



PARTS CATALOG

8A Horsepower

SERIAL NUMBER

8A	655-000300 AND BELOW
8A	655-300100 AND BELOW
8A682-000551 THRU 007650 (M)
8A682-250101 THRU 250515 (E)
8A682-300826 THRU 308440 (ML)
8A682-550141 THRU 551055 (EL)

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NOTE: Indented description indicate that these parts are included in preceeding assembly.

AR = As Required

NSS = Not Sold Separate

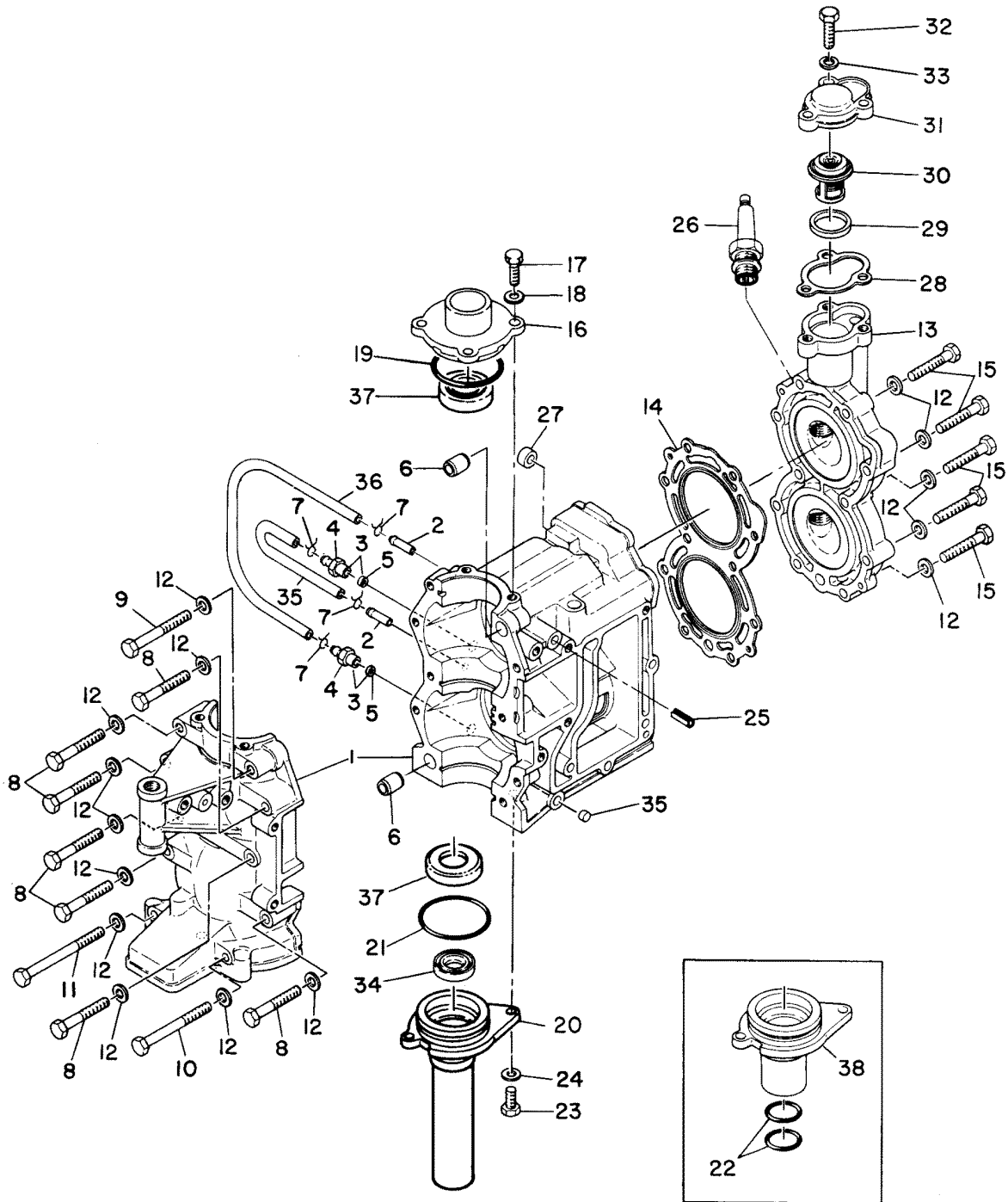
OPT = Optional

NS = Not Shown

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CRANKCASE AND CYLINDER HEAD

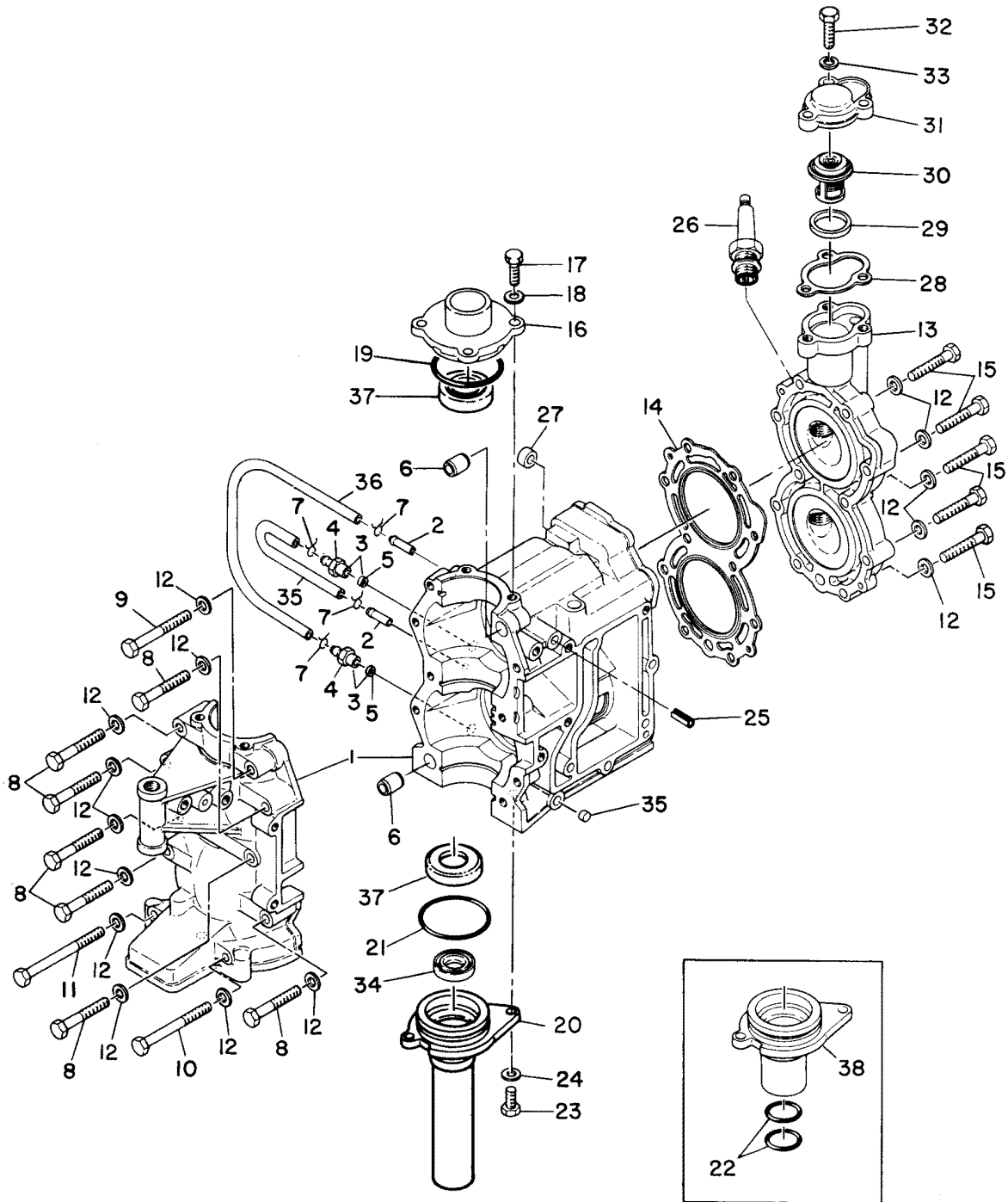


CRANKCASE AND CYLINDER HEAD

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	870-6777M		1	CRANKCASE AND CYLINDER ASS'Y SERIAL 00000000-00026575
	870-6915M		1	CRANKCASE AND CYLINDER ASS'Y SERIAL 00026576-09999999
2	22-80122M		2	FITTING, FEED BACK HOSE SERIAL 00000000-00026575
	22-80743M		2	FITIING, FEED BACK HOSE... SERIAL 00026576-09999999
3	21-80105M		2	CHECK VALVE ASS'Y... SERIAL 00000000-00026575
	21-80727M		2	CHECK VALVE ASS'Y... SERIAL 00026576-09999999
4	22-80106M		2	FITTING...
5	21-80107M		2	CHECK VALVE...
6	17-82161M		2	PIN, DOWEL-CRANKCASE...
7	54-82046M		4	CLAMP, FEED BACK HOSE...
8	10-82429M		7	BOLT, CRANKCASE ATTACHING...
9	10-82430M		1	BOLT, CRANKCASE ATTACHING...
10	10-82433M		1	BOLT, CRANKCASE ATTACHING...
11	10-82435M		1	BOLT, CRANKCASE ATTACHING...
12	12-81792M		20	WASHER...
13	968-6775M		1	HEAD, CYLINDER...
14	27-81027M		1	GASKET, CYLINDER HEAD...
15	10-82427M		10	BOLT, CYLINDER HEAD ATTACHING...
16	82659M		1	HOUSING, OIL SEAL-UPPER... SERIAL 00000000-00020160
	81038M		1	HOUSING, OIL SEAL-UPPER... SERIAL 00020161-09999999
	83086M		1	HOUSING, OIL SEAL-UPPER CHROME (OPTIONAL)... SERIAL 00000000-00020160
	83087M		1	HOUSING, OIL SEAL-UPPER (OPTIONAL)... SERIAL 00020161-09999999
17	10-82422M		4	BOLT, SEAL HOUSING ATTACHING... SERIAL 00000000-00020160
	10-82423M		4	.. SERIAL 00020161-09999999
18	13-82199M		4	WASHER, SEAL HOUSING BOLT...
19	25-82276M		1	O-RING, UPPER OIL SEAL HOUSING...
20	81039M		1	HOUSING, OIL SEAL-LOWER... SERIAL 00020161-09999999
21	25-82277M		1	O-RING, LOWER OIL SEAL HOUSING...
22	25-82746M		2	O-RING, LOWER OIL SEAL HOUSING... SERIAL 00000000-00020160
23	10-82449M		2	BOLT, LOWER OIL SEAL HOUSING ATTACHING...
24	12-82214M		2	WASHER, OIL SEAL BOT...
25	17-82160M		1	PIN, ROLL-CYLINDER...
26	33-82370M		2	SPARK PLUG, B-6HS (NGK)...
27	80562M		1	DAMPER, IGNITION COIL...
28	27-81031M		1	GASKET, THERMOSTAT COVER...
29	23-82622M		1	SPACER, THERMOSTAT... SERIAL 00000000-00020160
	12-81835M		1	SPACER, THERMOSTAT... SERIAL 00020161-09999999
30	81028M		1	THERMOSTAT...
31	82658M		1	COVER, THERMOSTAT... SERIAL 00000000-00020160

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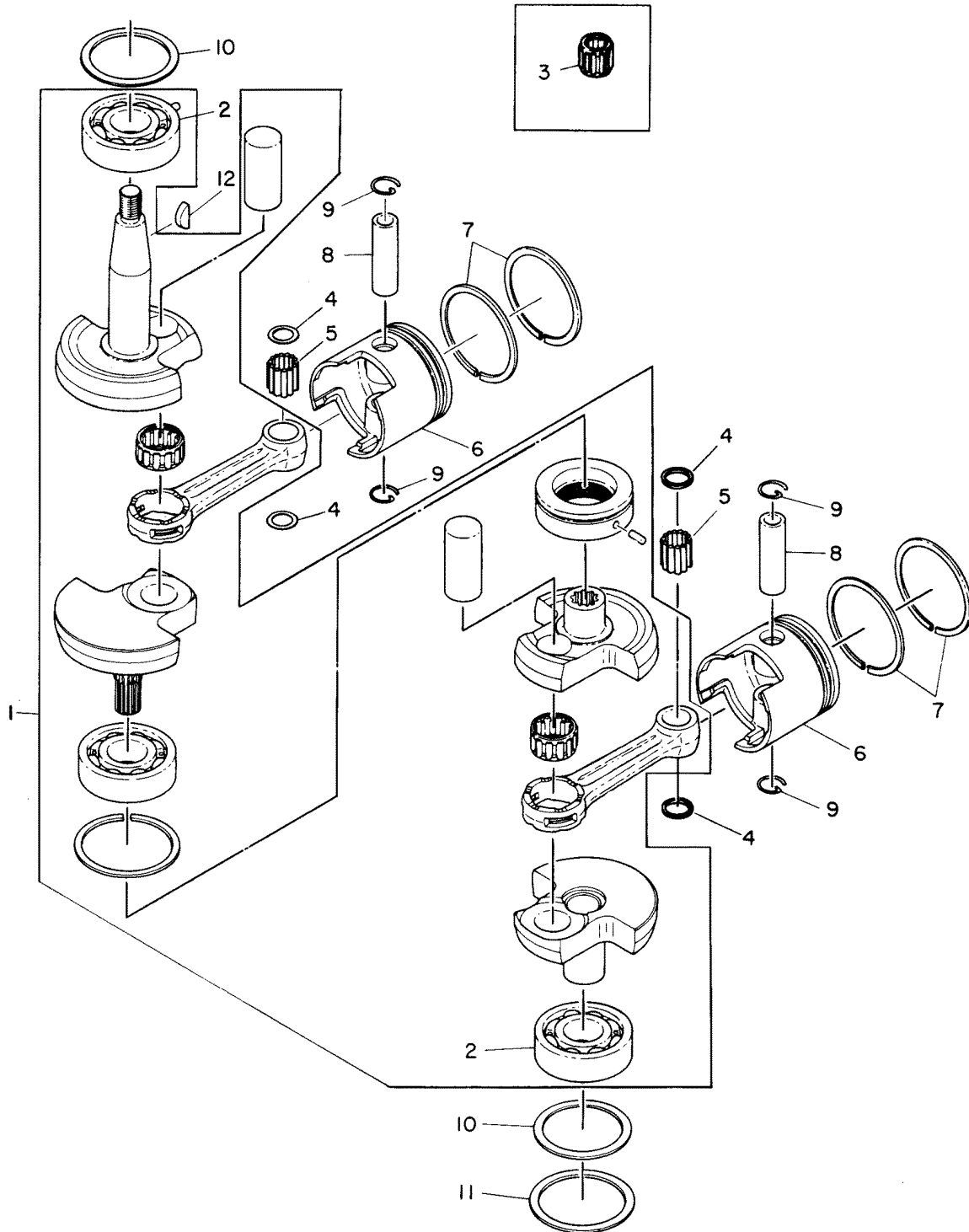
CRANKCASE AND CYLINDER HEAD



CRANKCASE AND CYLINDER HEAD

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
31	81030M		1	COVER, THERMOSTAT... SERIAL 00020161-09999999
32	10-82424M		3	BOLT, THERMOSTAT COVER...
33	13-82197M		3	LOCKWASHER, COVER BOLT...
34	26-82225M		1	OIL SEAL, LOWER HOUSING...
35	32-81043M		1	HOSE, FUEL FEED BACK... SERIAL 00000000-00026575
	32-81998M		1	HOSE, FUEL FEED BACK... SERIAL 00026576-09999999
36	32-81997M		1	HOSE, FEED BACK... SERIAL 00000000-00026575
	32-83088M		1	HOSE, FEED BACK... SERIAL 00026576-09999999
37	26-82243M		2	OIL SEAL...
38	82660M		1	HOUSING, OIL SEAL-LOWER... . SERIAL 00000000-00020160

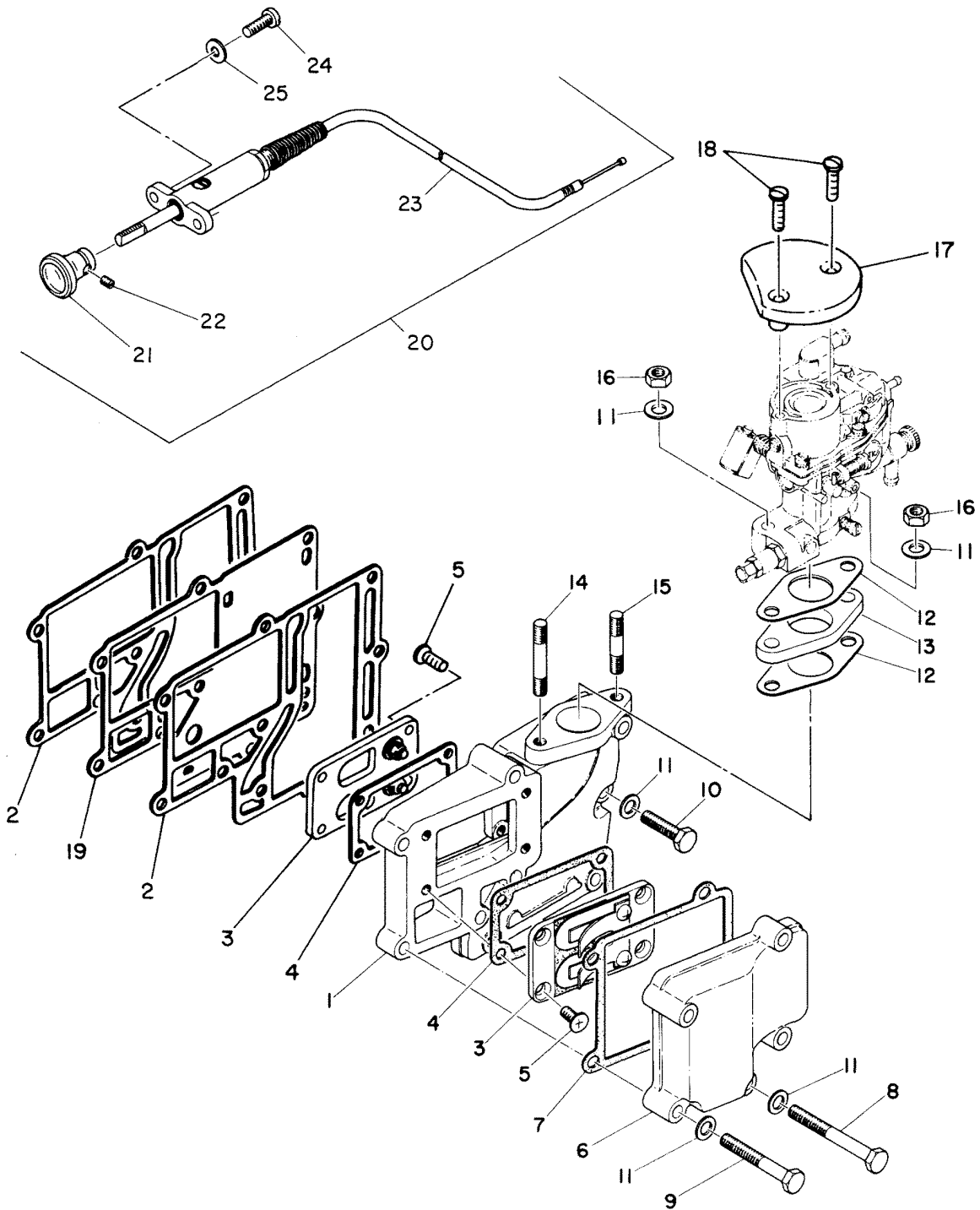
CRANKSHAFT AND PISTON



CRANKSHAFT AND PISTON

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	463-6776M		1	CRANK SHAFT ASS'Y...
2	30-82299M		2	BEARING...
3	31-82835M		2	BEARING, CONNECTING ROD-SMALL END... . SERIAL 00000000-00020160
4	12-81816M		4	WASHER... SERIAL 00020161-09999999
5	29-82350M		56	BEARING, NEEDLE... . SERIAL 00020161-09999999
6	761-6936M		AR 2	PISTON (50.96MM) (STD)...
	761-6743M		0	PISTON (50.97 MM) (STD)...
	761-6744M		0	PISTON (50.98MM) (STD)...
	761-6746M		0	PISTON (1ST O.S. 51.25MM)...
	761-6747M		0	PISTON (2ND O.S. 51.50MM)...
7	39-80422M		2	PISTON RING SET (STD)...
	39-80423M		2	PISTON RING SET (1ST O.S. 51.25MM)...
	39-80424M		2	PISTON RING SET (2ND O.S. 51.50MM)
8	41-80005M		2	PIN, PISTON...
9	53-82342M		4	CLIP, PISTON PIN...
10	15-80419M		AR 2	SHIM, CRANKSHAFT (0.2MM)...
	15-80420M		0	SHIM, CRANKSHAFT (0.3MM)...
	15-80421M		0	SHIM, CRANKSHAFT (0.5MM)...
11	23-81841M		1	SPACER, LOWER BEARING...
12	28-81913M		1	KEY,CRANKSHAFT TO FLYWHEEL...

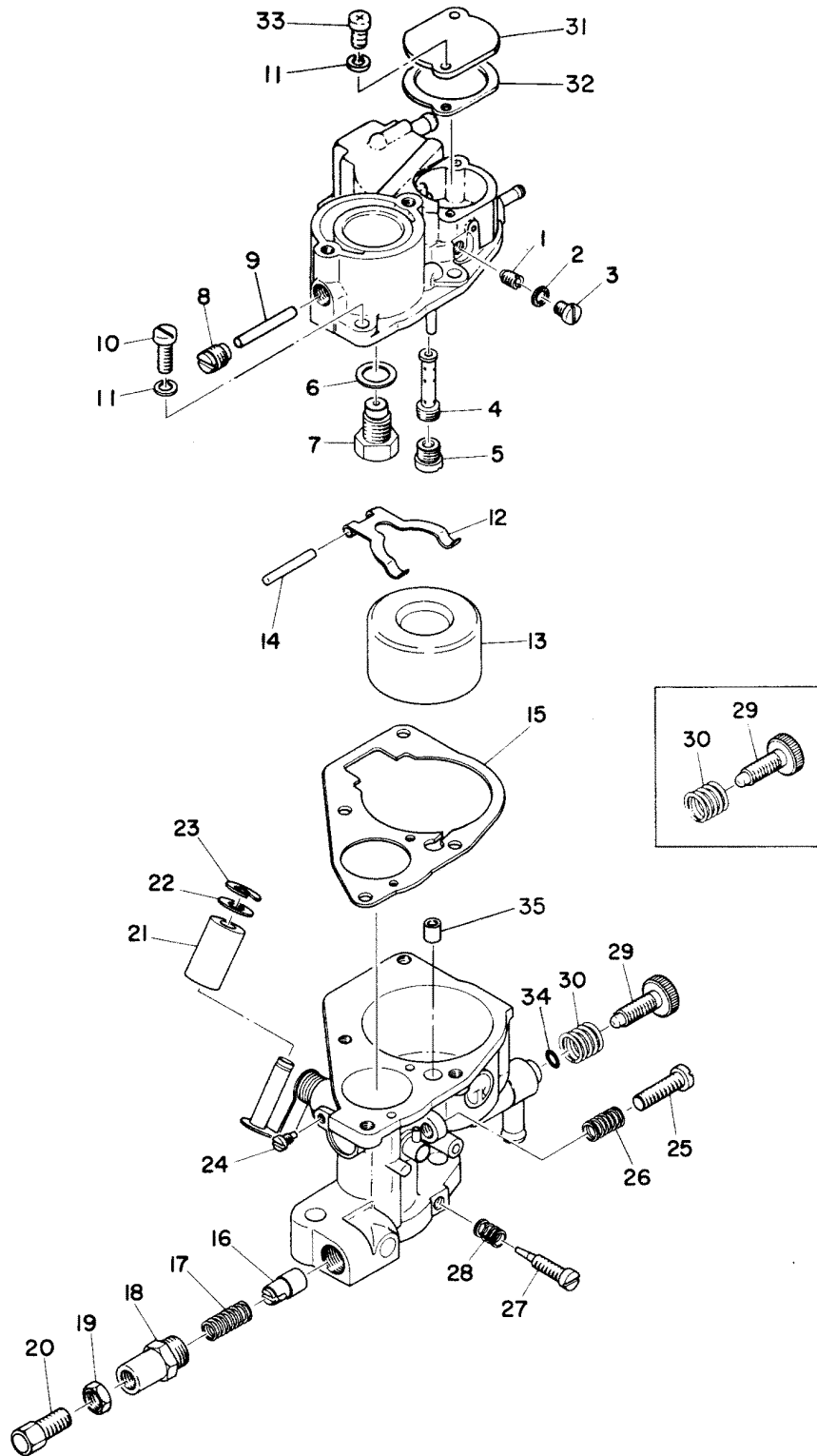
INTAKE MANIFOLD



INTAKE MANIFOLD

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	81033M		1	MANIFOLD, INTAKE
2	27-81034M		2	GASKET, INTAKE MANIFOLD...
3	81032M		2	REED VALVE...
4	27-80425M		2	GASKET, REED VAVLE...
5	10-82535M		8	SCREW, VALVE ATTACHING...
6	80426M		1	COVER, INTAKE MANIFOLD...
7	27-81035M		1	GASKET, INTAKE MANIFOLD COVER...
8	10-82431M		3	BOLT, MANIFOLD ATTACHING...
9	10-82429M		3	BOLT, MANIFOLD ATTACHING...
10	10-82425M		4	BOLT, MANIFOLD ATTACHING...
11	13-82199M		12	WASHER...
12	27-80427M		2	GASKET, CARBURTOR TO MANIFOLD... SERIAL 0000000-00021180
	27-80427M		1	GASKET, CARBURETOR TO MANIFOLD... SERIAL 00021181-09999999
13	80428M		1	SPACER, CARBURETOR TO MANIFOLD... . SERIAL 0000000-00021180
14	16-81732M		1	STUD, CARBURETOR ATTACHING...
15	16-81731M		1	STUD, CARBURETOR ATTACHING... . SERIAL 0000000-00021180
	16-81728M		1	.. SERIAL 00021181-09999999
16	11-82381M		2	NUT, CARBURETOR ATTACHING...
17	81036M		1	COVER, AIR INTAKE...
18	10-82481M		2	SCRE, COVER ATTACHING...
19	81046M		1	PLATE, MANIFOLD...
20	80483M		1	CHOKE ASS'Y...
21	80624M		1	KNOB, CHOKE...
22	10-80485M		1	SCRWE...
23	80482M		1	CABLE, CHOKE...
24	10-82520M		2	SCREW, PANHEAD...
25	12-82196M		2	WASHER, PLATE...

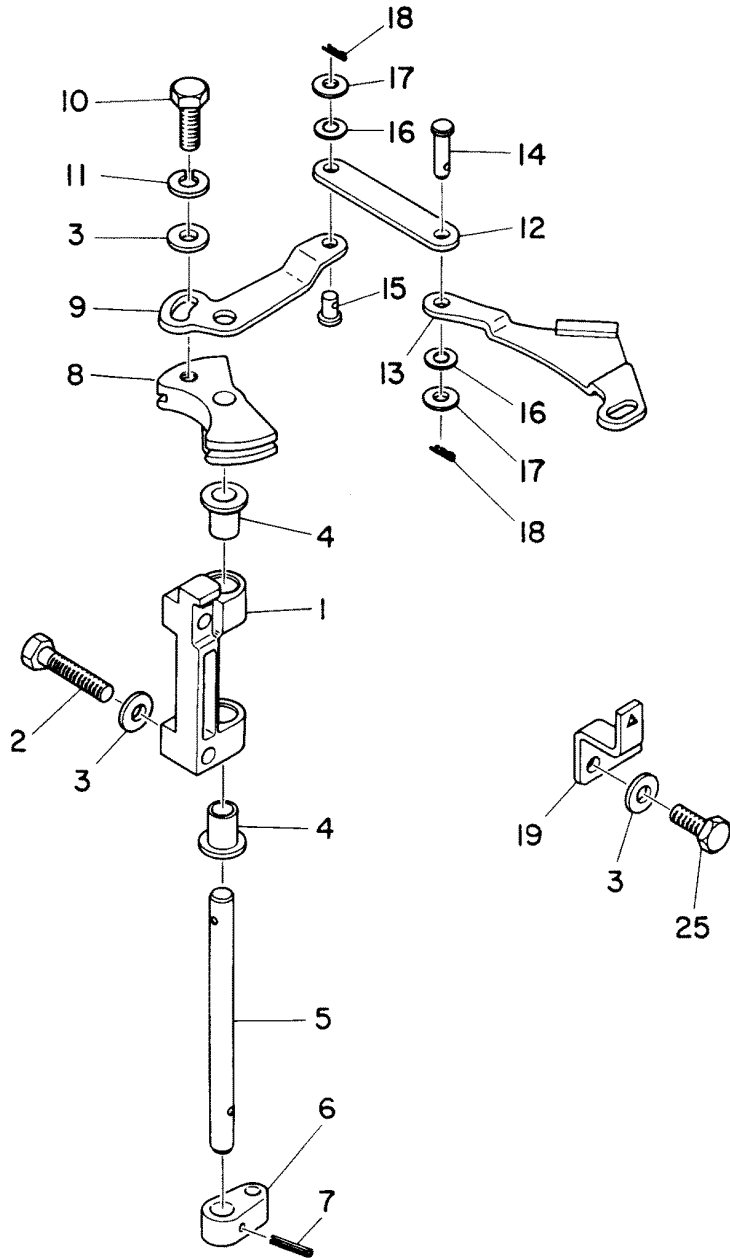
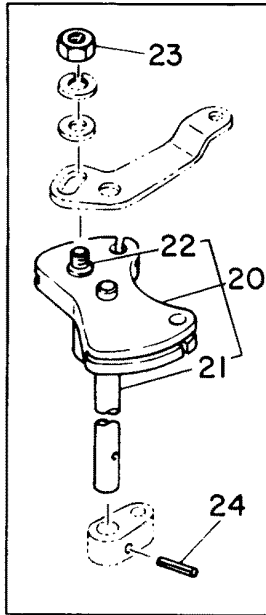
CARBURETOR



CARBURETOR

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
0-1	1383-6913M		1	CARBURETOR ASS'Y... . SERIAL 00000000-00021180
	1383-6945M		1	CARBURETOR ASS'Y... SERIAL 71-65415-09999999
	1383-6946M		1	CARBURETOR ASS'Y... . SERIAL 00028101-09999999
1	80440M		1	JET, LOW SPEED (#50)...
2	27-80479M		1	GASKET, JET...
3	10-80435M		1	SCREW, JET STOP...
4	80445M		1	NOZZLE, MAIN...
5	80441M		1	JET, MAIN (#86)...
6	27-80205M		1	GASKET, VALVE SEAT...
7	80453M		1	INLET VALVE SEAT...
8	22-80442M		1	PLUG, MAIN NOZZLE...
9	80439M		1	NOZZLE, MAIN...
10	10-82515M		4	SCREW...
11	13-82206M		6	LOCKWASHER...
12	80452M		1	ARM, FLOAT...
13	80450M		1	FLOAT...
14	17-80451M		1	PIN, FLOAT...
15	27-80449M		1	GASKET, FLOAT BOWL...
16	80446M		1	PLUNGER, CHOKE...
17	24-80438M		1	SPRING, PLUNGER...
18	22-80448M		1	CAP, PLUNGER...
19	11-80431M		1	NUT, PLUNGER...
20	10-80429M		1	BOLT, CHOKE CABLE...
21	23-80486M		1	BUSHING, THROTTLE SHAFT...
22	12-82209M		1	WASHER, THROTTLE SHAFT...
23	53-82328M		1	SNAP RING, THROTTLE SHAFT...
24	10-80434M		1	SCREW, GUIDE-THROTTLE LEVER...
25	10-80433M		1	SET SCREW, THROTTLE LEVER...
26	24-80436M		1	SPRING, THROTTLE LEVER SET SCREW...
27	10-80573M		1	SCREW, AIR ADJUSTING...
28	24-80437M		1	SPRING, AIR ADJUSTING SCREW...
29	22-82643M		1	VALVE, DRAIN... . SERIAL 00000000-00020160
	10-80349M		1	VALVE, DRAIN... . SERIAL 16-65415-09999999
30	24-82641M		1	SPRING, DRAIN VALVE... . SERIAL 00000000-00020160
	24-80331M		1	SPRING, DRAIN VALVE... SERIAL 16-65415-09999999
31	80430M		1	COVER...
32	27-80432M		1	GASKET...
33	10-82513M		2	SCREW...
34	25-80350M		1	O-RING... SERIAL 16-65415-09999999
35	83089M		1	JET, STARTER (#70)... . SERIAL 00000000-00021180
	83090M		1	JET, STARTER (#100)... SERIAL 00021181-09999999

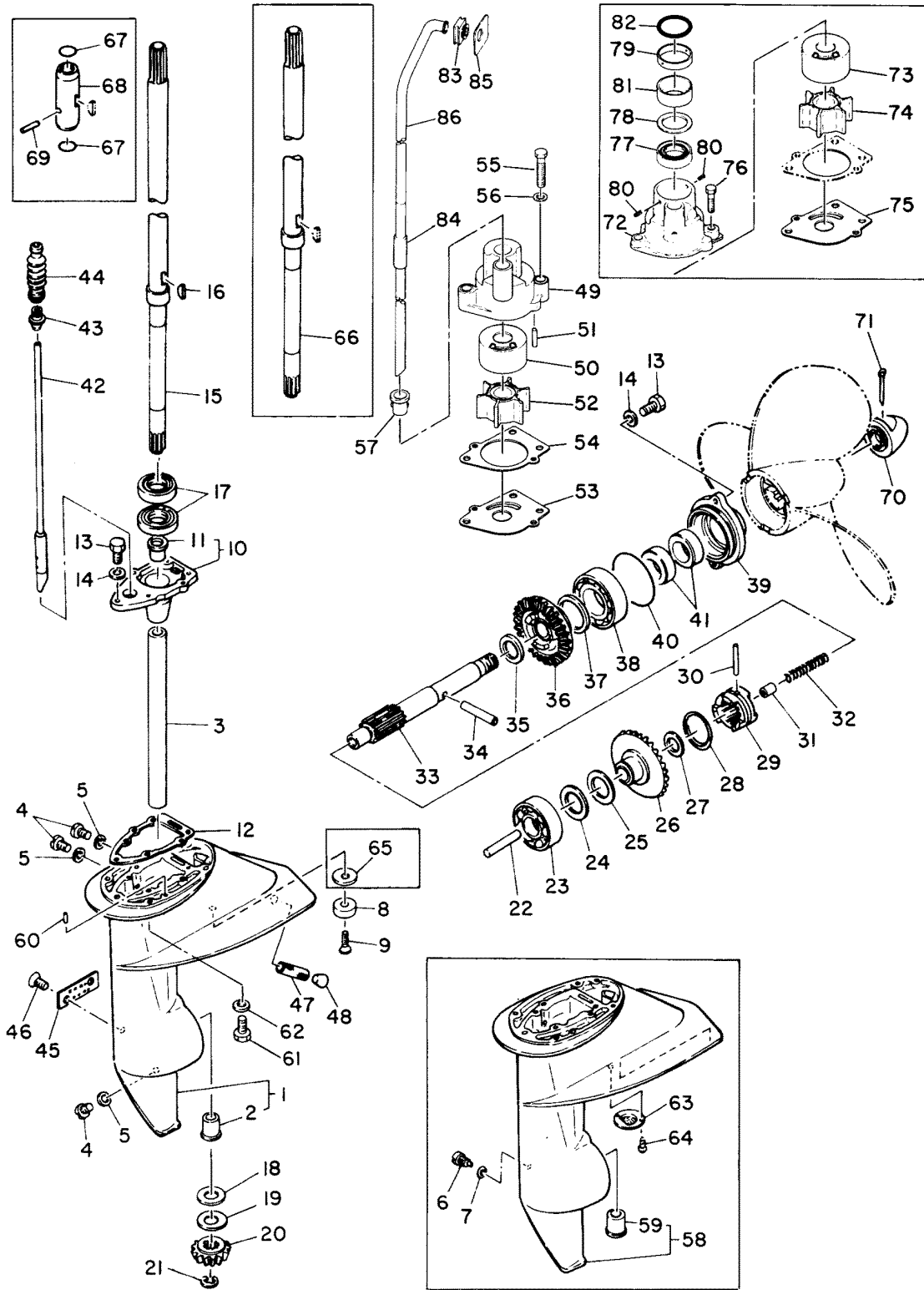
THROTTLE LINKAGE



THROTTLE LINKAGE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	81051M		1	BRACKET, SHAFT...
2	10-82426M		2	BOLT, BRACKET ATTACHING...
3	13-82199M		4	WASHER...
4	23-81945M		2	BUSHING, SHAFT...
5	80499M		1	SHAFT, THROTTLE...
6	81091M		1	CAM, THROTTLE...
7	17-82148M		2	PIN, ROLL-CAM... SERIAL 00000000-00026575
8	81050M		1	PULLEY, THROTTLE CABLE... . SERIAL 00000000-00026575
9	81049M		1	LEVER, MAGNETO CONTROL...
10	10-82422M		1	.. . SERIAL 00000000-00026575
11	13-82197M		1	LOCKWASHER, LEVER BOLT...
12	80489M		1	LINK, MAGNETO CONTROL...
13	80484M		1	CAM, MAGNETO CONTROL...
14	17-80500M		1	PIN, LINK...
15	17-80501M		1	PIN, LINK...
16	13-81865M		2	LOCKWASHER, LINK PIN...
17	12-82209M		2	WASHER, LINK PIN...
18	18-82051M		2	PIN,RETAINING...
19	80487M		1	INDICATOR, MAGNETO TIMING...
20	83070M		1	PULLEY... . SERIAL 00026576-09999999
21	82888M		1	SHAFT, LINK CONNECTING... SERIAL 00026576-09999999
22	10-82872M		1	BOSS, LEVER... . SERIAL 00026576-09999999
23	11-82380M		1	.. . SERIAL 00026576-09999999
24	17-82148M		1	PIN, SPRING... . SERIAL 00026576-09999999
25	10-82422M		1	..

GEARHOUSING ASS'Y

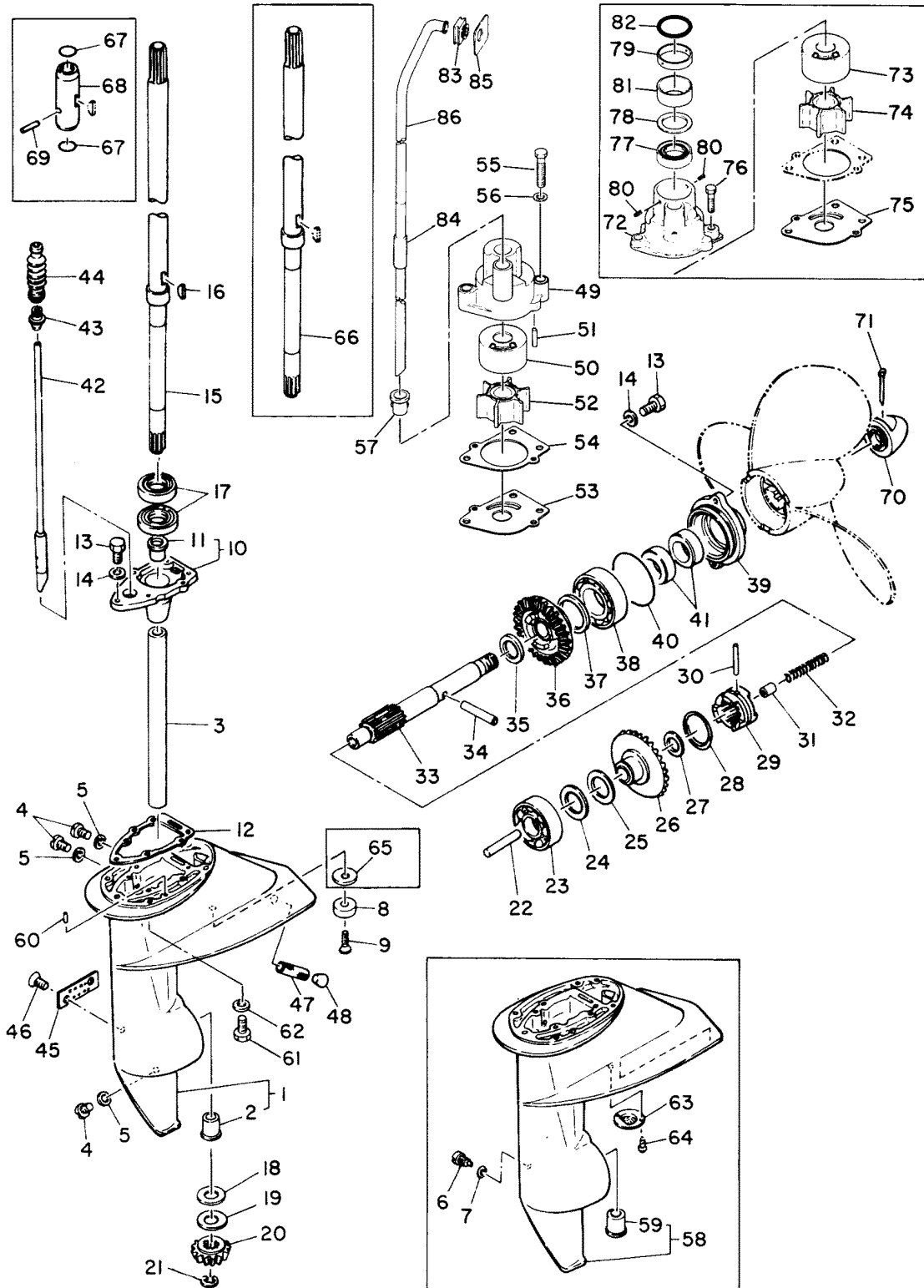


GEARHOUSING ASS'Y

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
0-1	1651-6888M		1	GEARHOUSING ASS'Y (SHORT SHAFT)...
	1651-6889M		1	GEARHOUSING ASS'Y (LONG SHAFT)...
1	1651-6942M		1	GEAR HOUSING... SERIAL 00028236-09999999
2	23-80536M		1	BUSHING, DRIVESHAFT...
3	23-81983M		1	COLLAR, DRIVESHAFT-LOWER...
4	22-81924M		3	PLUG, OIL DRAIN...
5	27-81987M		3	GASKET, DRAIN PLUG...
6	10-81752M		1	SCREW, DETENT...
7	27-81986M		1	GASKET, DETENT SCREW...
8	80051M		1	ANODE...
9	10-82791M		1	SCREW, ANODE ATTACHING...
10	80537M		1	HOUSING, BEARING...
11	80536M		1	BUSHING...
12	27-80535M		1	GASKET, GEAR HOUSING-UPPER...
13	10-82452M		4	BOLT, ATTACHING...
14	12-82214M		7	WASHER...
15	45-81086M		1	DRIVESHAFT, (SHORT)... SERIAL 00020161-09999999
	45-81087M		1	DRIVESHAFT, (LONG)... SERIAL 00020161-09999999
16	28-81912M		1	KEY, COLLAR TO WATER PUMP...
17	26-82228M		2	OIL SEAL...
18	12-81809M		AR	THRUST WASHER, DRIVESHAFT...
19	12-80538M		AR 1	THRUST WASHER, DRIVESHAFT (0.8MM)...
	12-80539M		0	THRUST WASHER, DRIVESHAFT (1.0MM)...
	12-80540M		0	THRUST WASHER, DRIVESHAFT (1.2MM)
	12-80541M		0	THRUST WASHER, DRIVESHAFT (1.4MM)...
20	43-82542M		1	GEAR, PINION...
21	53-82332M		1	SNAP RING, PINION RETAINING...
22	81014M		1	PLUNGER, SHIFT...
23	30-82291M		1	BEARING, FORWARD GEAR...
24	15-80543M		AR	SHIM, FORWARD GEAR ADJUST (0.1MM)...
25	15-80174M		AR	SHIM, FORWARD GEAR ADJUST (0.3MM)...
	15-80175M		AR	SHIM, FORWARD GEAR ADJUST (0.5MM)...
26	43-80542M		1	GEAR ASS'Y, FORWARD...
27	12-82560M		1	WASHER, THRUST FORWARD GEAR...
28	53-82339M		1	RING, CROSS PIN...
29	52-81089M		1	CLUTCH...
30	17-82362M		1	CROSS PIN, CLUTCH...
31	80679M		1	SLIDE, SHIFT...
32	24-82077M		1	SPRING, SHIFT...
33	44-81088M		1	SHAFT, PROPELLER...
34	17-81901M		1	PIN, SHEAR...
35	12-81824M		1	WASHER, THRUST-REVERSE GEAR...
36	43-80544M		1	GEAR ASS'Y, REVERSE...

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GEARHOUSING ASS'Y

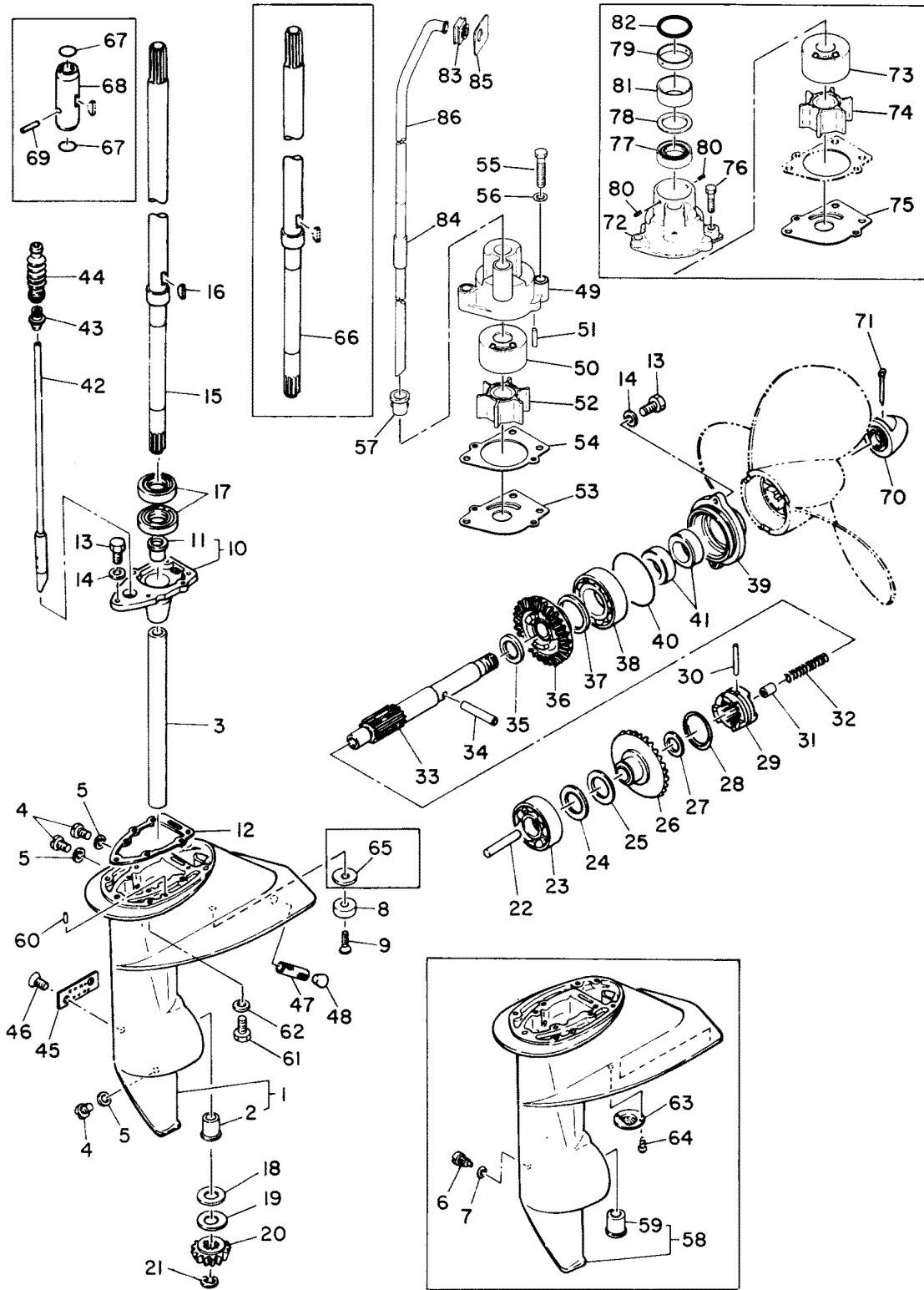


GEARHOUSING ASS'Y

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
37	15-80258M		AR	SHIM, REVERSE GEAR (0.1MM)...
	15-80259M		AR	SHIM, REVERSE GEAR (0.3MM)...
	15-80260M		AR	SHIM, REVERSE GEAR (0.5MM)...
38	30-82294M		1	BALL BEARING, REVERSE GEAR...
39	82548M		1	CAP, GEAR HOUSING...
40	25-82283M		1	O-RING, GEAR HOUSING CAP...
41	26-82226M		2	OIL SEAL...
42	81071M		1	SHAFT, SHIFT-LOWER (SHORT)...
	81072M		1	SHAFT, SHIFT-LOWER (LONG)...
43	23-80530M		1	CAM, SHIFT SHAFT...
44	80529M		1	BOOT, SHIFT SHAFT...
45	83091M		1	COVER, WATER INLET... SERIAL 00028236-09999999
46	10-82482M		2	SCREW... SERIAL 00028236-09999999
47	35-80246M		1	COVER... . SERIAL 00028236-09999999
48	22-81920M		1	PLUG, BLIND... . SERIAL 00028236-09999999
49	46-81074M		1	WATER PUMP HOUSING...
50	80902M		1	INSERT, CARTRIDGE... . SERIAL 00020161-09999999
51	17-82357M		2	PIN, DOWEL...
52	47-81242M		1	IMPELLER, WATER PUMP... SERIAL 00020161-09999999
53	81077M		1	BASE, WATER PUMP... SERIAL 00020161-09999999
54	27-81075M		1	GASKET, WATER PUMP... . SERIAL 00020161-09999999
55	10-82457M		3	BOLT, PUMP ATTACHING... . SERIAL 00020161-09999999
56	12-82214M		3	WASHER, PUMP BOLT... . SERIAL 00020161-09999999
57	26-80532M		1	SEAL, PUMP BODY...
58	1651-6783M		1	GEAR HOUSING... . SERIAL 00000000-00028235
59	23-80536M		1	BUSHING, DRIVESHAFT...
60	17-82354M		2	PIN, DOWEL...
61	10-82452M		4	..
62	12-82214M		4	WASHER...
63	81085M		1	COVER, WATER INLET... SERIAL 00000000-00028235
64	10-81908M		2	RIVET... SERIAL 00000000-00028235
65	82953M		1	.. . SERIAL 00000000-00015210
66	45-82617M		1	DRIVESHAFT, (SHORT)... . SERIAL 00000000-00020160
	45-82618M		1	DRIVESHAFT, (LONG)... . SERIAL 00000000-00020160
67	25-82745M		2	O-RING, DRIVESHAFT... . SERIAL 00000000-00020160
68	82619M		1	COLLAR, DRIVESHAFT... SERIAL 00000000-00020160
69	17-82739M		1	PIN, DRIVESHAFT COLLAR... . SERIAL 00000000-00020160
70	11-80545M		1	NUT, PROPELLER...
71	18-82132M		1	PIN, PROPELLER NUT...
72	46-82667M		1	WATER PUMP HOUSING... . SERIAL 00000000-00020160
	46-81073M		1	WATER PUMP HOUSING, CHROME (OPTIONAL) . SERIAL 00020161-09999999
73	81076M		1	INSERT, CARTRIDGE CHROME (OPTIONAL)... . SERIAL 00020161-09999999

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GEARHOUSING ASS'Y



GEARHOUSING ASS'Y

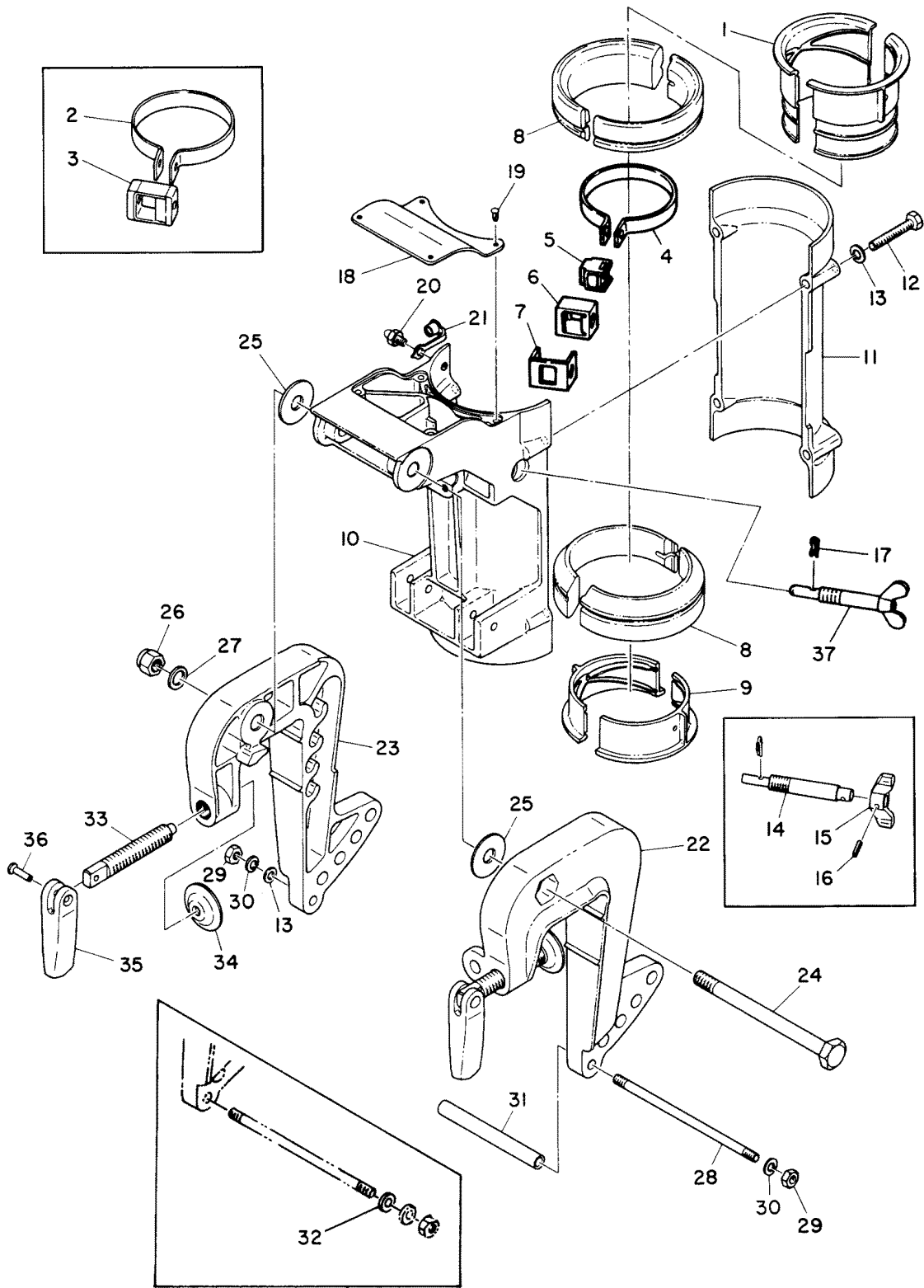
REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
74	47-82670M		1	IMPELLER, WATER PUMP... SERIAL 00000000-00020160
75	82668M		1	BASE, WATER PUMP... . SERIAL 00000000-00020160
	82669M		1	BASE, WATER PUMP CHROME (OPTIONAL)... . SERIAL 00000000-00020160
	81078M		1	BASE, WATER PUMP CHROME (OPTIONAL)... SERIAL 00020161-09999999
76	10-82455M		3	BOLT, PUMP ATTACHING... . SERIAL 00000000-00020160
77	26-82228M		1	OIL SEAL, IMPELLER...
78	82615M		1	SPACER, IMPELLER... . SERIAL 00000000-00020160
79	82613M		1	CAP, PUMP BODY... . SERIAL 00000000-00020160
80	17-82140M		2	PIN, ROLLER-PUMP BODY... SERIAL 00000000-00020160
81	23-82614M		1	SPACER, IMPELLER... SERIAL 00000000-00020160
82	25-82271M		1	O-RING, BODY CAP... . SERIAL 00000000-00020160
83	26-82616M		1	SEAL, WATER TUBE... . SERIAL 00000000-00020160
	26-81080M		1	SEAL, WATER TUBE... SERIAL 00020161-09999999
84	23-82021M		1	BUSHING, WATER TUBE...
85	81081M		1	SET PLATE, WATER TUBE... SERIAL 00020161-09999999
86	32-82620M		1	TUBE, WATER (SHORT SHAFT)... . SERIAL 00000000-00020160
	32-82547M		1	TUBE, WATER (SHORT SHAFT)... . SERIAL 00020161-09999999
	32-80531M		1	TUBE, WATER, (LONG SHAFT)... . SERIAL 00000000-00020160
	32-81079M		1	TUBE, WATER, (LONG SHAFT)... SERIAL 00020161-09999999

CLAMP AND SWIVEL BRACKET

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	80513M		2	COLLAR, THRUST-PIVOT SHAFT-UPPER...
2	80511M		1	CLAMP, FRICTION... SERIAL 00000000-00027825
3	80512M		1	LOCK, FRICTION CLAMP... SERIAL 00000000-00027825
4	82889M		1	PLATE... . SERIAL 00027826-09999999
5	82890M		1	PLATE... . SERIAL 00027826-09999999
6	82891M		1	PLATE... SERIAL 00027826-09999999
7	82892M		1	COVER... . SERIAL 00027826-09999999
8	23-81056M		4	BUSHING, PIVOT SHAFT...
9	80514M		2	COLLAR, THRUST-PIVOT SHAFT-LOWER...
10	1485-6781M		1	BRACKET, SWIVEL-FRONT... SERIAL 00000000-00027075
	1485-6916M		1	BRACKET, SWIVEL-FRONT... SERIAL 00000000-00027076
11	80520M		1	BRACKET, SWIVEL-REAR...
12	10-82457M		4	BOLT, REAR SWIVEL BRACKET ATTACHING...
13	12-82214M		4	WASHER...
14	10-82700M		1	SCREW, FRICTION CLAMP ADJUSTING... SERIAL 00000000-00020160
15	11-82577M		1	NUT, WING-FRICTION CLAMP SCREW... . SERIAL 00000000-00020160
16	17-82738M		1	PIN, ROLL-WING NUT... . SERIAL 00000000-00020160
17	18-82049M		1	PIN, ADJUSTING SCREW RETAINING... SERIAL 00000000-00026575
18	81065M		1	COVER, SWIVEL BRACKET...
19	10-81908M		4	RIVET, SWIVEL BRACKET COVER...
20	22-82369M		2	FITTING, GREASE...
21	81439M		2	CAP, GREASE FITTING...
22	1484-6702M		1	CLAMP BRACKET, PORT...
23	1484-6703M		1	CLAMP BRACKET, STARBOARD...
24	10-81709M		1	CLAMP BRACKET...
25	12-81808M		2	WASHER, CLAMP BRACKET BOLT...
26	11-81784M		1	NUT, CLAMP BRACKET BOLT...
27	12-81806M		1	WASHER, CLAMP BRACKET BOLT...
28	16-81726M		1	STUD, CLAMP BRACKET... . SERIAL 00000000-00027075
	10-82921M		1	.. SERIAL 00027076-09999999
29	11-82389M		2	NUT, CLAMP BRACKET STUD... SERIAL 00027075-09999999
	11-82389M		1	NUT, CLAMP BRACKET STUD... . SERIAL 00027076-09999999
30	13-82212M		2	LOCK WASHER, CLAMP BRACKET STUD... . SERIAL 00000000-00027075
	13-82212M		1	LOCK WASHER, CLAMP BRACKET STUD... SERIAL 00027076-09999999
31	23-82116M		1	SPACER, CLAMP BRACKET STUD...
32	12-82214M		2	WASHER... . SERIAL 00000000-00020160

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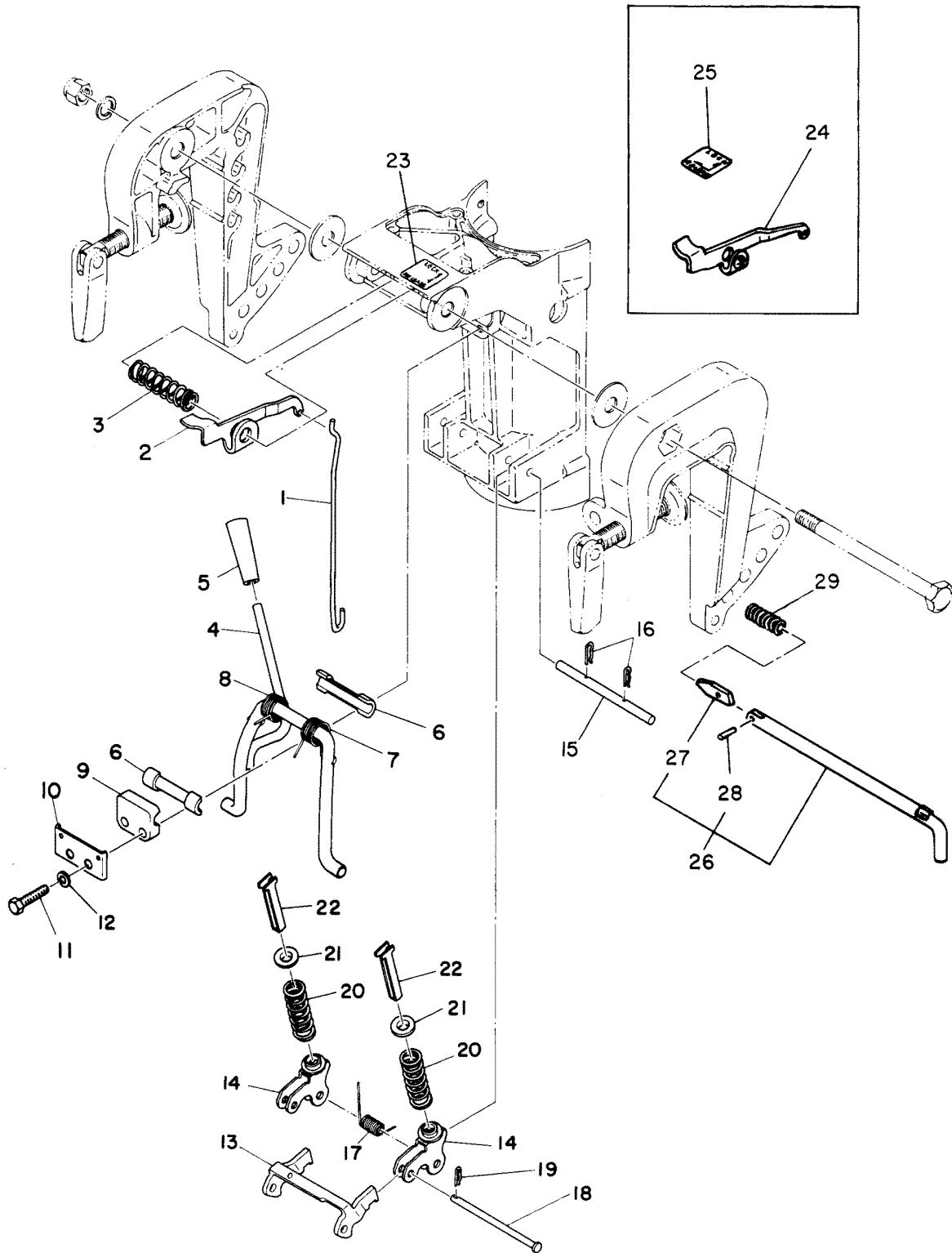
CLAMP AND SWIVEL BRACKET



CLAMP AND SWIVEL BRACKET

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
33	10-81755M		2	SCREW, TRANSOM CLAMP...
34	12-80638M		2	PAD, TRANSOM CLAMP SCREW...
35	80048M		2	HANDLE, TRANSOM CLAMP SCREW...
36	17-81888M		2	PIN, TRANSOM CLAMP SCREW...
37	10-81055M		1	SCREW... SERIAL 00020161-09999999

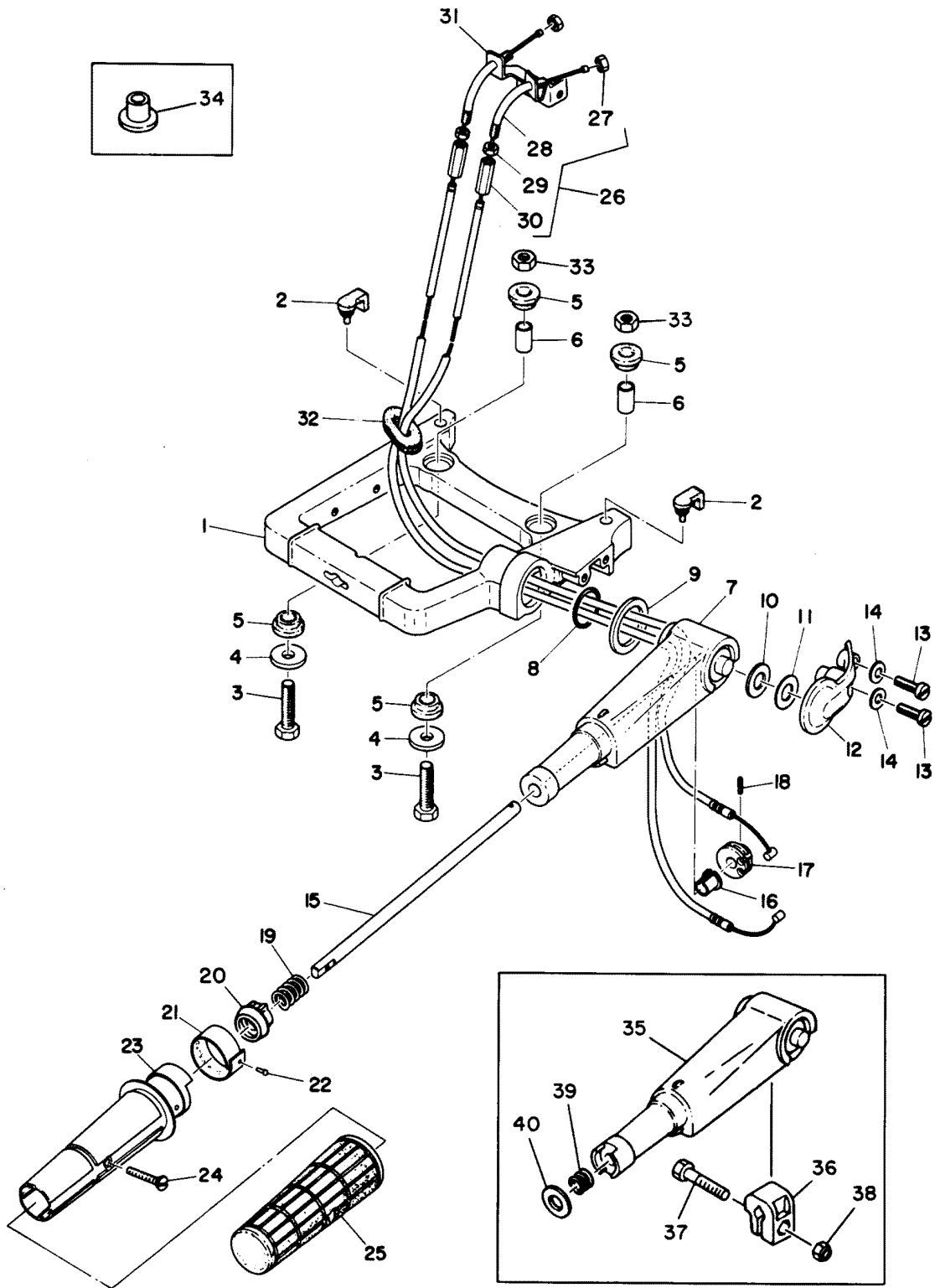
REVERSE LOCK



REVERSE LOCK

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	80524M		1	ROD, REVERSE LOCK LEVER...
2	80526M		1	LEVER, LOCK/RELEASE... SERIAL 00000000-00027075
3	24-82090M		1	SPRING, LEVER RETURN... SERIAL 00027075-09999999
4	80519M		1	TILT STOP LEVER ASS'Y...
5	80100M		1	KNOB, TILT STOP LEVER...
6	23-80097M		2	BUSHING, TILT STOP LEVER...
7	24-82111M		1	SPRING, TILT STOP LEVER-PORT...
8	24-82110M		1	SPRING, TILT STOP LEVER-STARBOARD...
9	82598M		1	BRACKET, BUSHING... SERIAL 00000000-00020160
	80976M		1	BRACKET, BUSHING... SERIAL 00020161-09999999
10	82580M		1	PLATE, BUSHING BRACKET... SERIAL 00000000-00020160
11	10-82453M		2	BOLT, TILT STOP LEVER ATTACHING...
12	12-82214M		2	WASHER, TILT STOP LEVER BOLT...
13	80522M		1	HOOK, REVERSE LOCK...
14	80523M		2	HOOK, REVERSE LOCK...
15	80527M		1	SHAFT, HOOK LEVER...
16	18-82049M		2	PIN, HOOK LEVER SHAFT...
17	24-82112M		1	SPRING, REVERSE LOCK RETURN...
18	17-81883M		1	SHAFT...
19	18-82051M		1	PIN, HOOK SHAFT...
20	24-82097M		2	SPRING, REVERSE LOCK...
21	80525M		2	STOP, REVERSE LOCK SPRING...
22	80521M		2	ARM, REVERSE LOCK SPRING...
23	80891M		1	INDICATOR, TILT... SERIAL 00000000-00027075
24	83049M		1	LEVER, TILT... SERIAL 00027075-09999999
25	37-83059M		1	DECAL, TILT INDICATOR... SERIAL 00027076-09999999
26	17-82785M		1	TILT ROD ASS'Y...
27	80640M		1	STOPPER PLATE... SERIAL 00026575-09999999
	82857M		1	STOPPER PLATE... SERIAL 00026576-09999999
28	17-82141M		1	PIN, SPRING... SERIAL 00000000-00026575
	17-82144M		1	PIN, SPRING... SERIAL 00026576-09999999
29	24-82099M		1	SPRING...

STEERING HANDLE

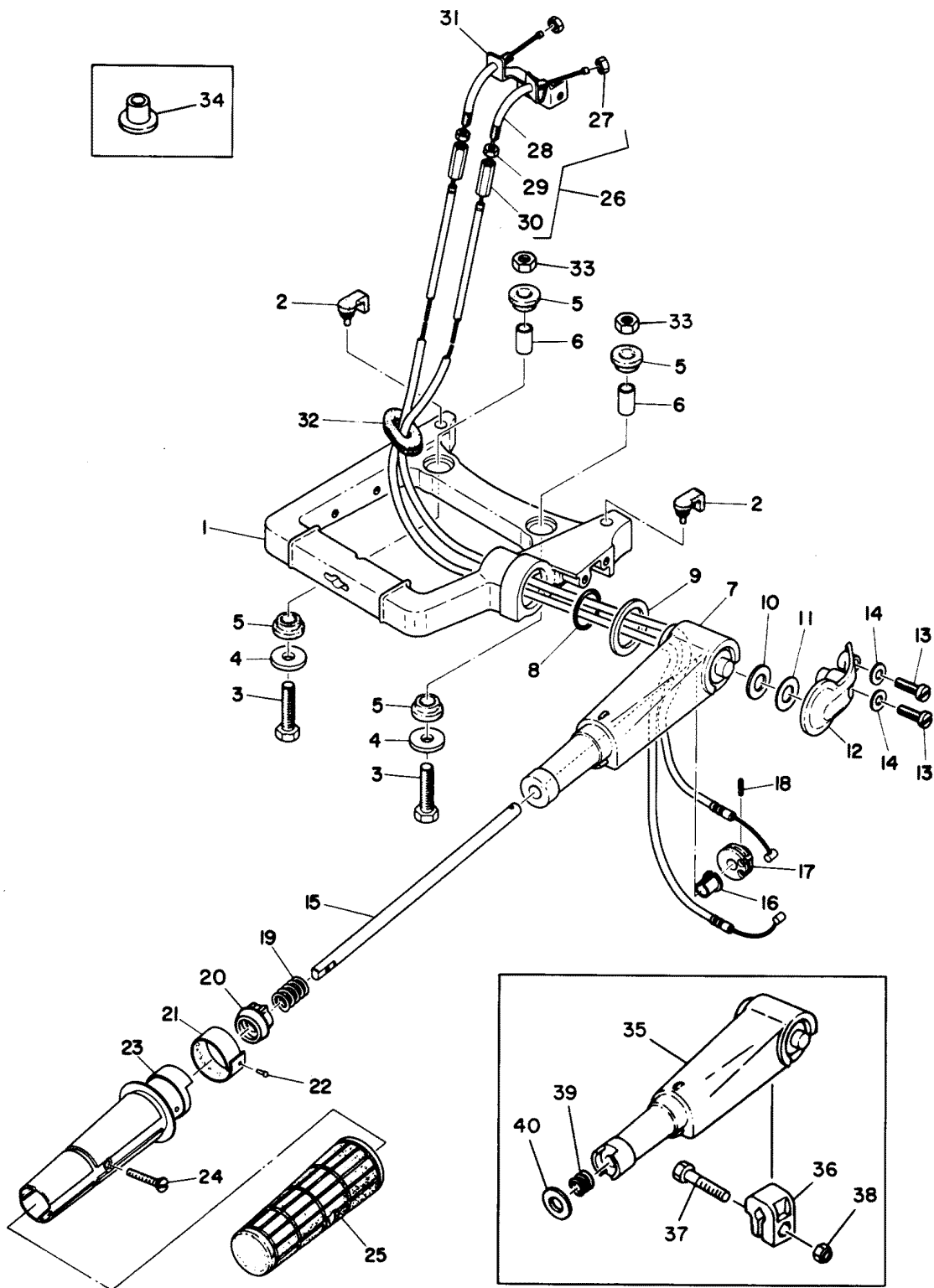


STEERING HANDLE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	81054M		1	BRACKET, STEERING...
2	80510M		2	SPACER, STEERING BRACKET...
3	10-82466M		2	BOLT, STEERING BRACKET ATTACHING...
4	12-81801M		2	WASHER, STEERING BRACKET BOLT... . SERIAL 00000000-00026575
5	25-80515M		4	GROMMET, STEERING BRACKET BOLT...
6	23-81991M		2	BUSHING, STEERING BRACKET BOLT... . SERIAL 00000000-00026575
7	82609M		1	ARM, STEERING... SERIAL 00000000-00020160
	80502M		1	ARM, STEERING... SERIAL 16-57630-09999999
8	25-82272M		1	O-RING, STEERING ARM...
9	23-82121M		1	SPACER, STEERING ARM...
10	23-82118M		1	SPACER, STEERING ARM...
11	23-80506M		AR	SPACER, STEERING ARM (0.5MM)...
	25-80507M		0	SPACER, STEERING ARM (0.6MM)...
	23-80508M		0	SPACER, STEERING ARM (0.8MM)...
12	80503M		1	CAP, STEERING ARM PIVOT...
13	10-82173M		2	SCREW, PIVOT CAP ATTACHING...
14	13-82212M		2	LOCKWASHER, PIVOT CAP SCREW...
15	81052M		1	SHAFT, THROTTLE...
16	23-81945M		2	BUSHING, STEERING ARM...
17	82610M		1	CAM, THROTTLE... SERIAL 00000000-00020160
	81053M		1	CAM, THROTTLE... SERIAL 00020161-09999999
18	17-82146M		1	PIN, ROLL-THROTTLE CAM... SERIAL 00000000-00020160
	17-82150M		1	PIN, ROLL-THROTTLE CAM... . SERIAL 00020161-09999999
19	24-82095M		1	SPRING, THROTTLE SHAFT... SERIAL 00000000-00020160
	24-82092M		1	SPRING, THROTTLE SHAFT... SERIAL 6-57270)-0Z999999
20	12-82219M		1	WASHER, THROTTLE SHAFT... . SERIAL 00000000-00020160
	81132M		1	FRICITION, HANDLE GRIP... . SERIAL 16-57270-09999999
21	80505M		1	INDICATOR, THROTTLE...
22	17-81907M		1	RIVET, INDICATOR... . SERIAL 00000000-00020160
23	80504M		1	HANDLE, THROTTLE...
24	10-82483M		1	SCREW, HANDLE ATTACHING...
25	80509M		1	GRIP, STEERING ARM END THROTTLE...
26	81045M		2	CABLE, THROTTLE ASS'Y...
27	11-81762M		4	NUT, CABLE GUIDE ATTACHING...
28	80481M		2	GUIDE, CABLE...
29	11-81761M		2	LOCK NUT, CABLE ADJUSTING...
30	11-81778M		2	NUT, THROTTLE CABLE ADJUSTMENT...
31	81037M		1	BRACKET, THROTTLE CABLE...
32	25-82054M		1	GROMMET, STEERING HANDLE...
33	11-82382M		2	. . SERIAL 00020161-09999999
34	82956M		2	COLLAR... SERIAL 00000000-00026575
35	83093M		1	ARM, STEERING... . SERIAL 00021891-09999999

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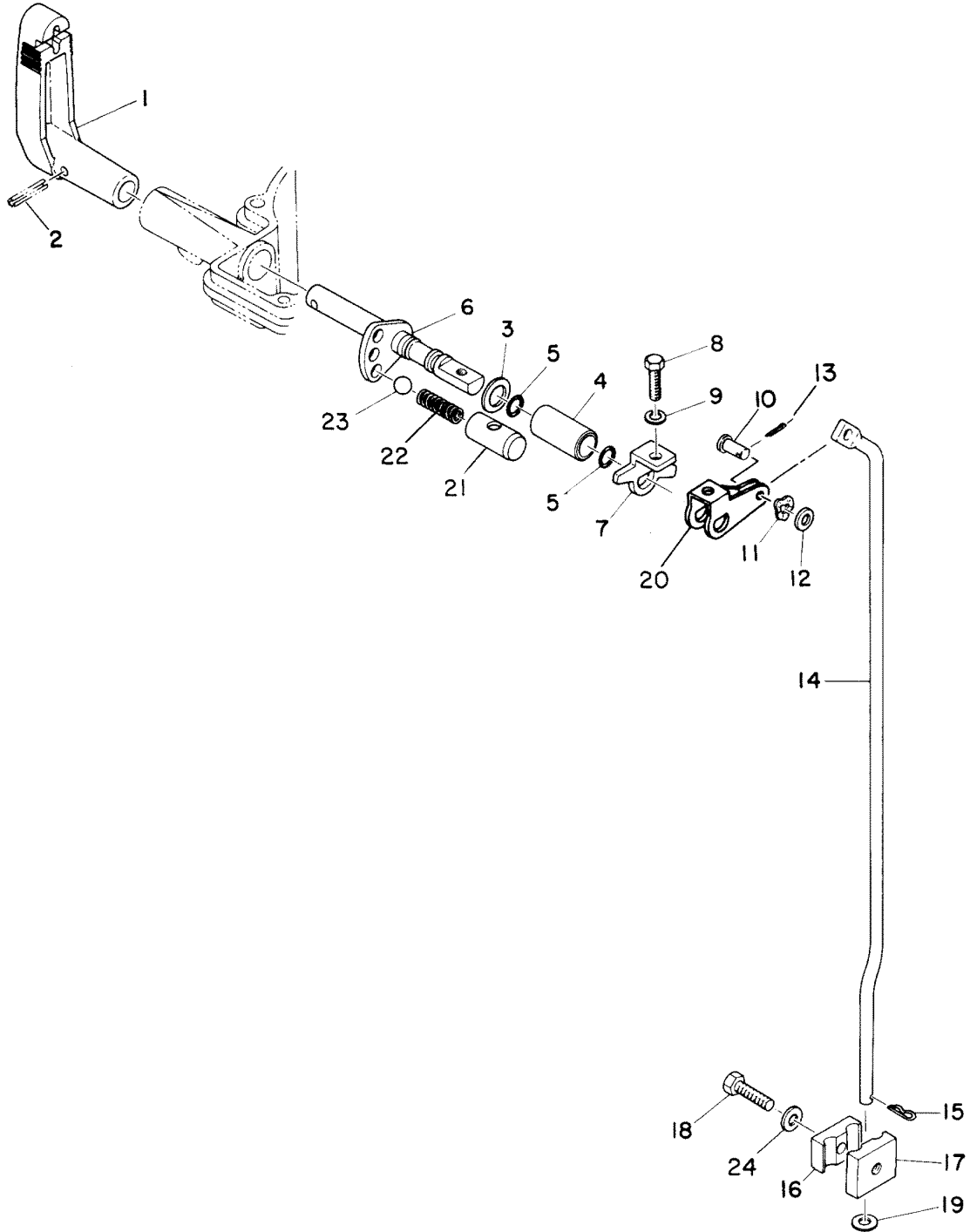
STEERING HANDLE



STEERING HANDLE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
36	82895M		1	FRICTION... SERIAL 00021891-09999999
37	10-82452M		1	.. SERIAL 00021891-09999999
38	11-83056M		1	. SERIAL 00021891-09999999
39	24-82095M		1	SPRING... SERIAL 00021891-09999999
40	12-82220M		1	WASHER... SERIAL 00021891-09999999

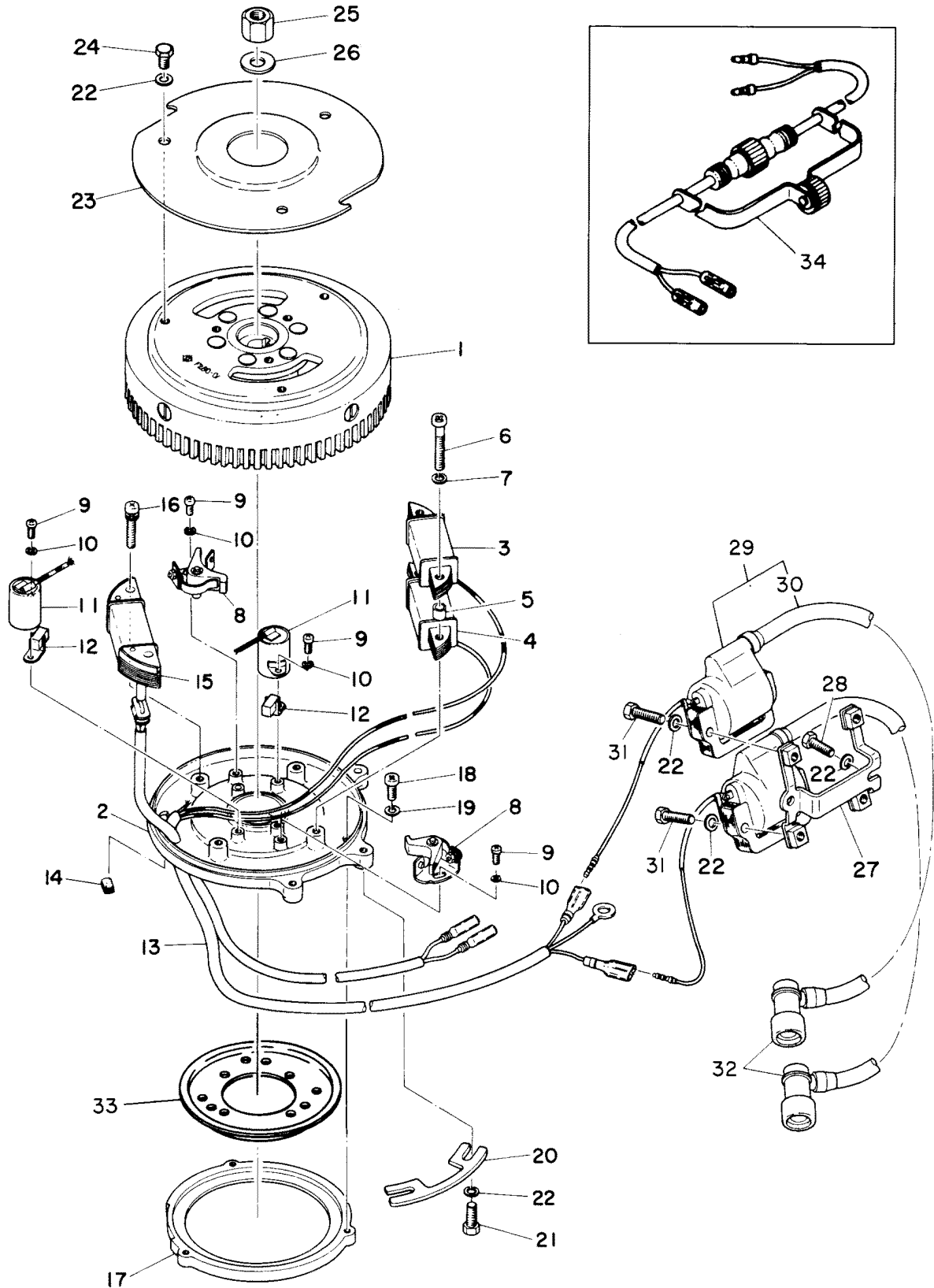
GEAR SHIFT LINKAGE



GEAR SHIFT LINKAGE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	81066M		1	HANDLE, GEAR SHIFT...
2	17-82155M		1	PIN, SHIFT HANDLE...
3	12-81847M		1	WASHER, SHIFT HANDLE SHAFT... SERIAL 00000000-00020160
	12-81854M		1	WASHER... (S-20161 L-54716)-
4	23-82666M		1	COLLAR, SHIFT HANDLE SHAFT... SERIAL 00000000-00020160
	23-81070M		1	COLLAR, SHIFT HANDLE SHAFT... SERIAL 16-55465-09999999
	23-83094M		1	COLLAR, SHIFT HANDLE SHAFT... SERIAL 00020661-09999999
5	25-82259M		2	O-RING, SHIFT HANDLE SHAFT... SERIAL 00000000-00020160
	25-82263M		2	O-RING, SHIFT HANDLE SHAFT... SERIAL 00020161-09999999
6	82665M		1	SHAFT, SHIFT HANDLE... SERIAL 00000000-00020160
	81068M		1	SHAFT, SHIFT HANDLE... SERIAL 00020161-09999999
7	81067M		1	SWIVEL, SHIFT HANDLE SHAFT...
8	10-82447M		1	BOLT, SHIFT HANDLE SHAFT ATTACHING..
9	13-82208M		1	LOCKWASHER, SHIFT HANDLE SHAFT...
10	17-81879M		1	SHAFT, SHIFT SHAFT CAM...
11	13-81865M		1	WAVE WASHER, CAM SHAFT...
12	12-82209M		1	WASHER, CAM SHAFT...
13	18-82125M		1	PIN, SHAFT CAM...
14	80528M		1	SHAFT, SHIFT-UPPER... SERIAL 00000000-00026575
	83095M		1	SHAFT, SHIFT-UPPER... SERIAL 00026576-09999999
15	18-82049M		1	PIN, CONNECTOR RETAINING... SERIAL 00000000-00026575
16	80049M		1	CONNECTOR, SHIFT SHAFT (STARBOARD)...
17	80050M		1	CONNECTOR, SHIFT SHAFT (PORT)...
18	10-82452M		1	BOLT, SHIFT SHAFT CONNECTOR...
19	12-82214M		1	WASHER, SHIFT SHAFT... SERIAL 00000000-00026575
20	81069M		1	LEVER, SHIFT ROD...
21	81061M		1	CAP, SHIFT LEVER CAM BALL...
22	24-82084M		1	SPRING, SHIFT LEVER CAM...
23	82348M		1	BALL, SHIFT LEVER CAM...
24	12-82214M		1	WASHER...

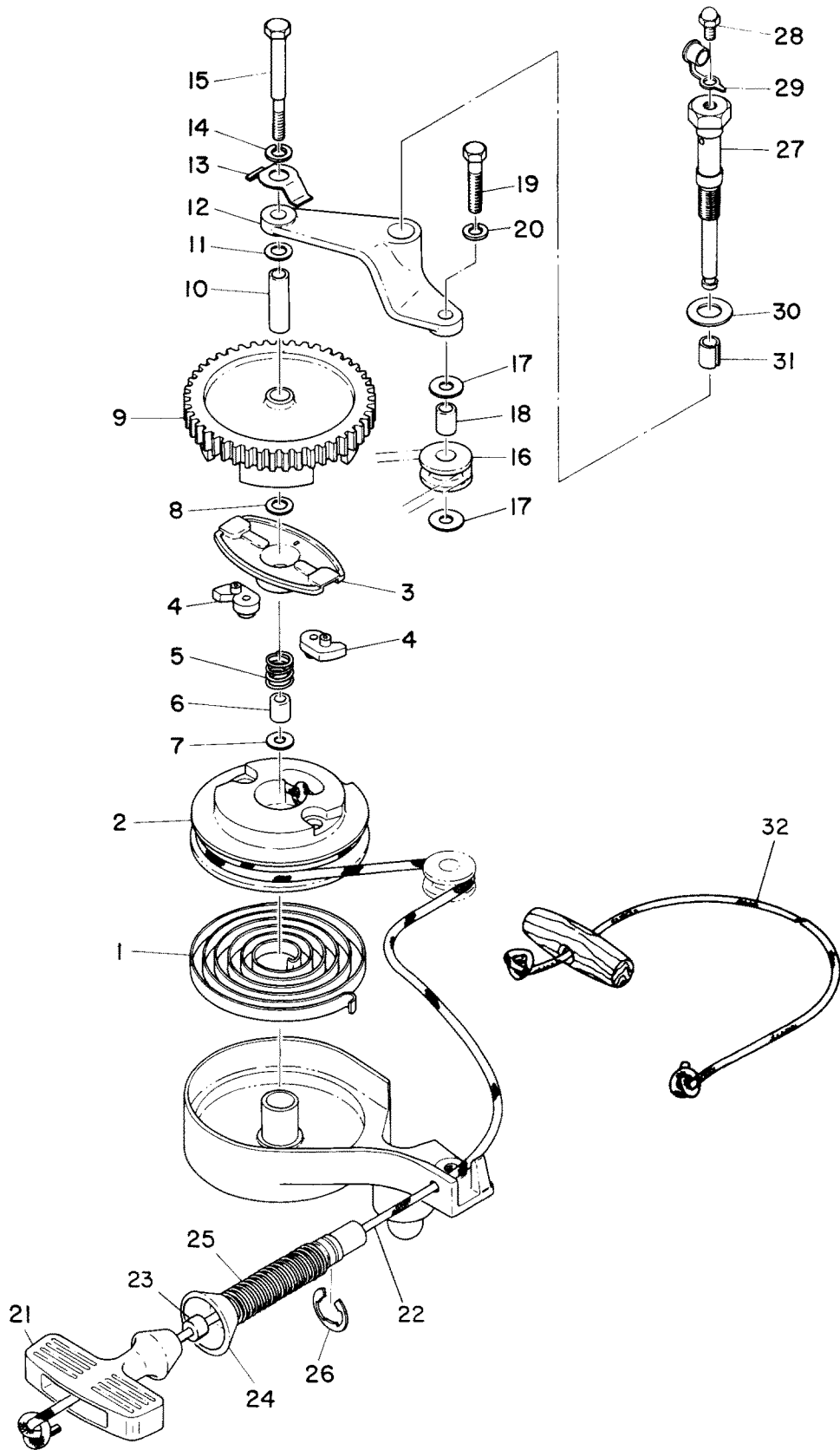
FLYWHEEL MAGNETO



FLYWHEEL MAGNETO

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
0-1	80549M		1	FLYWHEEL MAGNETO ASS'Y...
1	80560M		1	FLYWHEEL...
2	80550M		1	BASE, MAGNETO...
3	80551M		1	PRIMARY IGNITION COIL, #1(TOP)...
4	80552M		1	PRIMARY IGNITION COIL, #2 (BOTTOM)...
5	23-80555M		2	SPACER, COIL...
6	10-80556M		2	SCREW, COIL ATTACHING...
7	13-82186M		2	LOCKWASHER, COIL SCREW...
8	80930M		2	BREAKER ASS'Y...
9	10-80023M		4	SCREW, BREAKER ATTACHING...
10	13-82184M		4	LOCKWASHER, BREAKER BOLT...
11	80558M		2	CONDENSER...
12	80025M		2	LUBRICATOR...
13	84-80554M		1	LEAD WIRE ASS'Y...
14	25-80559M		1	GROMMET, MAGNETO BASE...
15	80553M		1	LIGHTING COIL...
16	10-80557M		2	SCREW, COIL ATTACHING...
17	82608M		1	RETAINER, MAGNETO BASE... SERIAL 00000000-00020160
	81047M		1	RETAINER, MAGNETO BASE... SERIAL 00020161-09999999
18	10-82491M		3	SCREW, BASE ATTACHING... SERIAL 00000000-00020160
	10-82174M		3	SCREW, BASE ATTACHING... SERIAL 00020161-09999999
19	13-82193M		3	LOCKWASHER, BASE SCREW...
20	80488M		1	STOP, MAGNETO BASE...
21	10-82422M		2	BOLT, STOP ATTACHING...
22	13-82199M		10	WASHER...
23	52-80561M		1	COVER, FLYWHEEL...
24	10-82420M		3	BOLT, COVER ATTACHING...
25	11-81768M		1	NUT, FLYWHEEL ATTACHING...
26	12-81805M		1	WASHER, FLYWHEEL NUT...
27	81092M		1	BRACKET, IGNITION COIL...
28	10-82423M		1	BOLT, BRACKET ATTACHING...
29	80931M		2	SECONDARY IGNITION COIL ASS'Y...
30	84-82831M		2	LEAD, HIGH TENSION...
31	10-82425M		4	BOLT, COIL ATTACHING...
32	80183M		2	PLUG CAP ASS'Y(RUBBER)... SERIAL 00000000-00026575
	82788M		2	PLUG CAP ASS'Y(RUBBER)... SERIAL 00026576-09999999
	80935M		2	PLUG CAP ASS'Y, NOISE SUPPRESSOR (OPT)...
	80274M		2	PLUG CAP ASS'Y, BAKELITE (OPTIONAL)...
33	81048M		1	RETAINER, MAGNETO BASE... SERIAL 00020161-09999999
34	84-80052M		1	WIRING HARNESS...

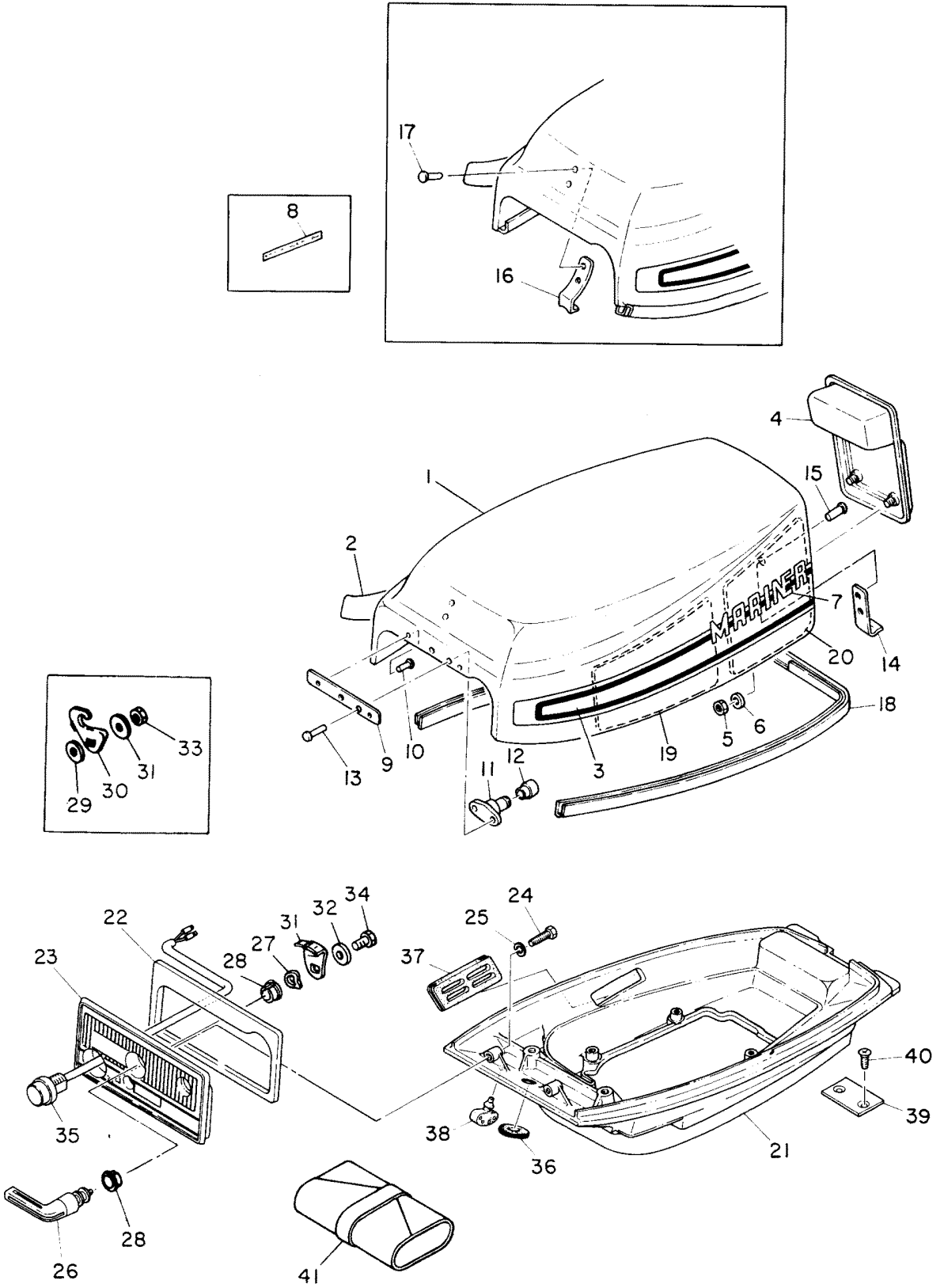
RECOIL STARTER



RECOIL STARTER

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
0-1	80455M		1	STARTER ASS"Y...
1	24-80457M		1	SPRING, STARTER...
2	50-80458M		1	STARTER, SHEAVE...
3	80460M		1	DRIVE, PLATE...
4	80469M		2	PAWL, STARTER...
5	24-80459M		1	SPRING, DRIVE PLATE...
6	23-80473M		1	COLLAR, STARTER ASS'Y BOLT...
7	12-82187M		1	WASHER, STARTER ASS'Y BOLT...
8	12-80466M		1	WASHER, THRUST-DRIVE PLATE...
9	43-80465M		1	GEAR, STARTER PINION...
10	23-80462M		1	SPACER, STARTER BOLT...
11	12-80468M		1	WASHER, THRUST-STARTER BOLT...
12	80456M		1	BRACKET, STARTER PULLEY...
13	13-80467M		1	WASHER, TENSION-STARTER ASS'Y...
14	13-82190M		1	LOCKWASHER, STARTER ASS'Y BOLT...
15	10-80461M		1	BOLT, STARTER ASS'Y ATTACHING...
16	80470M		1	PULLEY, ROPE STARTER...
17	12-82189M		2	WASHER, PULLEY BOLT...
18	23-80472M		1	COLLAR, PULLEY BOLT...
19	10-82427M		1	BOLT, BRACKET ATTACHING...
20	13-82188M		1	LOCKWASHER, PULLEY BOLT...
21	80063M		1	HANDLE, STARTER ROPE...
22	79629A1		1	STARTER ROPE...
23	83104M		1	SEAL RUBBER...
24	80471M		1	GUIDE, STARTER ROPE...
25	24-82072M		1	SPRING, STARTER GUIDE...
26	53-82337M		1	SNAP RING, STARTER GUIDE...
27	10-80474M		1	BOLT, GEAR DISTRIBUTION...
28	22-82369M		1	FITTING, GREASE...
29	81439M		1	CAP, GREASE FITTING...
30	12-80463M		AR	WASHER, GREASE BOLT THRUST (1.0 MM)...
	12-80464M		AR	WASHER, GREASE BOLT THRUST (2.0 MM)...
31	23-81944M		1	BUSHING, GREASE BOLT...
32	47341A1		1	EMERGENCY STARTER ROPE...

COWLING

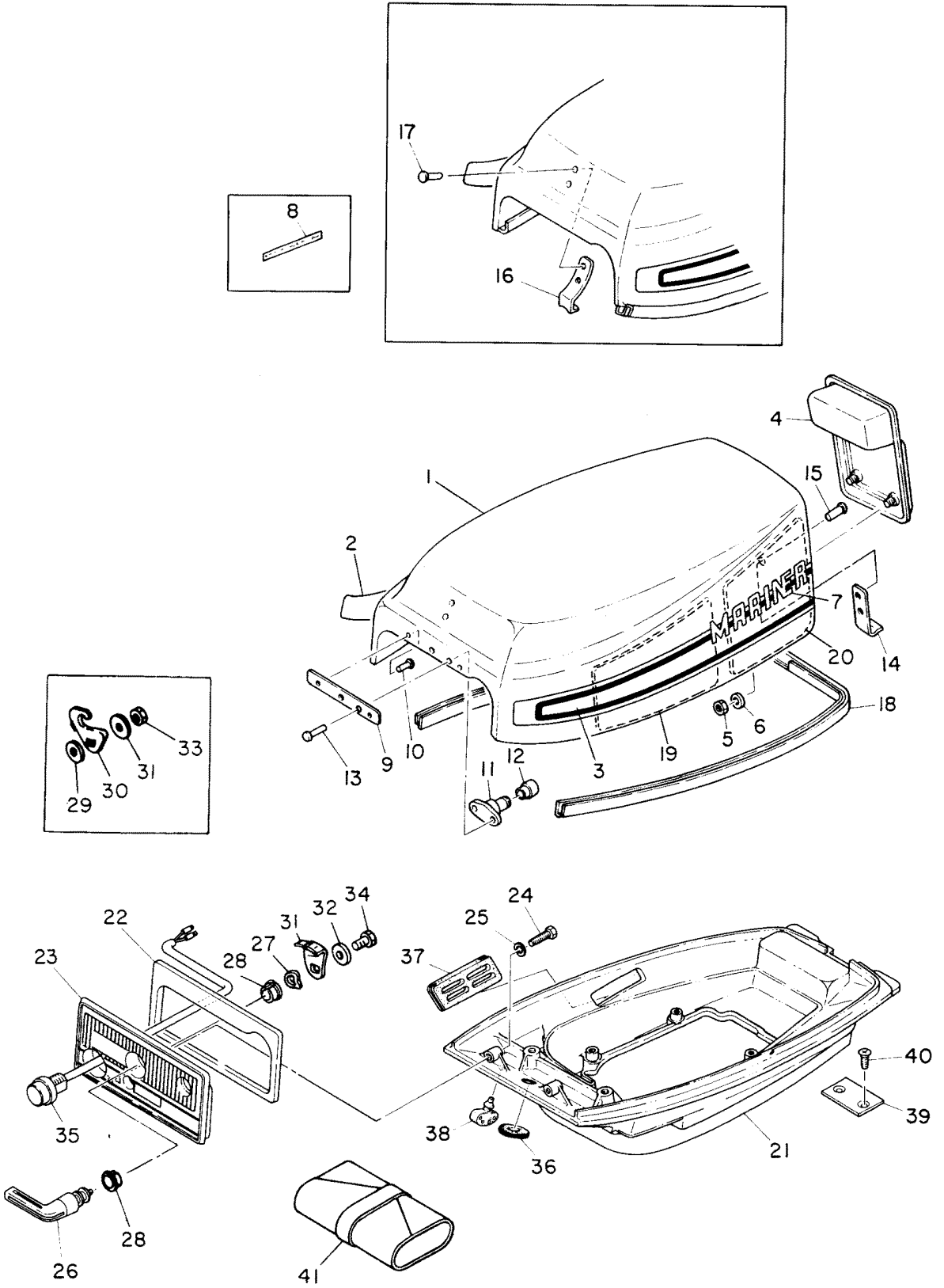


COWLING

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	2168-6871M		1	TOP COWL ASS'Y... SERIAL 00000000-00026575
	2168-6941M		1	TOP COWL ASS'Y... SERIAL 00026576-09999999
2	37-81058M		1	DECAL, TRIM-STARBOARD... SERIAL 00000000-00026575
	37-82893M		1	DECAL, TRIM-STARBOARD... SERIAL 00026576-09999999
3	37-81059M		1	DECAL, TRIM-PORT... SERIAL 00000000-00026575
	37-83096M		1	DECAL, TRIM-PORT... SERIAL 00026576-09999999
4	81060M		1	APPLIQUE, REAR... SERIAL 00026575-09999999
	82894M		1	APPLIQUE, REAR... SERIAL 00026576-09999999
5	11-82378M		4	NUT, REAR APPLIQUE ATTACHING...
6	12-82194M		4	WASHER, REAR APPLIQUE NUT...
7	37-80282M		2	DECAL... SERIAL 00002675-09999999
8	37-81202M		1	INDICATOR, SHIFT...
9	83097M		1	PLATE... SERIAL 00000000-00020160
10	17-81906M		2	RIVET... . SERIAL 00000000-00020160
11	83098M		1	HOLDER... . SERIAL 00000000-00020160
12	23-80227M		1	BUSHING, PANEL ATTACHING... SERIAL 00000000-00020160
13	17-83099M		2	RIVET... SERIAL 00000000-00020160
14	83100M		1	HOOK...
15	17-81905M		2	RIVET...
16	83101M		2	HOOK... SERIAL 00020161-09999999
17	17-81905M		2	RIVET... . SERIAL 00020161-09999999
18	81062M		1	SEAL, TOP COWL...
19	83102M		2	DAMPER...
20	83103M		2	DAMPER...
21	2168-6872M		1	BOTTOM COWL... . SERIAL 00000000-00020160
	2168-6780M		1	BOTTOM COWL... SERIAL 00020161-09999999
22	27-80516M		1	GASKET, PANEL...
23	81057M		1	PANEL, FRONT...
24	10-82425M		2	BOLT, PANEL ATTACHING...
25	13-82199M		2	WASHER, PANEL BOLT...
26	82611M		1	LEVER, COWL CLAMP... . SERIAL 00000000-00020160
	81063M		1	LEVER, COWL CLAMP... .()- SERIAL 00020161-09999999
27	13-81871M		1	WAVE WASHER...
28	23-81952M		2	BUSHING, COWL CLAMP LEVER...
29	12-82710M		1	WASHER, COWL CLAMP LEVER... SERIAL 00000000-00020160
30	82612M		1	CLAMP, COWL... SERIAL 00000000-00020160
31	81064M		1	CLAMP, COWL... SERIAL 00020161-09999999
32	12-81794M		1	WASHER, COWL CLAMP...
33	11-82381M		1	NUT, COWL CLAMP AND LEVER... . SERIAL 00000000-00020160
34	10-82421M		1	.. SERIAL 00020161-09999999
35	87-80563M		1	STOP SWITCH ASS'Y...
36	25-82054M		1	GROMMET, COWL-FRONT...

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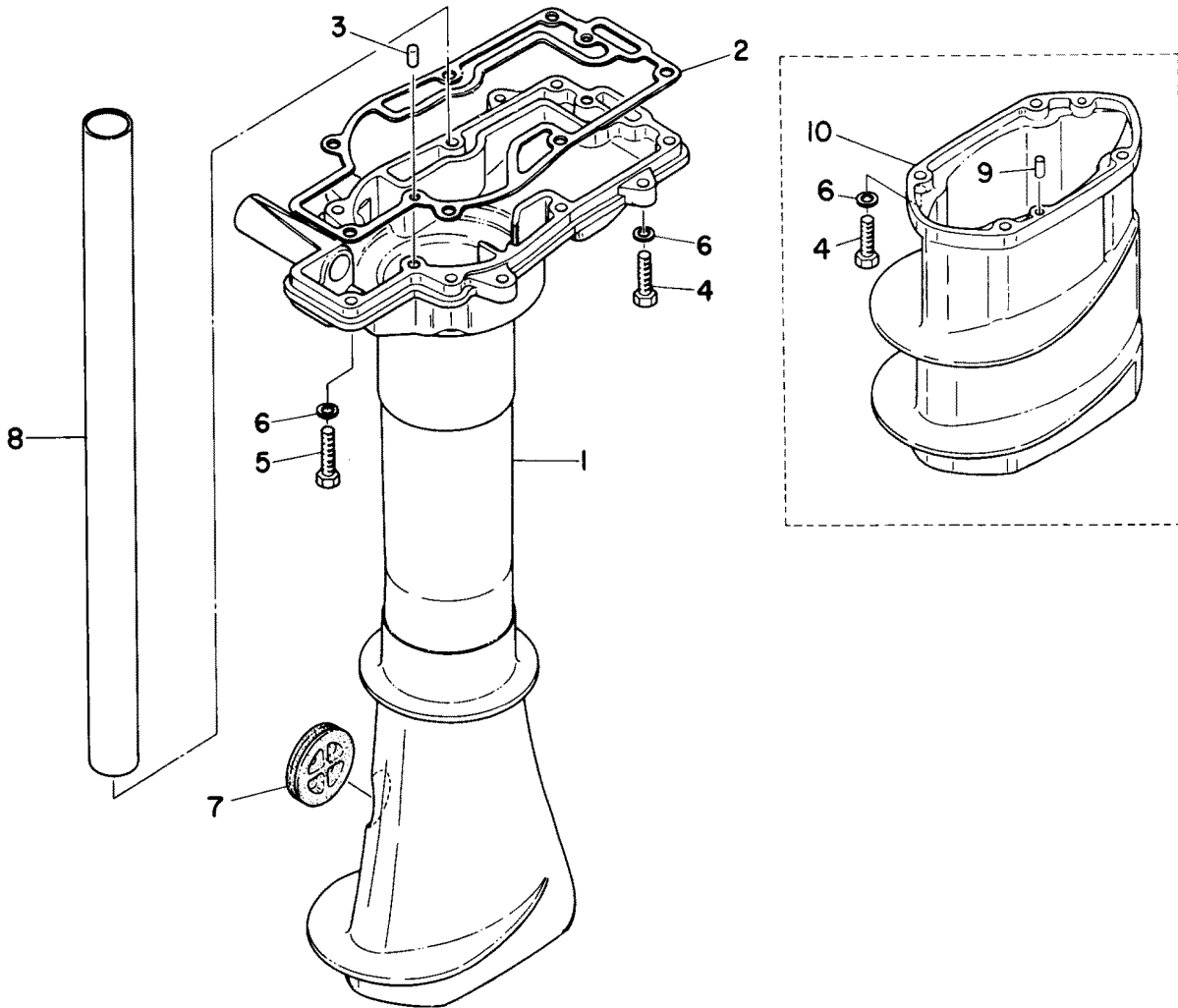
COWLING



COWLING

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
37	25-80517M		1	GROMMET, COWL-CONTROL CABLE...
38	80033M		1	HOLDER, SHEAR PIN...
39	82664M		1	PLATE, BOTTOM COWL... SERIAL 00000000-00020160
40	10-82164M		1	SCREW, PLATE ATTACHING... SERIAL 00000000-00020160
41	91-80368M		1	TOOL KIT...

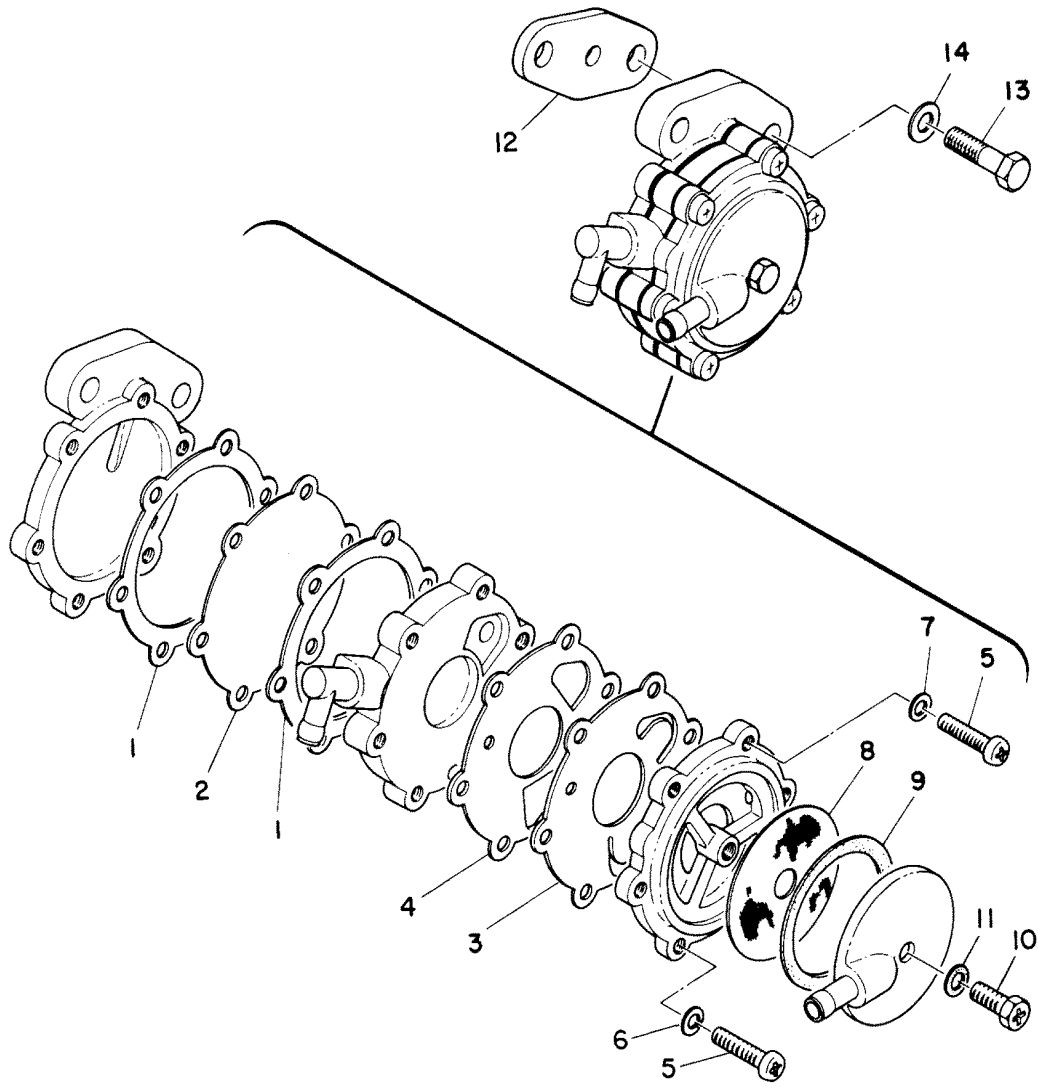
DRIVESHAFT HOUSING



DRIVESHAFT HOUSING

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	1587-6873M		1	DRIVESHAFT HOUSING, UPPER... SERIAL 00000000-00020160
	1587-6782M		1	DRIVESHAFT HOUSING, UPPER... SERIAL 16-55465-09999999
	1587-6944M		1	DRIVESHAFT HOUSING - UPPER... . SERIAL 00020661-09999999
2	27-81082M		1	GASKET, DRIVESHAFT HOUSING - UPPER...
3	17-82359M		2	PIN, DOWEL DRIVESHAFT HOUSING...
4	10-82452M		8	BOLT, ATTACHING...
5	10-82453M		7	BOLT, ATTACHING...
6	12-82214M		15	WASHER...
7	80533M		1	COVER, ACCESS...
8	32-81083M		1	COLLAR, DRIVESHAFT-UPPER (SHORT SHAFT)... SERIAL 00000000-00020160
	32-81084M		1	COLLAR, DRIVESHAFT-UPPER (LONG SHAFT)... SERIAL 00000000-00020160
9	17-82354M		2	PIN, DOWEL...
10	83194M		1	EXTENSION (LONG SHAFT)...

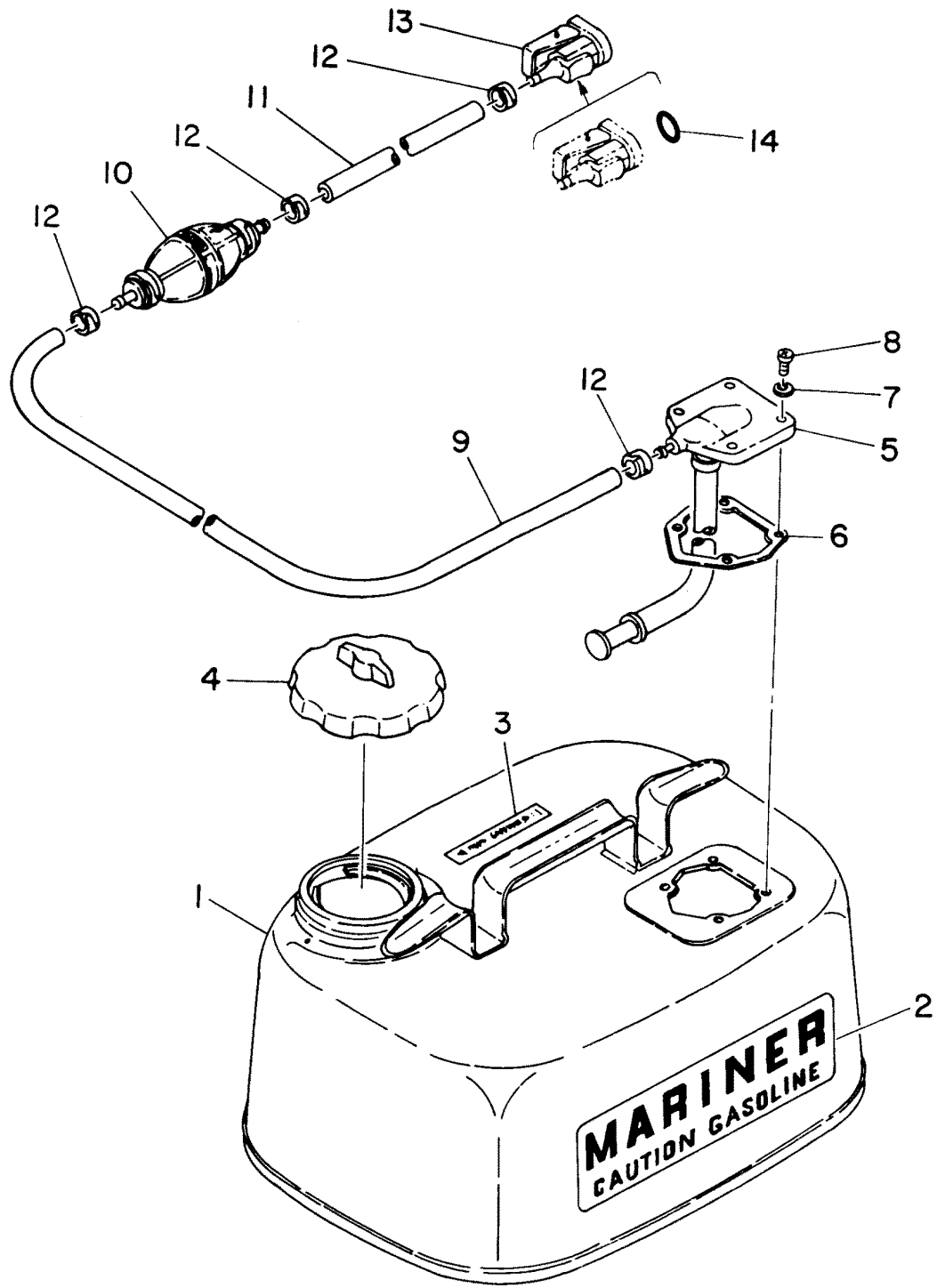
FUEL PUMP



FUEL PUMP

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
0-1	80476M		1	FUEL PUMP ASS'Y...
1	27-81686M		2	GASKET, BODY TO BASE...
2	80217M		1	DIAPHRAGM, FUEL PUMP... . SERIAL 00000000-00023335
	83105M		1	DIAPHRAGM, FUEL PUMP... SERIAL 00023336-09999999
3	27-80477M		1	CHECK VALVE, FUEL PUMP...
4	27-80478M		1	GASKET, VALVE TO RETAINER...
5	10-82525M		6	SCREW, FUEL PUMP RETAINER ATTACHING...
6	13-82206M		5	LOCKWASHER, FUEL SCREW...
7	27-81690M		1	GASKET, FUEL PUMP SCREW...
8	35-81692M		1	FILTER, FUEL...
9	27-81688M		1	GASKET, FUEL PUMP CAP...
10	10-81691M		1	SCREW, FUEL PUMP CAP ATTACHING...
11	27-81689M		1	GASKET, FUEL PUMP CAP SCREW...
12	27-81685M		1	SPACER, FUEL PUMP...
13	10-82424M		2	BOLT, FUEL PUMP ATTACHING...
14	13-82199M		2	WASHER, FUEL PUMP BOLT...

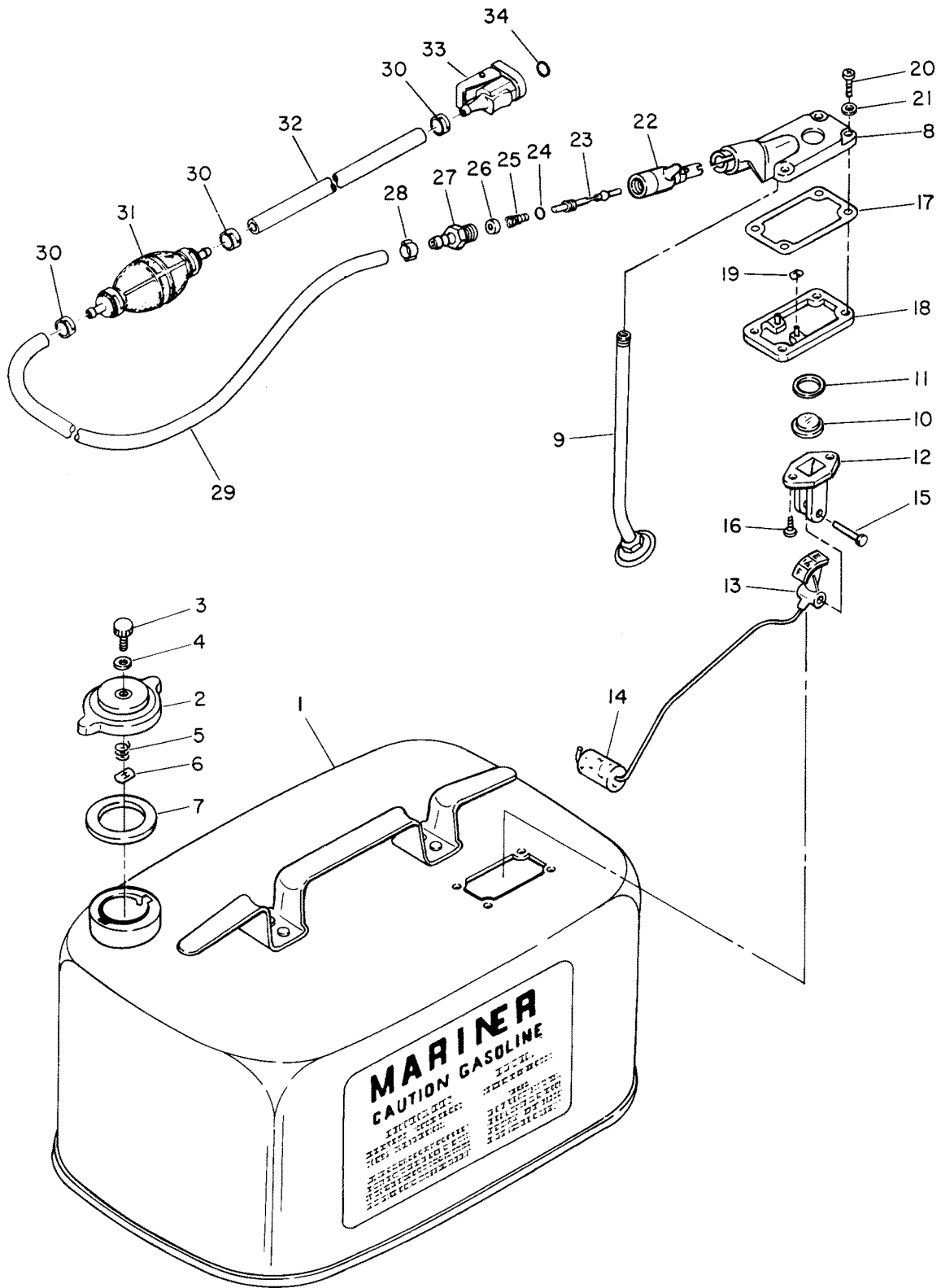
FUEL TANK (INTERNATIONAL)



FUEL TANK (INTERNATIONAL)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	1252-6778M		1	FUEL TANK COMP (12 LITRE)...
2	37-83057M		2	DECAL, SIDE...
3	37-82962M		1	DECAL...
4	36-80480M		1	FUEL CAP...
5	82662M		1	HOUSING ASS'Y, FUEL CONNECTOR...
6	27-81320M		1	GASKET, FUEL HOUSING...
7	12-80271M		4	GASKET, HOUSING SCREW...
8	10-82496M		4	SCREW, HOUSING ATTACHING... SERIAL 00000000-00020160
	10-82526M		4	SCREW, HOUSING ATTACHING... SERIAL 00020161-09999999
9	32-82024M		1	HOSE, FUEL TANK TO PRIMER BULB...
10	81325M		1	PRIMER BULB, FUEL TANK...
11	32-82023M		1	HOSE, PRIMER BULB TO FUEL CONNECTOR...
12	54-80752M		4	CLAMP, HOSE...
13	22-81042M		1	HOUSING ASS'Y, FUEL CONNECTOR...
14	25-82789M		1	O-RING...

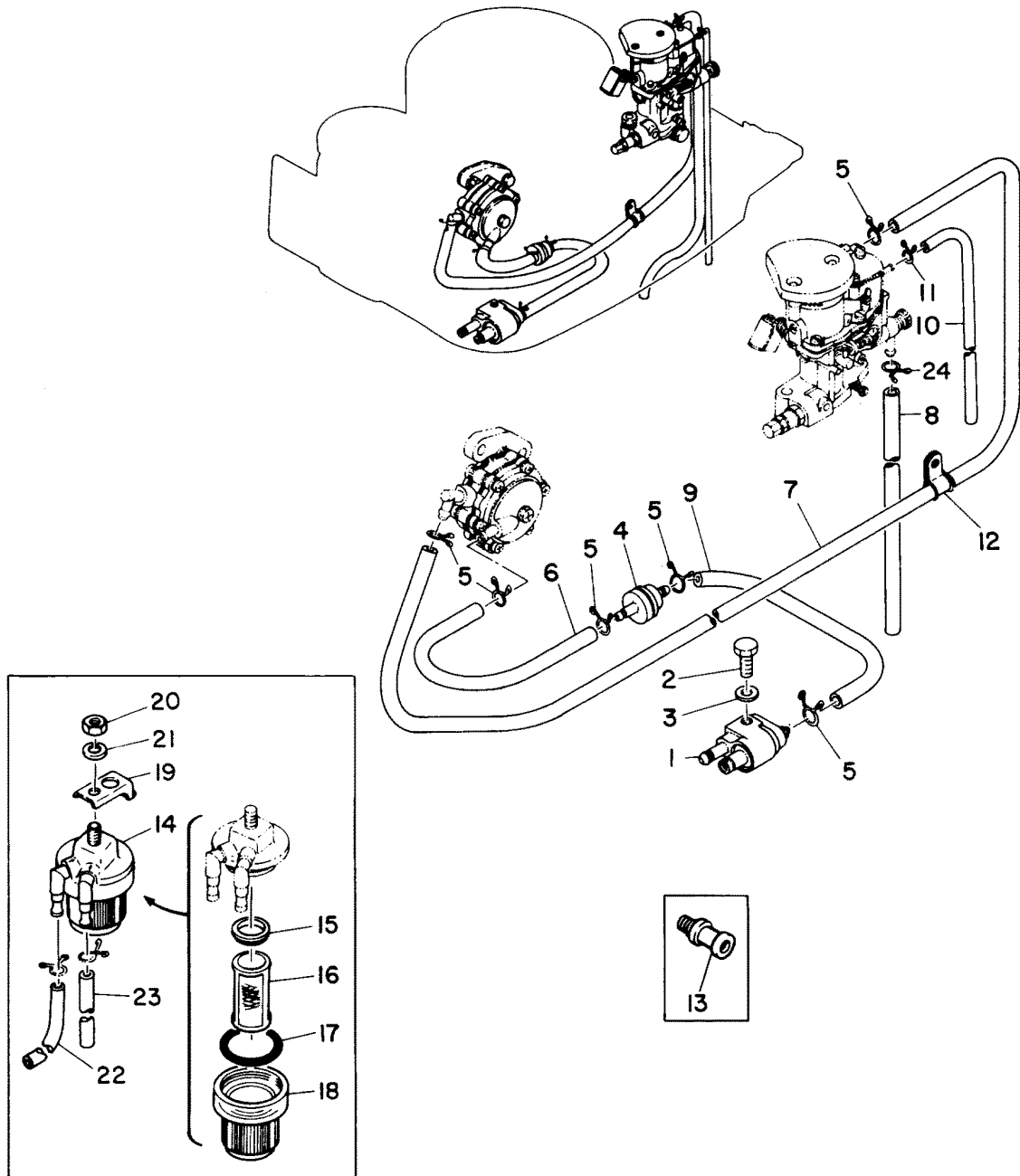
FUEL TANK (U.S.A.)



FUEL TANK (U.S.A.)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
0-1	1225-1529A16		1	FUEL TANK COMPLETE...
1	1225-1529		1	FUEL TANK, (6 GALLON)...
2	36-25392A2		1	FILLER CAP ASSEMBLY...
3	10-25575		1	SCREW, VENT - FILLER CAP...
4	12-49221		1	WASHER, VENT SCREW...
5	24-22227		1	SPRING, TENSION - VENT SCREW...
6	11-28587		1	NUT, SPEED- SPRING RETAINER...
7	27-25568		1	GASKET, FILLER CAP TO FUEL TANK...
8	64841A3		1	COVER ASS'Y, FUEL TANK (1/4-18 TAPPED HOLE)...
9	32-33909A3		1	TUBE ASS'Y, (1/4-18 CONNECTOR - 1/2" TUBE)...
10	54920A1		1	LENS ASSEMBLY, FUEL GAUGE...
11	27-54921		1	GASKET, FUEL GAUGE LENS...
12	20430		1	RETAINER, FUEL GAUGE...
13	28897A1		1	INDICATOR AND FLOAT ASSEMBLY...
14	20427		1	FLOAT, FUEL GAUGE...
15	17-20426		1	RIVET, INDICATOR TO RETAINER...
16	10-62568		2	SCREW, RETAINER TO FUEL TANK COVER (5/16")
17	27-28862		1	GASKET, COVER ASSEMBLY TO FRAME...
18	28860		1	FRAME, RETAINING - FUEL TANK COVER...
19	53-28903		2	FASTENER, RETAINING FRAME TO FUEL TANK...
20	10-20411		4	SCREW, FUEL TANK COVER TO FUEL TANK...
21	12-74711		4	WASHER, FUEL TANK COVER FASTENING SCREW...
22	30185A1		1	BODY, BAYONET ASS'Y...
23	30187		1	STEM, BAYONET BODY...
24	25-20415		1	O-RING, BAYONET BODY STEM...
25	24-30189		1	SPRING, BAYONET BODY STEM...
26	30188		1	WASHER, CAP BAYONET BODY SPRING...
27	22-63187		1	FITTING, FUEL LINE (TANK END)...
28	54-55206		1	CLAMP, HOSE TO BAYONET BODY ASS'Y...
29	32-82024M		1	HOSE, FUEL TANK TO PRIMER BULB...
30	54-80752M		3	CLAMP, HOSE...
31	81325M		1	PRIMER BULB, FUEL LINE...
32	32-82023M		1	HOSE, PRIMER BULB TO FUEL CONNECTOR...
33	22-81042M		1	HOUSING ASS'Y, FUEL CONNECTOR...
34	25-82789M		1	O-RING...

FUEL LINES AND FILTER



FUEL LINES AND FILTER

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	81041M		1	FUEL PIPE JOINT COMP. ...
2	10-82422M		1	BOLT, HEXAGON...
3	13-82199M		1	WASHER, PLATE...
4	35-80365M		1	STRAINER... . SERIAL 00000000-00026575
5	54-82047M		6	CLIP, HOSE...
6	32-82007M		1	.. . SERIAL 00000000-00026575
7	32-82012M		1	..
8	32-82016M		1	.. SERIAL 00000000-00028100
9	32-82005M		1	.. . SERIAL 00000000-00026575
10	32-81993M		1	PIPE, OVER FLOW HOSE... . SERIAL 00000000-00028100
11	54-82045M		1	.. SERIAL 16-65415-09999999
12	54-82033M		1	CLAMP, CORD...
13	22-80218M		1	PLUG, WATER FLUSH (OPTIONAL)...
14	35-80617M		1	FILTER ASS'Y... SERIAL 00026576-09999999
15	27-82790M		1	PACKING, FILTER... SERIAL 00026576-09999999
16	35-82783M		1	ELEMENT, FILTER... SERIAL 00026576-09999999
17	25-82792M		1	O-RING... . SERIAL 00026576-09999999
18	82784M		1	CUP, FILTER... . SERIAL 00026576-09999999
19	80620M		1	BRACKET, FILTER... SERIAL 00026576-09999999
20	11-82382M		1	NUT, FILTER... . SERIAL 00026576-09999999
21	13-82200M		1	WASHER... SERIAL 00026576-09999999
22	32-82008M		1	.. . SERIAL 00026576-09999999
23	32-83106M		1	.. . SERIAL 00026576-09999999
24	54-82047M		1	CLIP, HOSE... SERIAL 16-65415-09999999

PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
20427	FLOAT, FUEL GAUGE...	47	14	80488M	STOP, MAGNETO BASE... . .	33	20
20430	RETAINER, FUEL GAUGE... . . .	47	12	80489M	LINK, MAGNETO CONTROL...	13	12
28860	FRAME, RETAINING - FUEL TANK COVER...	47	18	80499M	SHAFT, THROTTLE...	13	5
28897A1	INDICATOR AND FLOAT ASSEMBLY...	47	13	80502M	ARM, STEERING...	27	7
30185A1	BODY, BAYONET ASS'Y...	47	22	80503M	CAP, STEERING ARM PIVOT...	27	12
30187	STEM, BAYONET BODY...	47	23	80504M	HANDLE, THROTTLE...	27	23
30188	WASHER, CAP BAYONET BODY SPRING...	47	26	80505M	INDICATOR, THROTTLE... . . .	27	21
47341A1	EMERGENCY STARTER ROPE...	35	32	80509M	GRIP, STEERING ARM END THROTTLE...	27	25
54920A1	LENS ASSEMBLY, FUEL GAUGE...	47	10	80510M	SPACER, STEERING BRACKET...	27	2
64841A3	COVER ASS'Y, FUEL TANK (1/4-18 TAPPED HOLE)...	47	8	80511M	CLAMP, FRICTION...	21	2
79629A1	STARTER ROPE...	35	22	80512M	LOCK, FRICTION CLAMP... . . .	21	3
80025M	LUBRICATOR...	33	12	80513M	COLLAR, THRUST-PIVOT SHAFT-UPPER...	21	1
80033M	HOLDER, SHEAR PIN...	39	38	80514M	COLLAR, THRUST-PIVOT SHAFT-LOWER...	21	9
80048M	HANDLE, TRANSOM CLAMP SCREW...	23	35	80519M	TILT STOP LEVER ASS'Y... . . .	25	4
80049M	CONNECTOR, SHIFT SHAFT (STARBOARD)...	31	16	80520M	BRACKET, SWIVEL-REAR... . . .	21	11
80050M	CONNECTOR, SHIFT SHAFT (PORT)...	31	17	80521M	ARM, REVERSE LOCK SPRING...	25	22
80051M	ANODE...	15	8	80522M	HOOK, REVERSE LOCK...	25	13
80063M	HANDLE, STARTER ROPE...	35	21	80523M	HOOK, REVERSE LOCK...	25	14
80100M	KNOB, TILT STOP LEVER...	25	5	80524M	ROD, REVERSE LOCK LEVER...	25	1
80183M	PLUG CAP ASS'Y(RUBBER)...	33	32	80525M	STOP, REVERSE LOCK SPRING...	25	21
80217M	DIAPHRAGM, FUEL PUMP...	43	2	80526M	LEVER, LOCK/RELEASE...	25	2
80274M	PLUG CAP ASS'Y, BAKELITE (OPTIONAL)...	33	32	80527M	SHAFT, HOOK LEVER...	25	15
80426M	COVER, INTAKE MANIFOLD...	9	6	80528M	SHAFT, SHIFT-UPPER...	31	14
80428M	SPACER, CARBURETOR TO MANIFOLD...	9	13	80529M	BOOT, SHIFT SHAFT...	17	44
80430M	COVER...	11	31	80533M	COVER, ACCESS...	41	7
80439M	NOZZLE, MAIN...	11	9	80536M	BUSHING...	15	11
80440M	JET, LOW SPEED (#50)...	11	1	80537M	HOUSING, BEARING...	15	10
80441M	JET, MAIN (#86)...	11	5	80549M	FLYWHEEL MAGNETO ASS'Y...	33	0-1
80445M	NOZZLE, MAIN...	11	4	80550M	BASE, MAGNETO...	33	2
80446M	PLUNGER, CHOKE...	11	16	80551M	PRIMARY IGNITION COIL, #1(TOP)...	33	3
80450M	FLOAT...	11	13	80552M	PRIMARY IGNITION COIL, #2 (BOTTOM)...	33	4
80452M	ARM, FLOAT...	11	12	80553M	LIGHTING COIL...	33	15
80453M	INLET VALVE SEAT...	11	7	80558M	CONDENSER...	33	11
80455M	STARTER ASS'Y...	35	0-1	80560M	FLYWHEEL...	33	1
80456M	BRACKET, STARTER PULLEY...	35	12	80562M	DAMPER, IGNITION COIL... . . .	3	27
80460M	DRIVE, PLATE...	35	3	80620M	BRACKET, FILTER...	49	19
80469M	PAWL, STARTER...	35	4	80624M	KNOB, CHOKE...	9	21
80470M	PULLEY, ROPE STARTER...	35	16	80640M	STOPPER PLATE...	25	27
80471M	GUIDE, STARTER ROPE...	35	24	80679M	SLIDE, SHIFT...	15	31
80476M	FUEL PUMP ASS'Y...	43	0-1	80891M	INDICATOR, TILT...	25	23
80481M	GUIDE, CABLE...	27	28	80902M	INSERT, CARTRIDGE...	17	50
80482M	CABLE, CHOKE...	9	23	80930M	BREAKER ASS'Y...	33	8
80483M	CHOKE ASS'Y...	9	20	80931M	SECONDARY IGNITION COIL ASS'Y...	33	29
80484M	CAM, MAGNETO CONTROL...	13	13	80935M	PLUG CAP ASS'Y, NOISE SUPPRESSOR (OPT)...	33	32
				80976M	BRACKET, BUSHING...	25	9
				81014M	PLUNGER, SHIFT...	15	22

PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
81028M	THERMOSTAT...	3	30	82598M	BRACKET, BUSHING...	25	9
81030M	COVER, THERMOSTAT...	5	31	82608M	RETAINER, MAGNETO		
81032M	REED VALVE...	9	3		BASE...	33	17
81033M	MANIFOLD, INTAKE	9	1	82609M	ARM, STEERING...	27	7
81036M	COVER, AIR INTAKE...	9	17	82610M	CAM, THROTTLE...	27	17
81037M	BRACKET, THROTTLE			82611M	LEVER, COWL CLAMP...	37	26
	CABLE...	27	31	82612M	CLAMP, COWL...	37	30
81038M	HOUSING, OIL SEAL-			82613M	CAP, PUMP BODY...	19	79
	UPPER...	3	16	82615M	SPACER, IMPELLER...	19	78
81039M	HOUSING, OIL SEAL-			82619M	COLLAR, DRIVESHAFT...	17	68
	LOWER...	3	20	82658M	COVER, THERMOSTAT...	3	31
81041M	FUEL PIPE JOINT COMP. ...	49	1	82659M	HOUSING, OIL SEAL-		
81045M	CABLE, THROTTLE ASS'Y...	27	26		UPPER...	3	16
81046M	PLATE, MANIFOLD...	9	19	82660M	HOUSING, OIL SEAL-		
81047M	RETAINER, MAGNETO				LOWER...	5	38
	BASE...	33	17	82662M	HOUSING ASS'Y, FUEL		
81048M	RETAINER, MAGNETO				CONNECTOR...	45	5
	BASE...	33	33	82664M	PLATE, BOTTOM COWL...	39	39
81049M	LEVER, MAGNETO			82665M	SHAFT, SHIFT HANDLE...	31	6
	CONTROL...	13	9	82668M	BASE, WATER PUMP...	19	75
81050M	PULLEY, THROTTLE			82669M	BASE, WATER PUMP		
	CABLE...	13	8		CHROME (OPTIONAL)...	19	75
81051M	BRACKET, SHAFT...	13	1	82784M	CUP, FILTER...	49	18
81052M	SHAFT, THROTTLE...	27	15	82788M	PLUG CAP ASS'Y(
81053M	CAM, THROTTLE...	27	17		RUBBER)...	33	32
81054M	BRACKET, STEERING...	27	1	82857M	STOPPER PLATE...	25	27
81057M	PANEL, FRONT...	37	23	82888M	SHAFT, LINK		
81060M	APPLIQUE, REAR...	37	4		CONNECTING...	13	21
81061M	CAP, SHIFT LEVER CAM			82889M	PLATE...	21	4
	BALL...	31	21	82890M	PLATE...	21	5
81062M	SEAL, TOP COWL...	37	18	82891M	PLATE...	21	6
81063M	LEVER, COWL CLAMP... (-)-	37	26	82892M	COVER...	21	7
81064M	CLAMP, COWL...	37	31	82894M	APPLIQUE, REAR...	37	4
81065M	COVER, SWIVEL BRACKET...	21	18	82895M	FRICTION...	29	36
81066M	HANDLE, GEAR SHIFT...	31	1	82953M	...	17	65
81067M	SWIVEL, SHIFT HANDLE			82956M	COLLAR...	27	34
	SHAFT...	31	7	83049M	LEVER, TILT...	25	24
81068M	SHAFT, SHIFT HANDLE...	31	6	83070M	PULLEY...	13	20
81069M	LEVER, SHIFT ROD...	31	20	83086M	HOUSING, OIL SEAL-UPPER		
81071M	SHAFT, SHIFT-LOWER				CHROME (OPTIONAL)...	3	16
	(SHORT)...	17	42	83087M	HOUSING, OIL SEAL-UPPER		
81072M	SHAFT, SHIFT-LOWER				(OPTIONAL)...	3	16
	(LONG)...	17	42	83089M	JET, STARTER (#70)...	11	35
81076M	INSERT, CARTRIDGE			83090M	JET, STARTER (#100)...	11	35
	CHROME (OPTIONAL)...	17	73	83091M	COVER, WATER INLET...	17	45
81077M	BASE, WATER PUMP...	17	53	83093M	ARM, STEERING...	27	35
81078M	BASE, WATER PUMP			83095M	SHAFT, SHIFT-UPPER...	31	14
	CHROME (OPTIONAL)...	19	75	83097M	PLATE...	37	9
81081M	SET PLATE, WATER TUBE...	19	85	83098M	HOLDER...	37	11
81085M	COVER, WATER INLET...	17	63	83100M	HOOK...	37	14
81091M	CAM, THROTTLE...	13	6	83101M	HOOK...	37	16
81092M	BRACKET, IGNITION COIL...	33	27	83102M	DAMPER...	37	19
81132M	FRICTION, HANDLE GRIP...	27	20	83103M	DAMPER...	37	20
81325M	PRIMER BULB, FUEL LINE...	47	31	83104M	SEAL RUBBER...	35	23
81325M	PRIMER BULB, FUEL TANK...	45	10	83105M	DIAPHRAGM, FUEL PUMP...	43	2
81439M	CAP, GREASE FITTING...	21	21	83194M	EXTENSION (LONG		
81439M	CAP, GREASE FITTING...	35	29		SHAFT)...	41	10
82348M	BALL, SHIFT LEVER CAM...	31	23	10-20411	SCREW, FUEL TANK COVER		
82548M	CAP, GEAR HOUSING...	17	39		TO FUEL TANK...	47	20

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Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
10-62568	SCREW, RETAINER TO FUEL TANK COVER (5/16")	47	16	10-82429M	BOLT, CRANKCASE ATTACHING...	3	8
10-80023M	SCREW, BREAKER ATTACHING...	33	9	10-82429M	BOLT, MANIFOLD ATTACHING...	9	9
10-80349M	VALVE, DRAIN...	11	29	10-82430M	BOLT, CRANKCASE ATTACHING...	3	9
10-80429M	BOLT, CHOKE CABLE...	11	20	10-82431M	BOLT, MANIFOLD ATTACHING...	9	8
10-80433M	SET SCREW, THROTTLE LEVER...	11	25	10-82433M	BOLT, CRANKCASE ATTACHING...	3	10
10-80434M	SCREW, GUIDE-THROTTLE LEVER...	11	24	10-82435M	BOLT, CRANKCASE ATTACHING...	3	11
10-80435M	SCREW, JET STOP...	11	3	10-82447M	BOLT, SHIFT HANDLE SHAFT ATTACHING..	31	8
10-80461M	BOLT, STARTER ASS'Y ATTACHING...	35	15	10-82449M	BOLT, LOWER OIL SEAL HOUSING ATTACHING...	3	23
10-80474M	BOLT, GEAR DISTRIBUTION...	35	27	10-82452M	..	17	61
10-80485M	SCRWE...	9	22	10-82452M	..	29	37
10-80556M	SCREW, COIL ATTACHING...	33	6	10-82452M	BOLT, ATTACHING...	15	13
10-80557M	SCREW, COIL ATTACHING...	33	16	10-82452M	BOLT, ATTACHING...	41	4
10-80573M	SCREW, AIR ADJUSTING...	11	27	10-82452M	BOLT, SHIFT SHAFT CONNECTOR...	31	18
10-81055M	SCREW...	23	37	10-82453M	BOLT, ATTACHING...	41	5
10-81691M	SCREW, FUEL PUMP CAP ATTACHING...	43	10	10-82453M	BOLT, TILT STOP LEVER ATTACHING...	25	11
10-81709M	CLAMP BRACKET...	21	24	10-82455M	BOLT, PUMP ATTACHING....	19	76
10-81752M	SCREW, DETENT...	15	6	10-82457M	BOLT, PUMP ATTACHING....	17	55
10-81755M	SCREW, TRANSOM CLAMP...	23	33	10-82457M	BOLT, REAR SWIVEL BRACKET ATTACHING...	21	12
10-81908M	RIVET, SWIVEL BRACKET COVER...	21	19	10-82466M	BOLT, STEERING BRACKET ATTACHING...	27	3
10-81908M	RIVET...	17	64	10-82481M	SCRE, COVER ATTACHING...	9	18
10-82164M	SCREW, PLATE ATTACHING...	39	40	10-82482M	SCREW...	17	46
10-82173M	SCREW, PIVOT CAP ATTACHING...	27	13	10-82483M	SCREW, HANDLE ATTACHING...	27	24
10-82174M	SCREW, BASE ATTACHING...	33	18	10-82491M	SCREW, BASE ATTACHING...	33	18
10-82420M	BOLT, COVER ATTACHING...	33	24	10-82496M	SCREW, HOUSING ATTACHING...	45	8
10-82421M	..	37	34	10-82513M	SCREW...	11	33
10-82422M	..	13	25	10-82515M	SCREW...	11	10
10-82422M	..	13	10	10-82520M	SCREW, PANHEAD...	9	24
10-82422M	BOLT, HEXAGON...	49	2	10-82525M	SCREW, FUEL PUMP RETAINER ATTACHING...	43	5
10-82422M	BOLT, SEAL HOUSING ATTACHING...	3	17	10-82526M	SCREW, HOUSING ATTACHING...	45	8
10-82422M	BOLT, STOP ATTACHING...	33	21	10-82535M	SCREW, VALVE ATTACHING...	9	5
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870-6777M	CRANKCASE AND CYLINDER ASS'Y	3	1				
870-6915M	CRANKCASE AND CYLINDER ASS'Y	3	1				
968-6775M	HEAD, CYLINDER...	3	13				
1225-1529	FUEL TANK, (6 GALLON)...	47	1				
1225-1529A16	FUEL TANK COMPLETE...	47	0-1				
1252-6778M	FUEL TANK COMP (12 LITRE)...	45	1				
1383-6913M	CARBURETOR ASS'Y...	11	0-1				
1383-6945M	CARBURETOR ASS'Y...	11	0-1				
1383-6946M	CARBURETOR ASS'Y...	11	0-1				
1484-6702M	CLAMP BRACKET, PORT...	21	22				
1484-6703M	CLAMP BRACKET, STARBOARD...	21	23				
1485-6781M	BRACKET, SWIVEL-FRONT...	21	10				
1485-6916M	BRACKET, SWIVEL-FRONT...	21	10				
1587-6782M	DRIVESHAFT HOUSING, UPPER...	41	1				
1587-6873M	DRIVESHAFT HOUSING, UPPER...	41	1				
1587-6944M	DRIVESHAFT HOUSING - UPPER...	41	1				
1651-6783M	GEAR HOUSING...	17	58				
1651-6888M	GEARHOUSING ASS'Y (SHORT SHAFT)...	15	0-1				
1651-6889M	GEARHOUSING ASS'Y (LONG SHAFT)...	15	0-1				
1651-6942M	GEAR HOUSING...	15	1				
2168-6780M	BOTTOM COWL...	37	21				
2168-6871M	TOP COWL ASS'Y...	37	1				
2168-6872M	BOTTOM COWL...	37	21				
2168-6941M	TOP COWL ASS'Y...	37	1				