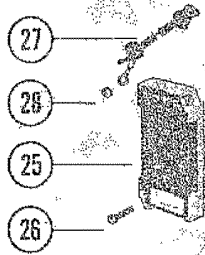
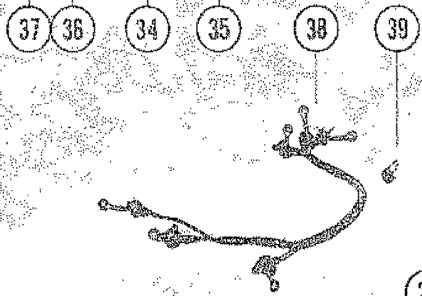
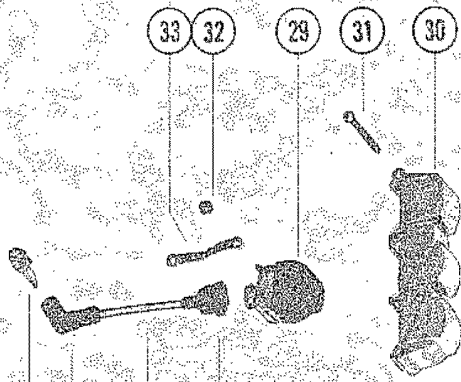
# THROTTLE LEVER AND LINK RODS



## THROTTLE LEVER AND LINK RODS

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	79900		1	LEVER, THROTTLE
2	10-37559		1	SCREW, THROTTLE LEVER TO EXHAUST COVER
3	12-29395		1	WASHER, THROTTLE LEVER SCREW
4	23-45818		1	BUSHING, THROTTLE LEVER SCREW
5	11-20509		1	NUT, THROTTLE LEVER SCREW
6	37587		1	SWIVEL, THROTTLE LEVER TO THROTTLE CABLE
7	11-20509		1	NUT, THROTTLE CABLE TO SWIVEL
8	10-75168		2	SCREW, ADJUSTING - THROTTLE LEVER
9	11-29598		2	NUT, ADJUSTING SCREW
10	52023		2	CAP, NYLON - ADJUSTING SCREW
11	77013A1		1	SWIVEL ASSEMBLY, THROTTLE LEVER
12	23-26856		1	BUSHING, SWIVEL
13	12-33786		1	WASHER, SWIVEL
14	13-29402		1	WAVE WASHER, SWIVEL
15	11-45774		1	NUT, SWIVEL TO THROTTLE LEVER
16	85300		1	LINK ROD, THROTTLE
17	23-74213		1	SWIVEL, LINK ROD TO THROTTLE CAM
18	85441		1	THROTTLE CAM
19	85082		1	HOUSING, THROTTLE - UPPER
20	24-85442		1	SPRING, TORSION - SHAFT
21	12-85303		2	WASHER, PLASTIC - THROTTLE CAM
22	79903		1	HOUSING, THROTTLE - LOWER
23	13-86498		2	WAVE WASHER, SHAFT
24	87937		1	SHAFT, THROTTLE AND SPARK ADVANCE
25	10-28239		1	SCREW, THROTTLE HOUSING
26	12-35462		2	WASHER, THROTTLE HOUSING SCREW
27	11-72008		1	NUT, THROTTLE HOUSING SCREW
28	10-75168		1	SCREW, ADJUSTING - LOWER HOUSING (2 1/4")
29	11-29598		1	NUT, ADJUSTING SCREW
30	52023		1	CAP, NYLON - ADJUSTING SCREW
31	10-25158		1	SCREW, ADJUSTING - LOWER HOUSING (1 1/2")
32	11-68219		1	NUT, ADJUSTING SCREW
33	48039		1	CAP, NYLON - ADJUSTING SCREW
34	77013A1		1	SWIVEL ASSEMBLY, SPARK LINK
35	23-26856		1	BUSHING, SWIVEL
36	12-33786		1	WASHER, SWIVEL
37	13-29402		1	WAVE WASHER, SWIVEL
38	11-45774		1	NUT, SWIVEL
39	85301		1	SPARK LINK
40	74897		1	BARREL, SPARK LINK TO TRIGGER

# WIRING HARNESS, SWITCH BOX AND IGNITION COIL

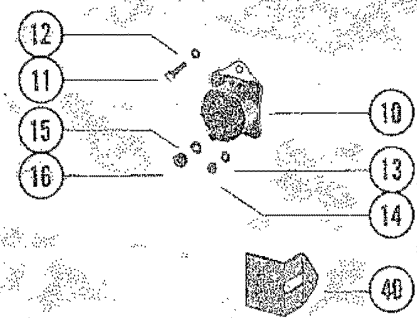
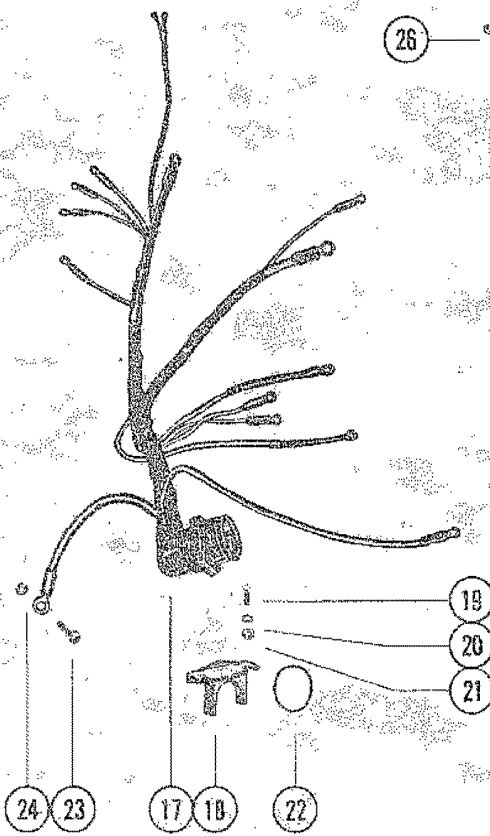
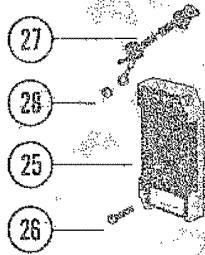
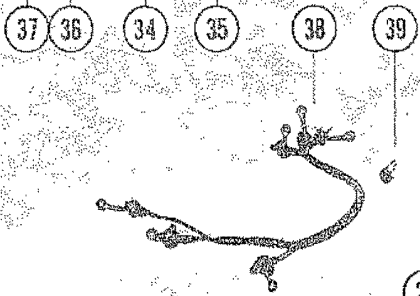
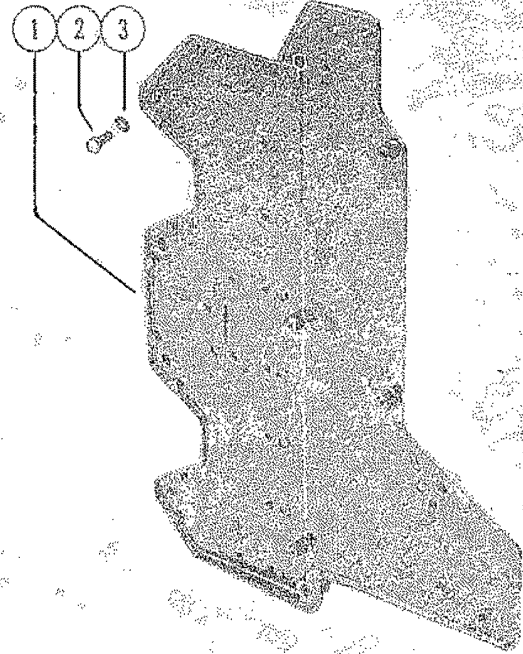
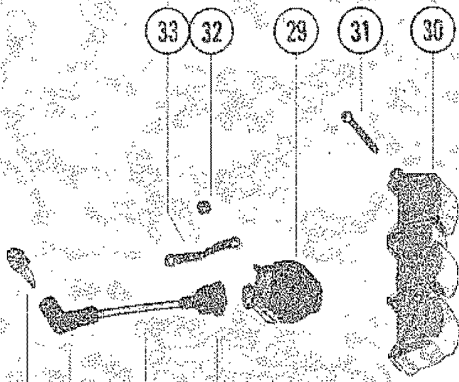


# WIRING HARNESS, SWITCH BOX AND IGNITION COIL

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	79479		1	PLATE, ELECTRICAL MOUNTING
2	10-86885		4	SCREW, PLATE TO CYLINDER BLOCK (1 1/2")
	10-28636		2	SCREW, PLATE TO CYLINDER BLOCK (3/4")
	10-28667		3	SCREW, PLATE TO CYLINDER BLOCK (1")
3	12-38753		7	WASHER, PLATE SCREW
4	87-33386A2		1	SWITCH ASSEMBLY, MERCURY
5	10-25764		1	SCREW, MERCURY SWITCH TO PLATE (5/8")
6	11-45076		1	NUT, WIRE TO MERCURY SWITCH
7	62351A1		1	RECTIFIER ASSEMBLY
8	10-25764		2	SCREW, RECTIFIER TO IGNITION PLATE (5/8")
9	11-45076		3	NUT, RECTIFIER TERMINALS
10	89-76545		1	SOLENOID, STARTER
11	10-38601		2	SCREW, STARTER SOLENOID TO PLATE (1/2")
12	13-26992		2	LOCKWASHER, STARTER SOLENOID SCREW
13	13-26996		2	LOCKWASHER, SOLENOID TERMINALS (#10)
14	11-68219		2	NUT, SOLENOID TERMINALS (10-32)
15	13-26993		2	LOCKWASHER, SOLENOID TERMINALS (5/16")
16	11-68292		2	NUT, SOLENOID TERMINALS (5/16 - 18)
17	84-85532		1	WIRING HARNESS, TERMINAL
18	54-76368		1	CLAMP, WIRING HARNESS TO BOTTOM COWL
19	10-69020		2	SCREW, WIRING HARNESS CLAMP TO BOTTOM COWL (7/8")
20	13-26996		2	LOCKWASHER, WIRING HARNESS CLAMP SCREW
21	12-30164		2	WASHER, WIRING HARNESS CLAMP SCREW
22	24-28975		1	SPRING, GARTER - INTERNAL WIRING HARNESS
23	10-69052		1	SCREW, GROUND WIRE TO BOTTOM COWL
24	13-26992		1	LOCKWASHER, GROUND WIRE SCREW
25	332-5524A1		2	SWITCH BOX ASSEMBLY
26	10-26251		4	SCREW, SWITCH BOX TO IGNITION COIL (7/8")
27	84-62310A3		1	CABLE ASS'Y, SWITCH BOX TO SWITCH BOX (WHITE AND BLACK)
28	11-45076		20	NUT, SWITCH BOX TERMINAL
29	338-4995A2		6	COIL ASSEMBLY, IGNITION
30	73218		2	COVER, IGNITION COIL
31	10-69046		12	SCREW, IGNITION COIL COVER (2")
32	11-45076		12	NUT, IGNITION COIL TERMINAL
33	84-60466A1		6	CABLE ASSEMBLY, IGNITION COIL (BLACK)
34	844-73451A8		6	CABLE, HIGH TENSION
35	332-2854		6	BOOT, HIGH TENSION CABLE
36	85-71006A1		6	PROTECTOR, HIGH TENSION CABLE

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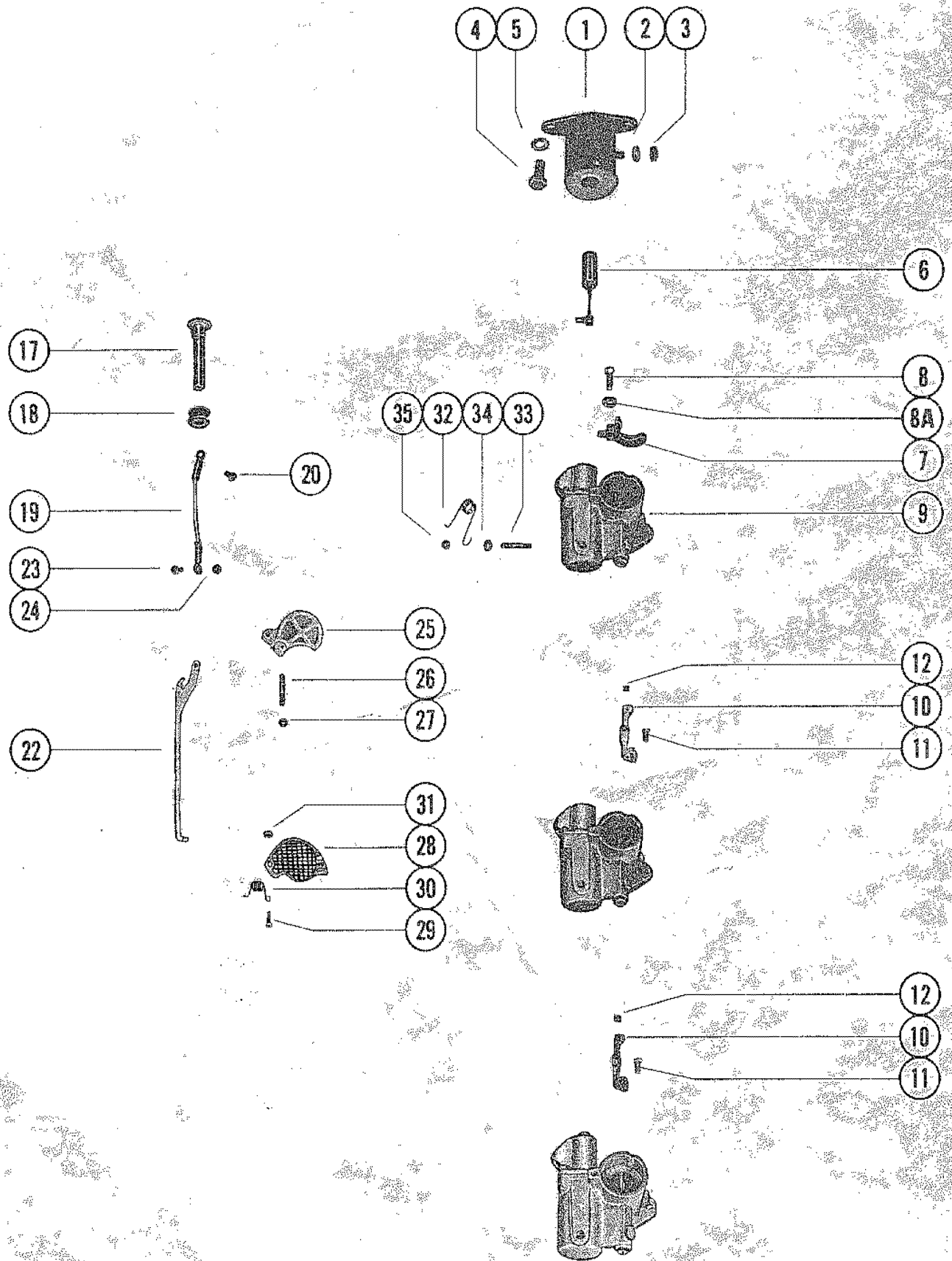
# WIRING HARNESS, SWITCH BOX AND IGNITION COIL



## WIRING HARNESS, SWITCH BOX AND IGNITION COIL

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
37	33-68057		6	SPARK PLUG (CHAMPION #L76-V)
38	84-85537A2		1	HARNESS ASSEMBLY, COIL TO SWITCH BOX (#2, 4 AND 6)
	84-85537A1		1	HARNESS ASSEMBLY, COIL TO SWITCH BOX (#1, 3 AND 5)
39	54-63153		2	CLIP, HARNESS TO COIL COVER
40	85-78866		1	INSULATOR, STARTER SOLENOID

# CARBURETOR LINKAGE AND CHOKE SOLENOID

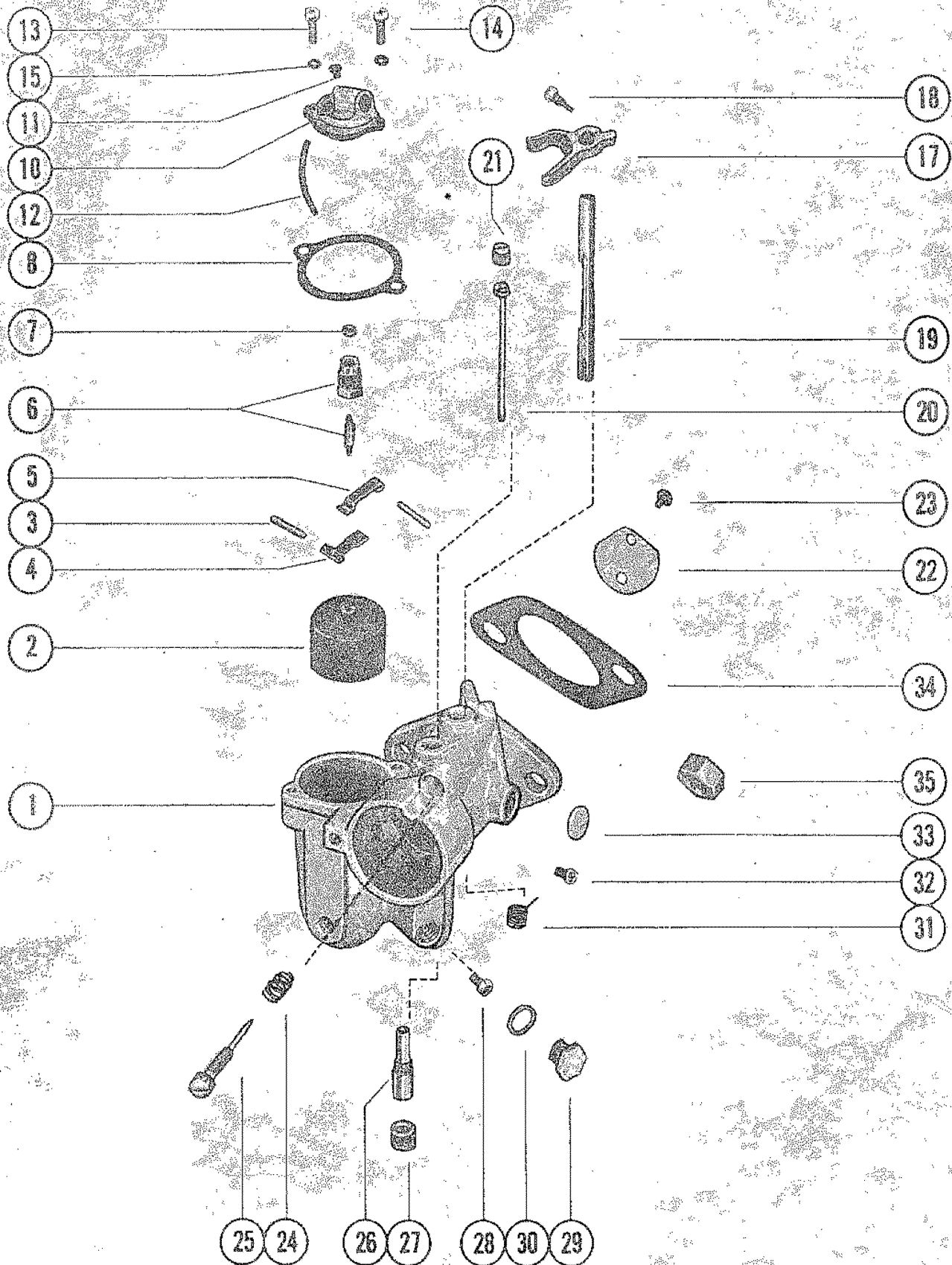




## CARBURETOR LINKAGE AND CHOKE SOLENOID

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	54293A4		1	CHOKE SOLENOID
2	13-26996		1	LOCKWASHER, SOLENOID TERMINAL
3	11-68219		1	NUT, SOLENOID TERMINAL
4	10-25299		2	SCREW, CHOKE SOLENOID (3/4")
5	13-26993		2	LOCKWASHER, CHOKE SOLENOID SCREW
6	54283A1		1	PLUNGER AND LINK ASSEMBLY, CHOKE SOLENOID
7	85943A1		1	LEVER, THROTTLE (UPPER CARBURETOR)
8	10-60293		1	SCREW, THROTTLE LEVER
8A	12-74726		1	WASHER, THROTTLE LEVER SCREW
9	1368-7472A1		1	CARBURETOR ASSEMBLY (TOP)
	1368-7472A3		2	CARBURETOR ASSEMBLY (CENTER/BOTTOM)
10	53720A2		2	THROTTLE PICK-UP BRACKET ASSEMBLY
11	10-66104		2	SCREW, THROTTLE BRACKET MOUNTING
12	53665		2	INSERT, THROTTLE COUPLING
17	73755A1		1	KNOB, CHOKE ROD
18	25-20116		1	GROMMET, CHOKE ROD
19	49589		1	STRAP, CHOKE KNOB TO CHOKE ROD
20	10-76196		1	SCREW, STRAP TO CHOKE KNOB (5/8")
22	48203		1	ROD, CHOKE
23	10-48591		1	SCREW, STRAP TO CHOKE ROD (1/2")
24	11-46438		1	NUT, STRAP TO CHOKE ROD SCREW
25	48152		2	SHUTTER, CHOKE - CARBURETOR
26	16-69037		2	STUD, CARBURETOR - CHOKE SHUTTER PIVOT
27	11-20110		2	NUT, CHOKE SHUTTER TO CARBURETOR STUD
28	35-57819		3	SCREEN ASSEMBLY, FILTER - CARBURETOR
29	10-22523		1	SCREW, LOWER CARBURETOR FILTER SCREEN TO CARB. (5/8")
	10-23015		2	SCREW, UPPER CARBURETOR FILTER SCREEN TO CARB. (1")
30	24-57818		2	SPRING, UPPER FILTER SCREEN SCREW
31	11-20110		3	NUT, CARBURETOR FILTER SCREEN FASTENING SCREW
32	24-48230		1	SPRING, CHOKE ROD TENSION
33	16-39937		1	STUD, CHOKE ROD SPRING TO CARBURETOR
34	23-32427		1	SPACER, CHOKE ROD SPRING STUD
35	11-46887		1	NUT, CHOKE ROD SPRING TO CARBURETOR STUD

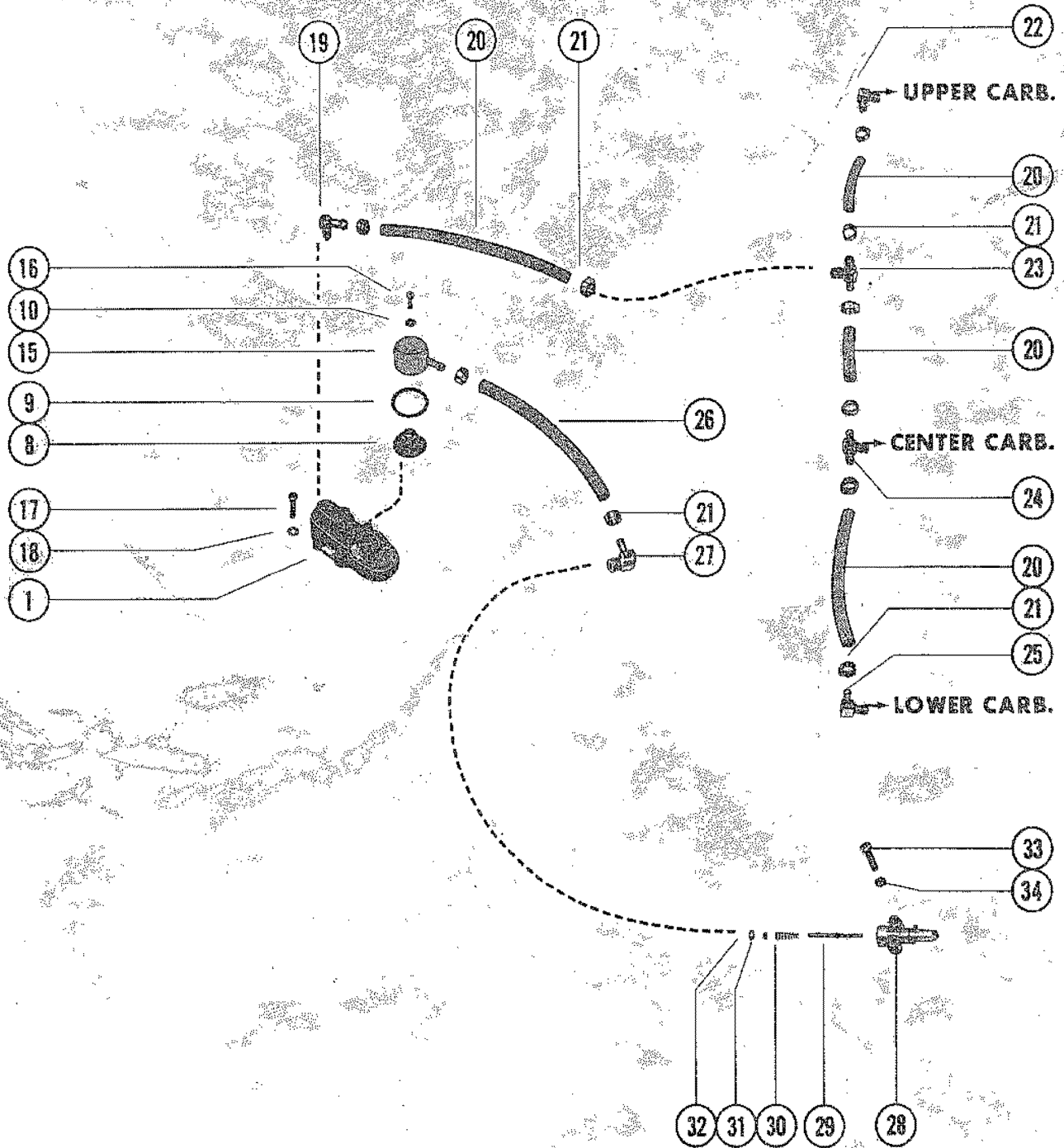
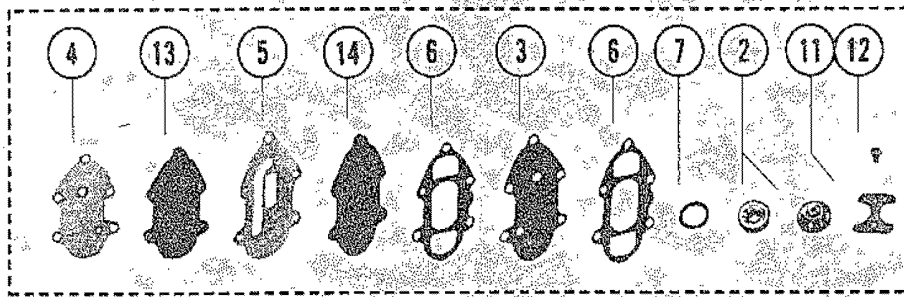
# CARBURETOR ASSEMBLY



# CARBURETOR ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	1368-7472A1		1	CARBURETOR ASSEMBLY (TOP)
	1368-7472A3		2	CARBURETOR ASSEMBLY (CENTER/BOTTOM)
2	1395-5353		3	FLOAT ASSEMBLY
3			6	PIN, FLOAT LEVER PINION
4			3	LEVER, FLOAT (LOWER)
5			3	LEVER, FLOAT (UPPER)
6	1395-4555		3	INLET NEEDLE, SEAT AND GASKET
7			3	GASKET, INLET SEAT
8			3	GASKET, FLOAT BOWL COVER
10	1395-5680		3	COVER, FLOAT BOWL
11	1399-6249		3	JET, BOWL VENT (.096)
12	1395-5734		3	HOSE, ECONOMIZER
13	10-52195		3	SCREW, FLOAT BOWL COVER
14	1395-4804		3	SCREW, FLOAT BOWL COVER
15	13-26995		6	LOCKWASHER, FLOAT BOWL COVER SCREW
17	1399-97		3	LEVER, THROTTLE (SEE NOTE BELOW)
18	10-20847		3	SCREW, THROTTLE STOP LEVER
19	1395-7614		1	SHAFT, THROTTLE (TOP)
	1399-3527		2	SHAFT, THROTTLE (CENTER/BOTTOM)
20			3	TUBE, IDLE
21	1395-4540		3	SCREW, BODY (IDLE TUBE)
22	1395-7639		3	SHUTTER, THROTTLE
23			6	SCREW AND LOCKWASHER, THROTTLE SHUTTER
24			3	SPRING, IDLE ADJUSTMENT SCREW
25			3	SCREW, IDLE ADJUSTMENT
26			3	NOZZLE, MAIN
27	1395-4542		3	SCREW, PLUG - MAIN NOZZLE
28	1399-3794		3	JET, MAIN FUEL (.074) - STANDARD
	1395-6207		OPT	JET, MAIN FUEL (.072)
	1395-6030		OPT	JET, MAIN FUEL (.070)
	1395-6029		OPT	JET, MAIN FUEL (.068)
29	1395-4541		3	SCREW, PLUG - MAIN FUEL JET CHANNEL
30			3	GASKET, JET CHANNEL PLUG SCREW
31			3	SPRING, THROTTLE SHAFT RETURN
32	1395-4543		3	SCREW, BODY CHANNEL
33			3	WELCH PLUG, BODY CHANNEL
-	<b>1395-4808</b>		<b>3</b>	<b>GASKET AND PACKING SET (1 PER CARBURETOR)</b>
-	<b>1395-7640</b>		<b>3</b>	<b>REPAIR PARTS KIT (1 PER CARBURETOR)</b>
34	27-48164		3	GASKET, CARBURETOR FLANGE
35	11-64809		6	NUT, CARBURETOR MOUNTING STUD

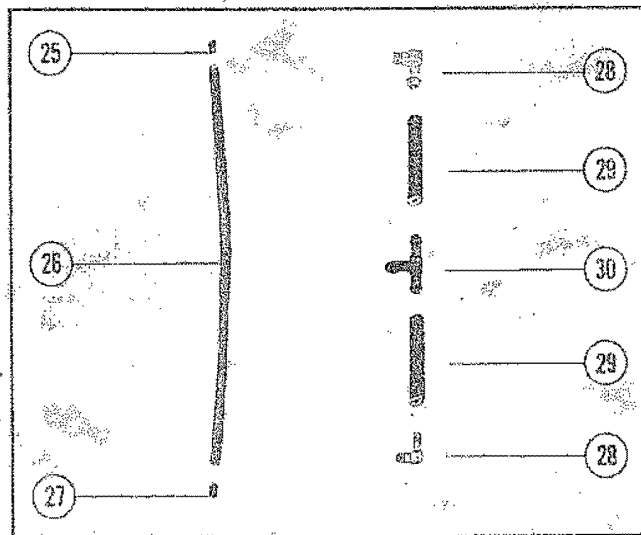
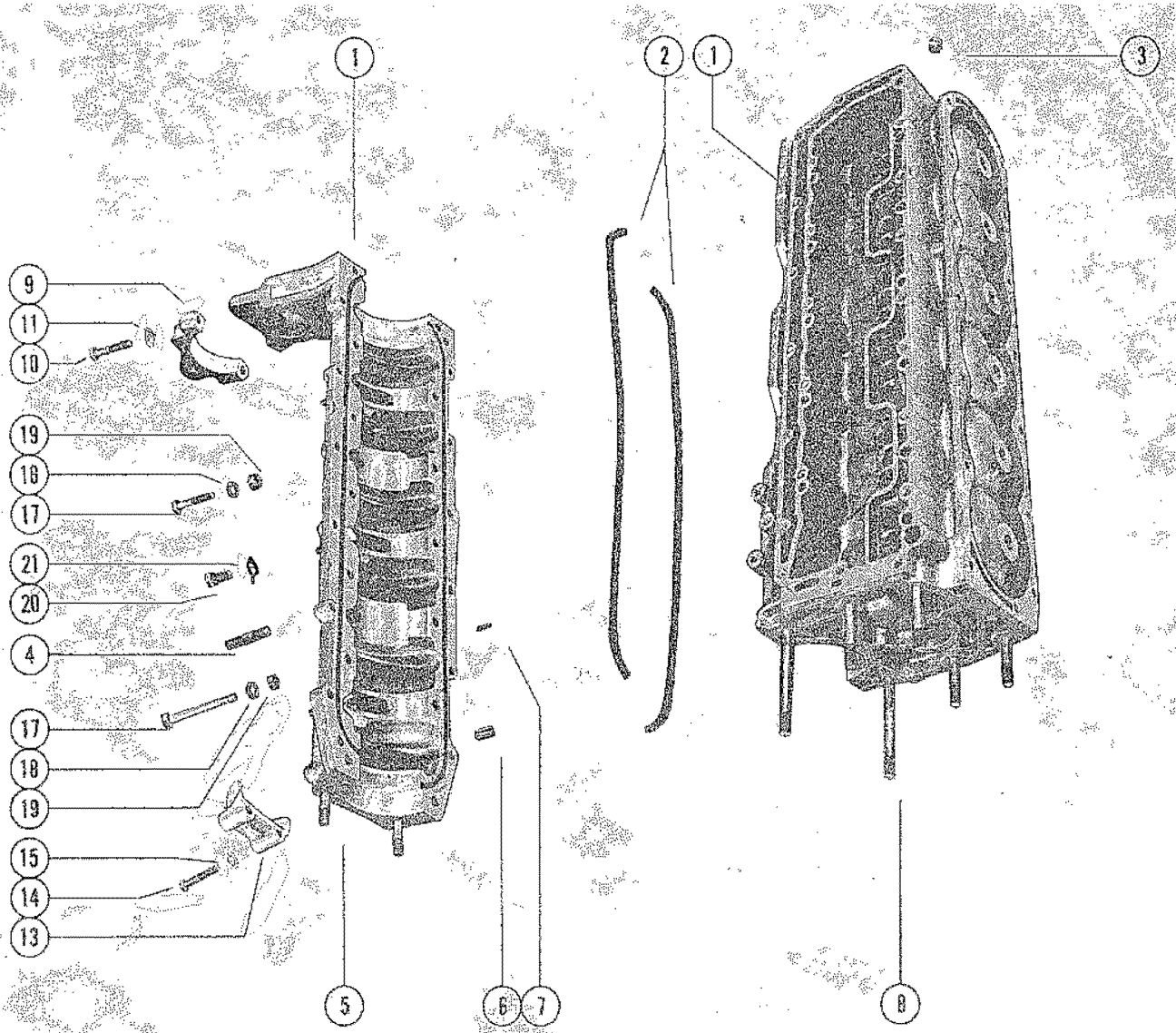
# FUEL PUMP AND FUEL LINE ASSEMBLY



## FUEL PUMP AND FUEL LINE ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	66530A6		1	FUEL PUMP ASSEMBLY
2	21-30430A10		1	CHECK VALVE ASSEMBLY
3	66599A3		1	DIAPHRAGM ASSEMBLY
4			1	GASKET, FUEL PUMP
5			1	GASKET, PULSE CHAMBER
6			2	GASKET, FUEL PUMP
7			2	GASKET, CHECK VALVE TO HOUSING
8	35-59072		1	SCREEN, FUEL INLET
9			1	"O" RING, FUEL INLET COVER
10			1	GASKET, COVER ATTACHING SCREW
11	23004		1	RETAINER, CHECK VALVE
12	10-20037		2	SCREW, RETAINER ATTACHING
13	86295		1	BASE, FUEL PUMP
14	87990		1	CHAMBER, PULSE - FUEL PUMP
15	59071		1	COVER, FUEL INLET
16	10-37370		1	SCREW, FUEL FILTER COVER ATTACHING (5/8")
17	10-73013		5	SCREW, FUEL PUMP ATTACHING (1 1/2")
18	13-26996		5	LOCKWASHER, FUEL PUMP ATTACHING SCREW
19	22-64704		1	FITTING, FUEL OUTLET
20	32-70432		4	FUEL LINE, FUEL PUMP TO CARBURETOR (6 1/4" - 2 3/4")
21	54-68424		10	CLAMP, FUEL LINE ATTACHING
22	22-64704		1	FITTING, ELBOW - UPPER CARBURETOR
23	22-73318		1	TEE, FUEL LINE
24	22-64706		1	FITTING, TEE - CENTER CARBURETOR
25	22-64704		11	FITTING, ELBOW - LOWER CARBURETOR
26	32-70432		1	FUEL LINE, ADAPTOR TO FUEL PUMP (16")
27	22-63981		1	ELBOW, FUEL LINE TO ADAPTOR
28	22833		1	ADAPTOR, CHECK UNIT (FUEL LINE)
29	23069		1	STEM, CHECK UNIT ADAPTOR
30	24-23067		1	SPRING, ADAPTOR STEM
31	25-20415		1	"O" RING, ADAPTOR STEM
32	30188		1	CUP WASHER, ADAPTOR
33	10-69029		2	SCREW, ADAPTOR TO BOTTOM COWL (1 3/4")
34	11-36069		2	NUT, ADAPTOR SCREW

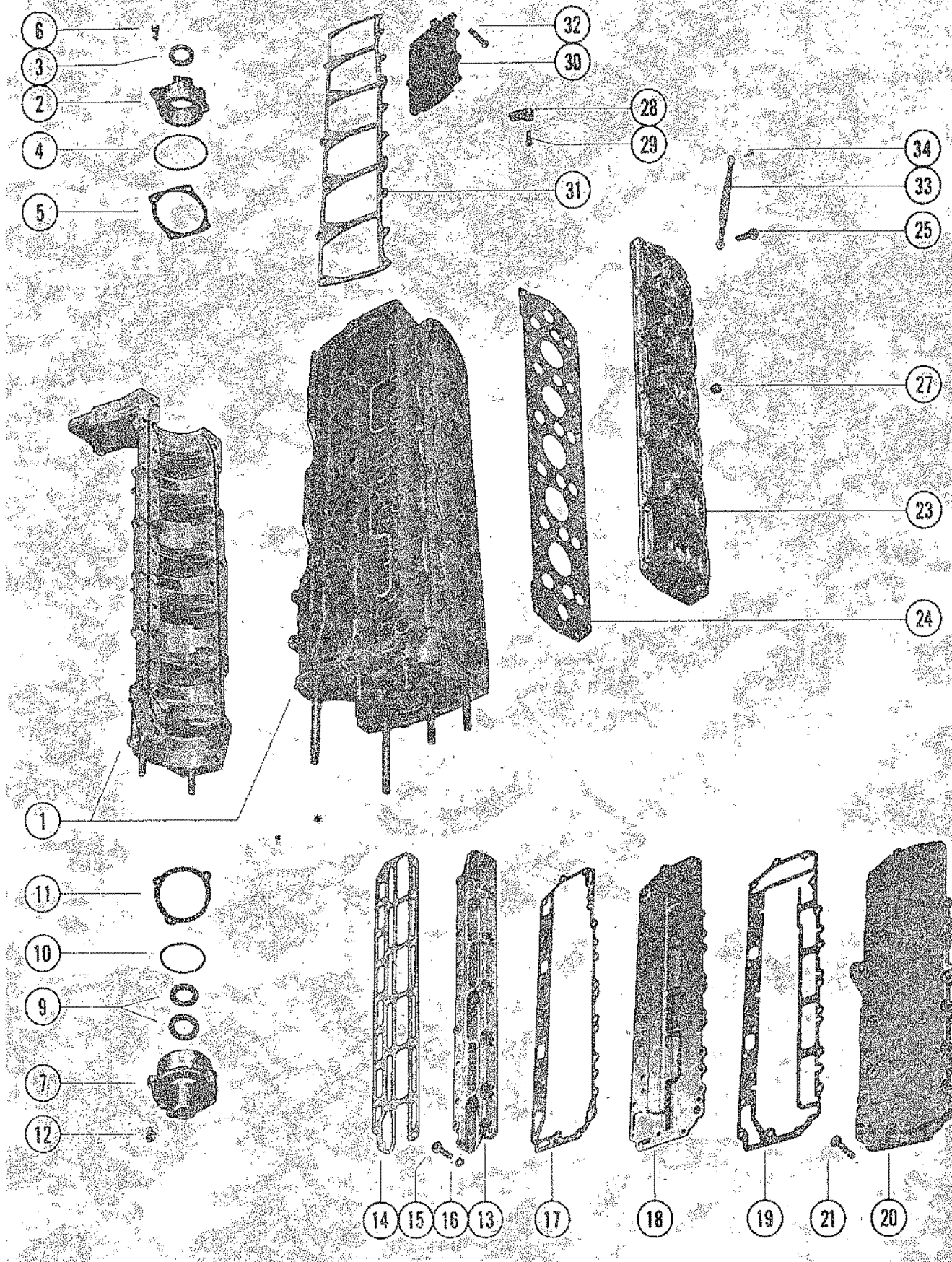
# CYLINDER BLOCK AND CRANKCASE ASSEMBLY



# CYLINDER BLOCK AND CRANKCASE ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	852-7740A3		1	CYLINDER BLOCK AND CRANKCASE ASSEMBLY
2	27-53862		2	GASKET, CRANKCASE TO CYLINDER BLOCK
3	66517		5	RESTRICTION, CRANKCASE BLEED
4	16-64280		6	STUD, CARBURETOR MOUNTING (1 3/16")
5	16-64281		2	STUD, CRANKCASE TO EXHAUST EXTENSION PLATE (1 7/8")
6	17-20033		2	PIN, DOWEL - CRANKCASE TO CYLINDER BLOCK
7	17-63779		3	PIN, DOWEL - CYLINDER BLOCK TO MAIN BEARING
8	16-64282		6	STUD, CYLINDER BLOCK TO DRIVE SHAFT HOUSING PLATE (4")
9	86473		1	COVER, STARTER MOTOR BRACKET - TOP
10	10-77065		2	SCREW, TOP COVER ATTACHING (2")
11	13-26993		2	LOCKWASHER, TOP COVER SCREWS
13	76867		1	COVER, STARTER MOTOR BRACKET - BOTTOM
14	10-69268		2	SCREW, BOTTOM COVER ATTACHING (1 7/8")
15	13-26993		2	LOCKWASHER, BOTTOM COVER SCREW
17	10-57841		3	SCREW, CRANKCASE TO CYLINDER BLOCK (2 3/4")
	10-32293		3	SCREW, CRANKCASE TO CYLINDER BLOCK (1 3/4")
	10-73657		20	SCREW, CRANKCASE TO CYLINDER BLOCK (1 1/2")
	10-53016		2	SCREW, CRANKCASE TO CYLINDER BLOCK (1 1/4")
18	12-22753		25	WASHER, CRANKCASE TO CYLINDER BLOCK SCREWS
19	11-29250		2	NUT, CRANKCASE TO CYLINDER BLOCK SCREWS (LOWER)
20	10-20359		2	SCREW, CENTER MAIN BEARING LOCKING
21	14-20091		2	TAB WASHER, BEARING LOCKING SCREW
25	21-77560		1	CHECK VALVE, BLEED HOSE - UPPER
26	32-54936		1	HOSE, BLEED (22")
27	21-77561		1	CHECK VALVE, BLEED HOSE - LOWER
28	22-25885		2	ELBOW, BALANCE HOSE
29	32-34395A1		2	HOSE, BALANCE - MAIN BEARING (6 1/4")
30	22-85578		1	TEE, BALANCE HOSE

# END CAP, MANIFOLD AND EXHAUST COVERS

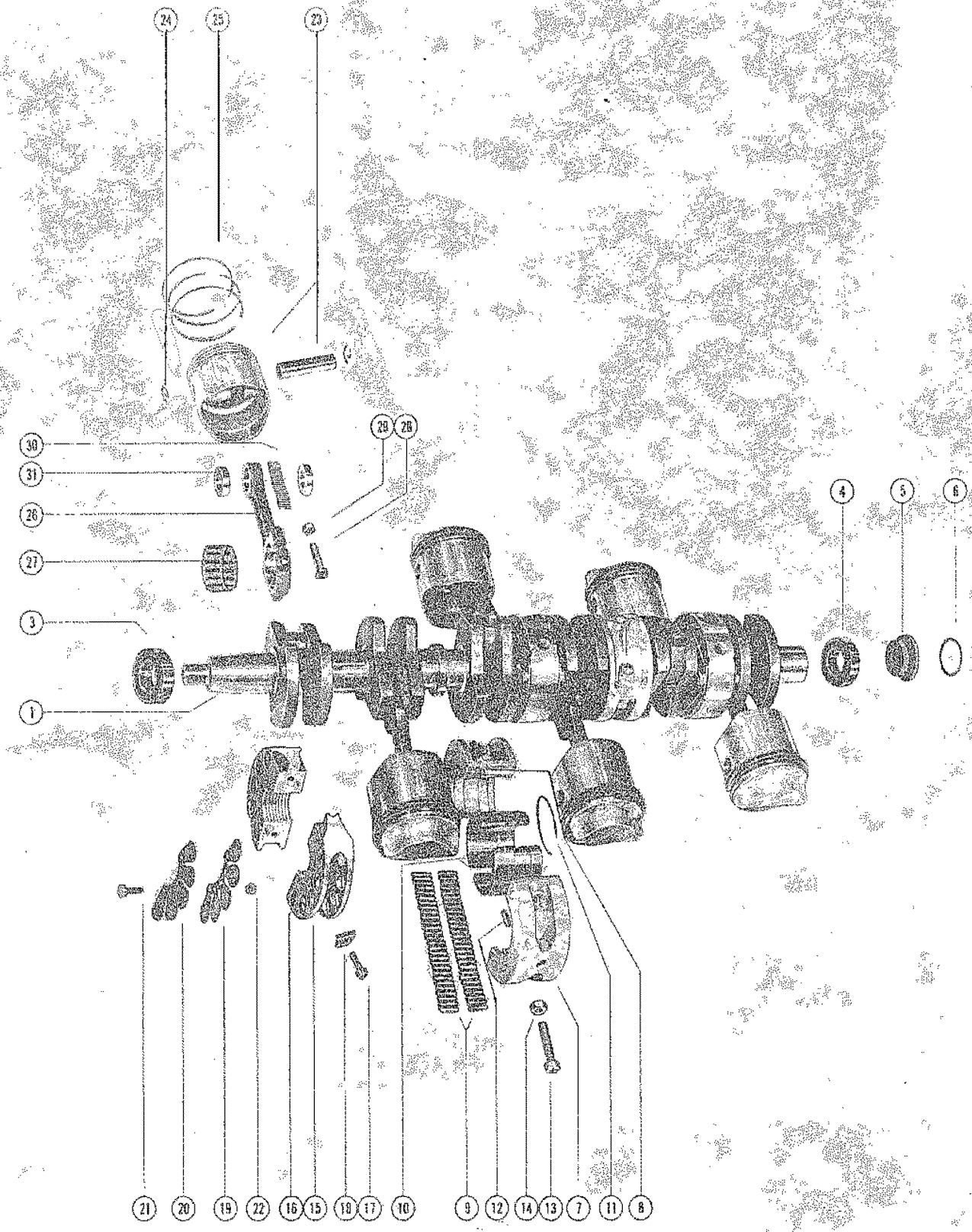




## END CAP, MANIFOLD AND EXHAUST COVERS

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	852-7740A3		1	CYLINDER BLOCK AND CRANKCASE ASSEMBLY
2	1161-5940A2		1	END CAP ASSEMBLY
3	26-29476		1	OIL SEAL, END CAP
4	25-47254		1	"O" RING
5	15-73644A1		AR	SHIM, END CAP TO CRANKCASE (.006-10)
6	10-73169		4	SCREW, END CAP MOUNTING (1")
7	1148-5410A1		1	END CAP ASSEMBLY, LOWER
9	26-29476		2	OIL SEAL, END CAP
10	25-32546		1	"O" RING, END CAP
11	15-20085A1		AR	SHIM, END CAP TO CRANKCASE (.005-10)
12	10-69034		3	SCREW, END CAP MOUNTING (1")
13	71808		1	COVER, WATER JACKET - CYLINDER BLOCK
14	27-72142		1	GASKET, WATER JACKET COVER
15	10-53167		23	SCREW, WATER JACKET COVER TO CYLINDER BLOCK (7/8")
16	12-70132		23	WASHER, WATER JACKET COVER FASTENING SCREW
17	27-72507		1	GASKET, CYLINDER BLOCK TO BAFFLE PLATE
18	75778		1	PLATE, BAFFLE - EXHAUST MANIFOLD
19	27-72509		1	GASKET, BAFFLE PLATE TO EXHAUST MANIFOLD COVER
20	86316		1	COVER, EXHAUST MANIFOLD
21	10-53576		24	SCREW, MANIFOLD COVER MOUNTING
23	1023-5070		1	COVER, CYLINDER BLOCK
24	27-72506		1	GASKET, CYLINDER BLOCK COVER
25	10-69100		16	SCREW, COVER MOUNTING (1")
27	22-68307		1	PLUG, PIPE - CYLINDER BLOCK COVER
28	37440		1	BRACKET, MOUNT SUPPORT - CYLINDER BLOCK
29	10-24234		1	SCREW, BRACKET TO CYLINDER BLOCK (1")
30	87872		3	COVER, TRANSFER PORT
31	27-85653		1	GASKET, TRANSFER PORT COVER
32	10-28636		24	SCREW, TRANSFER PORT COVER MOUNTING (3/4")
33	46933A3		2	GROUND STRAP ASSEMBLY, CYLINDER BLOCK COVER
34	10-62568		2	SCREW, GROUND STRAP ATTACHING (3/8")

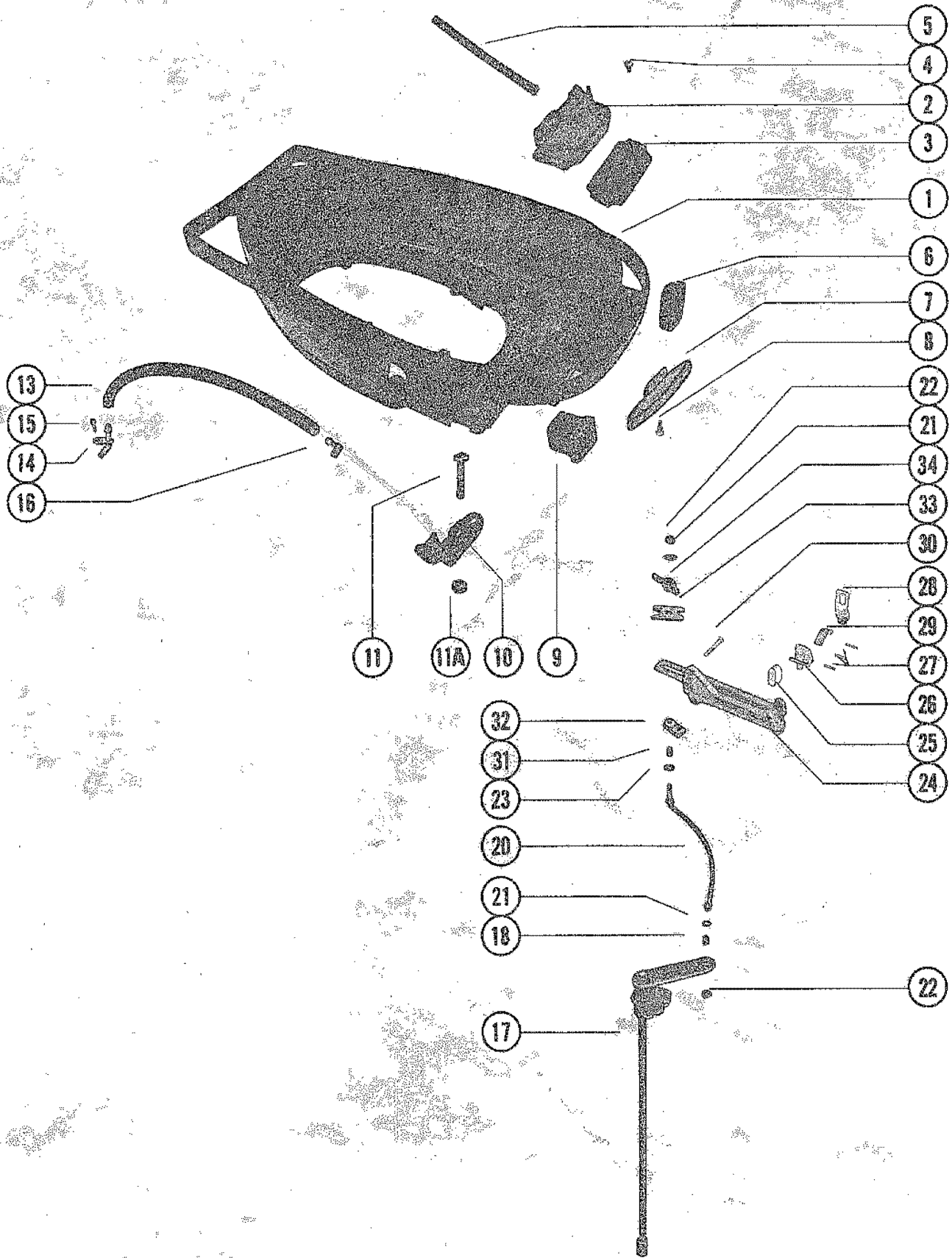
# CRANKSHAFT, PISTONS AND CONNECTING RODS



# CRANKSHAFT, PISTONS AND CONNECTING RODS

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	436-6646A2		1	CRANKSHAFT ASSEMBLY
3	30-62567		1	BEARING, BALL - UPPER
4	30-63742		1	BEARING, BALL - LOWER
5	54196A6		1	CARRIER ASSEMBLY, "O" RING
6	65800		1	"O" RING, CARRIER
7	535-5397A4		2	CENTER MAIN BEARING ASSEMBLY
8	17-20032		4	DOWEL PIN, CENTER MAIN BEARING
9	29-52168		112	BEARING, NEEDLE - OUTER RACE
10	26113		2	RACE, OUTER (PAIR)
11	53-26933		2	RING, SNAP - OUTER RACE
12	17-47246		2	DOWEL PIN, STEPPED
13	10-22968		4	SCREW, CENTER MAIN BEARING CLAMPING
14	11-46887		4	NUT, BEARING CLAMPING SCREW
15	540-5266A5		3	MAIN BEARING ASSEMBLY, VALVE TYPE
16	17-20032		6	DOWEL PIN, MAIN BEARING
17	10-45775		6	SCREW, MAIN BEARING CLAMPING
18	11-45774		6	NUT, MAIN BEARING CLAMPING SCREW
19	34-56007A1		3	REED SET, MATCHED - MAIN BEARING
20	34-56008		12	REED STOP, MAIN BEARING REED VALVES
21	10-62204		30	SCREW, REED STOP MOUNTING
22	11-53153		30	NUT, REED STOP SCREW
23	745-6661A4		6	PISTON AND PISTON PIN ASSEMBLY
24	40-52035		12	LOCK RING, PISTON PIN
25	39-78816A12		2	RING, PISTON
26	622-4850A3		6	CONNECTING ROD AND CAP ASSEMBLY
27	31-62596A1		6	BEARING ASSEMBLY, CRANKPIN
28	10-54803		12	SCREW, CONNECTING ROD
29	11-49091		12	NUT, CONNECTING ROD SCREW
30	29-47270		174	BEARING, NEEDLE - PISTON PIN
31	12-47247		12	WASHER, NEEDLE LOCATING
-	<b>745-6696A2</b>		<b>6</b>	<b>PISTON AND PISTON PIN ASSEMBLY OVERSIZED (.15)</b>
-	<b>39-78811A12</b>		<b>2</b>	<b>RING, PISTON OVERSIZED (.15)</b>

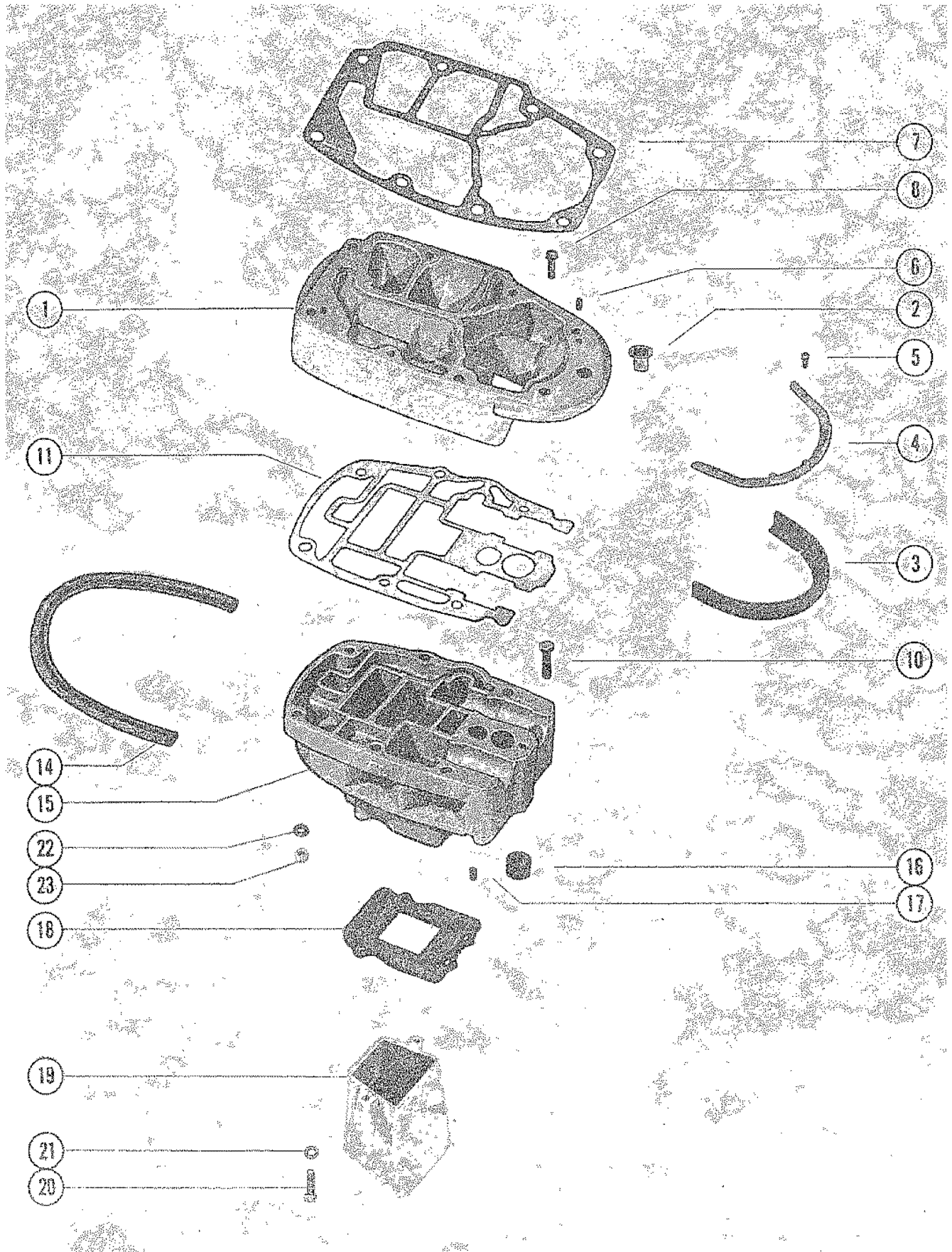
# BOTTOM COWL AND SHIFT LINKAGE



## BOTTOM COWL AND SHIFT LINKAGE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	2115-6462		1	COWL, BOTTOM
2	52862A2		1	DRIP TRAY ASSEMBLY, BOTTOM COWL
3	37940		1	PAD, SOUND - DRIP TRAY
4	10-48408		4	SCREW, DRIP TRAY TO BOTTOM COWL (1/2")
5	32-34395A1		1	HOSE, DRIP TRAY TO BOTTOM COWL (8")
6	39616		1	BOOT, CONTROL CABLES - BOTTOM COWL
7	76369		1	SPACER, BOTTOM COWL (COWL FRONT COVER)
8	10-48591		2	SCREW, SPACER TO BOTTOM COWL (1/2")
9	37637		1	BOOT, FUEL CONNECTOR - BOTTOM COWL
10	37445		1	SUPPORT, WIRING HARNESS - BOTTOM COWL
11	10-69029		2	SCREW, SUPPORT TO BOTTOM COWL (1 3/4")
11A	11-36069		2	NUT, SUPPORT SCREW
13	32-34395A1		1	HOSE, TELL TALE - EXHAUST COVER TO BOTTOM COWL (21 1/2")
14	52889		1	NOZZL, TELL TALE HOSE TO BOTTOM COWL
15	10-48408		1	SCREW, TELL TALE NOZZLE TO BOTTOM COWL (1/2")
16	22-78279		1	ELBOW, TELL TALE HOSE TO CYLINDER BLOCK
17	60304A54		1	SHIFT SHAFT ASSEMBLY, UPPER
18	23-26600		1	BUSHING, SHIFT SHAFT
20	48047A1		1	LINK ROD ASSEMBLY
21	12-35462		2	WASHER, LINK ROD
22	11-20664		2	NUT, LINK ROD
23	13-29720		1	WASHER, WAVE - LINK ROD
24	52732		1	BRACKET, ANCHOR - CONTROL CABLES
25	39519		1	CAP, BARREL RETAINER - ANCHOR BRACKET
26	39618		1	LEVER, NYLON - SHIFT CABLE LOCKING
27	17-47175		3	PIN, LOCKING LEVER AND COVER FASTENING
28	39667		1	COVER, NYLON - SHIFT CABLE
29	65799		1	LINK, LOCKING LEVER TO COVER
30	10-24234		3	SCREW, ANCHOR BRACKET TO CYLINDER BLOCK (1")
31	24-20099		1	SPRING, LINK ROD TO GUIDE BLOCK
32	37896		1	GUIDE BLOCK, LINK ROD
33	52100		1	WEAR PLATE, LINK ROD
34	38279		1	LATCH, CONTROL CABLE FASTENING - ANCHOR BRACKET

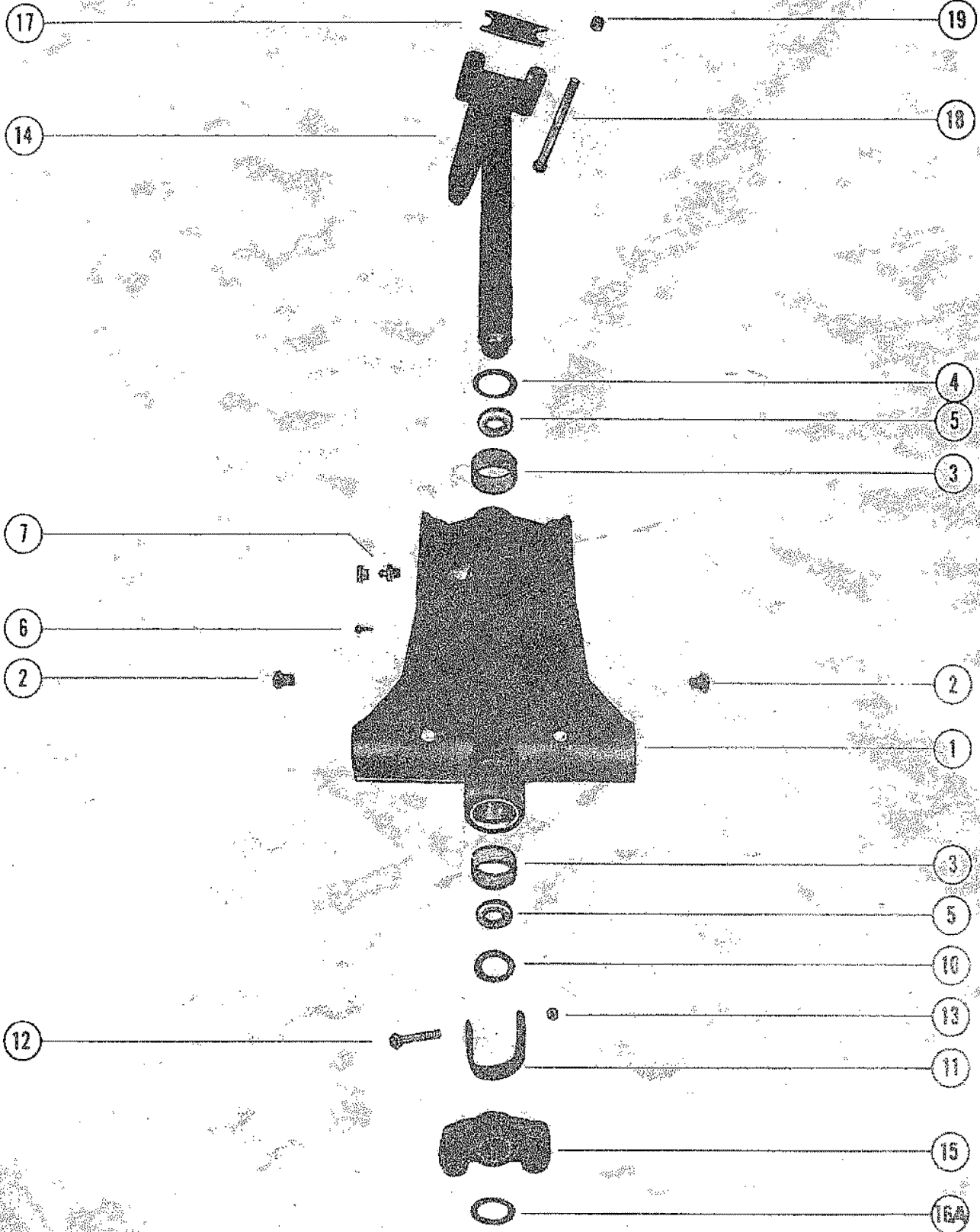
# EXHAUST EXTENSION PLATE



## EXHAUST EXTENSION PLATE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	66096A1		1	PLATE ASSEMBLY, EXHAUST EXTENSION
2	23-27132		1	BUSHING, NYLON - EXHAUST EXTENSION PLATE
3	37918		1	SEAL, EXHAUST EXTENSION PLATE
4	38032		1	STRIP, RETAINING - EXHAUST EXTENSION PLATE SEAL
5	10-37571		5	SCREW, SEAL AND RETAINING STRIP TO EXT. PLATE (1/2")
6	17-23784		2	DOWEL PIN, EXHAUST EXTENSION PLATE
7	27-69238		1	GASKET, POWERHEAD TO EXTENSION PLATE
8	10-66023		2	SCREW, ADAPTOR PLATE TO HOUSING PLATE (2")
10	10-66023		7	SCREW, HOUSING PLATE TO DRIVE SHAFT HSG. (2")
11	27-66102		1	GASKET, PLATE TO DRIVE SHAFT HSG. PLATE
14	26-60898		1	SEAL, DRIVE SHAFT HOUSING PLATE
15	74257A3		1	PLATE ASSEMBLY, DRIVE SHAFT HOUSING
16	26-38970		1	SEAL, RUBBER - WATER INLET TUBE
17	17-23784		2	DOWEL PIN, DRIVE SHAFT HOUSING PLATE
18	27-62362		1	GASKET, MEGAPHONE TO DRIVE SHAFT HOUSING PLATE
19	60437		1	MEGAPHONE, EXHAUST
20	10-60480		3	SCREW, MEGAPHONE TO DRIVE SHAFT HOUSING PLATE (1 1/8")
21	12-29245		3	WASHER, MEGAPHONE SCREW
22	12-25970		6	WASHER, POWERHEAD STUD
23	11-34932		6	NUT, POWERHEAD STUD

# SWIVEL BRACKET ASSEMBLY

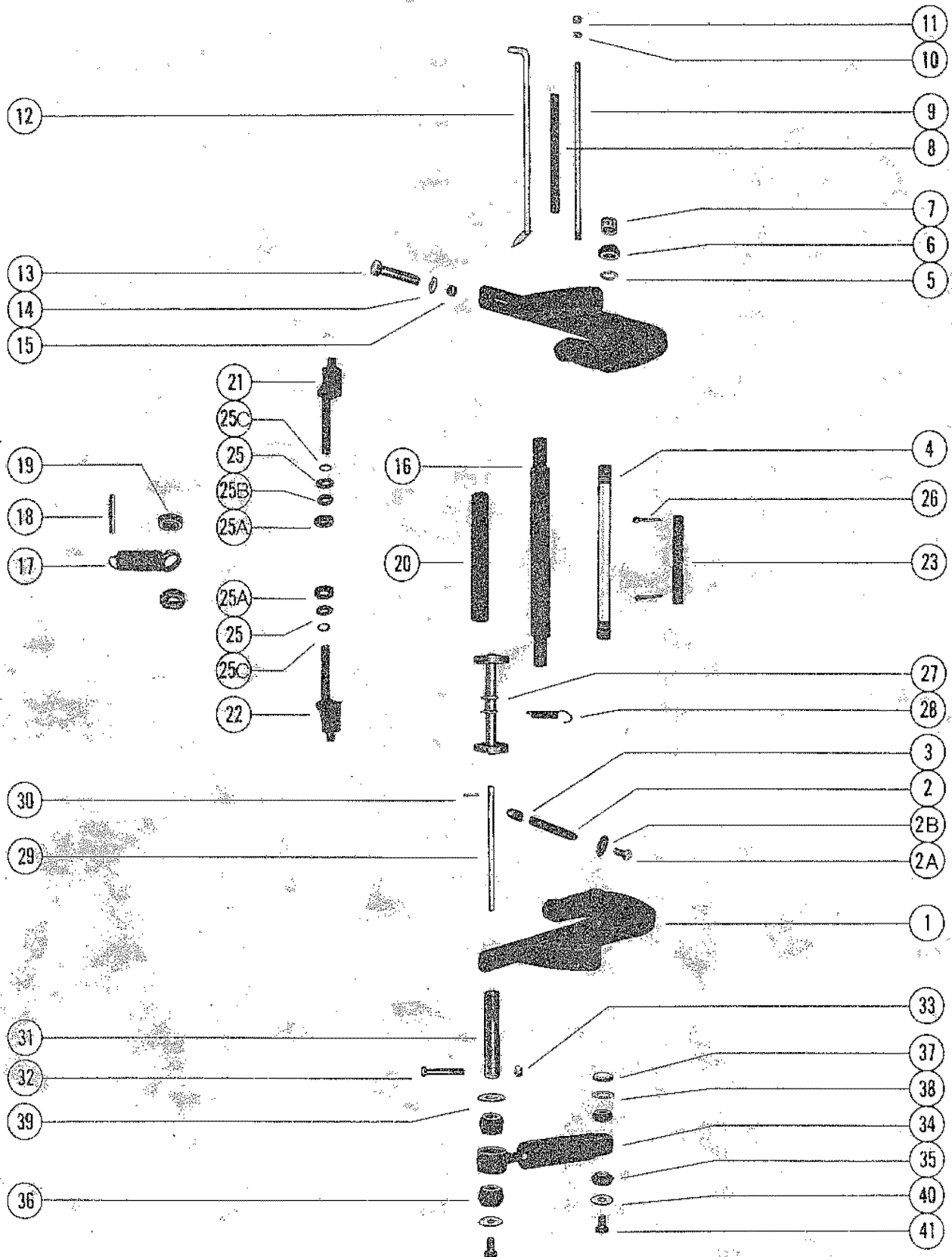




## SWIVEL BRACKET ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	1482-6386A4		1	SWIVEL BRACKET ASSEMBLY
2	23-69132		2	BUSHING, REVERSE LOCK PIVOT SHAFT
3	23-69341		2	BUSHING, SWIVEL BRACKET
4	12-69342		1	WASHER, SWIVEL PIN - UPPER
5	26-37448		2	OIL SEAL, SWIVEL BRACKET
6	10-47828		1	SCREW, DRIVE - SWIVEL BRACKET
7	22-74036		4	FITTING, GREASE - SWIVEL BRACKET
10	12-69380		1	WASHER, SWIVEL PIN - LOWER
11	28205		1	STRAP STOP, DRIVE SHAFT HOUSING TO SWIVEL BRACKET
12	10-28200		1	SCREW, STRAP STOP TO DRIVE SHAFT HOUSING (2 7/8")
13	11-25269		1	NUT, STRAP STOP FASTENING SCREW
14	17-73593A1		1	SWIVEL PIN AND ARM ASSEMBLY
15	73984		1	YOKE, BOTTOM
16A	53-73591		1	RETAINING RING, BOTTOM YOKE ATTACHING
17	28203		1	BUMPER, STEERING ARM
18	10-49554		2	BOLT, STEERING ARM TO UPPER MOUNT (5 7/8")
19	11-34933		2	NUT, STEERING ARM BOLT FASTENING

# CLAMP BRACKET AND REVERSE LOCK

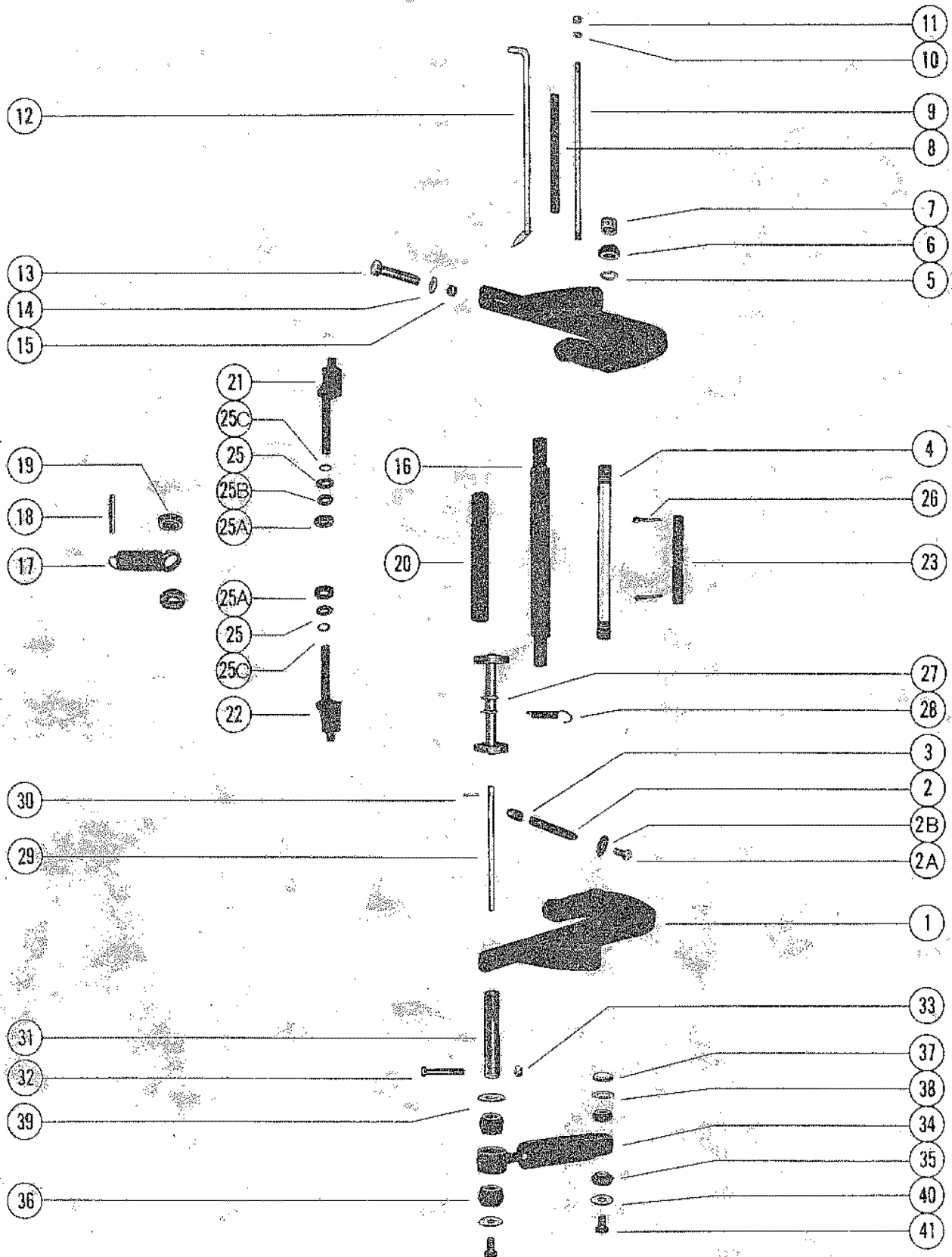


# CLAMP BRACKET AND REVERSE LOCK

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	1440-6625A3		2	CLAMP BRACKET ASSEMBLY
2	10-78492A1		2	THUMB SCREW ASSEMBLY
2A	10-78495		2	SCREW, WASHER ATTACHING
2B	12-78493		2	WASHER, THUMB SCREW
3	75043		2	CAP, THUMB SCREW
4	74528		1	TUBE, TILT - CLAMP BRACKET TO SWIVEL BRACKET
5	12-52864		2	WASHER, CLAMP BRACKET TILT TUBE
6	11-56041		2	NUT, TILT TUBE FASTENING
7	53078		2	CAP, PLASTIC - TILT TUBE
8	23-59624		1	SPACER, CLAMP BRACKET STUD
9	16-59625		1	STUD, CLAMP BRACKET (NOT USED WITH FULL POWER TRIM)
10	13-26993		2	LOCKWASHER, CLAMP BRACKET STUD
11	11-28770		2	NUT, CLAMP BRACKET STUD
12	17-49930A1		1	TILT LOCK PIN ASSEMBLY (NOT USED WITH FULL POWER TRIM)
13	10-68298		2	BOLT, CLAMP BRACKET TO BOAT TRANSOM (LOWER)
	10-68299		2	BOLT, CLAMP BRACKET TO BOAT TRANSOM (UPPER)
14	12-68410		2	WASHER, CLAMP BRACKET BOLT (LOWER)
	12-68300		2	WASHER, CLAMP BRACKET BOLT (UPPER)
15	11-68411		4	NUT, CLAMP BRACKET BOLT
16	55-28416		1	PIN, UPPER SHOCK MOUNTING
17	24-28659		1	SPRING, COIL - SWIVEL BRACKET NOT USED WITH FULL POWER TRIM
18	17-38311		1	PIN, COIL SPRING MOUNTING NOT USED WITH FULL POWER TRIM
19	23-28688		2	SPACER, RUBBER - COIL SPRING POSITIONING <b>NOT USED WITH FULL POWER TRIM</b>
20	63473		1	TUBE, CUSHION - SHOCK PIN (USED WITH FULL POWER TRIM)
21	76386		1	TILT LOCK ASSEMBLY (STARBOARD)
22	76385		1	TILT LOCK ASSEMBLY (PORT)
23	76387		1	TUBE, TILT LOCK
25	13-69150		1	WASHER, WAVE - TILT LOCK (STARBOARD SIDE ONLY)
25A	26-22734		2	OIL SEAL, SWIVEL BRACKET (TILT LOCK)
25B	12-76388		1	WASHER, TILT LOCK (STARBOARD SIDE ONLY)
25C	25-62702		2	"O" RING, TILT LOCK
26	18-47959		2	COTTER PIN, TILT LOCK
27	70692		1	REVERSE LOCK ASSEMBLY NOT USED WITH FULL POWER TRIM
28	24-78203A1		1	SPRING, REVERSE LOCK TENSION NOT USED WITH FULL POWER TRIM
29	56349		1	SHAFT, REVERSE LOCK PIVOT NOT USED WITH FULL POWER TRIM
30	18-45882		1	COTTER PIN, REVERSE LOCK TO SHAFT <b>NOT USED WITH FULL POWER TRIM</b>

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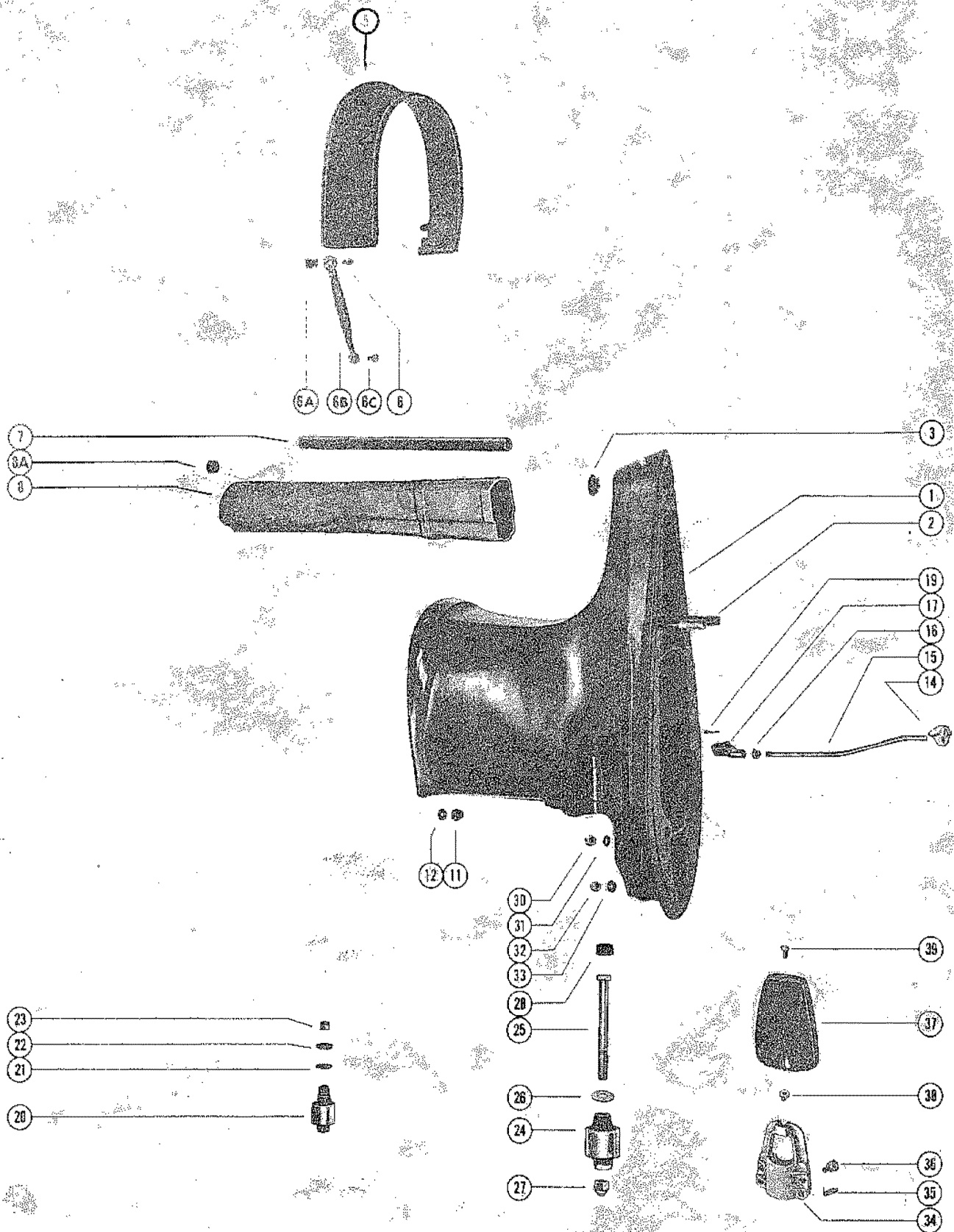
# CLAMP BRACKET AND REVERSE LOCK



## CLAMP BRACKET AND REVERSE LOCK

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
31	55-28414		2	PIN, LOWER SHOCK MOUNTING
32	10-21937		2	SCREW, LOWER SHOCK PIN
33	11-46887		2	NUT, LOWER SHOCK PIN SCREW
34	55-58780A2		2	SHOCK ABSORBER NOT USED WITH FULL POWER TRIM
35	23-32171		4	BUSHING, RUBBER - SHOCK ABSORBER (UPPER) <b>NOT USED WITH FULL POWER TRIM</b>
36	23-28198		4	BUSHING, RUBBER - SHOCK ABSORBER (LOWER) <b>NOT USED WITH FULL POWER TRIM</b>
37	23-73203		2	SPACER, UPPER SHOCK BUSHING TO CLAMP BRACKET
38	12-28196		2	WASHER, UPPER BUSHING RETAINER (INNER)
39	12-59378		2	WASHER, LOWER BUSHING RETAINER (INNER)
40	12-69374		4	WASHER, UPPER AND LOWER BUSHING RETAINER (OUTER)
41	10-69375		4	SCREW, UPPER AND LOWER SHOCK MOUNTING PIN

# DRIVE SHAFT HOUSING ASSEMBLY

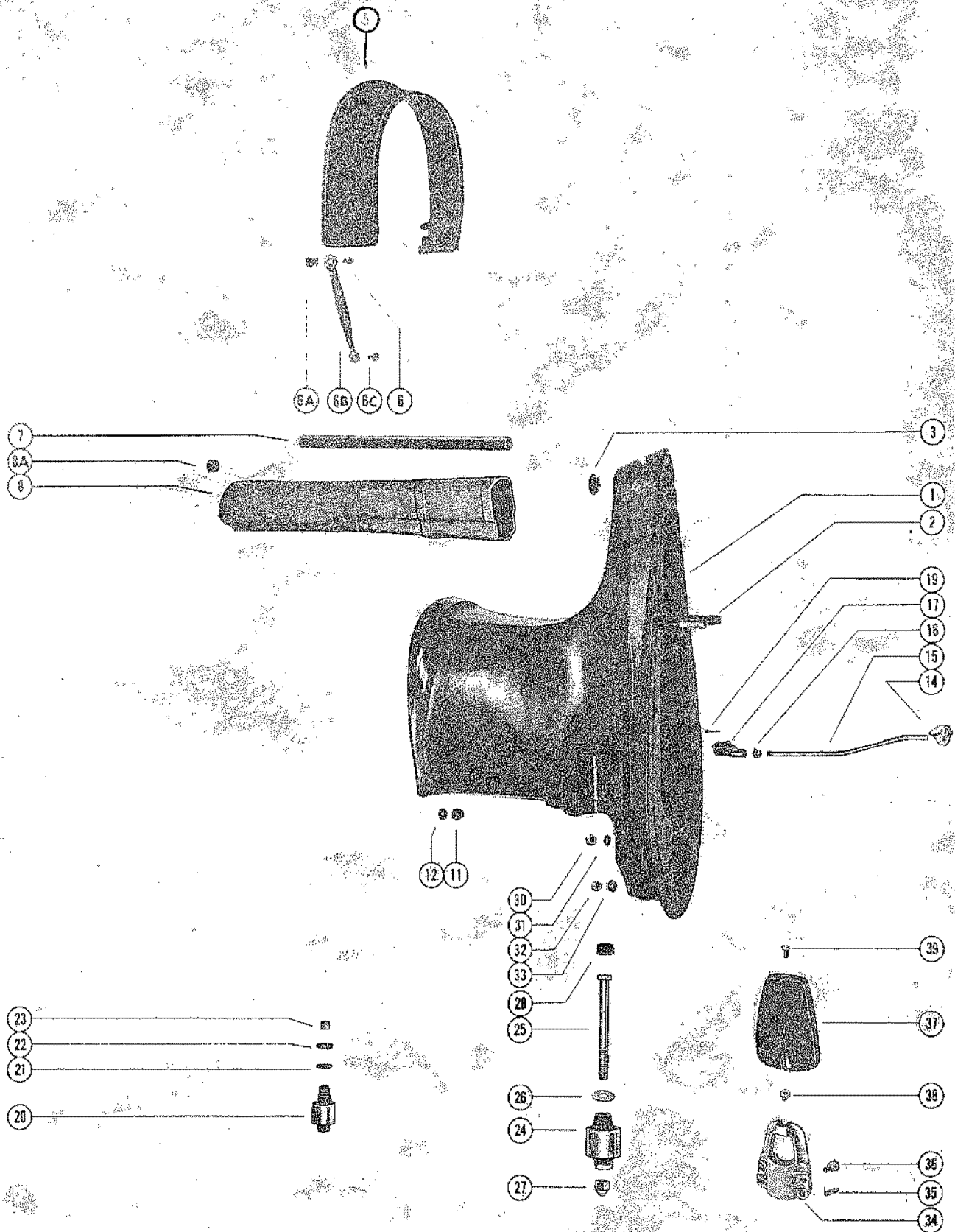


# DRIVE SHAFT HOUSING ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	1573-5239A4		1	DRIVE SHAFT HOUSING ASSEMBLY
2	16-56295		2	STUD, DRIVE SHAFT HOUSING (LONG SHAFT)
	16-77168		2	STUD, DRIVE SHAFT HOUSING (EXTRA LONG SHAFT)
3	19-64649		1	PLUG, PLASTIC - TRIM TAB SCREW HOLE
5	37417		1	COVER, TRIM - DRIVE SHAFT HOUSING
6	10-57807		4	SCREW, TRIM COVER TO BOTTOM COWL
6A	25-57806		4	GROMMET, PLASTIC - TRIM COVER SCREW
6B	46933A2		2	GROUND STRAP ASSEMBLY, TRIM COVER SCREW
6C	10-62568		2	SCREW, GROUND STRAP ATTACHING
7	32-60897		1	TUBE, WATER INLET (LONG SHAFT)
	32-77121		1	TUBE, WATER INLET (EXTRA LONG SHAFT)
8	78184		1	TUBE, EXHAUST
8A	65638		2	BOOT, TUBE MOUNT
11	11-69254		2	NUT, POWERHEAD STUDS (3/8-24)
12	12-25970		2	WASHER, POWERHEAD STUDS
14	52887		1	GUIDE, PUSH ROD - REVERSE LOCKING <b>NOT USED WITH FULL POWER TRIM</b>
15	47558		1	ROD, PUSH - REVERSE LOCK <b>NOT USED WITH FULL POWER TRIM</b>
16	11-47661		1	NUT, JAM - PUSH ROD <b>NOT USED WITH FULL POWER TRIM</b>
17	47559		1	YOKE, PUSH ROD <b>NOT USED WITH FULL POWER TRIM</b>
19	18-25191		1	COTTER PIN, PUSH ROD PIN <b>NOT USED WITH FULL POWER TRIM</b>
20	75296		2	MOUNT, RUBBER - UPPER
21	12-47840		2	WASHER, RUBBER - UPPER MOUNT BOLT
22	12-31263		2	WASHER, UPPER MOUNT BOLT
23	11-34933		2	NUT, UPPER MOUNT BOLT
24	75299		2	MOUNT, RUBBER - LOWER
25	10-49318		2	SCREW, LOWER MOUNT (5 1/2")
26	12-49339		2	WASHER, LOWER MOUNT SCREW
27	11-25096		2	NUT, LOWER MOUNT SCREW
28	25067		2	BUMPER, RUBBER - LOWER MOUNTING SCREW
30	11-34933		2	NUT, GEAR HOUSING AND DRIVE SHAFT HOUSING STUDS
31	12-45176		2	WASHER, GEAR HOUSING TO DRIVE SHAFT HOUSING STUDS
32	11-29489		1	NUT, GEAR HOUSING AND DRIVE SHAFT HOUSING STUDS
33	12-45176		1	WASHER, GEAR HOUSING TO DRIVE SHAFT HOUSING STUDS
34	35608		2	CLAMP, LOWER MOUNT TO DRIVE SHAFT HOUSING
35	24-35522		4	SPRING, TENSION - LOWER MOUNT CLAMP
36	10-29256		4	SCREW, LOWER MOUNT CLAMP TO DRIVE SHAFT HOUSING

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# DRIVE SHAFT HOUSING ASSEMBLY

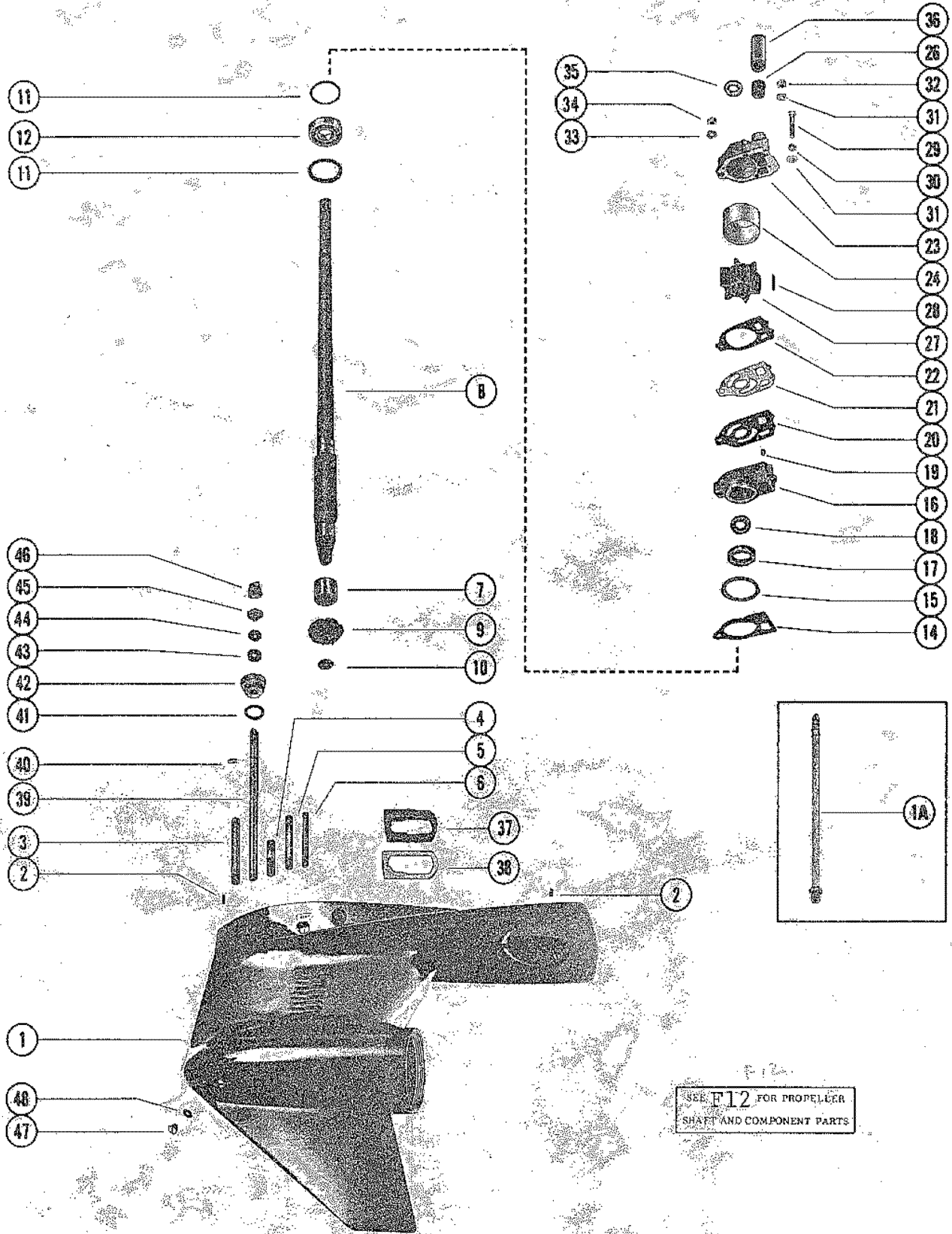




# DRIVE SHAFT HOUSING ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
37	35474		2	COVER, LOWER MOUNT CLAMP
38	11-35521		2	NUT, LOWER MOUNT CLAMP COVER
39	10-29722		2	SCREW, COVER TO LOWER CLAMP MOUNT
-	<b>77120</b>		<b>1</b>	<b>SPACER, DRIVE SHAFT HOUSING EXTRA LONG SHAFT</b>
-	<b>17-21438</b>		<b>2</b>	<b>DOWEL PIN, SPACER EXTRA LONG SHAFT</b>

# GEAR HOUSING ASSEMBLY, COMPLETE (PAGE 1)

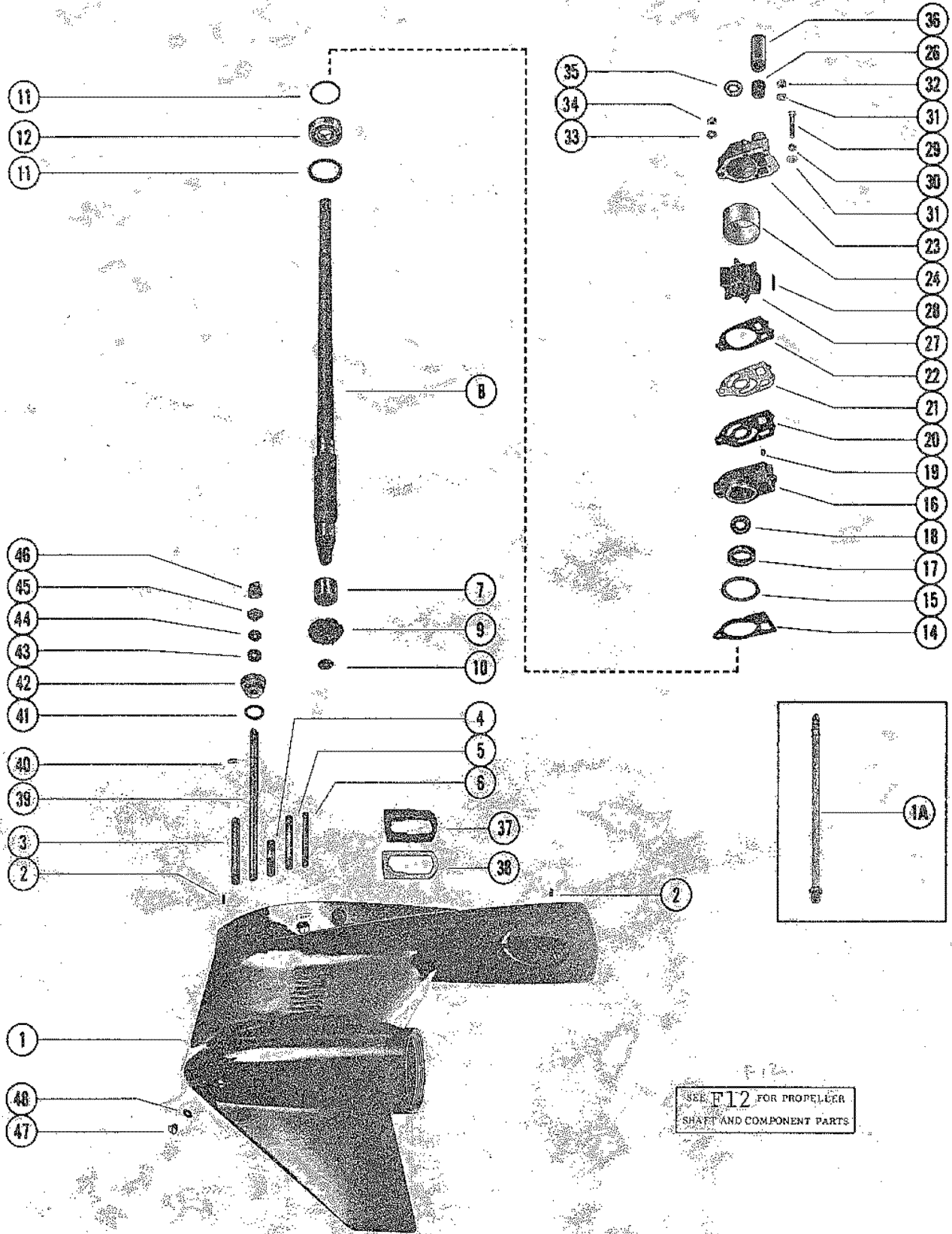


# GEAR HOUSING ASSEMBLY, COMPLETE (PAGE 1)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	1655-7333A24		1	GEAR HOUSING ASS'Y, COMP. (LONG SHAFT) SEE NOTE BELOW
-	1655-7333A26		1	GEAR HOUSING ASS'Y, COMP. (EXTRA LONG SHAFT) SEE NOTE BELOW
1	1655-7333A23		1	GEAR HOUSING ASS'Y
1A	22-85822A1		1	CONNECTOR ASSEMBLY, SPEEDOMETER
2	17-46912		2	DOWEL PIN, GEAR HOUSING LOCATING
3	16-57921		1	STUD, GEAR HOUSING TO DRIVE SHAFT HOUSING (4")
4	16-57920		2	STUD, GEAR HOUSING TO DRIVE SHAFT HOUSING (2 1/16")
5	16-56297		1	STUD, WATER PUMP BASE AND BODY TO GEAR HOUSING (3 3/8")
6	16-30667		2	STUD, WATER PUMP BASE AND BODY TO GEAR HOUSING (3 1/8")
7	31-32898		1	BEARING, ROLLER - DRIVE SHAFT
8	45-69251		1	DRIVE SHAFT (LONG SHAFT)
	45-77159		1	DRIVE SHAFT(EXTRA LONG SHAFT)
9	43-68548		1	GEAR, PINION - DRIVE SHAFT
10	11-35921		1	NUT, PINION GEAR TO DRIVE SHAFT
11	23-70412		1	SPACER, BALL BEARING TO BASE
	15-57007A1		AR	SHIM, BALL BEARING TO BASE
12	31-69220		1	ROLLER BEARING, DRIVE SHAFT
14	27-33146		1	GASKET, WATER PUMP BASE
15	25-33145		1	"O" RING, WATER PUMP BASE
16	46-73804A1		1	WATER PUMP BASE ASSEMBLY
17	26-31489		1	OIL SEAL, WATER PUMP BASE
18	26-31507		1	OIL SEAL, WATER PUMP BASE
19	17-35973		2	DOWEL PIN, WATER PUMP BASE TO WATER BODY
20	27-32433		1	GASKET, LOWER - WATER PUMP BASE TO FACE PLATE
21	32435		1	PLATE, FACE - WATER PUMP BASE TO WATER PUMP BODY
22	27-32434		1	GASKET UPPER - FACE PLATE TO WATER PUMP BODY
23	46-64141A1		1	WATER PUMP BODY ASSEMBLY
24	48752		1	INSERT, WATER PUMP BODY
26	26-38970		1	SEAL, RUBBER - WATER INLET TUBE
27	47-65960		1	IMPELLER, WATER PUMP
28	28-56654		1	KEY, IMPELLER DRIVE
29	10-30720		1	SCREW, WATER PUMP BODY TO GEAR HOUSING (2 1/4")
30	13-26992		1	LOCKWASHER, WATER PUMP BODY SCREW
31	12-29245		3	WASHER, WATER PUMP BODY FASTENING SCREW AND STUD
32	11-35888		2	NUT, WATER PUMP FASTENING SCREW
33	12-36001		1	WASHER, WATER PUMP BODY FASTENING STUD
34	11-35814		1	NUT, WATER PUMP BODY FASTENING STUD
35	25-30271		1	RING, RUBBER - CENTRIFUGAL SLINGER (DRIVE SHAFT)

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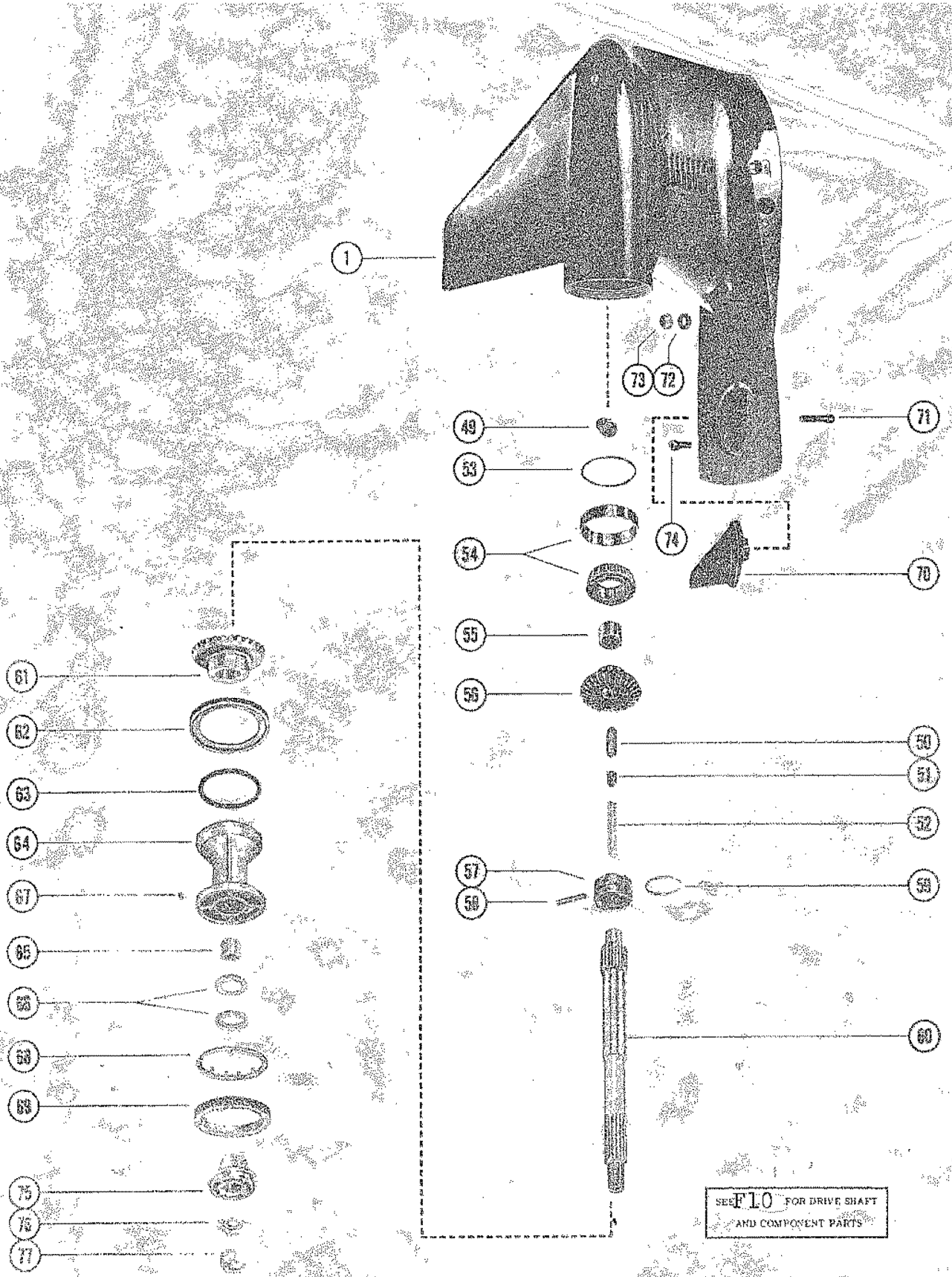
# GEAR HOUSING ASSEMBLY, COMPLETE (PAGE 1)



## GEAR HOUSING ASSEMBLY, COMPLETE (PAGE 1)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
36	23-29804		1	SLEEVE, GUIDE - WATER INLET TUBE
37	37641		1	SEAL, EXHAUST ELBOW
38	38051		1	PLATE, SUPPORT - EXHAUST TUBE SEAL
39	77122		1	SHAFT, SHIFT - LOWER (EXTRA LONG SHAFT)
	76062A1		1	SHAFT ASSEMBLY, SHIFT - LOWER (LONG SHAFT)
40	53-29641		1	"E" RING, RETAINING - SHIFT SHAFT
41	25-25439		1	"O" RING, SHIFT SHAFT BUSHING
42	23-77631A2		1	BUSHING ASSEMBLY, SHIFT SHAFT
43	26-76384		1	OIL SEAL, SHIFT SHAFT BUSHING
44	12-77674		1	WASHER, RUBBER - SHIFT SHAFT BUSHING
45	39019		1	SPACER, LOWER - REVERSE LOCKING <b>NOT USED WITH FULL POWER TRIM</b>
46	39021		1	CAM, REVERSE LOCKING <b>NOT USED WITH FULL POWER TRIM</b>
47	10-79953		1	SCREW, GREASE FILLER AND VENT HOLE
	22-67892		1	PLUG, DRAIN (MAGNETIC)
48	12-20260		2	WASHER, GREASE FILLER AND VENT HOLE SCREW

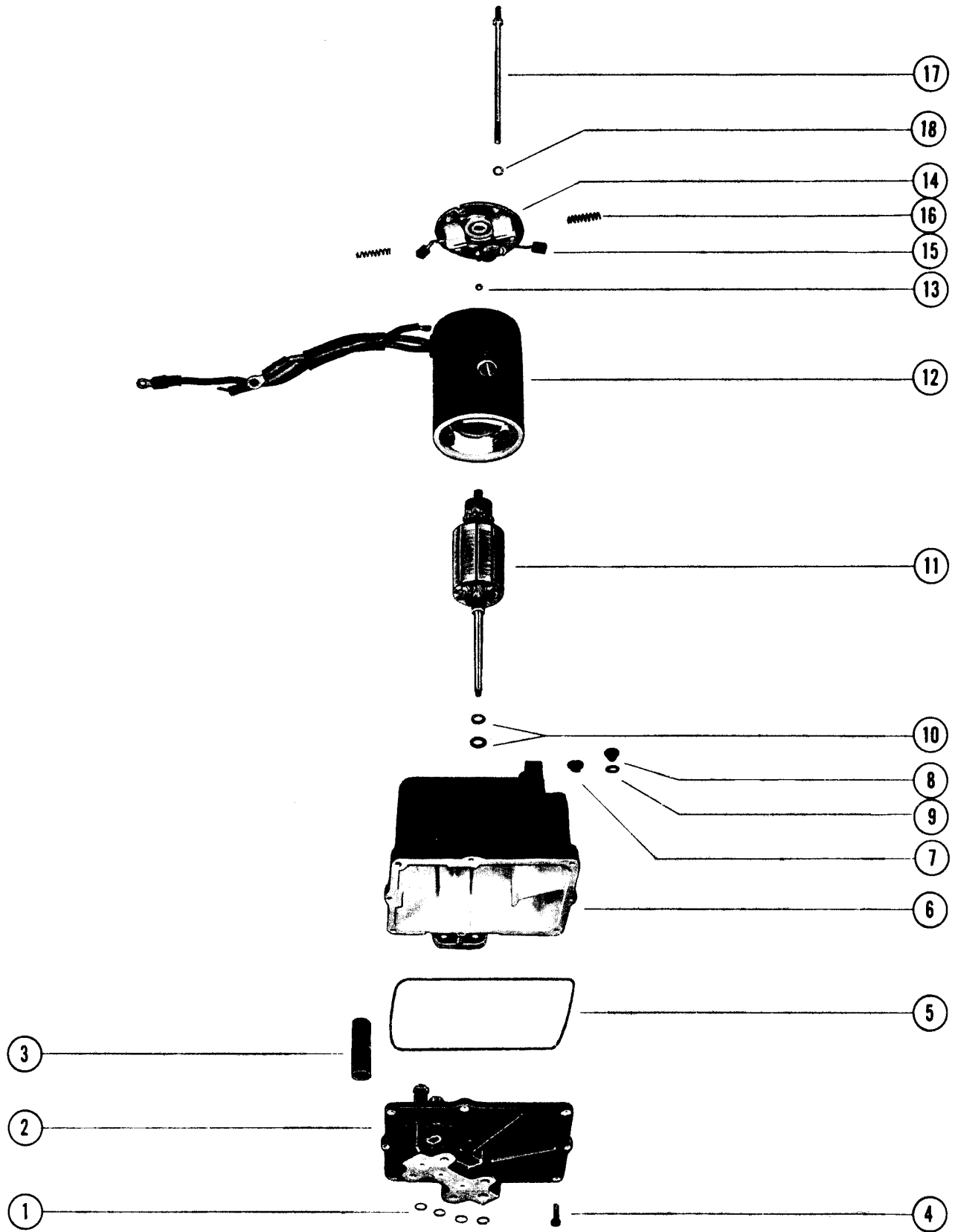
# GEAR HOUSING ASSEMBLY, COMPLETE (PAGE 2)



## GEAR HOUSING ASSEMBLY, COMPLETE (PAGE 2)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	1655-7333A24		1	GEAR HOUSING ASS'Y, COMP. (LONG SHAFT) SEE NOTE BELOW
-	1655-7333A26		1	GEAR HOUSING ASS'Y, COMP. (EXTRA LONG SHAFT) SEE NOTE BELOW
1	1655-7333A23		1	GEAR HOUSING ASS'Y
49	76039		1	CAM, SHIFT
50	30625		1	FOLLOWER, CAM
51	30624		1	SLIDE, CROSS PIN
52	24-30622		1	SPRING, COMPRESSION - CAM FOLLOWER
53	15-30923A1		AR	SHIM, BEARING OUTER RACE TO HOUSING (.002-3-5-10)
54	31-30894A1		1	TAPERED ROLLER BEARING ASSEMBLY
55	31-30895		1	BEARING, ROLLER - FORWARD GEAR
56	43-68447		1	FORWARD GEAR
57	52-34239		1	RATCHET, SLIDING GEAR
58	17-30632		1	PIN, CROSS - RATCHET TO PROPELLER SHAFT
59	24-30893		1	SPRING, RETAINING - CROSS PIN
60	44-52542		1	SHAFT, PROPELLER
61	43-76250		1	REVERSE GEAR
62	12-76805		1	WASHER, THRUST - BEARING CARRIER TO GEAR HOUSING
63	25-29976		1	"O" RING, BEARING CARRIER
64	77520A1		1	BEARING CARRIER ASSEMBLY
65	31-30956		1	BEARING, ROLLER - BEARING CARRIER
66	26-76868		2	OIL SEAL, BEARING CARRIER
67	28-30281		1	KEY, LOCATING - BEARING CARRIER
68	14-52700		1	TAB WASHER, GEAR HOUSING COVER
69	52699		1	COVER, GEAR HOUSING
70	31640A1		1	TRIM TAB, GEAR HOUSING
71	10-66024		1	SCREW, TRIM TAB TO GEAR HOUSING (1 3/4")
72	12-45176		2	WASHER, GEAR HOUSING TO DRIVE SHAFT HOUSING STUDS
73	11-34933		2	NUT, GEAR HOUSING TO DRIVE SHAFT HOUSING STUDS
74	10-65210		1	SCREW, GEAR HOUSING (LONG SHAFT)
	10-77167		1	SCREW, GEAR HOUSING (EXTRA LONG SHAFT)
75	75282		1	THRUST HUB AND WASHER ASSEMBLY
76	14-31210		1	TAB WASHER, PROPELLER NUT
77	11-52707		1	NUT, PROPELLER

# HYDRAULIC PUMP ASSEMBLY

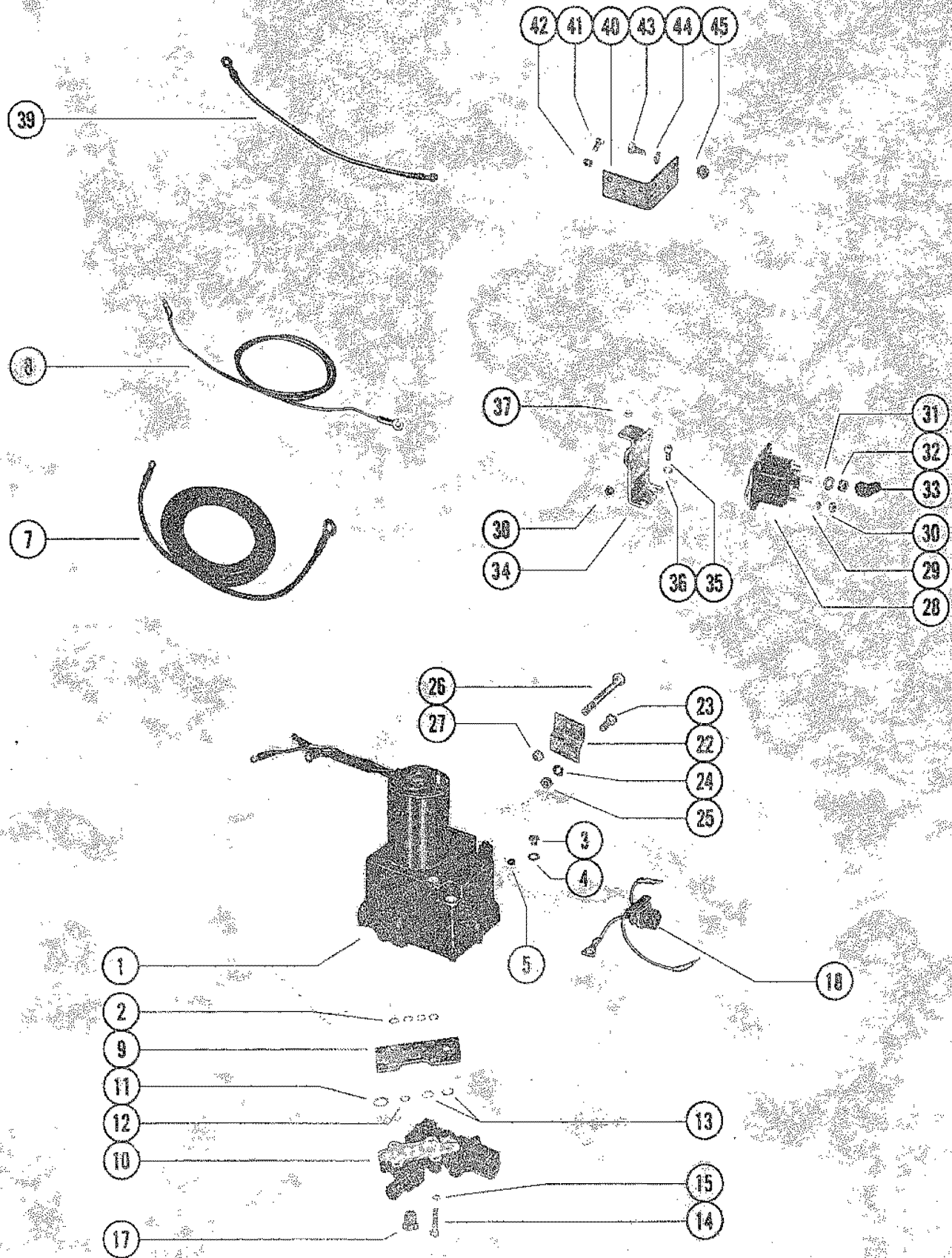




# HYDRAULIC PUMP ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	<b>76395A5</b>		1	<b>HYDRAULIC PUMP ASSEMBLY, COMPLETE</b>
1	25-21720		4	"O" RING, HYDRAULIC PUMP
2	392-2936		1	VALVE BODY AND GEAR ASSEMBLY
3	392-2618		2	CAN, VALVE BODY
4	10-20411		8	SCREW, VALVE BODY TO RESERVOIR
5	392-2937		1	SEAL, RESERVOIR TO VALVE BODY AND GEAR
6	392-2939		1	RESERVOIR ASSEMBLY
7	10-38257		1	SCREW, VENT - HYDRAULIC PUMP
8	10-28634		1	SCREW, FILLER - HYDRAULIC PUMP
9	12-20260		1	WASHER, SEALING - FILLER SCREW
10	392-2623		AR	WASHER, THRUST - ARMATURE
11	392-2943		1	ARMATURE, FIELD AND FRAME
12	392-2942		1	FIELD AND FRAME ASSEMBLY
13	392-2944		1	BALL, COMMUTATOR END PLATE
14	392-2940		1	PLATE ASSEMBLY, COMMUTATOR END
15	392-2941		1	BRUSH SET, COMMUTATOR END PLATE
16	392-2529		1	SPRING SET, BRUSH TENSION
17	392-2938		1	BOLT SET, THRU - PLATE AND FRAME TO RESERVOIR
18	13-26996		2	LOCKWASHER, THRU BOLT

# HYDRAULIC PUMP AND CONTROL VALVE

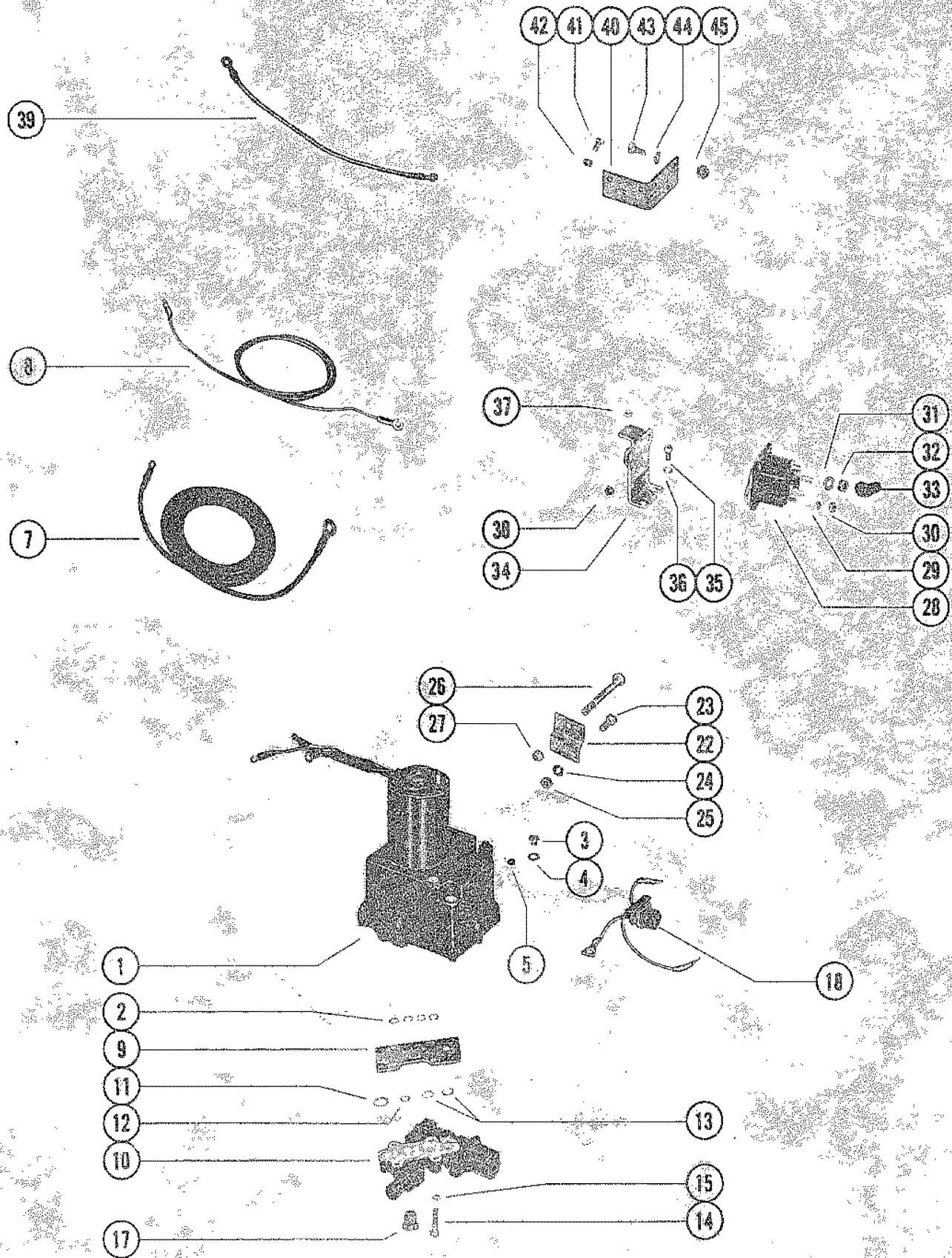


# HYDRAULIC PUMP AND CONTROL VALVE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	76395A5		1	HYDRAULIC PUMP ASSEMBLY (SEE NOTE BELOW)
2	25-21720		4	"O" RING, HYDRAULIC PUMP TO MANIFOLD PLATE
3	10-28634		1	SCREW, FILLER - HYDRAULIC PUMP
4	12-20260		1	WASHER, SEALING - HYDRAULIC PUMP FILLER SCREW
5	10-38257		1	SCREW, VENT - HYDRAULIC PUMP
7	32979		1	BATTERY LEAD (POSITIVE)
8	32988		1	BATTERY LEAD (NEGATIVE)
9	45336		1	PLATE, MANIFOLD
10	45197A2		1	CONTROL VALVE ASSEMBLY
-	<b>25-21720</b>		<b>4</b>	<b>"O" RING, PUMP TO MANIFOLD PLATE (SEE REFERENCE #2)</b>
11	25-45254		1	"O" RING, CONTROL VALVE TO MANIFOLD PLATE (3/4" O.D.)
12	25-21720		1	"O" RING, CONTROL VALVE TO MANIFOLD PLATE (1/2" O.D.)
13	25-45253		2	"O" RING, CONTROL VALVE TO MANIFOLD PLATE (5/8" O.D.)
14	10-56500		4	SCREW, VALVE AND MANIFOLD PLATE TO PUMP (1 1/4")
15	13-26992		4	LOCKWASHER, CONTROL VALVE AND MANIFOLD PLATE SCREW
17	22-46008		2	PLUG, CONTROL VALVE (1/2-20")
18	84-74023		1	CONNECTOR AND HARNESS
22	45377		2	BRACKET, MOUNTING - HYDRAULIC PUMP TO BOAT
23	10-24234		4	SCREW, MOUNTING BRACKET TO HYDRAULIC PUMP (1")
24	13-39107		4	LOCKWASHER, MOUNTING BRACKET SCREW
25	11-21908		4	NUT, MOUNTING BRACKET SCREW
26	10-68298		2	BOLT, HYDRAULIC PUMP TO BOAT (3 1/4")
27	11-68411		2	NUT, HYDRAULIC PUMP BOLT
28	89-68258		2	STARTER SOLENOID
29	13-26996		4	LOCKWASHER, STARTER SOLENOID TERMINAL (#10)
30	11-68219		4	NUT, STARTER SOLENOID TERMINAL (#10)
31	13-26993		4	LOCKWASHER, STARTER SOLENOID TERMINAL (5/16")
32	11-68292		4	NUT, STARTER SOLENOID TERMINAL (5/16")
33	46265		4	BOTT, RUBBER - STARTER SOLENOID TERMINAL
34	74407		1	BRACKET, MOUNTING - STARTER SOLENOID
35	10-21140		2	SCREW, MOUNTING BRACKET TO HYDRAULIC PUMP(1/2")
36	13-26992		2	LOCKWASHER, MOUNTING BRACKET SCREW
37	11-24656		1	NUT, MOUNTING BRACKET TO HYDRAULIC PUMP THRU BOLT
38	26901		1	BUMPER, RUBBER - SOLENOID BRACKET
39	55991		1	BATTERY LEAD (POSITIVE)
	55992		1	BATTERY LEAD (NEGATIVE)
40	74406		1	BRACKET, MOUNTING - STARTER SOLENOID

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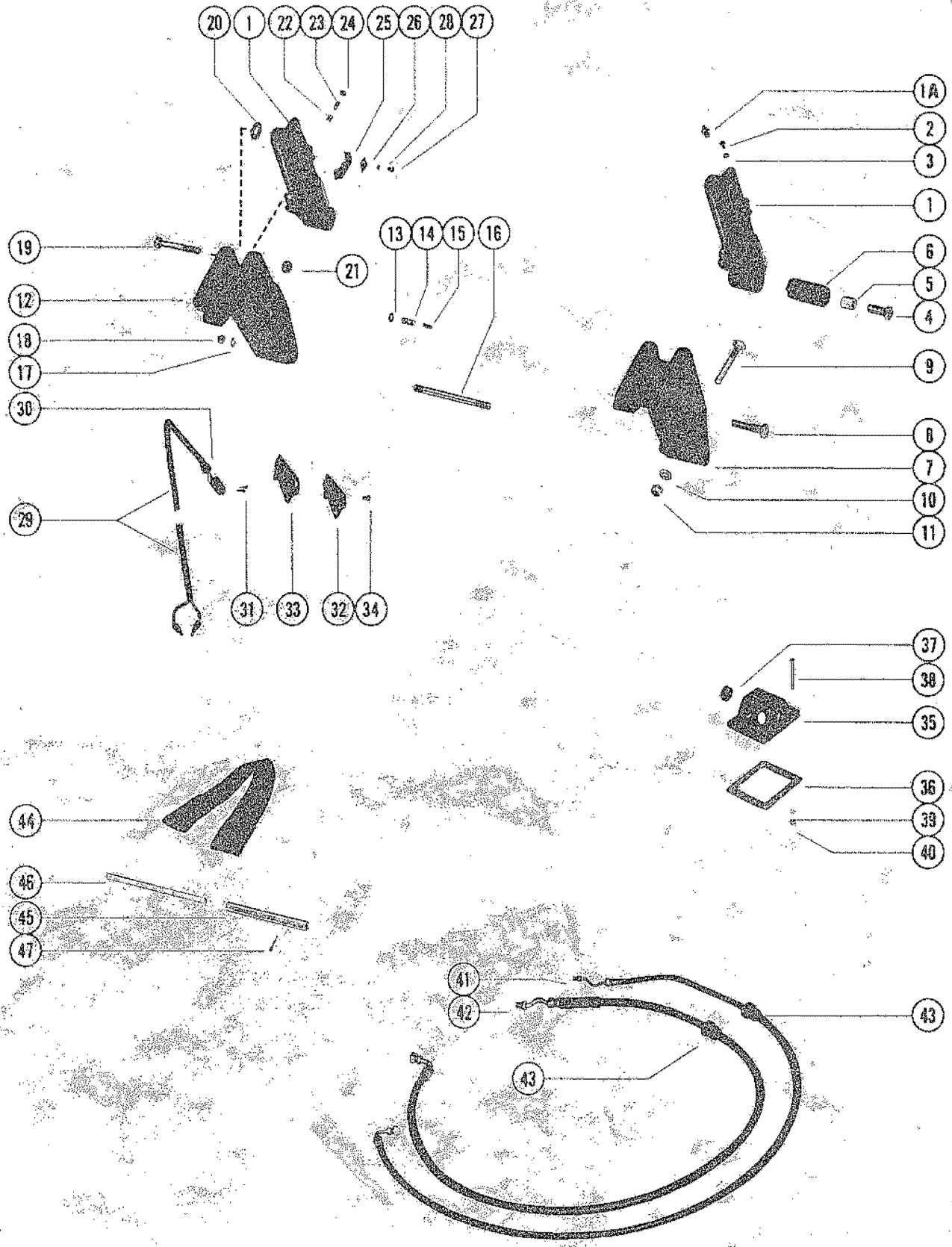
# HYDRAULIC PUMP AND CONTROL VALVE



## HYDRAULIC PUMP AND CONTROL VALVE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
41	10-69028		2	SCREW, MOUNTING BRACKET TO HYDRAULIC PUMP (3/4")
42	13-26992		2	LOCKWASHER, MOUNTING BRACKET SCREW
43	10-34290		2	SCREW, STARTER SOLENOID TO MOUNTING BRACKET (5/8")
44	13-26992		2	LOCKWASHER, STARTER SOLENOID SCREW
45	11-21825		4	NUT, STARTER SOLENOID SCREW

# TRIM CYLINDERS AND HYDRAULIC HOSES

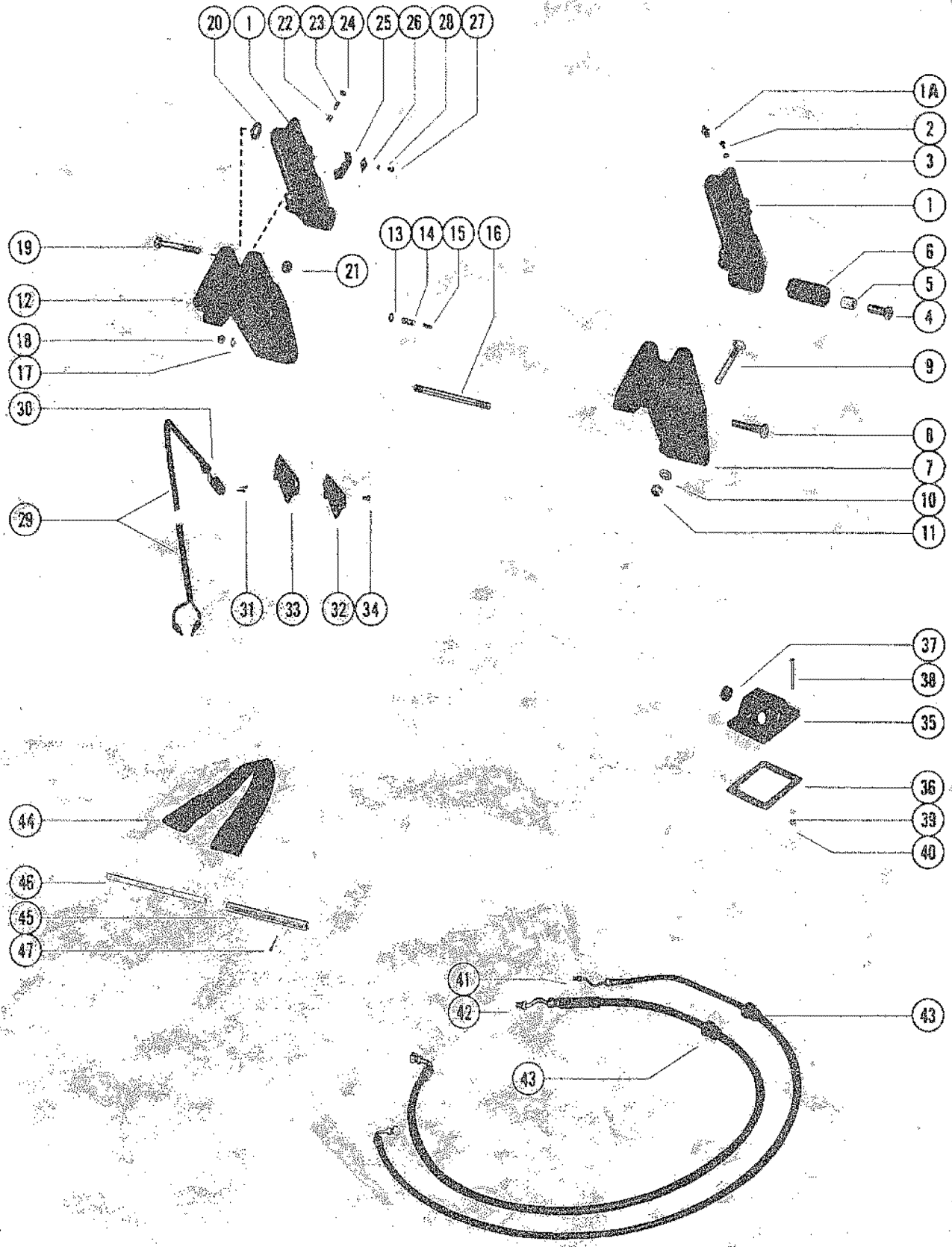


## TRIM CYLINDERS AND HYDRAULIC HOSES

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	76509A3		2	TRIM CYLINDER ASSEMBLY (SEE PAGE 43 FOR REPAIR KIT)
1A	22-74036		2	GREASE FITTING
2	10-45265		4	SCRE, BLEED - SHOCK CYLINDER
3	25-45016		4	"O" RING, SHOCK CYLINDER BLEED SCREW
4	10-45264		2	SCREW, SHOCK CYLINDER TO LOWER SHOCK PIN (1.9/16")
5	23-45280		2	SPACER, SHOCK CYLINDER - LOWER
6	23-45281		2	BUSHING, RUBBER - SHOCK CYLINDER
7	66084		1	BRACKET, MOUNTING - SHOCK CYLINDER (PORT)
8	10-45263		2	SCREW, MOUNTING BRACKET TO UPPER SHOCK PIN (2 1/4")
9	10-68298		4	BOLT, MOUNTING BRACKET TO BOAT TRANSOM (3 1/4")
10	12-68410		4	WASHER, MOUNTING BRACKET BOLT
11	11-68411		4	NUT, MOUNTING BRACKET BOLT
12	45196A2		1	BRACKET ASSEMBLY, MOUTING - SHOCK CYLINDER (STARBOARD)
13	26-70608		1	OIL SEAL, STARBOARD MOUNTING BRACKET
14	45286		1	PLUNGER, LIMIT SWITCH ACTUATING
15	24-45272		1	SPRING, TENSION - LIMIT SWITCH PLUNGER
16	16-45282		1	STUD, MOUNTING BRACKET AND CLAMP BRACKET
17	13-26993		2	LOCKWASHER, MOUNTING BRACKET TO CLAMP BRACKET STUD
18	11-28770		2	NUT, MOUNTING BRACKET TO CLAMP BRACKET STUD
19	10-45328		2	SCREW, SHOCK CYLINDER TO MOUNTING BRACKET (3 9/16")
20	12-37807		1	WASHER, SHOCK CYLINDER SCREW (STARBOARD ONLY)
21	11-20696		2	NUT, SHOCK CYLINDER SCREW
22	24-24390		1	SPRING, TENSION - ADJSUTING STUD
23	16-21085		1	STUD ADJUSTING - CUT-OUT LIMIT SWITCH (15/16")
24	11-45812		1	NUT, JAM - LIMIT SWITCH ADJUSTING STUD
25	45508		1	CAM, LIMIT SWITCH ADJUSTING STUD
26	86967		1	PLATE, RETAINING - LIMIT SWITCH CAM
27	10-68513		1	SCREW, RETAINING PLATE AND CAM TO SHOCK CYLINDER (3/8")
28	13-26996		1	LOCKWASHER, RETAINING PLATE AND CAM SCREW
29	45326A2		1	SWITCH ASSEMBLY, CUT-OUT LIMIT
30	23-45354		1	BUSHING, RUBBER - CUT-OUT LIMIT SWITCH
31	10-47255		2	SCREW, CUT-OUT LIMIT SWITCH TO MOUNTING BRACKET (9/16)
32	45287		1	COVER, LIMIT SWITCH
33	27-45275		1	GASKET, LIMIT SWITCH COVER
34	10-24942		5	SCREW, LIMIT SWITCH COVER TO MOUNTING BRACKET (7/16")
35	45289		1	COVER, INLET - TRANSOM
36	27-45274		1	GASKET, INLET COVER
37	25-45507		1	GROMMET, RUBBER - INLET COVER
38	10-32866		4	SCREW, INLET COVER TO BOAT (2")

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# TRIM CYLINDERS AND HYDRAULIC HOSES

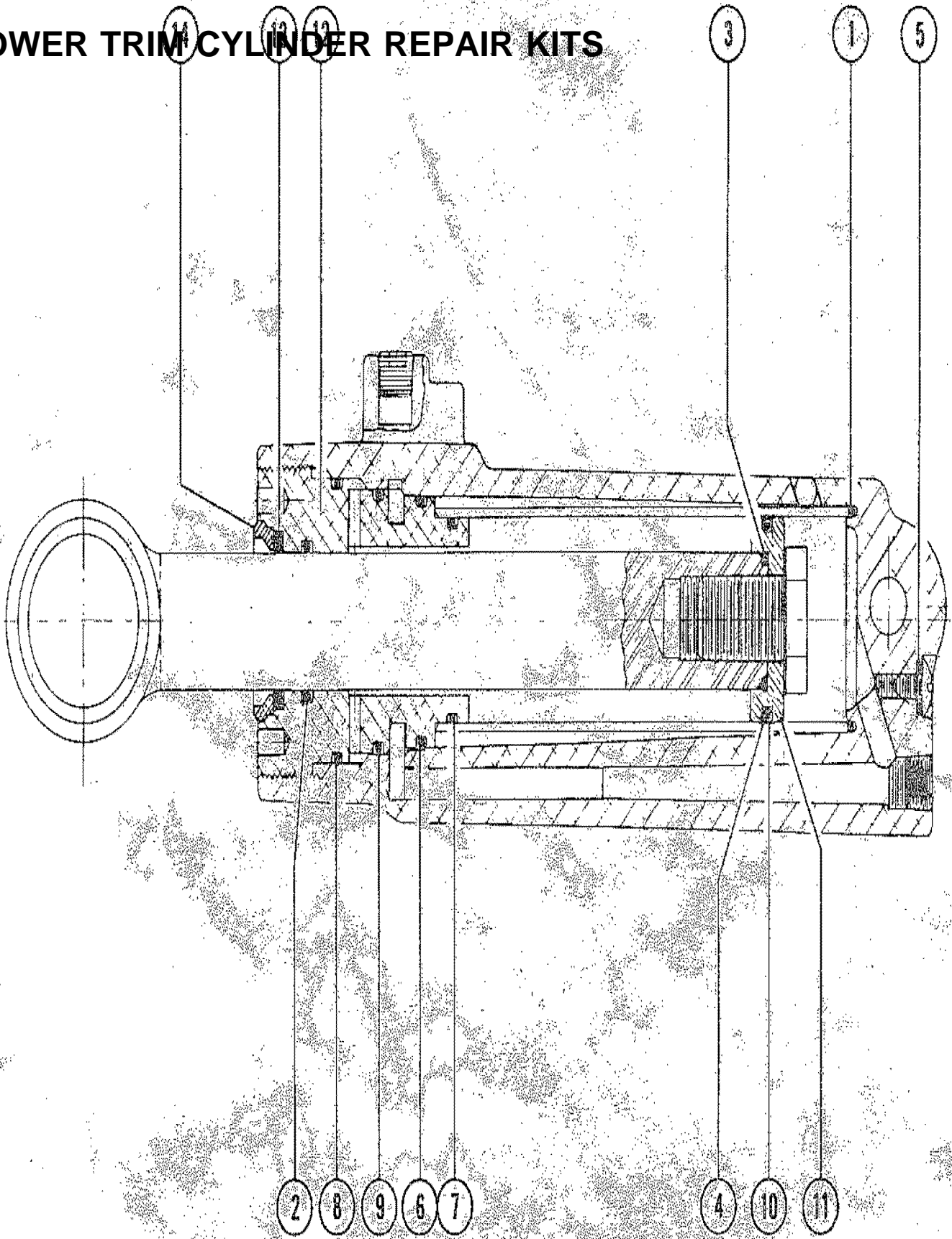




## TRIM CYLINDERS AND HYDRAULIC HOSES

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
39	12-20878		4	WASHER, INLET COVER SCRW
40	11-29488		4	NUT, INLET COVER SCREW
41	32-45327		2	HOSE, TRIM - CYLINDER TO CONTROL VALVE (5') - 13/32" O.D.
42	32-45959		2	HOSE, LIFT - CYLINDER TO CONTROL VALVE (5') - 17/32" O.D.
43	23-35977		4	GROMMET, RUBBER - LIFT HOSE AND TRIM HOSE
44	73519A1		1	TILT STOP
45	69259		1	TUBE, MOUNTING - TILT STOP
46	77669		1	PIN, MOUNTING TUBE
47	18-36391		1	COTTER PIN, MOUNTING TUBE PIN

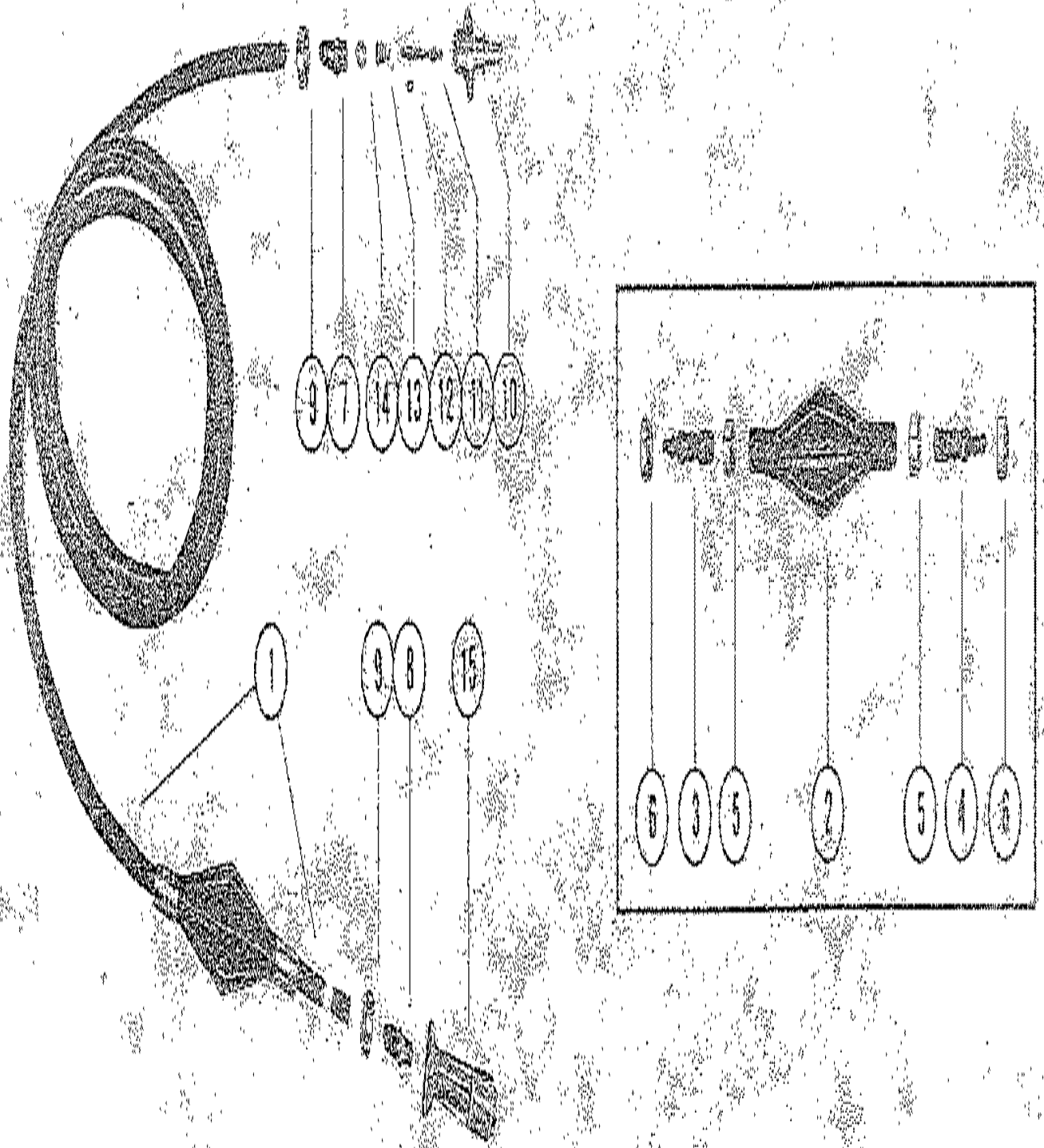
# POWER TRIM CYLINDER REPAIR KITS



## POWER TRIM CYLINDER REPAIR KITS

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	64507A1		1	REPAIR KIT
1	N.S.S.		1	"O"RING (1 1/2" X 1 5/8" X 1/16")
2	N.S.S.		1	"O"RING (3/4" X 15/16" X 1/8")
3	N.S.S.		1	"O"RING (5/8" X 3/4" X 1/16")
4	N.S.S.		1	"O"RING (1 1/4" X 1 7/16" X 1/16")
5	N.S.S.		2	"O"RING (7/32" X 11/32" X 1/16")
6	N.S.S.		1	"O"RING (1 5/8" X 1 13/16" X 1/8")
7	N.S.S.		1	"O"RING (1 5/16" X 1 1/2" X 1/8")
8	N.S.S.		1	"O"RING (1 7/8" X 2" X 1/8")
9	N.S.S.		1	"O"RING (1 3/4" X 1 15/16" X 1/8")
10	N.S.S.		1	SEAL, SLIPPER - PISTON
11	N.S.S.		1	PISTON, ROD - HEAVY DUTY
12	64505A1		1	RETAINER ASSEMBLY, PISTON
13	N.S.S.		1	ROD, SCRAPER
14	N.S.S.		1	RETAINER, SCRAPER

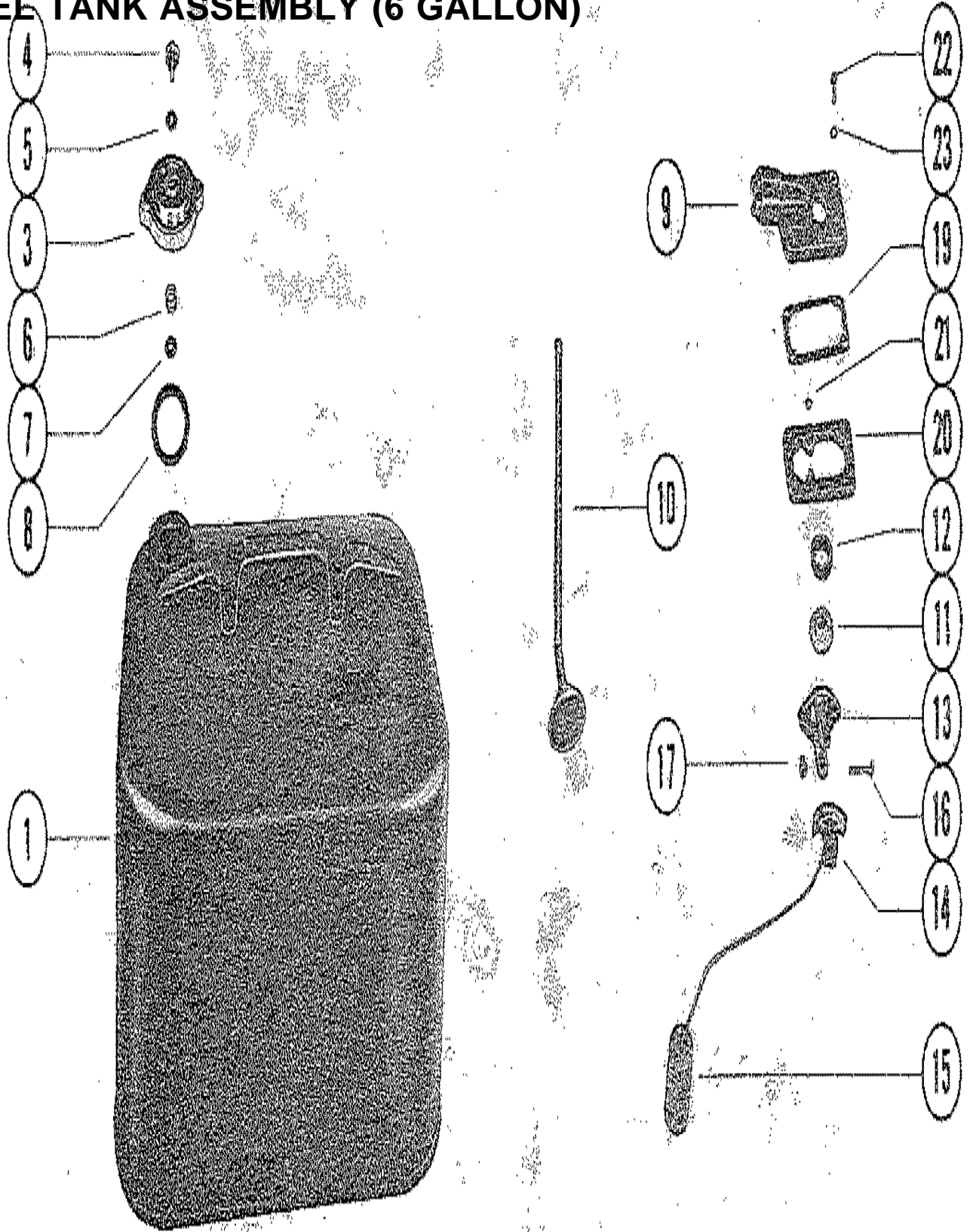
# FUEL LINE ASSEMBLY (8' AND 12')



## FUEL LINE ASSEMBLY (8' AND 12')

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	29479A33		1	FUEL LINE ASSEMBLY (8')
	29479A32		1	FUEL LILNE ASSEMBLY (12')
2	58805A1		1	PRIMER BLUB ASSEMBLY
3	21-57306A1		1	CHECK VALVE ASSEMBLY
4	21-57306		1	FITTING, FUEL LINE TO PRIMER BULB
5	54-27764		2	CLAMP, PRIMER BULB TO CHECK VALVE (LARGE)
6	54-55206		2	CLAMP, FUEL LINE TO CHECK VALVE (SMALL)
7	22-63187		1	CONNECTOR, FUEL LINE (FUEL TANK END)
8	22-63186		1	CONNECTOR, FUEL LINE (ENGINE END)
9	54-55206		2	CLAMP, FUEL LINE TO CONNECTOR
10	30185A1		1	BAYONET BODY ASSEMBLY (FUEL TANK END) - <b>THE ENCLOSED PARTS ARE INCLUDED WITH ENGINE</b>
11	30187		1	STEM, BAYONET BODY - <b>THE ENCLOSED PARTS ARE INCLUDED WITH ENGINE</b>
12	25-20415		1	"O" RING, BAYONET BODY STEM - <b>THE ENCLOSED PARTS ARE INCLUDED WITH ENGINE</b>
13	24-30189		1	SPRING, BAYONET BODY STEM - <b>THE ENCLOSED PARTS ARE INCLUDED WITH ENGINE</b>
14	30188		1	WASHER, CUPPED - BAYONET BODY SPRING - <b>THE ENCLOSED PARTS ARE INCLUDED WITH ENGINE</b>
15	22831A1		1	CHECK UNIT ASSEMBLY (ENGINE END) - <b>THE ENCLOSED PARTS ARE INCLUDED WITH ENGINE</b>

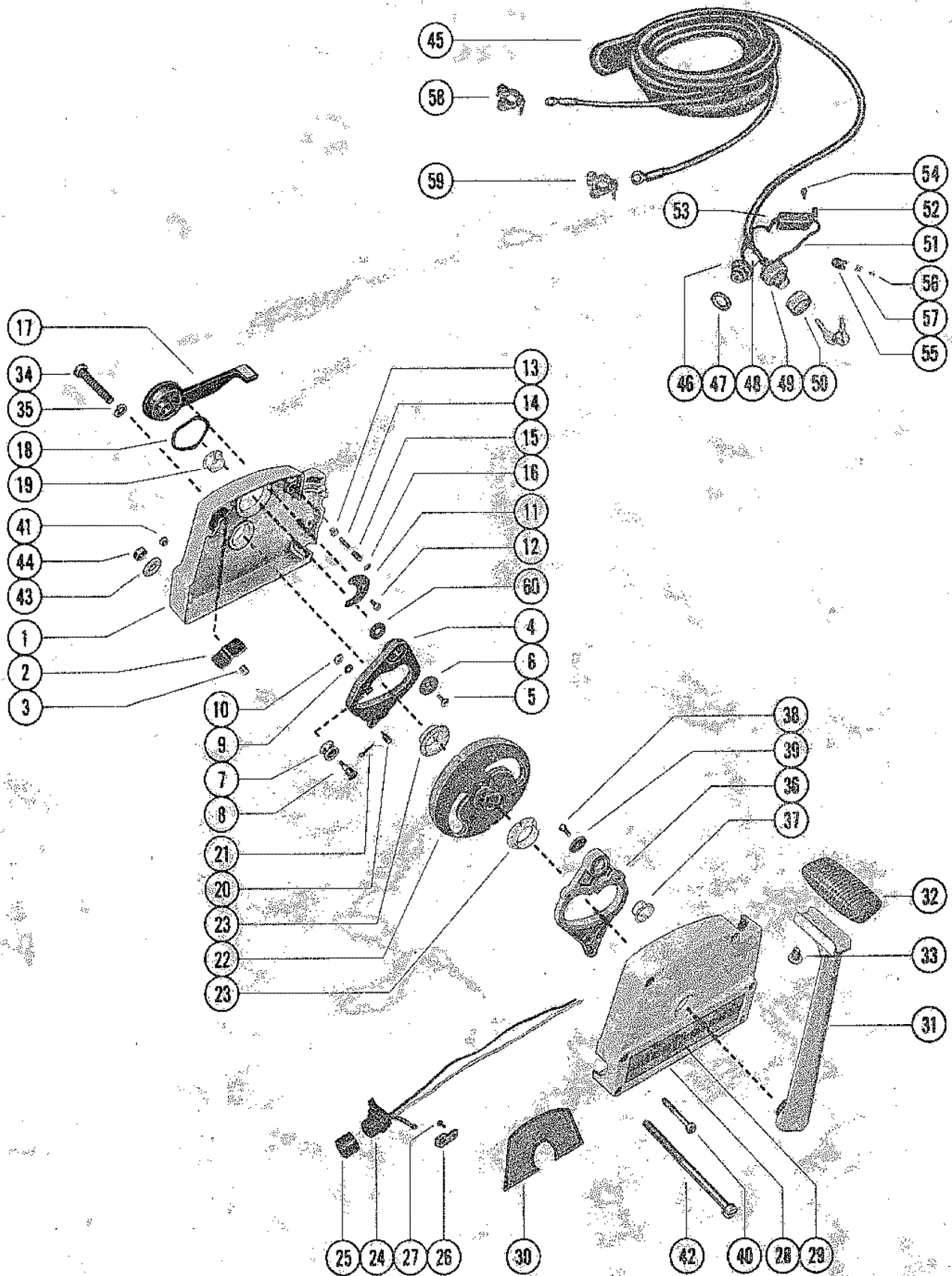
# FUEL TANK ASSEMBLY (6 GALLON)



## FUEL TANK ASSEMBLY (6 GALLON)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	<b>1225-1529A16</b>		1	<b>FUEL TANK ASSEMBLY , COMPLETE (6 GALLON)</b>
1	1225-1529		1	FUEL TANK (6 GALLON)
-	<b>37-75881</b>		1	<b>DECAL, FUEL TANK</b>
3	36-25392A2		1	FILLER CAP ASSEMBLY
4	10-25575		1	,, SCREW, VENT - FILLER CAP
5	12-49221		1	WASHER, VENT SCREW
6	24-22227		1	SPRING, TENSION - VENT SCREW
7	11-28587		1	NUT, SPEED - SPRING RETAINER
8	27-25568		1	GASKET, FILLER CAP TO FUEL TANK
-	<b>64841A1</b>		1	<b>COVER ASSEMBLY, COMPLETE - FUEL TANK</b>
9	64841A3		1	COVER ASS'Y, FUEL TANK(1/4-18 TAPPED HOLE)
10	32-33909A3		1	TUBE ASS'Y (1/4-18 CONNECTOR & 1/2" TUBE)
11	54920A1		1	LENS ASSEMBLY, FUEL GAUGE
12	27-54921		1	GASKET, FUEL GAUGE LENS
-	<b>28897A2</b>		1	<b>FUEL GAUGE ASSEMBLY, COMPLETE</b>
13	20430		1	RETAINER, FUEL GAUGE
14	28897A1		1	INDICATOR AND FLOAT ASSEMBLY
15	20427		1	FLOAT, FUEL GAUGE
16	17-20426		1	RIVET, INDICATOR TO RETAINER
17	10-62568		2	SCREW, RETAINER TO FUEL TANK COVER (5/16")
19	27-28862		1	GASKET, COVER ASSEMBLY TO FRAME
20	28860		1	FRAME, RETAINING - FUEL TANK COVER
21	53-28903		2	FASTENER, RETAINING FRAME TO FUEL TANK
22	10-20411		4	SCREW, FUEL TANK COVER TO FUEL TANK
23	12-74711		4	WASHER, FUEL TANK COVER FASTENING SCREW

# REMOTE CONTROL ASSEMBLY (ELECTRIC)



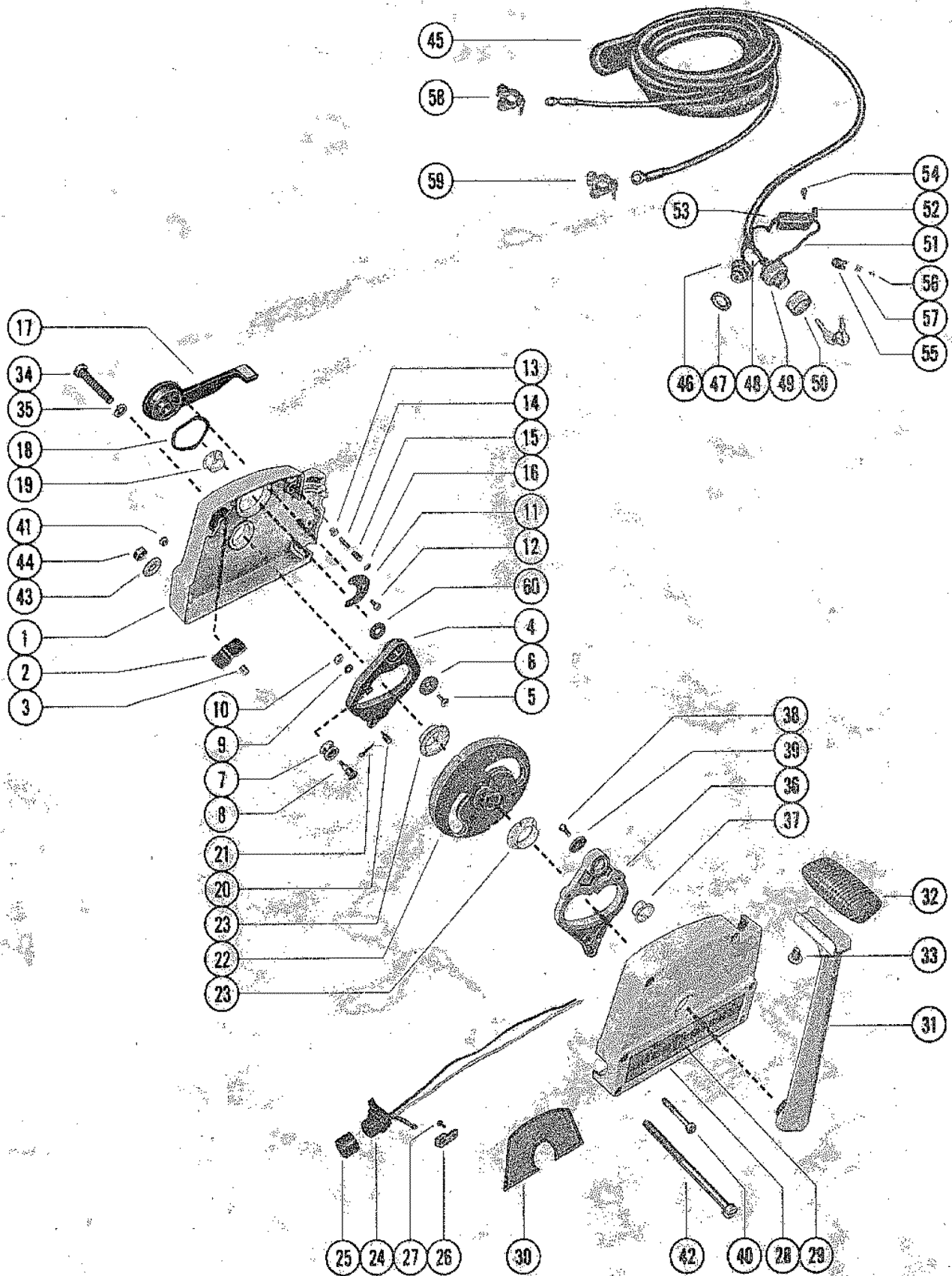


## REMOTE CONTROL ASSEMBLY (ELECTRIC)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	76714A		1	<b>ELECTRIC REMOTE CONTROL ASSEMBLY, COMPLETE</b>
1	45880--2		1	HOUSING, REMOTE CONTROL (STARBOARD)
2	24-34683		2	SPRING, DETENT - CONTROL HOUSING
3	34992		1	ROLLER, DETENT SPRING
4	34671		1	LEVER, THROTTLE - CONTROL HOUSING
5	10-34676		1	SCREW, THROTTLE LEVER TO NEUTRAL WARM-UP LEVER
6	12-34675		1	WASHER, THROTTLE LEVER SCREW
7	34672		1	CAM ROLLER, THROTTLE LEVER
8	17-34673		1	PIN, CAM ROLLER TO THROTTLE LEVER
9	12-34680		1	WASHER, CAM ROLLER PIN
10	11-24656		1	NUT, CAM ROLLER TO THROTTLE LEVER PIN
11	34679		1	PLATE, THRUST - CONTROL HOUSING
12	10-47220		3	SCREW, THRUST PLATE TO NEUTRAL WARM-UP LEVER
13	17-20009		1	PIN, DETENT - CONTROL HOUSING NEUTRAL WARM-UP LEVER
14	24-35210		1	SPRING, DETENT PIN
15	24-35227		1	SPRING, DETENT PIN TENSION
16	19-20011		1	WELCH PLUG, DETENT PIN AND SPRING RETAINING
17	34670--2		1	LEVER, NEUTRAL WARM-UP
18	13-34678		1	WASHER, WAVE - NEUTRAL WARM-UP LEVER
19	23-33589		1	BUSHING, NYLON - NEUTRAL WARM-UP LEVER(5/8" I.D.)
20	17-34692		2	PIN, SHIFT AND DTHROTTLE LEVERS
21	18-29623		2	COTTER PIN, SHIFT AND THROTTLE LEVER PINS
22	59369		1	FACE CAM
23	23-34677		2	BUSHING, NYLON - FACE CAM (1" I.D.)
24	45887		1	CONNECTOR , TACHOMETER LEAD TO REMOTE CONTROL
25	45940		1	CAP, TACHOMETER LEAD CONNECTOR
26	86-63577		1	TERMINAL BLOCK, CONNECTOR LEADS
27	10-37260		2	SCREW, TERMINAL BLOCK TO CONTROL HOUSING (7/16")
28	45939--2		1	HOUSING, REMOTE CONTROL (PORT)
29	37-76703		1	DECAL, CONTROL HOUSING (MARINER) - NOT AS SHOWN
30	37-64043		1	DECAL, CONTROL HOUSING (MERCANTROL)
31	34689--2		1	LEVER, CONTROL
32	36005		1	GRIP, CONTROL LEVER
33	10-37342		2	SCREW, GRIP TO CONTROL LEVER (7/16")
34	10-68909		1	SCREW, CONTROL LEVER TO FACE CAM(1 1/2")
35	13-26992		1	LOCKWASHER, CONTROL LEVER SCREW
36	34682		1	LEVER, SHIFT - CONTROL HOUSING
37	23-33589		1	BUSHING, NYLON - SHIFT LEVER (5/8" I.D.)
38	10-34676		1	SCREW, SHIFT LEVER TO CONTROL HOUSING
39	12-34675		1	WASHER, SHIFT LEVER SCREW
40	10-37941		4	SCREW, REMOTE CONTROL HOUSING CLAMPING

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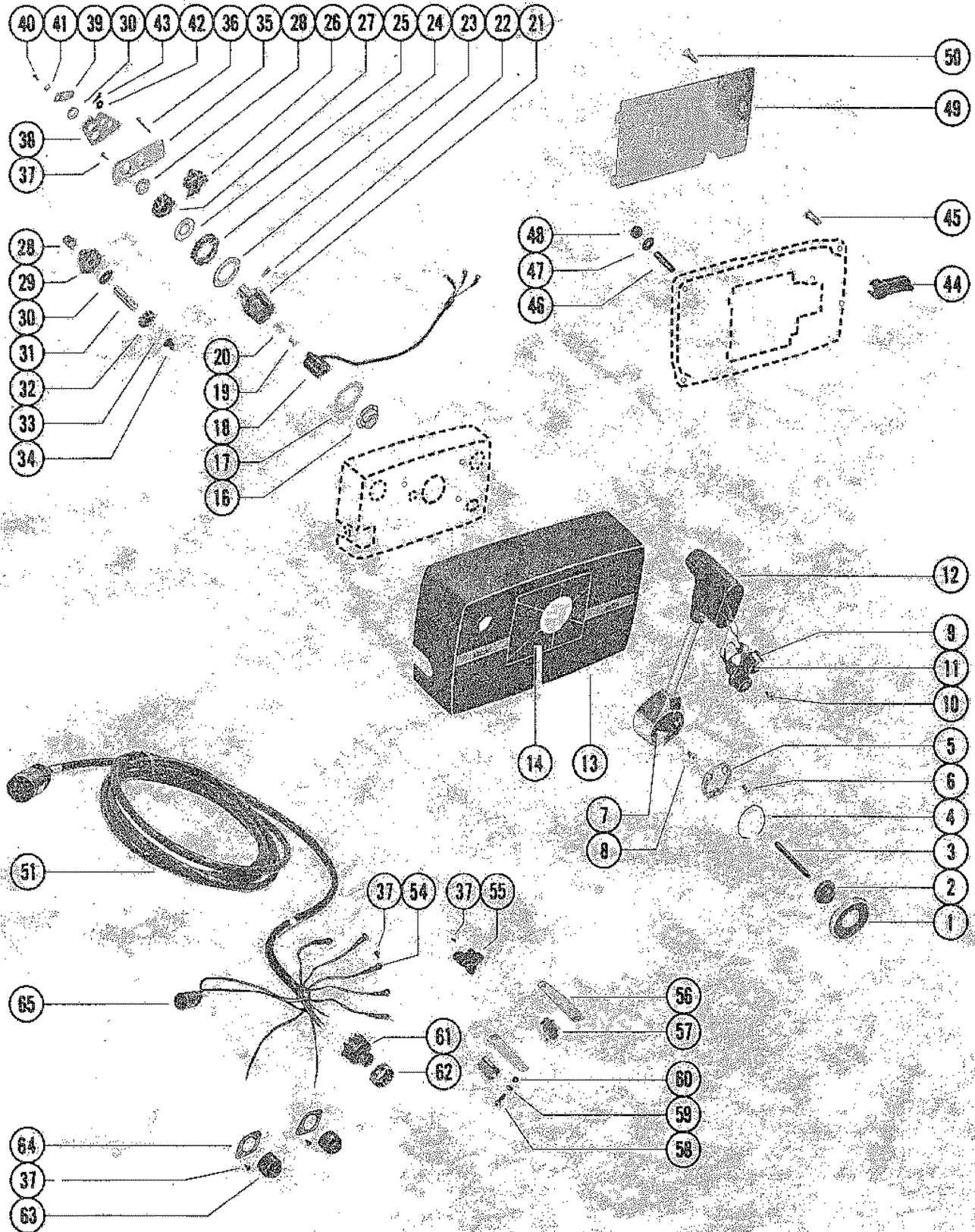
# REMOTE CONTROL ASSEMBLY (ELECTRIC)



## REMOTE CONTROL ASSEMBLY (ELECTRIC)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
41	11-34688		4	NUT, REMOTE CONTROL HOUSING CLAMPING SCREW
42	10-34900		2	SCREW, REMOTE CONTROL TO BOAT (4 1/4")
43	12-20346		2	WASHER, REMOTE CONTROL SCREW
44	11-24652		2	NUT, REMOTE CONTROL TO BOAT TRANSOM
45	45876		1	WIRING HARNESS, EXTERNAL
46	29759		1	SWITCH, CHOKE
47	30053		1	COLLAR, CHOKE SWITCH TO CONTROL HOUSING
48	39180		1	JUMPER WIRE, CHOKE SWITCH TO IGNITION SWITCH
Y.	54211		1	SWITCH, IGNITION (WITH KEYS) KEY PART #C-30431 <b>WHEN ORDERING REPLACEMENT KEYS ALSO LIST NUMBER STAMPED ON KEY.</b>
50	22628		1	BEZEL, IGNITION SWITCH TO CONTROL HOUSING
51	30795		1	JUMPER WIRE, SAFETY SWITCH TO IGNITION SWITCH
52	34621		1	SWITCH, SAFETY
53	23-37961--2		2	SLEEVE, SAFETY SWITCH LEADS
54	10-30902		2	SCREW, SAFETY SWITCH TO CONTROL HOUSING
55	54-22627		1	CLIP, INNER - WIRING HARNESS CONTROL HOUSING
56	10-37260		1	SCREW, WIRING HARNESS CLIP TO CONTROL HOUSING (7/16")
57	22789		1	"D" WASHER, WIRING HARNESS CLIP SCREW
58	27913		1	BATTERY TERMINAL , NEGATIVE (WITH BOLT AND NUT)
59	27912		1	BATTERY TERMINAL, POSITIVE (WITH BOLT AN DNUT)
60	13-60861		1	WASHER, WAVE - THROTTLE LEVER

# REMOTE CONTROL ASSEMBLY (ELECTRIC) (USE WITH MARINER 90)

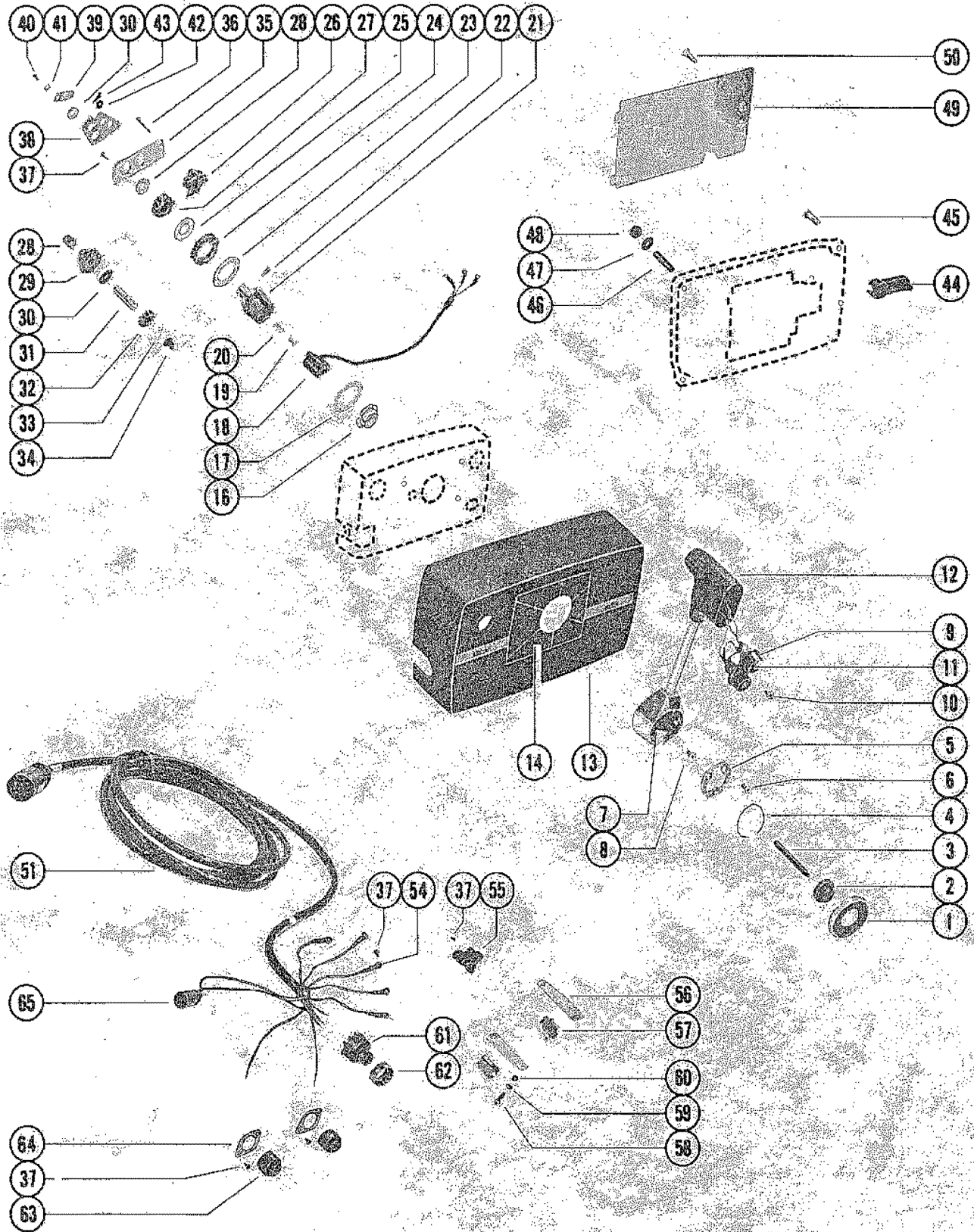


## REMOTE CONTROL ASSEMBLY (ELECTRIC) (USE WITH MARINER 90)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	78025A		1	REMOTE CONTROL ASSEMBLY, COMPLETE (ELECTRIC) A-78025A REMOTE CONTROL IS AVAILABLE IN LENGTHS OF 10', 15', 20' AND 40'. FOR USE ON MARINER 90 WITH POWER TRIM.
1	65953A1		1	COVER ASSEMBLY, HUB
2	65676		1	BOOT, RUBBER - SHAFT
3	65673		1	SHAFT
4	56773		1	RETAINER, HUB COVER
5	56954		1	PLATE, CONTROL HANDLE
6	10-70903		3	SCREW, PLATE TO CONTROL HANDLE (1/2")
7	65955		1	CONNECTOR
8	10-20650		3	SCREW, CONNECTOR TO DISCONNECT (3/8")
9	74646		1	RETAINER, PUSH BUTTON SWITCHES
10	10-77444		2	SCREW, RETAINER TO CONTROL HANDLE (5/16")
11	87-68691		1	SWITCH, PUSH BUTTON (BLACK)
	87-68033		1	SWITCH, PUSH BUTTON (RED)
12	55719		1	HANDLE, CONTROL
13	68034		1	COVER, REMOTE CONTROL
14	37-77992		1	DECAL, REMOTE CONTROL COVER(NOT AS SHOWN)
16	23-55399		1	BUSHING NYLON - PORT CONTROL HOUSING
17	68026		1	PLATE, RETAINING - DISCONNECT PLUG
18	65672		1	PLUG, DISCONNECT
19	17-68672		1	PIN, CONTROL HUB
20	24-73190		1	SPRING, CONTROL HUB
21	65665		1	HUB, CONTROL
22	28-68024		1	KEY, CONTROL HUB
23	12-68025		1	WASHER, CONTROL HUB
24	43-65731		1	GEAR, THROTTLE
25	12-65986		1	WASHER, NYLON - CONTROL HUB
26	68876A1		1	DENTENT ASSEMBLY
27	43-65733		1	GEAR, SHIFT
28	23-74647		2	BUSHING, NYLON - SUPPORT PLATE
29	43-65734		1	PINION GEAR, SHIFT
30	12-68032		1	WASHER, THROTTLE SHAFT
31	65730		1	SHAFT, THROTTLE
32	43-65732		1	PINION GEAR, THROTTLE
33	56-68030		1	RING, RETAINING - THROTTLE PINION
34	23-65830		1	BUSHING, NYLON - THROTTLE SHAFT
35	65832		1	PLATE, SUPPORT SHAFT AND DETENT
36	10-47184		2	SCREW, PLATE TO CONTROL HOUSING (1 1/2")
37	10-69079		13	SCREW (7/16")
38	65655A1		1	LEVER ASSEMBLY, SHIFT
39	65657A1		1	LEVER ASSEMBLY, THROTTLE
40	10-37571		1	SCREW, THROTTLE LEVER TO THROTTLE SCREW (1/2")

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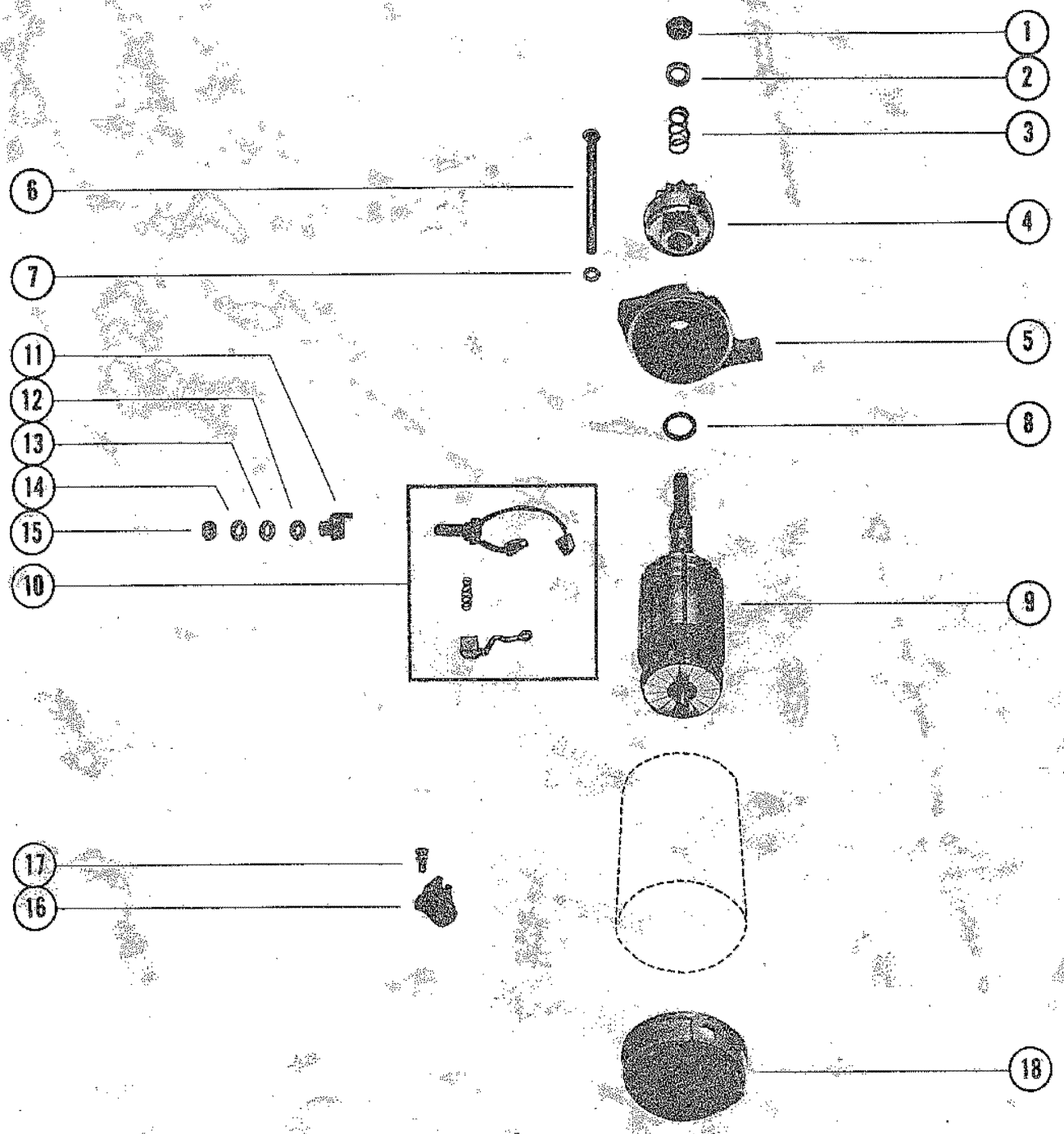
# REMOTE CONTROL ASSEMBLY (ELECTRIC) (USE WITH MARINER 90)



## REMOTE CONTROL ASSEMBLY (ELECTRIC) (USE WITH MARINER 90)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
41	12-72761		1	WASHER, THROTTLE LEVER SCREW
42	12-35950		2	WASHER, CABLE ATTACHING
43	18-27071		2	COTTER PIN, CABLE ATTACHING
44	68023		1	HOUSING, CABLE
45	10-24234		2	SCREW, CONTROL HOUSING ATTACHING (1")
46	16-29208		2	STUD, PORT CONTROL HOUSING (2 1/2")
47	12-26168		2	WASHER, PORT CONTROL HOUSING STUD
48	11-46793		2	NUT, PORT CONTROL HOUSING STUD
49	65956		1	,COVER, STARTBOARD CONTROL HOUSING
50	10-25504		2	SCREW, COVER ATTACHING (3/4")
51	84-76407		1	WIRING HARNESS (AVAILABLE IN LENGTHS OF 10', 15', 20', AND 40')
54	86-60878		4	TERMINAL, WIRING HARNESS
55	86-65738		1	TERMINAL BLOCK
56	74596		1	PLATE, MICRO SWITCH MOUNTING
57	87-74605		1	SWITCH, MICRO
58	10-63680		2	SCREW, MICRO SWITCH TO PLATE (5/8")
59	13-24658		2	LOCKWASHER, MICRO SWITCH SCREW
60	11-63683		2	NUT MICRO SWITCH SCREW
61	54211		1	IGNITION SWITCH (WITH KEYS) KEY PART #C-30431 <b>WHEN ORDERING REPLACEMENT KEYS ALSO LIST NUMBER STAMPED ON KEY.</b>
62	68863		1	BEZEL, IGNITION SWITCH
63	55738A1		2	SWITCH ASSEMBLY, PUSH BUTTON
64	55691		2	COVER, PUSH BUTTON SWITCH
65	84-76353		1	HARNESS, TRIM(AVAILABLE IN LENGTHS OF 10', 15', 25' AND 45')

# STARTER MOTOR ASSEMBLY, COMPLETE





# STARTER MOTOR ASSEMBLY, COMPLETE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	50-72467		1	STARTER MOTOR ASSEMBLY, COMPLETE
1	11-68580		1	NUT, RETAINING - DRIVE ASSEMBLY
2	23-61788		1	SPACER, DRIVE ASSEMBLY
3	24-61790		1	SPRING, ANTI DRIFT
4	68575		1	DRIVE ASSEMBLY
5	74966		1	PLATE ASSEMBLY, DRIVE END
6	10-74968		2	BOLT, THUR - PLATE TO END CAP
7	13-61789		2	LOCKWASHER, THRU BOTL
8	12-57383		1	WASHER, THRUST - ARMATURE
9	74964		1	ARMATURE
10	63292		1	BRUSH SET
11	23-57387		1	BUSHING, INSULATIONG - INPUT STUD
12	12-57388		1	WASHER, INSULATING - INPUT STUD
13	12-38013		1	WASHER, INPUT STUD
14	13-38019		1	LOCKWASHER, INPUT STUD
15	11-20890		1	NUT, INPUT STUD
16	61787		2	HOLDER, BRUSH
17	10-68586		2	SCREW, BRUSH AND HOLDER TO CAP
18	68579		1	END CAP ASSEMBLY, COMMUTATOR

# PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
20427	FLOAT, FUEL GAUGE . . . . .	61	15	32979	BATTERY LEAD (POSITIVE)	49	7
20430	RETAINER, FUEL GAUGE . .	61	13	32988	BATTERY LEAD (NEGATIVE)	49	8
22628	BEZEL, IGNITION SWITCH TO CONTROL HOUSING . .	65	50	34621	SWITCH, SAFETY . . . . .	65	52
22789	"D" WASHER, WIRING HARNESS CLIP SCREW . .	65	57	34670--2	LEVER, NEUTRAL WARM-UP	63	17
22831A1	CHECK UNIT ASSEMBLY (ENGINE END) . . . . .	59	15	34671	LEVER, THROTTLE - CONTROL HOUSING . . . .	63	4
22833	ADAPTOR, CHECK UNIT (FUEL LINE) . . . . .	19	28	34672	CAM ROLLER, THROTTLE LEVER . . . . .	63	7
23004	RETAINER, CHECK VALVE . .	19	11	34679	PLATE, THRUST - CONTROL HOUSING . . . . .	63	11
23069	STEM, CHECK UNIT ADAPTOR . . . . .	19	29	34682	LEVER, SHIFT - CONTROL HOUSING . . . . .	63	36
25067	BUMPER, RUBBER - LOWER MOUNTING SCREW . . . .	37	28	34689--2	LEVER, CONTROL . . . . .	63	31
26113	RACE, OUTER (PAIR) . . . . .	25	10	34992	ROLLER, DETENT SPRING . .	63	3
26901	BUMPER, RUBBER - SOLENOID BRACKET . . .	49	38	35474	COVER, LOWER MOUNT CLAMP . . . . .	39	37
27912	BATTERY TERMINAL, POSITIVE (WITH BOLT AN DNUT) . . . . .	65	59	35608	CLAMP, LOWER MOUNT TO DRIVE SHAFT HOUSING . .	37	34
27913	BATTERY TERMINAL , NEGATIVE (WITH BOLT AND NUT) . . . . .	65	58	36005	GRIP, CONTROL LEVER . . .	63	32
28203	BUMPER, STEERING ARM . .	31	17	37417	COVER, TRIM - DRIVE SHAFT HOUSING . . . . .	37	5
28205	STRAP STOP, DRIVE SHAFT HOUSING TO SWIVEL BRACKET . . . . .	31	11	37440	BRACKET, MOUNT SUPPORT - CYLINDER BLOCK . . . . .	23	28
28860	FRAME, RETAINING - FUEL TANK COVER . . . . .	61	20	37445	SUPPORT, WIRING HARNESS - BOTTOM COWL . . . . .	27	10
28897A1	INDICATOR AND FLOAT ASSEMBLY . . . . .	61	14	37587	SWIVEL, THROTTLE LEVER TO THROTTLE CABLE . . .	9	6
28897A2	FUEL GAUGE ASSEMBLY, COMPLETE . . . . .	61	--	37637	BOOT, FUEL CONNECTOR - BOTTOM COWL . . . . .	27	9
29479A32	FUEL LILNE ASSEMBLY (12')	59	1	37640	MOUNT, RUBBER FRONT SUPPORT BRACKET . . . .	3	34
29479A33	FUEL LINE ASSEMBLY (8')	59	1	37641	SEAL, EXHAUST ELBOW . .	43	37
29759	SWITCH, CHOKE . . . . .	65	46	37896	GUIDE BLOCK, LINK ROD . .	27	32
30021	BLANKET, SOUND ABSORBING . . . . .	5	14	37918	SEAL, EXHAUST EXTENSION PLATE . . . . .	29	3
30053	COLLAR, CHOKE SWITCH TO CONTROL HOUSING . .	65	47	37940	PAD, SOUND - DRIP TRAY . .	27	3
30185A1	BAYONET BODY ASSEMBLY (FUEL TANK END) . . . . .	59	10	38032	STRIP, RETAINING - EXHAUST EXTENSION PLATE SEAL . . . . .	29	4
30187	STEM, BAYONET BODY . . .	59	11	38051	PLATE, SUPPORT - EXHAUST TUBE SEAL . . .	43	38
30188	CUP WASHER, ADAPTOR . .	19	32	38279	LATCH, CONTROL CABLE FASTENING - ANCHOR BRACKET . . . . .	27	34
30188	WASHER, CUPPED - BAYONET BODY SPRING	59	14	38674	BAG, STARTER ROPE . . . .	5	8
30413	HOOK, COWL LATCH FASTENING . . . . .	5	13	39019	SPACER, LOWER - REVERSE LOCKING . . . .	43	45
30624	SLIDE, CROSS PIN . . . . .	45	51	39021	CAM, REVERSE LOCKING . .	43	46
30625	FOLLOWER, CAM . . . . .	45	50	39180	JUMPER WIRE, CHOKE SWITCH TO IGNITION SWITCH . . . . .	65	48
30795	JUMPER WIRE, SAFETY SWITCH TO IGNITION SWITCH . . . . .	65	51	39519	CAP, BARREL RETAINER - ANCHOR BRACKET . . . .	27	25
31014	MOUNT, RUBBER - REAR SUPPORT BRACKET . . . .	3	21	39616	BOOT, CONTROL CABLES - BOTTOM COWL . . . . .	27	6
31640A1	TRIM TAB, GEAR HOUSING	45	70	39618	LEVER, NYLON - SHIFT CABLE LOCKING . . . . .	27	26
32435	PLATE, FACE - WATER PUMP BASE TO WATER PUMP BODY . . . . .	41	21				

# PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
42706A1	BRACKET ASSEMBLY, TOP			52023	CAP, NYLON - ADJUSTING		
	COWL - FRONT . . . . .	3	29		SCREW . . . . .	9	30
45194A27	POWER TRIM KIT . . . . .	1	-	52100	WEAR PLATE, LINK ROD . .	27	33
45196A2	BRACKET ASSEMBLY,			52699	COVER, GEAR HOUSING . .	45	69
	MOUNTING - SHOCK			52732	BRACKET, ANCHOR -		
	CYLINDER (STARBOARD)	53	12		CONTROL CABLES . . . . .	27	24
45197A2	CONTROL VALVE			52739	HINGE, COWL LATCH - TOP		
	ASSEMBLY . . . . .	49	10		COWL . . . . .	3	10
45286	PLUNGER, LIMIT SWITCH			52862A2	DRIP TRAY ASSEMBLY,		
	ACTUATING . . . . .	53	14		BOTTOM COWL . . . . .	27	2
45287	COVER, LIMIT SWITCH . . . .	53	32	52887	GUIDE, PUSH ROD -		
45289	COVER, INLET - TRANSOM	53	35		REVERSE LOCKING . . . .	37	14
45326A2	SWITCH ASSEMBLY, CUT-			52889	NOZZL, TELL TALE HOSE		
	OUT LIMIT . . . . .	53	29		TO BOTTOM COWL . . . . .	27	14
45336	PLATE, MANIFOLD . . . . .	49	9	53078	CAP, PLASTIC - TILT TUBE .	33	7
45377	BRACKET, MOUNTING -			53665	INSERT, THROTTLE		
	HYDRAULIC PUMP TO				COUPLING . . . . .	15	12
	BOAT . . . . .	49	22	53720A2	THROTTLE PICK-UP		
45508	CAM, LIMIT SWITCH				BRACKET ASSEMBLY . . . .	15	10
	ADJUSTING STUD . . . . .	53	25	54196A6	CARRIER ASSEMBLY, "O"		
45876	WIRING HARNESS,				RING . . . . .	25	5
	EXTERNAL . . . . .	65	45	54211	IGNITION SWITCH (WITH		
45880--2	HOUSING, REMOTE				KEYS) KEY PART #C-		
	CONTROL (STARBOARD)	63	1		30431 . . . . .	69	61
45887	CONNECTOR ,			54211	SWITCH, IGNITION (WITH		
	TACHOMETER LEAD TO				KEYS) KEY PART #C-		
	REMOTE CONTROL . . . .	63	24		30431 . . . . .	65	Y.
45939--2	HOUSING, REMOTE			54283A1	PLUNGER AND LINK		
	CONTROL (PORT) . . . . .	63	28		ASSEMBLY, CHOKE		
45940	CAP, TACHOMETER LEAD			54293A4	SOLENOID . . . . .	15	6
	CONNECTOR . . . . .	63	25	54920A1	CHOKE SOLENOID . . . . .	15	1
46096	MOUNT, RUBBER - TOP				LENS ASSEMBLY, FUEL		
	COWL FRAME (HEAVY				GAUGE . . . . .	61	11
	DUTY) . . . . .	3	18	55455	HOOK, TOP COWL LATCH -		
46265	BOTT, RUBBER - STARTER				REAR . . . . .	3	13
	SOLENOID TERMINAL . . .	49	33	55691	COVER, PUSH BUTTON		
46785A1	COWL LATCH ASSEMBLY . .	5	12		SWITCH . . . . .	69	64
46933A2	GROUND STRAP			55719	HANDLE, CONTROL . . . . .	67	12
	ASSEMBLY, TRIM COVER			55738A1	SWITCH ASSEMBLY, PUSH		
	SCREW . . . . .	37	6B		BUTTON . . . . .	69	63
46933A3	GROUND STRAP			55991	BATTERY LEAD (POSITIVE)	49	39
	ASSEMBLY, CYLINDER			55992	BATTERY LEAD (NEGATIVE)	49	39
	BLOCK COVER . . . . .	23	33	56349	SHAFT, REVERSE LOCK		
47341A1	ROPE, STARTER (FOR				PIVOT NOT USED WITH		
	MANUAL STARTING				FULL POWER TRIM . . . . .	33	29
	ONLY) . . . . .	3	9	56703	COLLAR, STARTER MOTOR	7	12
47558	ROD, PUSH - REVERSE			56773	RETAINER, HUB COVER . . .	67	4
	LOCK . . . . .	37	15	56849	KNOB, COWL FRONT		
47559	YOKE, PUSH ROD . . . . .	37	17		COVER FASTENING . . . .	5	2
48039	CAP, NYLON - ADJUSTING			56954	PLATE, CONTROL HANDLE	67	5
	SCREW . . . . .	9	33	57247	STOP, RUBBER - STARTER		
48047A1	LINK ROD ASSEMBLY . . . . .	27	20		MOTOR . . . . .	7	14
48152	SHUTTER, CHOKE -			58805A1	PRIMER BLUB ASSEMBLY . .	59	2
	CARBURETOR . . . . .	15	25	59071	COVER, FUEL INLET . . . . .	19	15
48203	ROD, CHOKE . . . . .	15	22	59369	FACE CAM . . . . .	63	22
48752	INSERT, WATER PUMP			60304A54	SHIFT SHAFT ASSEMBLY,		
	BODY . . . . .	41	24		UPPER . . . . .	27	17
49589	STRAP, CHOKE KNOB TO			60437	MEGAPHONE, EXHAUST . .	29	19
	CHOKE ROD . . . . .	15	19	61787	HOLDER, BRUSH . . . . .	71	16
				62351A1	RECTIFIER ASSEMBLY . . . .	11	7

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Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
63007	MOUNT, RUBBER - TOP			74257A3	PLATE ASSEMBLY, DRIVE		
	COWL FRAME . . . . .	3	18		SHAFT HOUSING . . . . .	29	15
63292	BRUSH SET . . . . .	71	10	74406	BRACKET, MOUNTING -		
63473	TUBE, CUSHION - SHOCK				STARTER SOLENOID . . .	49	40
	PIN (USED WITH FULL			74407	BRACKET, MOUNTING -		
	POWER TRIM) . . . . .	33	20		STARTER SOLENOID . . .	49	34
64505A1	RETAINER ASSEMBLY,			74528	TUBE, TILT - CLAMP		
	PISTON . . . . .	57	12		BRACKET TO SWIVEL		
64507A1	REPAIR KIT . . . . .	57	-		BRACKET . . . . .	33	4
64841A1	COVER ASSEMBLY,			74596	PLATE, MICRO SWITCH		
	COMPLETE - FUEL TANK	61	-		MOUNTING . . . . .	69	56
64841A3	COVER ASS'Y, FUEL TANK(			74646	RETAINER, PUSH BUTTON		
	1/4-18 TAPPED HOLE) . . .	61	9		SWITCHES . . . . .	67	9
65638	BOOT, TUBE MOUNT . . . . .	37	8A	74897	BARREL, SPARK LINK TO		
65655A1	LEVER ASSEMBLY, SHIFT .	67	38		TRIGGER . . . . .	9	40
65657A1	LEVER ASSEMBLY,			74964	ARMATURE . . . . .	71	9
	THROTTLE . . . . .	67	39	74966	PLATE ASSEMBLY, DRIVE		
65665	HUB, CONTROL . . . . .	67	21		END . . . . .	71	5
65672	PLUG, DISCONNECT . . . . .	67	18	75043	CAP, THUMB SCREW . . . . .	33	3
65673	SHAFT . . . . .	67	3	75282	THRUST HUB AND WASHER		
65676	BOOT, RUBBER - SHAFT . .	67	2		ASSEMBLY . . . . .	45	75
65730	SHAFT, THROTTLE . . . . .	67	31	75296	MOUNT, RUBBER - UPPER .	37	20
65799	LINK, LOCKING LEVER TO			75299	MOUNT, RUBBER - LOWER	37	24
	COVER . . . . .	27	29	75778	PLATE, BAFFLE - EXHAUST		
65800	"O" RING, CARRIER . . . . .	25	6		MANIFOLD . . . . .	23	18
65832	PLATE, SUPPORT SHAFT			76039	CAM, SHIFT . . . . .	45	49
	AND DETENT . . . . .	67	35	76062A1	SHAFT ASSEMBLY, SHIFT -		
65953A1	COVER ASSEMBLY, HUB . .	67	1		LOWER (LONG SHAFT) . .	43	39
65955	CONNECTOR . . . . .	67	7	76369	SPACER, BOTTOM COWL		
65956	,COVER, STARTBOARD				(COWL FRONT COVER) .	27	7
	CONTROL HOUSING . . . .	69	49	76385	TILT LOCK ASSEMBLY		
66084	BRACKET, MOUNTING -				(PORT) . . . . .	33	22
	SHOCK CYLINDER (PORT)	53	7	76386	TILT LOCK ASSEMBLY		
66096A1	PLATE ASSEMBLY,				(STARBOARD) . . . . .	33	21
	EXHAUST EXTENSION . .	29	1	76387	TUBE, TILT LOCK . . . . .	33	23
66517	RESTRICTION, CRANKCASE			76395A5	HYDRAULIC PUMP		
	BLEED . . . . .	21	3		ASSEMBLY (SEE NOTE		
66530A6	FUEL PUMP ASSEMBLY . . .	19	1		BELOW) . . . . .	49	1
66599A3	DIAPHRAGM ASSEMBLY . .	19	3	76395A5	HYDRAULIC PUMP		
68023	HOUSING, CABLE . . . . .	69	44		ASSEMBLY, COMPLETE .	47	-
68026	PLATE, RETAINING -			76433	SHIELD, TOP COWL - REAR	3	6
	DISCONNECT PLUG . . . .	67	17	76440	RETAINER, TOP COWL . . . .	3	2
68034	COVER, REMOTE CONTROL	67	13	76505	PAD, BUMPER - TOP COWL		
68162A8	TRIGGER PLATE ASSEMBLY	7	9		RETAINER . . . . .	3	3
68575	DRIVE ASSEMBLY . . . . .	71	4	76509A3	TRIM CYLINDER ASSEMBLY		
68579	END CAP ASSEMBLY,				(SEE PAGE 43 FOR		
	COMMUTATOR . . . . .	71	18		REPAIR KIT) . . . . .	53	1
68863	BEZEL, IGNITION SWITCH .	69	62	76581	LEVER, COWL HATCH		
68876A1	DENTENT ASSEMBLY . . . .	67	26		HINGE . . . . .	3	11
69259	TUBE, MOUNTING - TILT			76714A	ELECTRIC REMOTE		
	STOP . . . . .	55	45		CONTROL ASSEMBLY,		
70692	REVERSE LOCK ASSEMBLY				COMPLETE . . . . .	63	-
	NOT USED WITH FULL			76867	COVER, STARTER MOTOR		
	POWER TRIM . . . . .	33	27		BRACKET - BOTTOM . . . .	21	13
71808	COVER, WATER JACKET -			77013A1	SWIVEL ASSEMBLY, SPARK		
	CYLINDER BLOCK . . . . .	23	13		LINK . . . . .	9	34
73218	COVER, IGNITION COIL . . .	11	30	77013A1	SWIVEL ASSEMBLY,		
73519A1	TILT STOP . . . . .	55	44		THROTTLE LEVER . . . . .	9	11
73755A1	KNOB, CHOKE ROD . . . . .	15	17				
73984	YOKE, BOTTOM . . . . .	31	15				

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Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
77122	SHAFT, SHIFT - LOWER (EXTRA LONG SHAFT) ..	43	39	N.S.S.	ROD, SCRAPER .....	57	13
77520A1	BEARING CARRIER ASSEMBLY .....	45	64	N.S.S.	SEAL, SLIPPER - PISTON ..	57	10
77544	SEAL, SOUND ABSORBING - TOP .....	5	10	10-20037	SCREW, RETAINER ATTACHING .....	19	12
77669	PIN, MOUNTING TUBE .....	55	46	10-20359	SCREW, CENTER MAIN BEARING LOCKING .....	21	20
77790	STRIP, SOUND ABSORBING	5	7	10-20411	SCREW, FUEL TANK COVER TO FUEL TANK .....	61	22
78025A	REMOTE CONTROL ASSEMBLY, COMPLETE (ELECTRIC) .....	67	-	10-20411	SCREW, VALVE BODY TO RESERVOIR .....	47	4
78184	TUBE, EXHAUST .....	37	8	10-20650	SCREW, CONNECTOR TO DISCONNECT (3/8") .....	67	8
79479	PLATE, ELECTRICAL MOUNTING .....	11	1	10-20847	SCREW, THROTTLE STOP LEVER .....	17	18
79897	FRAME, TOP COWL SUPPORT .....	3	16	10-21140	SCREW, MOUNTING BRACKET TO HYDRAULIC PUMP(1/2") .....	49	35
79900	LEVER, THROTTLE .....	9	1	10-21937	SCREW, LOWER SHOCK PIN	35	32
79903	HOUSING, THROTTLE - LOWER .....	9	22	10-22523	SCREW, LOWER CARBURETOR FILTER SCREEN TO CARB. (5/8")	15	29
85082	HOUSING, THROTTLE - UPPER .....	9	19	10-22956	SCREW, REAR HOOK TO TOP COWL (7/8") .....	3	14
85300	LINK ROD, THROTTLE .....	9	16	10-22968	SCREW, CENTER MAIN BEARING CLAMPING .....	25	13
85301	SPARK LINK .....	9	39	10-23015	SCREW, UPPER CARBURETOR FILTER SCREEN TO CARB. (1") ..	15	29
85441	THROTTLE CAM .....	9	18	10-24234	SCREW, ANCHOR BRACKET TO CYLINDER BLOCK (1")	27	30
85943A1	LEVER, THROTTLE (UPPER CARBURETOR) .....	15	7	10-24234	SCREW, BRACKET TO CYLINDER BLOCK (1") ..	23	29
86295	BASE, FUEL PUMP .....	19	13	10-24234	SCREW, CONTROL HOUSING ATTACHING (1")	69	45
86316	COVER, EXHAUST MANIFOLD .....	23	20	10-24234	SCREW, MOUNTING BRACKET TO HYDRAULIC PUMP (1") .....	49	23
86472	BRACKET, TOP COWL SUPPORT - REAR .....	3	20	10-24942	SCREW, LIMIT SWITCH COVER TO MOUNTING BRACKET (7/16") .....	53	34
86473	COVER, STARTER MOTOR BRACKET - TOP .....	21	9	10-25158	SCREW, ADJUSTING - LOWER HOUSING (1 1/2")	9	31
86967	PLATE, RETAINING - LIMIT SWITCH CAM .....	53	26	10-25299	SCREW, CHOKE SOLENOID (3/4") .....	15	4
87872	COVER, TRANSFER PORT ..	23	30	10-25299	SCREW, RETAINER TO TOP COWL (3/4") .....	3	4
87937	SHAFT, THROTTLE AND SPARK ADVANCE .....	9	24	10-25504	SCREW, COVER ATTACHING (3/4") .....	69	50
87990	CHAMBER, PULSE - FUEL PUMP .....	19	14	10-25575	SCREW, VENT - FILLER CAP .....	61	4
87991	POINTER, TIMING .....	3	37	10-25764	SCREW, MERCURY SWITCH TO PLATE (5/8") .....	11	5
N.S.S.	"O"RING (1 1/2" X 1 5/8" X 1/16") .....	57	1	10-25764	SCREW, RECTIFIER TO IGNITION PLATE (5/8") ..	11	8
N.S.S.	"O"RING (1 1/4" X 1 7/16" X 1/16") .....	57	4	10-26251	SCREW, SWITCH BOX TO IGNITION COIL (7/8") .....	11	26
N.S.S.	"O"RING (1 3/4" X 1 15/16" X 1/8") .....	57	9	10-28200	SCREW, STRAP STOP TO DRIVE SHAFT HOUSING (2 7/8") .....	31	12
N.S.S.	"O"RING (1 5/8" X 1 13/16" X 1/8") .....	57	6				
N.S.S.	"O"RING (1 7/8" X 2" X 1/8") ..	57	8				
N.S.S.	"O"RING (1 15/16" X 1 1/2" X 1/8") .....	57	7				
N.S.S.	"O"RING (3/4" X 15/16" X 1/8") .....	57	2				
N.S.S.	"O"RING (5/8" X 3/4" X 1/16")	57	3				
N.S.S.	"O"RING (7/32" X 11/32" X 1/16") .....	57	5				
N.S.S.	PISTON, ROD - HEAVY DUTY .....	57	11				
N.S.S.	RETAINER, SCRAPER .....	57	14				

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Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
10-28634	SCREW, FILLER - HYDRAULIC PUMP	47	8	10-37941	SCREW, REMOTE CONTROL HOUSING CLAMPING	63	40
10-28634	SCREW, FILLER - HYDRAULIC PUMP	49	3	10-38257	SCREW, VENT - HYDRAULIC PUMP	47	7
10-28636	SCREW, PLATE TO CYLINDER BLOCK (3/4")	11	2	10-38257	SCREW, VENT - HYDRAULIC PUMP	49	5
10-28636	SCREW, TIMING POINTER ATTACHING (3/4")	3	38	10-38601	SCREW, STARTER SOLENOID TO PLATE (1/2")	11	11
10-28636	SCREW, TRANSFER PORT COVER MOUNTING (3/4")	23	32	10-45263	SCREW, MOUNTING BRACKET TO UPPER SHOCK PIN (2 1/4")	53	8
10-28667	SCREW, PLATE TO CYLINDER BLOCK (1")	11	2	10-45264	SCREW, SHOCK CYLINDER TO LOWER SHOCK PIN (1.9/16")	53	4
10-29256	SCREW, LOWER MOUNT CLAMP TO DRIVE SHAFT HOUSING	37	36	10-45265	SCREW, BLEED - SHOCK CYLINDER	53	2
10-29722	SCREW, COVER TO LOWER CLAMP MOUNT	39	39	10-45328	SCREW, SHOCK CYLINDER TO MOUNTING BRACKET (3 9/16")	53	19
10-30720	SCREW, WATER PUMP BODY TO GEAR HOUSING (2 1/4")	41	29	10-45775	SCREW, MAIN BEARING CLAMPING	25	17
10-30902	SCREW, SAFETY SWITCH TO CONTROL HOUSING	65	54	10-47184	SCREW, PLATE TO CONTROL HOUSING (1 1/2")	67	36
10-32293	SCREW, CRANKCASE TO CYLINDER BLOCK (1 3/4")	21	17	10-47220	SCREW, THRUST PLATE TO NEUTRAL WARM-UP LEVER	63	12
10-32417	SCREW, FLYWHEEL PLATE	7	5	10-47255	SCREW, CUT-OUT LIMIT SWITCH TO MOUNTING BRACKET (9/16)	53	31
10-32866	SCREW, INLET COVER TO BOAT (2")	53	38	10-47828	SCREW, DRIVE - SWIVEL BRACKET	31	6
10-34290	SCREW, STARTER SOLENOID TO MOUNTING BRACKET (5/8")	51	43	10-48408	SCREW, DRIP TRAY TO BOTTOM COWL (1/2")	27	4
10-34676	SCREW, SHIFT LEVER TO CONTROL HOUSING	63	38	10-48408	SCREW, TELL TALE NOZZLE TO BOTTOM COWL (1/2")	27	15
10-34676	SCREW, THROTTLE LEVER TO NEUTRAL WARM-UP LEVER	63	5	10-48591	SCREW, SPACER TO BOTTOM COWL (1/2")	27	8
10-34900	SCREW, REMOTE CONTROL TO BOAT (4 1/4")	65	42	10-48591	SCREW, STRAP TO CHOKE ROD (1/2")	15	23
10-37260	SCREW, TERMINAL BLOCK TO CONTROL HOUSING (7/16")	63	27	10-49318	SCREW, LOWER MOUNT (5 1/2")	37	25
10-37260	SCREW, WIRING HARNESS CLIP TO CONTROL HOUSING (7/16")	65	56	10-49554	BOLT, STEERING ARM TO UPPER MOUNT (5 7/8")	31	18
10-37342	SCREW, GRIP TO CONTROL LEVER (7/16")	63	33	10-52195	SCREW, FLOAT BOWL COVER	17	13
10-37370	SCREW, FUEL FILTER COVER ATTACHING (5/8")	19	16	10-53016	SCREW, CRANKCASE TO CYLINDER BLOCK (1 1/4")	21	17
10-37370	SCREW, SHIELD TO TOP COWL (5/8")	3	7	10-53167	SCREW, WATER JACKET COVER TO CYLINDER BLOCK (7/8")	23	15
10-37559	SCREW, THROTTLE LEVER TO EXHAUST COVER	9	2	10-53576	SCREW, MANIFOLD COVER MOUNTING	23	21
10-37562	SCREW, REAR BRACKET TO BOTTOM COWL (1")	3	27	10-54803	SCREW, CONNECTING ROD	25	28
10-37562	SCREW, REAR BRACKET TO FRAME (1")	3	24	10-56500	SCREW, VALVE AND MANIFOLD PLATE TO PUMP (1 1/4")	49	14
10-37571	SCREW, SEAL AND RETAINING STRIP TO EXT. PLATE (1/2")	29	5	10-57807	SCREW, TRIM COVER TO BOTTOM COWL	37	6

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10-57841	SCREW, CRANKCASE TO CYLINDER BLOCK (2 3/4")	21	17	10-69052	SCREW, GROUND WIRE TO BOTTOM COWL	11	23
10-60293	SCREW, THROTTLE LEVER	15	8	10-69079	SCREW (7/16")	67	37
10-60480	SCREW, MEGAPHONE TO DRIVE SHAFT HOUSING PLATE (1 1/8")	29	20	10-69092	SCREW, FRONT BRACKET TO BOTTOM COWL (1 1/4")	3	30
10-62204	SCREW, REED STOP MOUNTING	25	21	10-69092	SCREW, FRONT BRACKET TO TOP COWL FRAME (1 1/2")	3	32
10-62568	SCREW, GROUND STRAP ATTACHING	37	6C	10-69100	SCREW, COVER MOUNTING (1")	23	25
10-62568	SCREW, GROUND STRAP ATTACHING (3/8")	23	34	10-69268	SCREW, BOTTOM COVER ATTACHING (1 7/8")	21	14
10-62568	SCREW, RETAINER TO FUEL TANK COVER (5/16")	61	17	10-69375	SCREW, UPPER AND LOWER SHOCK MOUNTING PIN	35	41
10-63680	SCREW, MICRO SWITCH TO PLATE (5/8")	69	58	10-70903	SCREW, PLATE TO CONTROL HANDLE (1/2")	67	6
10-65210	SCREW, GEAR HOUSING (LONG SHAFT)	45	74	10-73013	SCREW, FUEL PUMP ATTACHING (1 1/2")	19	17
10-66023	SCREW, ADAPTOR PLATE TO HOUSING PLATE (2")	29	8	10-73169	SCREW, END CAP MOUNTING (1")	23	6
10-66023	SCREW, HOUSING PLATE TO DRIVE SHAFT HSG. (2")	29	10	10-73657	SCREW, CRANKCASE TO CYLINDER BLOCK (1 1/2")	21	17
10-66024	SCREW, TRIM TAB TO GEAR HOUSING (1 3/4")	45	71	10-74968	BOLT, THUR - PLATE TO END CAP	71	6
10-66104	SCREW, THROTTLE BRACKET MOUNTING	15	11	10-75168	SCREW, ADJUSTING - LOWER HOUSING (2 1/4")	9	28
10-68298	BOLT, CLAMP BRACKET TO BOAT TRANSOM (LOWER)	33	13	10-75168	SCREW, ADJUSTING - THROTTLE LEVER	9	8
10-68298	BOLT, HYDRAULIC PUMP TO BOAT (3 1/4")	49	26	10-75840	SCREW, STATOR ATTACHING (7/8")	7	8
10-68298	BOLT, MOUNTING BRACKET TO BOAT TRANSOM (3 1/4")	53	9	10-76196	SCREW, STRAP TO CHOKE KNOB (5/8")	15	20
10-68299	BOLT, CLAMP BRACKET TO BOAT TRANSOM (UPPER)	33	13	10-77065	SCREW, TOP COVER ATTACHING (2")	21	10
10-68513	SCREW, RETAINING PLATE AND CAM TO SHOCK CYLINDER (3/8")	53	27	10-77167	SCREW, GEAR HOUSING (EXTRA LONG SHAFT)	45	74
10-68586	SCREW, BRUSH AND HOLDER TO CAP	71	17	10-77444	SCREW, RETAINER TO CONTROL HANDLE (5/16")	67	10
10-68909	SCREW, CONTROL LEVER TO FACE CAM(1 1/2")	63	34	10-78492A1	THUMB SCREW ASSEMBLY	33	2
10-68997	SCREW, FLYWHEEL HUB	7	6	10-78495	SCREW, WASHER ATTACHING	33	2A
10-69020	SCREW, WIRING HARNESS CLAMP TO BOTTOM COWL (7/8")	11	19	10-79953	SCREW, GREASE FILLER AND VENT HOLE	43	47
10-69028	SCREW, MOUNTING BRACKET TO HYDRAULIC PUMP (3/4")	51	41	10-86885	SCREW, PLATE TO CYLINDER BLOCK (1 1/2")	11	2
10-69029	SCREW, ADAPTOR TO BOTTOM COWL (1 3/4")	19	33	11-20110	NUT, CARBURETOR FILTER SCREEN FASTENING SCREW	15	31
10-69029	SCREW, SUPPORT TO BOTTOM COWL (1 3/4")	27	11	11-20110	NUT, CHOKE SHUTTER TO CARBURETOR STUD	15	27
10-69034	SCREW, END CAP MOUNTING (1")	23	12	11-20509	NUT, THROTTLE CABLE TO SWIVEL	9	7
10-69035	SCREW, CABLE TO STARTER MOTOR	7	16	11-20509	NUT, THROTTLE LEVER SCREW	9	5
10-69046	SCREW, IGNITION COIL COVER (2")	11	31	11-20664	NUT, LINK ROD	27	22
				11-20696	NUT, SHOCK CYLINDER SCREW	53	21
				11-20890	NUT, INPUT STUD	71	15

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11-21825	NUT, STARTER SOLENOID SCREW	51	45	11-36069	NUT, ADAPTOR SCREW	19	34
11-21908	NUT, MOUNTING BRACKET SCREW	49	25	11-36069	NUT, SUPPORT SCREW	27	11A
11-24652	NUT, REMOTE CONTROL TO BOAT TRANSOM	65	44	11-45076	NUT, IGNITION COIL TERMINAL	11	32
11-24656	NUT, CAM ROLLER TO THROTTLE LEVER PIN	63	10	11-45076	NUT, RECTIFIER TERMINALS	11	9
11-24656	NUT, MOUNTING BRACKET TO HYDRAULIC PUMP THRU BOLT	49	37	11-45076	NUT, SWITCH BOX TERMINAL	11	28
11-25096	NUT, LOWER MOUNT SCREW	37	27	11-45076	NUT, WIRE TO MERCURY SWITCH	11	6
11-25269	NUT, STRAP STOP FASTENING SCREW	31	13	11-45774	NUT, MAIN BEARING CLAMPING SCREW	25	18
11-28587	NUT, SPEED - SPRING RETAINER	61	7	11-45774	NUT, SWIVEL	9	38
11-28770	NUT, CLAMP BRACKET STUD	33	11	11-45774	NUT, SWIVEL TO THROTTLE LEVER	9	15
11-28770	NUT, MOUNTING BRACKET TO CLAMP BRACKET STUD	53	18	11-45812	NUT, JAM - LIMIT SWITCH ADJUSTING STUD	53	24
11-28770	NUT, RUBBER MOUNT TO FRONT SUPPORT BRACKET	3	36	11-46438	NUT, STRAP TO CHOKE ROD SCREW	15	24
11-29250	NUT, CRANKCASE TO CYLINDER BLOCK SCREWS (LOWER)	21	19	11-46793	NUT, PORT CONTROL HOUSING STUD	69	48
11-29488	NUT, INLET COVER SCREW	55	40	11-46887	NUT, BEARING CLAMPING SCREW	25	14
11-29489	NUT, GEAR HOUSING AND DRIVE SHAFT HOUSING STUDS	37	32	11-46887	NUT, CHOKE ROD SPRING TO CARBURETOR STUD	15	35
11-29598	NUT, ADJUSTING SCREW	9	29	11-46887	NUT, LOWER SHOCK PIN SCREW	35	33
11-29598	NUT, ADJUSTING SCREW	9	9	11-47661	NUT, JAM - PUSH ROD	37	16
11-29598	NUT, RUBBER MOUNT TO REAR SUPPORT BRACKET	3	23	11-49091	NUT, CONNECTING ROD SCREW	25	29
11-34688	NUT, REMOTE CONTROL HOUSING CLAMPING SCREW	65	41	11-52707	NUT, PROPELLER	45	77
11-34932	NUT, POWERHEAD STUD	29	23	11-52901	NUT, FLYWHEEL ATTACHING	7	2
11-34933	NUT, GEAR HOUSING AND DRIVE SHAFT HOUSING STUDS	37	30	11-53153	NUT, REED STOP SCREW	25	22
11-34933	NUT, GEAR HOUSING TO DRIVE SHAFT HOUSING STUDS	45	73	11-56041	NUT, TILT TUBE FASTENING	33	6
11-34933	NUT, STEERING ARM BOLT FASTENING	31	19	11-63683	NUT MICRO SWITCH SCREW	69	60
11-34933	NUT, UPPER MOUNT BOLT	37	23	11-64015	NUT, STARTER MOTOR TERMINAL	7	19
11-35521	NUT, LOWER MOUNT CLAMP COVER	39	38	11-64809	NUT, CARBURETOR MOUNTING STUD	17	35
11-35814	NUT, WATER PUMP BODY FASTENING STUD	41	34	11-68219	NUT, ADJUSTING SCREW	9	32
11-35888	NUT, RUBBER MOUNT TO TOP COWL FRAME	3	19	11-68219	NUT, SOLENOID TERMINAL	15	3
11-35888	NUT, WATER PUMP FASTENING SCREW	41	32	11-68219	NUT, SOLENOID TERMINALS (10-32)	11	14
11-35921	NUT, PINION GEAR TO DRIVE SHAFT	41	10	11-68219	NUT, STARTER SOLENOID TERMINAL (#10)	49	30
				11-68292	NUT, SOLENOID TERMINALS (5/16 - 18)	11	16
				11-68292	NUT, STARTER SOLENOID TERMINAL (5/16")	49	32
				11-68411	NUT, CLAMP BRACKET BOLT	33	15
				11-68411	NUT, HYDRAULIC PUMP BOLT	49	27
				11-68411	NUT, MOUNTING BRACKET BOLT	53	11
				11-68580	NUT, RETAINING - DRIVE ASSEMBLY	71	1



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12-20260	WASHER, GREASE FILLER AND VENT HOLE SCREW	43	48	12-45176	WASHER, GEAR HOUSING TO DRIVE SHAFT HOUSING STUDS	45	72
12-20260	WASHER, SEALING - FILLER SCREW	47	9	12-47247	WASHER, NEEDLE LOCATING	25	31
12-20260	WASHER, SEALING - HYDRAULIC PUMP FILLER SCREW	49	4	12-47840	WASHER, RUBBER - UPPER MOUNT BOLT	37	21
12-20346	WASHER, REMOTE CONTROL SCREW	65	43	12-49221	WASHER, VENT SCREW	61	5
12-20878	WASHER, INLET COVER SCRW	55	39	12-49339	WASHER, LOWER MOUNT SCREW	37	26
12-22753	WASHER, CRANKCASE TO CYLINDER BLOCK SCREWS	21	18	12-52864	WASHER, CLAMP BRACKET TILT TUBE	33	5
12-25970	WASHER, POWERHEAD STUD	29	22	12-57383	WASHER, THRUST - ARMATURE	71	8
12-25970	WASHER, POWERHEAD STUDS	37	12	12-57388	WASHER, INSULATING - INPUT STUD	71	12
12-26168	WASHER, PORT CONTROL HOUSING STUD	69	47	12-59378	WASHER, LOWER BUSHING RETAINER (INNER)	35	39
12-28196	WASHER, UPPER BUSHING RETAINER (INNER)	35	38	12-59572	WASHER, COVER FASTENING KNOB (PLASTIC)	5	4
12-29245	WASHER, MEGAPHONE SCREW	29	21	12-65986	WASHER, NYLON - CONTROL HUB	67	25
12-29245	WASHER, WATER PUMP BODY FASTENING SCREW AND STUD	41	31	12-68025	WASHER, CONTROL HUB	67	23
				12-68032	WASHER, THROTTLE SHAFT	67	30
				12-68229	WASHER, FLYWHEEL ATTACHING	7	3
12-29395	WASHER, THROTTLE LEVER SCREW	9	3	12-68300	WASHER, CLAMP BRACKET BOLT (UPPER)	33	14
12-30164	WASHER, WIRING HARNESS CLAMP SCREW	11	21	12-68410	WASHER, CLAMP BRACKET BOLT (LOWER)	33	14
12-30771	WASHER, COVER FASTENING KNOB (RUBBER)	5	3	12-68410	WASHER, MOUNTING BRACKET BOLT	53	10
12-31263	WASHER, UPPER MOUNT BOLT	37	22	12-69342	WASHER, SWIVEL PIN - UPPER	31	4
12-33786	WASHER, SWIVEL	9	13	12-69374	WASHER, UPPER AND LOWER BUSHING RETAINER (OUTER)	35	40
12-33786	WASHER, SWIVEL	9	36				
12-34675	WASHER, SHIFT LEVER SCREW	63	39	12-69380	WASHER, SWIVEL PIN - LOWER	31	10
12-34675	WASHER, THROTTLE LEVER SCREW	63	6	12-70132	WASHER, WATER JACKET COVER FASTENING SCREW	23	16
12-34680	WASHER, CAM ROLLER PIN	63	9				
12-35462	WASHER, LINK ROD	27	21	12-72761	WASHER, THROTTLE LEVER SCREW	69	41
12-35462	WASHER, THROTTLE HOUSING SCREW	9	26	12-74711	WASHER, FUEL TANK COVER FASTENING SCREW	61	23
12-35462	WASHER, TIMING POINTER SCREW	3	39	12-74726	WASHER, THROTTLE LEVER SCREW	15	8A
12-35950	WASHER, CABLE ATTACHING	69	42	12-76388	WASHER, TILT LOCK (STARBOARD SIDE ONLY)	33	25B
12-36001	WASHER, WATER PUMP BODY FASTENING STUD	41	33	12-76805	WASHER, THRUST - BEARING CARRIER TO GEAR HOUSING	45	62
12-37807	WASHER, SHOCK CYLINDER SCREW (STARBOARD ONLY)	53	20				
12-38013	WASHER, INPUT STUD	71	13	12-77674	WASHER, RUBBER - SHIFT SHAFT BUSHING	43	44
12-38753	WASHER, PLATE SCREW	11	3				

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12-85303	WASHER, PLASTIC - THROTTLE CAM . . . . .	9	21	13-26996	LOCKWASHER, RETAINING PLATE AND CAM SCREW . . . . .	53	28
13-24658	LOCKWASHER, MICRO SWITCH SCREW . . . . .	69	59	13-26996	LOCKWASHER, SOLENOID TERMINAL . . . . .	15	2
13-26992	LOCKWASHER, CONTROL LEVER SCREW . . . . .	63	35	13-26996	LOCKWASHER, SOLENOID TERMINALS (#10) . . . . .	11	13
13-26992	LOCKWASHER, CONTROL VALVE AND MANIFOLD PLATE SCREW . . . . .	49	15	13-26996	LOCKWASHER, STARTER SOLENOID TERMINAL (#10) . . . . .	49	29
13-26992	LOCKWASHER, GROUND WIRE SCREW . . . . .	11	24	13-26996	LOCKWASHER, THRU BOLT . . . . .	47	18
13-26992	LOCKWASHER, MOUNTING BRACKET SCREW . . . . .	49	36	13-26996	LOCKWASHER, WIRING HARNESS CLAMP SCREW . . . . .	11	20
13-26992	LOCKWASHER, MOUNTING BRACKET SCREW . . . . .	51	42	13-29402	WAVE WASHER, SWIVEL . . . . .	9	14
13-26992	LOCKWASHER, REAR HOOK MOUNTING SCREW . . . . .	3	15	13-29402	WAVE WASHER, SWIVEL . . . . .	9	37
13-26992	LOCKWASHER, RUBBER MOUNT TO REAR SUPPORT BRACKET . . . . .	3	22	13-29720	WASHER, WAVE - LINK ROD . . . . .	27	23
13-26992	LOCKWASHER, STARTER MOTOR TERMINAL . . . . .	7	18	13-34678	WASHER, WAVE - NEUTRAL WARM-UP LEVER . . . . .	63	18
13-26992	LOCKWASHER, STARTER SOLENOID SCREW . . . . .	11	12	13-37371	LOCKWASHER, SHIELD SCREW . . . . .	3	8
13-26992	LOCKWASHER, STARTER SOLENOID SCREW . . . . .	51	44	13-38019	LOCKWASHER, INPUT STUD . . . . .	71	14
13-26992	LOCKWASHER, WATER PUMP BODY SCREW . . . . .	41	30	13-39107	LOCKWASHER, MOUNTING BRACKET SCREW . . . . .	49	24
13-26993	LOCKWASHER, BOTTOM COVER SCREW . . . . .	21	15	13-39107	LOCKWASHER, RETAINER TO TOP COWL SCREW . . . . .	3	5
13-26993	LOCKWASHER, CHOKE SOLENOID SCREW . . . . .	15	5	13-60861	WASHER, WAVE - THROTTLE LEVER . . . . .	65	60
13-26993	LOCKWASHER, CLAMP BRACKET STUD . . . . .	33	10	13-61789	LOCKWASHER, THRU BOTL . . . . .	71	7
13-26993	LOCKWASHER, FRONT SUPPORT BRACKET SCREW . . . . .	3	31	13-69150	WASHER, WAVE - TILT LOCK (STARBOARD SIDE ONLY) . . . . .	33	25
13-26993	LOCKWASHER, FRONT SUPPORT BRACKET SCREW . . . . .	3	33	13-86498	WAVE WASHER, SHAFT . . . . .	9	23
13-26993	LOCKWASHER, MOUNTING BRACKET TO CLAMP BRACKET STUD . . . . .	53	17	14-20091	TAB WASHER, BEARING LOCKING SCREW . . . . .	21	21
13-26993	LOCKWASHER, REAR BRACKET SCREW . . . . .	3	26	14-31210	TAB WASHER, PROPELLER NUT . . . . .	45	76
13-26993	LOCKWASHER, REAR SUPPORT BRACKET SCREW . . . . .	3	28	14-52700	TAB WASHER, GEAR HOUSING COVER . . . . .	45	68
13-26993	LOCKWASHER, RUBBER MOUNT TO FRONT SUPPORT BRACKET . . . . .	3	35	15-20085A1	SHIM, END CAP TO CRANKCASE (.005-10) . . . . .	23	11
13-26993	LOCKWASHER, SOLENOID TERMINALS (5/16") . . . . .	11	15	15-30923A1	SHIM, BEARING OUTER RACE TO HOUSING (.002-3-5-10) . . . . .	45	53
13-26993	LOCKWASHER, STARTER SOLENOID TERMINAL (5/16") . . . . .	49	31	15-57007A1	SHIM, BALL BEARING TO BASE . . . . .	41	11
13-26993	LOCKWASHER, TOP COVER SCREWS . . . . .	21	11	15-73644A1	SHIM, END CAP TO CRANKCASE (.006-10) . . . . .	23	5
				16-21085	STUD ADJUSTING - CUT-OUT LIMIT SWITCH (15/16") . . . . .	53	23
				16-29208	STUD, PORT CONTROL HOUSING (2 1/2") . . . . .	69	46
				16-30667	STUD, WATER PUMP BASE AND BODY TO GEAR HOUSING (3 1/8") . . . . .	41	6
				16-39937	STUD, CHOKE ROD SPRING TO CARBURETOR . . . . .	15	33
				16-45282	STUD, MOUNTING BRACKET AND CLAMP BRACKET . . . . .	53	16

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16-56297	STUD, WATER PUMP BASE AND BODY TO GEAR HOUSING (3 3/8")	41	5	17-49930A1	TILT LOCK PIN ASSEMBLY (NOT USED WITH FULL POWER TRIM)	33	12
16-57920	STUD, GEAR HOUSING TO DRIVE SHAFT HOUSING (2 1/16")	41	4	17-58998	PIN, ROLL - COWL LATCH LEVER TO HINGE	3	12
16-57921	STUD, GEAR HOUSING TO DRIVE SHAFT HOUSING (4")	41	3	17-63779	PIN, DOWEL - CYLINDER BLOCK TO MAIN BEARING	21	7
16-59625	STUD, CLAMP BRACKET (NOT USED WITH FULL POWER TRIM)	33	9	17-68672	PIN, CONTROL HUB	67	19
16-64280	STUD, CARBURETOR MOUNTING (1 3/16")	21	4	17-73593A1	SWIVEL PIN AND ARM ASSEMBLY	31	14
16-64281	STUD, CRANKCASE TO EXHAUST EXTENSION PLATE (1 7/8")	21	5	18-25191	COTTER PIN, PUSH ROD PIN	37	19
16-64282	STUD, CYLINDER BLOCK TO DRIVE SHAFT HOUSING PLATE (4")	21	8	18-27071	COTTER PIN, CABLE ATTACHING	69	43
16-69037	STUD, CARBURETOR - CHOKE SHUTTER PIVOT	15	26	18-29623	COTTER PIN, SHIFT AND THROTTLE LEVER PINS	63	21
16-77168	STUD, DRIVE SHAFT HOUSING (EXTRA LONG SHAFT)	37	2	18-36391	COTTER PIN, MOUNTING TUBE PIN	55	47
17-20009	PIN, DETENT - CONTROL HOUSING NEUTRAL WARM-UP LEVER	63	13	18-45882	COTTER PIN, REVERSE LOCK TO SHAFT	33	30
17-20032	DOWEL PIN, CENTER MAIN BEARING	25	8	18-47959	COTTER PIN, TILT LOCK	33	26
17-20032	DOWEL PIN, MAIN BEARING	25	16	19-20011	WELCH PLUG, DETENT PIN AND SPRING RETAINING	63	16
17-20033	PIN, DOWEL - CRANKCASE TO CYLINDER BLOCK	21	6	19-45907	PLUG, FLYWHEEL	7	1
17-20426	RIVET, INDICATOR TO RETAINER	61	16	19-64649	PLUG, PLASTIC - TRIM TAB SCREW HOLE	37	3
17-21438	DOWEL PIN, SPACER EXTRA LONG SHAFT	39	--	21-30430A10	CHECK VALVE ASSEMBLY	19	2
17-23784	DOWEL PIN, DRIVE SHAFT HOUSING PLATE	29	17	21-57306	FITTING, FUEL LINE TO PRIMER BULB	59	4
17-23784	DOWEL PIN, EXHAUST EXTENSION PLATE	29	6	21-57306A1	CHECK VALVE ASSEMBLY	59	3
17-29077	ROLL PIN, TENSION SPRING TO KNOB	5	6	21-77560	CHECK VALVE, BLEED HOSE - UPPER	21	25
17-30632	PIN, CROSS - RATCHET TO PROPELLER SHAFT	45	58	21-77561	CHECK VALVE, BLEED HOSE - LOWER	21	27
17-34673	PIN, CAM ROLLER TO THROTTLE LEVER	63	8	22-25885	ELBOW, BALANCE HOSE	21	28
17-34692	PIN, SHIFT AND THROTTLE LEVERS	63	20	22-46008	PLUG, CONTROL VALVE (1/2-20")	49	17
17-35973	DOWEL PIN, WATER PUMP BASE TO WATER BODY	41	19	22-63186	CONNECTOR, FUEL LINE (ENGINE END)	59	8
17-38311	PIN, COIL SPRING MOUNTING NOT USED WITH FULL POWER TRIM	33	18	22-63187	CONNECTOR, FUEL LINE (FUEL TANK END)	59	7
17-46912	DOWEL PIN, GEAR HOUSING LOCATING	41	2	22-63981	ELBOW, FUEL LINE TO ADAPTOR	19	27
17-47175	PIN, LOCKING LEVER AND COVER FASTENING	27	27	22-64704	FITTING, ELBOW - LOWER CARBURETOR	19	25
				22-64704	FITTING, ELBOW - UPPER CARBURETOR	19	22
				22-64704	FITTING, FUEL OUTLET	19	19
				22-64706	FITTING, TEE - CENTER CARBURETOR	19	24
				22-67892	PLUG, DRAIN (MAGNETIC)	43	47
				22-68307	PLUG, PIPE - CYLINDER BLOCK COVER	23	27
				22-73318	TEE, FUEL LINE	19	23
				22-74036	FITTING, GREASE - SWIVEL BRACKET	31	7
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				22-78279	ELBOW, TELL TALE HOSE TO CYLINDER BLOCK	27	16

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22-85822A1	CONNECTOR ASSEMBLY, SPEEDOMETER . . . . .	41	1A	24-20099	SPRING, LINK ROD TO GUIDE BLOCK . . . . .	27	31
23-26600	BUSHING, SHIFT SHAFT . . .	27	18	24-22227	SPRING, TENSION - VENT SCREW . . . . .	61	6
23-26856	BUSHING, SWIVEL . . . . .	9	12	24-23067	SPRING, ADAPTOR STEM .	19	30
23-26856	BUSHING, SWIVEL . . . . .	9	35	24-24390	SPRING, TENSION - ADJSUTING STUD . . . . .	53	22
23-27132	BUSHING, NYLON - EXHAUST EXTENSION PLATE . . . . .	29	2	24-28659	SPRING, COIL - SWIVEL BRACKET NOT USED WITH FULL POWER TRIM	33	17
23-28198	BUSHING, RUBBER - SHOCK ABSORBER (LOWER) . . .	35	36	24-28975	SPRING, GARTER - INTERNAL WIRING HARNESS . . . . .	11	22
23-28688	SPACER, RUBBER - COIL SPRING POSITIONING . .	33	19	24-30189	SPRING, BAYONET BODY STEM . . . . .	59	13
23-29804	SLEEVE, GUIDE - WATER INLET TUBE . . . . .	43	36	24-30622	SPRING, COMPRESSION - CAM FOLLOWER . . . . .	45	52
23-32171	BUSHING, RUBBER - SHOCK ABSORBER (UPPER) . . . .	35	35	24-30772	SPRING, TENSION - FASTENING KNOB . . . . .	5	5
23-32427	SPACER, CHOKE ROD SPRING STUD . . . . .	15	34	24-30893	SPRING, RETAINING - CROSS PIN . . . . .	45	59
23-33589	BUSHING, NYLON - NEUTRAL WARM-UP LEVER(5/8" I.D.) . . . . .	63	19	24-34683	SPRING, DETENT - CONTROL HOUSING . . . .	63	2
23-33589	BUSHING, NYLON - SHIFT LEVER (5/8" I.D.) . . . . .	63	37	24-35210	SPRING, DETENT PIN . . . .	63	14
23-34677	BUSHING, NYLON - FACE CAM (1" I.D.) . . . . .	63	23	24-35227	SPRING, DETENT PIN TENSION . . . . .	63	15
23-35977	GROMMET, RUBBER - LIFT HOSE AND TRIM HOSE . .	55	43	24-35522	SPRING, TENSION - LOWER MOUNT CLAMP . . . . .	37	35
23-37961--2	SLEEVE, SAFETY SWITCH LEADS . . . . .	65	53	24-45272	SPRING, TENSION - LIMIT SWITCH PLUNGER . . . . .	53	15
23-45280	SPACER, SHOCK CYLINDER - LOWER . . . . .	53	5	24-48230	SPRING, CHOKE ROD TENSION . . . . .	15	32
23-45281	BUSHING, RUBBER - SHOCK CYLINDER . . . . .	53	6	24-57818	SPRING, UPPER FILTER SCREEN SCREW . . . . .	15	30
23-45354	BUSHING, RUBBER - CUT-OUT LIMIT SWITCH . . . .	53	30	24-61790	SPRING, ANTI DRIFT . . . .	71	3
23-45818	BUSHING, THROTTLE LEVER SCREW . . . . .	9	4	24-73190	SPRING, CONTROL HUB . . .	67	20
23-55399	BUSHING NYLON - PORT CONTROL HOUSING . . . .	67	16	24-78203A1	SPRING, REVERSE LOCK TENSION NOT USED WITH FULL POWER TRIM	33	28
23-56774	SPACER, STARTER MOTOR	7	13	24-85442	SPRING, TORSION - SHAFT	9	20
23-57387	BUSHING, INSULATIONG - INPUT STUD . . . . .	71	11	25-20116	GROMMET, CHOKE ROD . .	15	18
23-59624	SPACER, CLAMP BRACKET STUD . . . . .	33	8	25-20415	"O" RING, ADAPTOR STEM .	19	31
23-61788	SPACER, DRIVE ASSEMBLY	71	2	25-20415	"O" RING, BAYONET BODY STEM . . . . .	59	12
23-65830	BUSHING, NYLON - THROTTLE SHAFT . . . . .	67	34	25-21720	"O" RING, CONTROL VALVE TO MANIFOLD PLATE (1/2" O.D.) . . . . .	49	12
23-69132	BUSHING, REVERSE LOCK PIVOT SHAFT . . . . .	31	2	25-21720	"O" RING, HYDRAULIC PUMP . . . . .	47	1
23-69341	BUSHING, SWIVEL BRACKET . . . . .	31	3	25-21720	"O" RING, HYDRAULIC PUMP TO MANIFOLD PLATE . . . . .	49	2
23-70412	SPACER, BALL BEARING TO BASE . . . . .	41	11	25-21720	"O" RING, PUMP TO MANIFOLD PLATE (SEE REFERENCE #2) . . . . .	49	--
23-73203	SPACER, UPPER SHOCK BUSHING TO CLAMP BRACKET . . . . .	35	37	25-25439	"O" RING, SHIFT SHAFT BUSHING . . . . .	43	41
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25-32546	"O" RING, END CAP . . . . .	23	10	27-62362	GASKET, MEGAPHONE TO DRIVE SHAFT HOUSING PLATE . . . . .	29	18
25-33145	"O" RING, WATER PUMP BASE . . . . .	41	15	27-66102	GASKET, PLATE TO DRIVE SHAFT HSG. PLATE . . . . .	29	11
25-45016	"O" RING, SHOCK CYLINDER BLEED SCREW . . . . .	53	3	27-69238	GASKET, POWERHEAD TO EXTENSION PLATE . . . . .	29	7
25-45253	"O" RING, CONTROL VALVE TO MANIFOLD PLATE (5/8" O.D.) . . . . .	49	13	27-72142	GASKET, WATER JACKET COVER . . . . .	23	14
25-45254	"O" RING, CONTROL VALVE TO MANIFOLD PLATE (3/4" O.D.) . . . . .	49	11	27-72506	GASKET, CYLINDER BLOCK COVER . . . . .	23	24
25-45507	GROMMET, RUBBER - INLET COVER . . . . .	53	37	27-72507	GASKET, CYLINDER BLOCK TO BAFFLE PLATE . . . . .	23	17
25-47254	"O" RING . . . . .	23	4	27-72509	GASKET, BAFFLE PLATE TO EXHAUST MANIFOLD COVER . . . . .	23	19
25-57806	GROMMET, PLASTIC - TRIM COVER SCREW . . . . .	37	6A	27-85653	GASKET, TRANSFER PORT COVER . . . . .	23	31
25-62702	"O" RING, TILT LOCK . . . . .	33	25C	27-85653A79	GASKET SET . . . . .	1	-
26-22734	OIL SEAL, SWIVEL BRACKET (TILT LOCK) . . . . .	33	25A	28-30281	KEY, LOCATING - BEARING CARRIER . . . . .	45	67
26-29476	OIL SEAL, END CAP . . . . .	23	3	28-56654	KEY, IMPELLER DRIVE . . . . .	41	28
26-29476	OIL SEAL, END CAP . . . . .	23	9	28-68024	KEY, CONTROL HUB . . . . .	67	22
26-31489	OIL SEAL, WATER PUMP BASE . . . . .	41	17	29-47270	BEARING, NEEDLE - PISTON PIN . . . . .	25	30
26-31507	OIL SEAL, WATER PUMP BASE . . . . .	41	18	29-52168	BEARING, NEEDLE - OUTER RACE . . . . .	25	9
26-37448	OIL SEAL, SWIVEL BRACKET . . . . .	31	5	30-62567	BEARING, BALL - UPPER . . . . .	25	3
26-38970	SEAL, RUBBER - WATER INLET TUBE . . . . .	29	16	30-63742	BEARING, BALL - LOWER . . . . .	25	4
26-38970	SEAL, RUBBER - WATER INLET TUBE . . . . .	41	26	31-30894A1	TAPERED ROLLER BEARING ASSEMBLY . . . . .	45	54
26-60898	SEAL, DRIVE SHAFT HOUSING PLATE . . . . .	29	14	31-30895	BEARING, ROLLER - FORWARD GEAR . . . . .	45	55
26-70608	OIL SEAL, STARBOARD MOUNTING BRACKET . . . . .	53	13	31-30956	BEARING, ROLLER - BEARING CARRIER . . . . .	45	65
26-76384	OIL SEAL, SHIFT SHAFT BUSHING . . . . .	43	43	31-32898	BEARING, ROLLER - DRIVE SHAFT . . . . .	41	7
26-76868	OIL SEAL, BEARING CARRIER . . . . .	45	66	31-62596A1	BEARING ASSEMBLY, CRANKPIN . . . . .	25	27
27-25568	GASKET, FILLER CAP TO FUEL TANK . . . . .	61	8	31-69220	ROLLER BEARING, DRIVE SHAFT . . . . .	41	12
27-28862	GASKET, COVER ASSEMBLY TO FRAME . . . . .	61	19	32-33909A3	TUBE ASS'Y (1/4-18 CONNECTOR & 1/2" TUBE) . . . . .	61	10
27-32433	GASKET, LOWER - WATER PUMP BASE TO FACE PLATE . . . . .	41	20	32-34395A1	HOSE, BALANCE - MAIN BEARING (6 1/4") . . . . .	21	29
27-32434	GASKET UPPER - FACE PLATE TO WATER PUMP BODY . . . . .	41	22	32-34395A1	HOSE, DRIP TRAY TO BOTTOM COWL (8") . . . . .	27	5
27-33146	GASKET, WATER PUMP BASE . . . . .	41	14	32-34395A1	HOSE, TELL TALE - EXHAUST COVER TO BOTTOM COWL (21 1/2") . . . . .	27	13
27-45274	GASKET, INLET COVER . . . . .	53	36	32-45327	HOSE, TRIM - CYLINDER TO CONTROL VALVE (5') - 13/32" O.D. . . . .	55	41
27-45275	GASKET, LIMIT SWITCH COVER . . . . .	53	33	32-45959	HOSE, LIFT - CYLINDER TO CONTROL VALVE (5') - 17/32" O.D. . . . .	55	42
27-48164	GASKET, CARBURETOR FLANGE . . . . .	17	34	32-54936	HOSE, BLEED (22") . . . . .	21	26

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Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
32-70432	FUEL LINE, ADAPTOR TO FUEL PUMP (16")	19	26	54-27764	CLAMP, PRIMER BULB TO CHECK VALVE (LARGE)	59	5
32-70432	FUEL LINE, FUEL PUMP TO CARBURETOR (6 1/4" - 2 3/4")	19	20	54-55206	CLAMP, FUEL LINE TO CHECK VALVE (SMALL)	59	6
32-77121	TUBE, WATER INLET (EXTRA LONG SHAFT)	37	7	54-55206	CLAMP, FUEL LINE TO CONNECTOR	59	9
33-68057	SPARK PLUG (CHAMPION #L76-V)	13	37	54-61001	CLAMP, TRIGGER HARNESS	7	10
34-56007A1	REED SET, MATCHED - MAIN BEARING	25	19	54-63153	CLIP, HARNESS TO COIL COVER	13	39
34-56008	REED STOP, MAIN BEARING REED VALVES	25	20	54-68424	CLAMP, FUEL LINE ATTACHING	19	21
35-57819	SCREEN ASSEMBLY, FILTER - CARBURETOR	15	28	54-76368	CLAMP, WIRING HARNESS TO BOTTOM COWL	11	18
35-59072	SCREEN, FUEL INLET	19	8	55-28414	PIN, LOWER SHOCK MOUNTING	35	31
36-25392A2	FILLER CAP ASSEMBLY	61	3	55-28416	PIN, UPPER SHOCK MOUNTING	33	16
37-64043	DECAL, CONTROL HOUSING (MERCCONTROL)	63	30	55-58780A2	SHOCK ABSORBER NOT USED WITH FULL POWER TRIM	35	34
37-75881	DECAL, FUEL TANK	61	-	56-68030	RING, RETAINING - THROTTLE PINION	67	33
37-76703	DECAL, CONTROL HOUSING (MARINER) - NOT AS SHOWN	63	29	84-60466A1	CABLE ASSEMBLY, IGNITION COIL (BLACK)	11	33
37-77992	DECAL, REMOTE CONTROL COVER (NOT AS SHOWN)	67	14	84-62310A3	CABLE ASS'Y, SWITCH BOX TO SWITCH BOX (WHITE AND BLACK)	11	27
37-87133A79	DECAL SET	1	-	84-66008A1	WIRE ASSEMBLY, PLATE TO STARTER MOTOR (BLACK)	7	15
39-78811A12	RING, PISTON OVERSIZED (.15)	25	--	84-73453	WIRE ASSEMBLY, SOLENOID TO STARTER MOTOR (YELLOW)	7	17
39-78816A12	RING, PISTON	25	25	84-74023	CONNECTOR AND HARNESS	49	18
40-52035	LOCK RING, PISTON PIN	25	24	84-76353	HARNESS, TRIM (AVAILABLE IN LENGTHS OF 10', 15', 25' AND 45')	69	65
43-65731	GEAR, THROTTLE	67	24	84-76407	WIRING HARNESS	69	51
43-65732	PINION GEAR, THROTTLE	67	32	84-85532	WIRING HARNESS, TERMINAL	11	17
43-65733	GEAR, SHIFT	67	27	84-85537A1	HARNESS ASSEMBLY, COIL TO SWITCH BOX (#1, 3 AND 5)	13	38
43-65734	PINION GEAR, SHIFT	67	29	84-85537A2	HARNESS ASSEMBLY, COIL TO SWITCH BOX (#2, 4 AND 6)	13	38
43-68447	FORWARD GEAR	45	56	85-71006A1	PROTECTOR, HIGH TENSION CABLE	11	36
43-68548	GEAR, PINION - DRIVE SHAFT	41	9	85-78866	INSULATOR, STARTER SOLENOID	13	40
43-76250	REVERSE GEAR	45	61	86-60878	TERMINAL, WIRING HARNESS	69	54
44-52542	SHAFT, PROPELLER	45	60	86-63577	TERMINAL BLOCK, CONNECTOR LEADS	63	26
45-69251	DRIVE SHAFT (LONG SHAFT)	41	8	86-65738	TERMINAL BLOCK	69	55
45-77159	DRIVE SHAFT (EXTRA LONG SHAFT)	41	8	87-33386A2	SWITCH ASSEMBLY, MERCURY	11	4
46-64141A1	WATER PUMP BODY ASSEMBLY	41	23	87-68033	SWITCH, PUSH BUTTON (RED)	67	11
46-73804A1	WATER PUMP BASE ASSEMBLY	41	16				
47-65960	IMPELLER, WATER PUMP	41	27				
50-72467	STARTER MOTOR	7	11				
50-72467	STARTER MOTOR ASSEMBLY, COMPLETE	71	-				
52-34239	RATCHET, SLIDING GEAR	45	57				
53-26933	RING, SNAP - OUTER RACE	25	11				
53-28903	FASTENER, RETAINING FRAME TO FUEL TANK	61	21				
53-29641	"E" RING, RETAINING - SHIFT SHAFT	43	40				
53-73591	RETAINING RING, BOTTOM YOKE ATTACHING	31	16A				

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87-68691	SWITCH, PUSH BUTTON (BLACK) . . . . .	67	11	1161-5940A2	END CAP ASSEMBLY . . . . .	23	2
87-74605	SWITCH, MICRO . . . . .	69	57	1225-1529	FUEL TANK (6 GALLON) . . .	61	1
89-68258	STARTER SOLENOID . . . . .	49	28	1225-1529A16	FUEL TANK ASSEMBLY , COMPLETE (6 GALLON) . .	61	-
89-76545	SOLENOID, STARTER . . . . .	11	10	1368-7472A1	CARBURETOR ASSEMBLY (TOP) . . . . .	15	9
90-84517	MARINER 115 PARTS LIST .	1	-	1368-7472A1	CARBURETOR ASSEMBLY (TOP) . . . . .	17	1
92-25234--1	GLUE, ADHESIVE - BLANKET FASTENING . . .	5	--	1368-7472A3	CARBURETOR ASSEMBLY (CENTER/BOTTOM) . . . . .	15	9
92-27109--1	ADHESIVE COMPOUND, EMBLEM FASTENING . . .	5	--	1368-7472A3	CARBURETOR ASSEMBLY (CENTER/BOTTOM) . . . . .	17	1
248-5977A28	FLYWHEEL ASSEMBLY, COMP. . . . .	7	4	1395-4540	SCREW, BODY (IDLE TUBE)	17	21
332-2854	BOOT, HIGH TENSION CABLE . . . . .	11	35	1395-4541	SCREW, PLUG - MAIN FUEL JET CHANNEL . . . . .	17	29
332-5524A1	SWITCH BOX ASSEMBLY . .	11	25	1395-4542	SCREW, PLUG - MAIN NOZZLE . . . . .	17	27
338-4995A2	COIL ASSEMBLY, IGNITION	11	29	1395-4543	SCREW, BODY CHANNEL . .	17	32
392-2529	SPRING SET, BRUSH TENSION . . . . .	47	16	1395-4555	INLET NEEDLE, SEAT AND GASKET . . . . .	17	6
392-2618	CAN, VALVE BODY . . . . .	47	3	1395-4804	SCREW, FLOAT BOWL COVER . . . . .	17	14
392-2623	WASHER, THRUST - ARMATURE . . . . .	47	10	1395-4808	GASKET AND PACKING SET (1 PER CARBURETOR) . .	17	--
392-2936	VALVE BODY AND GEAR ASSEMBLY . . . . .	47	2	1395-5353	FLOAT ASSEMBLY . . . . .	17	2
392-2937	SEAL, RESERVOIR TO VALVE BODY AND GEAR	47	5	1395-5680	COVER, FLOAT BOWL . . . .	17	10
392-2938	BOLT SET, THRU - PLATE AND FRAME TO RESERVOIR . . . . .	47	17	1395-5734	HOSE, ECONOMIZER . . . . .	17	12
392-2939	RESERVOIR ASSEMBLY . . .	47	6	1395-6029	JET, MAIN FUEL (.068) . . .	17	28
392-2940	PLATE ASSEMBLY, COMMUTATOR END . . . . .	47	14	1395-6030	JET, MAIN FUEL (.070) . . .	17	28
392-2941	BRUSH SET, COMMUTATOR END PLATE . . . . .	47	15	1395-6207	JET, MAIN FUEL (.072) . . .	17	28
392-2942	FIELD AND FRAME ASSEMBLY . . . . .	47	12	1395-7614	SHAFT, THROTTLE (TOP) . .	17	19
392-2943	ARMATURE, FIELD AND FRAME . . . . .	47	11	1395-7639	SHUTTER, THROTTLE . . . .	17	22
392-2944	BALL, COMMUTATOR END PLATE . . . . .	47	13	1395-7640	REPAIR PARTS KIT (1 PER CARBURETOR) . . . . .	17	--
398-5454A8	STATOR ASSEMBLY . . . . .	7	7	1399-3527	SHAFT, THROTTLE (CENTER/BOTTOM) . . . . .	17	19
436-6646A2	CRANKSHAFT ASSEMBLY . .	25	1	1399-3794	JET, MAIN FUEL (.074) - STANDARD . . . . .	17	28
535-5397A4	CENTER MAIN BEARING ASSEMBLY . . . . .	25	7	1399-6249	JET, BOWL VENT (.096) . . .	17	11
540-5266A5	MAIN BEARING ASSEMBLY, VALVE TYPE . . . . .	25	15	1399-97	LEVER, THROTTLE (SEE NOTE BELOW) . . . . .	17	17
622-4850A3	CONNECTING ROD AND CAP ASSEMBLY . . . . .	25	26	1440-6625A3	CLAMP BRACKET ASSEMBLY . . . . .	33	1
745-6661A4	PISTON AND PISTON PIN ASSEMBLY . . . . .	25	23	1482-6386A4	SWIVEL BRACKET ASSEMBLY . . . . .	31	1
745-6696A2	PISTON AND PISTON PIN ASSEMBLY OVERSIZED (.15) . . . . .	25	--	1573-5239A4	DRIVE SHAFT HOUSING ASSEMBLY . . . . .	37	1
844-73451A8	CABLE, HIGH TENSION . . . .	11	34	1655-7333A23	GEAR HOUSING ASS'Y . . . .	41	1
852-7740A3	CYLINDER BLOCK AND CRANKCASE ASSEMBLY	21	1	1655-7333A23	GEAR HOUSING ASS'Y . . . .	45	1
852-7740A3	CYLINDER BLOCK AND CRANKCASE ASSEMBLY	23	1	1655-7333A24	GEAR HOUSING ASS'Y, COMP. (LONG SHAFT) . . .	41	-
1023-5070	COVER, CYLINDER BLOCK . .	23	23	1655-7333A24	GEAR HOUSING ASS'Y, COMP. (LONG SHAFT) . . .	45	-
1148-5410A1	END CAP ASSEMBLY, LOWER . . . . .	23	7	1655-7333A26	GEAR HOUSING ASS'Y, COMP. (EXTRA LONG SHAFT) . . . . .	41	-
				2115-6462	GEAR HOUSING ASS'Y, COMP. (EXTRA LONG SHAFT) . . . . .	45	-
					COWL, BOTTOM . . . . .	27	1

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2171-6497A2	COWL FRONT COVER ASSEMBLY (WITHOUT DECALS) .....	5	1				
2172-6498A3	WRAP AROUND COWL ASSEMBLY (WITHOUT DECALS) .....	5	11				